

8

7

6

5

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

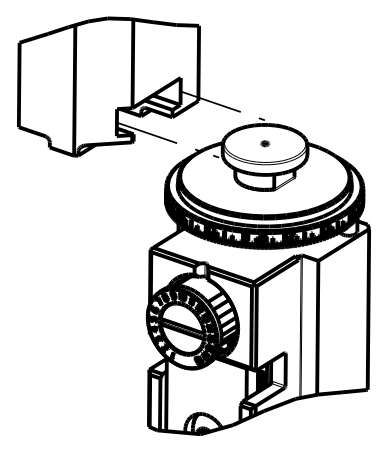
RELEASED FOR PUBLICATION

20

© COPYRIGHT 20

BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.

ATLANTIC VERSION
TERMINATOR
INTERFACE ADAPTER



PART
NUMBER

REVISION

DESCRIPTION

FEED TYPE

2266328-2

A

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

2266328-5

A

FINE CRIMP HEIGHT ADJUST

SERVO
LATCH PLATE⁴

2266328-6

A

NON-CRIMP HEIGHT ADJUST

SERVO
LATCH PLATE⁴

2266328-7

A

FINE CRIMP HEIGHT ADJUST

NONE

7-2266328-7

A

CRIMP TOOLING KIT

-

APPLICATOR DATA

CRIMP	SIZE	TYPE
WIRE	3.81 mm [.150]	F
INSUL	4.88 mm [.192]	F

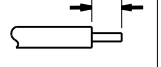
APPLICATOR INSTRUCTIONS
408-10389



TERMINAL DATA: SHIEY JOUNG TERMINAL TE CRIMP SPECIFICATION

TERMINAL NAME: TERMINAL

WIRE STRIP LENGTH



INSULATION DIAMETER RANGE

4.95-5.71 mm [.195- .225 IN]

Ø 4.19 mm MAX [.165 IN MAX]

TERMINAL APPLICATION SPECIFICATION

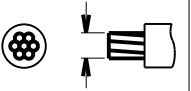
NONE

-

TERMINALS APPLIED¹⁰

TE TERMINAL	SHIEY JOUNG TERMINAL	TE TERMINAL	SHIEY JOUNG TERMINAL
2113476-1	84040		

WIRE SIZE



CRIMP HEIGHT mm [INCH]



CRIMP HEIGHT REFERENCE SETTING⁹

12 AWG

1.93+/-0.05 [.076+/- .002]

3.3

14 AWG

1.71+/-0.05 [.067+/- .002]

5.5

16 AWG

1.54+/-0.05 [.061+/- .002]

7.0

18 AWG

1.44+/-0.05 [.057+/- .002]

8.8



RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266328-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266328-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266328-6

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.

7

GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8

MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10

TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.

11

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12

WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 3.87.

13. CUSTOMER PROVIDE MEASURE CRIMP WIDTH.

APPLICATOR STYLE CONVERSION CHART

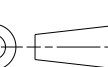
CONVERT TO	PART NUMBERS REQUIRED					
-	-	-	-	-	-	-
SERVO LATCH PLATE	2119951-1	-	8-2266328-5	1901094-3	-	2168400-6 (QUANTITY 2)
SMART APPLICATOR	2161326-1	-	8-2266328-4	-	-	-
-	-	-	-	-	-	-
PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-2
-	-	-	-	-	-	-
-	-	-	-	-	-	-
-	-	-	-	-	-	-
-	-	-	-	-	-	-

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

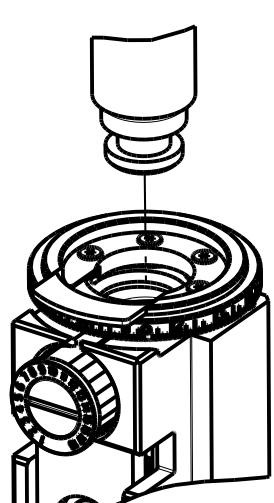
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS				
			P	LTR	DESCRIPTION	DATE	OWN
				I	DEVELOPMENT	12JUN2014	YY
				A	RELEASED	30JUL2014	YY

-	-	1	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	-	1	-	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	2119082-2	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	2063440-2	AIR FEED MODULE	238
-	-	1	1	-	2119740-2	TAG,IDENTIFICATION	213
-	-	1	1	-	1901094-3	SPACER, FEEDER	198
-	-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	REF	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	1633743-1	SERVO FEED LATCH ASM	133
-	-	REF	REF	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
-	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	-	-	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	1	1	1	1	811242-6	BUMPER, HOLD DOWN	51
-	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1-2119644-2	RAM WASHER, PRECISION	38
-	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	1	1	1	1	1752356-6	SUPPORT, TERMINAL	34
-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1-1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	2	2	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	454276-5	FLOATING SHEAR, FRONT	9
1	1	1	1	1	6-1633932-2	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	6
-	1	1	1	1	2119757-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	2-238011-1	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	3-1803016-6	CRIMPER, INSULATION F	3
-	1	1	1	1	455888-5	SPACER, CRIMPER	2
1	1	1	1	1	6-1673600-1	CRIMPER, WIRE	1

-77 -7 -6 -5 -2					PART NO		DESCRIPTION			ITEM NO
131 IS SUBJECT TO CHANGE FOR THE LATEST REVISIONS. THE CUSTOMER'S ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.					OWN T. YIN CHK G. BAILEY APVD H. GUO		12JUN2014 12JUN2014 12JUN2014		STE TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:			PRODUCT SPEC		NAME		Ocean Side Feed Applicator	
		0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.5			APPLICATION SPEC		SIZE		CAGE CODE 00779	
MATERIAL		FINISH			WEIGHT		DRAWING NO		RESTRICTED TO	
Customer Accessible Production Drawing					SCALE		1:2		SHEET 1 OF 4	
					REV		A			

THIS DRAWING IS THE PROPERTY OF THE COMPANY. IT IS TO BE USED FOR THE SPECIFIC PROJECT AND SHOULD BE CONTROLLED BY THE CLIENT. RETURN TO THE COMPANY IF NOT REQUIRED.		DWN 12JUN2014 J. YIN		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS:		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		CNG 12JUN2014 G. BAILEY	
mm		0 PLC $\pm .1$ 1 PLC ± 0.5 2 PLC ± 0.13 3 PLC ± 0.013 4 PLC ± 0.0001 ANGLES $\pm .1$		RVD 12JUN2014 W. GUO	
		PRODUCT SPEC		NAME Ocean Side Feed Applicator	
MATERIAL		APPLICATION SPEC		SIZE CASE CODE DRAWING NO	
FINISH		WEIGHT		A 00779 C = 2266328	
RESTRICTED TO		SCALE 1:2		SHEET 2 OF 4 REV A	
Customer Accessible Product Drawing					

8		7		6		5		4		3	
THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION		20							
© COPYRIGHT 20		BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.									
	PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART					
						CONVERT TO	PART NUMBERS REQUIRED				
						-	-	-	-	-	-
	2-2266328-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	-	8-2266328-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2266328-4	-	-	-
	2-2266328-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	-	-	-	-	-	-	-
					PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-2
	2-2266328-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
7-2266328-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	3.81 mm [.150]	F
INSUL	4.88 mm [.192]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: SHIEY JOUNG TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: TERMINAL			
WIRE STRIP LENGTH 4.95-5.71 mm [.195-.225 IN]		INSULATION DIAMETER RANGE Ø 4.19 mm MAX [.165 IN MAX]	
TERMINAL APPLICATION SPECIFICATION		-	
-		-	
TERMINALS APPLIED			
TE TERMINAL 2113476-1	SHIEY JOUNG TERMINAL 84040	TE TERMINAL	SHIEY JOUNG TERMINAL

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
12 AWG		1.93+/- 0.05 [.076+/- .002]		3.3
14 AWG		1.71+/- 0.05 [.067+/- .002]		5.5
16 AWG		1.54+/- 0.05 [.061+/- .002]		7.0
18 AWG		1.44+/- 0.05 [.057+/- .002]		8.8

1. RECOMMENDED SPARE PARTS
2. GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266328-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266328-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
8. MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
12. CUSTOMER PROVIDE MEASURE CRIMP WIDTH.

```
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
LARGEST WIRE SIZE SETTING. USE OF SETTINGS
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING
WILL CAUSE DAMAGE TO CRIMP TOOLING.
```

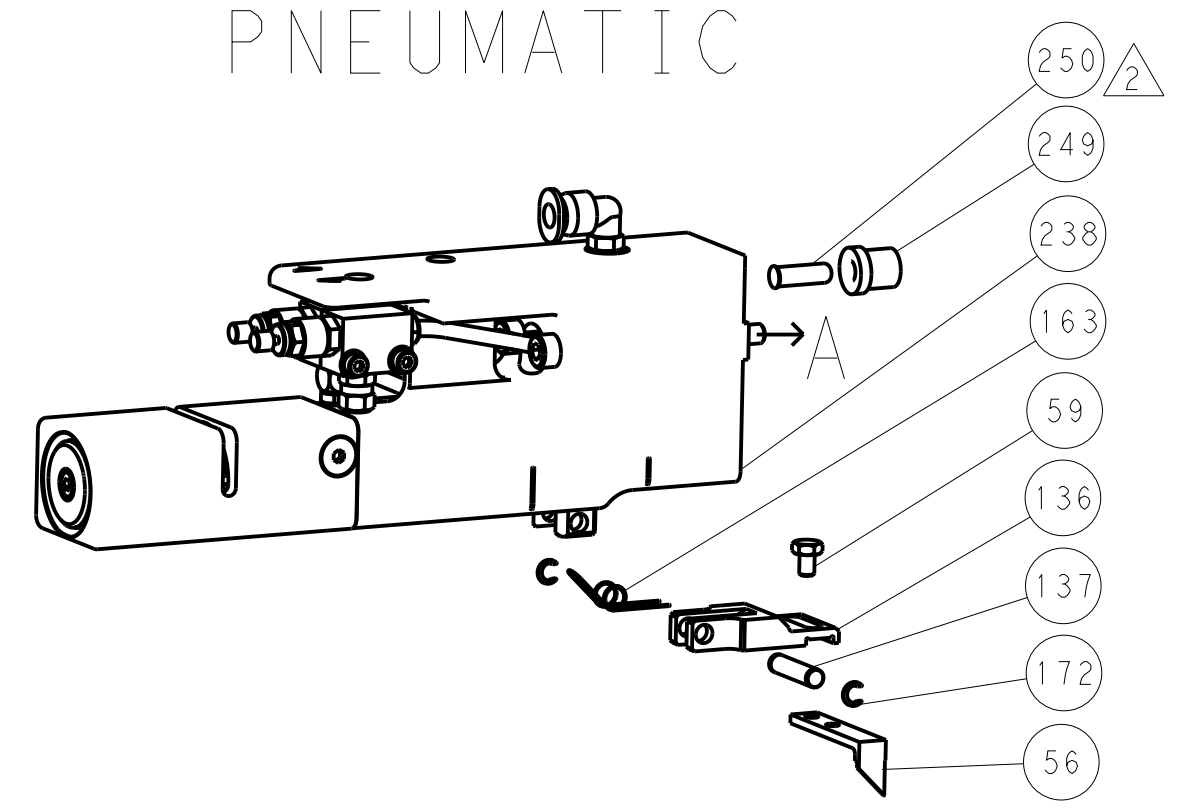
PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

				REVISIONS					
SET UP GAUGE 2119599-1		LOC A	DIST 66	P	LTR	DESCRIPTION	DATE	OWN	APVD
					-	SEE SHEET 1	-	-	-
-	1	1	1		2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE			251
-	-	-	1		2119640-1	PUSH ROD, AIR FEED			250
-	-	-	1		2079988-1	BUSHING, LCH5-12, MISUMI			249
-	1	1	1		1-22279-3	SPRING, COMPRESSION			246
-	1	1	1		2119082-2	CAM, SNAIL, INSULATION ADJUSTMENT			244
-	1	1	1		2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST			243
-	1	1	1		2119083-1	RETAINER, INSULATION DIAL			242
-	1	1	1		7-18023-7	SCR, SKT HD CAP M3 X 4.0			241
-	-	-	2		2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16			240
-	-	-	-		2119580-1	MECHANICAL FEED ASSEMBLY			239
-	-	-	1		2063440-2	AIR FEED MODULE			238
-	-	-	1		2119740-2	TAG,IDENTIFICATION			213
-	-	-	1		1901094-3	SPACER, FEEDER			198
-	-	-	2		21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT			172
-	1	1	1		994969-1	MAGNET, RARE EARTH HIGH ENERGY			166
-	REF	REF	REF		994970-2	COUNTER, MAGNETIC			164
-	-	-	1		240638-1	SPRING, FEED FINGER			163
-	1	1	1		8-21084-1	O-RING, .801 ID, .070 DIA. MAT.			152
-	-	-	1		2119641-2	FEED CAM, AIR FEED			151
-	1	1	1		2119798-2	DETENT PIN			145
-	1	1	1		2079383-8	SCR, BHSC, RoHS (M4 X 16)			144
-	4	4	4		2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20			143
-	-	-	-		2119653-2	FEED CAM, POST FEED			142
-	1	1	1		1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF			141
-	1	1	1		2119650-1	RAM, ASIAN STYLE, SIDE FEED			140
-	1	1	1		2119092-2	BOLT, ADJUSTMENT			139
-	-	-	1		3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854			137
-	-	-	1		2119799-1	HOLDER,FEED FINGER, AF			136
-	-	REF	-		SEE NOTE 4	MEMORY CHIP, PROGRAMMED			135
-	-	1	-		1633743-1	SERVO FEED LATCH ASM			133
-	-	REF	-		2119944-1	FEED FINGER ASSEMBLY,SF			117
-	1	1	1		455888-5	SPACER, CRIMPER			82
-	1	1	1		2119956-1	DOCUMENTATION PACKAGE			71
-	1	-	1		2119740-1	TAG,IDENTIFICATION			67
-	2	2	2		2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188			66
-	1	1	1		2119793-1	LIMITER, ADJUSTMENT BOLT			63
-	3	3	3		992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0			62
-	-	-	1		5-18022-5	SCR, HEX HD CAP, M4 X 6.0			59
-	-	-	1		1338685-1	PAWL, FEED			56
-	2	2	2		1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10			53
-	1	1	1		5018030-1	NUT, HEX, REG, RoHS, M3			52
-	1	1	1		811242-6	BUMPER, HOLD DOWN			51
-	1	1	1		690753-2	SPACER, TONKER			50
-	-	-	1		18023-9	SCR, SKT HD CAP M4 X 6.0			49
-	1	1	1		2079383-7	SCR, BHSC, RoHS (M8 X 25)			41
-	1	1	1		2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT			40
-	1	1	1		2119957-1	APPLICATOR SHIM PACK			39
-	1	1	1		1-2119644-2	RAM WASHER, PRECISION			38
-	1	1	1		1752356-6	SUPPORT, TERMINAL			34
-	2	2	2		2079383-5	SCR, BHSC, RoHS (M4 X 20)			33
-	1	1	1		2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG			32
-	1	1	1		1-1320908-2	SPACER, STRIP GUIDE			30
-	1	1	1		2119959-1	ASSEMBLY, STRIP GUIDE			29
-	1	1	1		455888-3	SPACER, CRIMPER			28
-	1	1	1		1320928-2	STRIP GUIDE			24
-	1	1	1		2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0			21
-	2	2	2		1-18028-2	WASHER, FLAT, REG M4			20
-	1	1	1		2119533-1	STRIPPER, SIDE FEED			19
-	1	1	1		2119806-1	INSERT, SHEAR			13
-	1	1	1		3-22280-3	SPRING, COMPRESSION			12
-	1	1	1		1-356885-4	STOP, SHEAR			11
-	1	1	1		2119805-1	SHEAR HOLDER, FRONT			10
-	1	1	1		454276-5	FLOATING SHEAR, FRONT			9
1	1	1	1		6-1633932-2	ANVIL, COMBINATION			8
-	-	-	-		-	-			7
-	-	-	-		-	-			6
-	1	1	1		2119757-4	DEPRESSOR, SHEAR			5
-	1	1	1		2-238011-1	BLOCK, CRIMPER SPACER			4
1	1	1	1		3-1803016-6	CRIMPER, INSULATION F			3
-	1	1	1		455888-5	SPACER, CRIMPER			2
1	1	1	1		6-1673600-1	CRIMPER, WIRE			1
-77	-27	-25	-22		PART NO	DESCRIPTION			ITEM NO

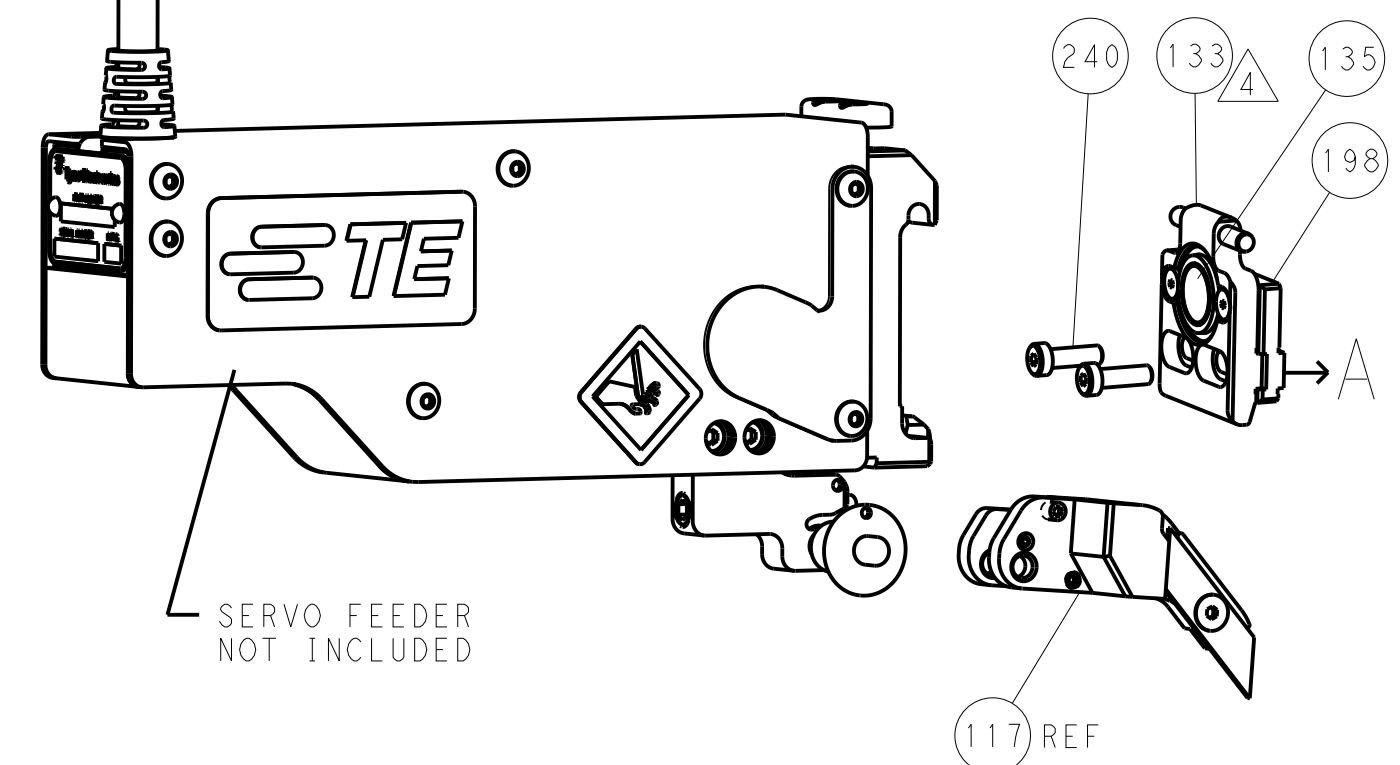
THIS DRAWING IS A COMPUTER GENERATED FILE FOR THE ELECTRONIC CORPORATION IT IS VOID OF ANY LEGALITY OR LIABILITY AND SHOULD BE USED AS A GUIDANCE ONLY. FOR FURTHER INFORMATION, PLEASE CONTACT THE ELECTRONIC CORPORATION FOR THE LATEST REVISION.					
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:			
mm					
		0 PLC ± 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±			
MATERIAL	FINISH	WEIGHT			
-	-	-			
Customer Accessible Production Drawing					

LOC		DIST		REVISONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

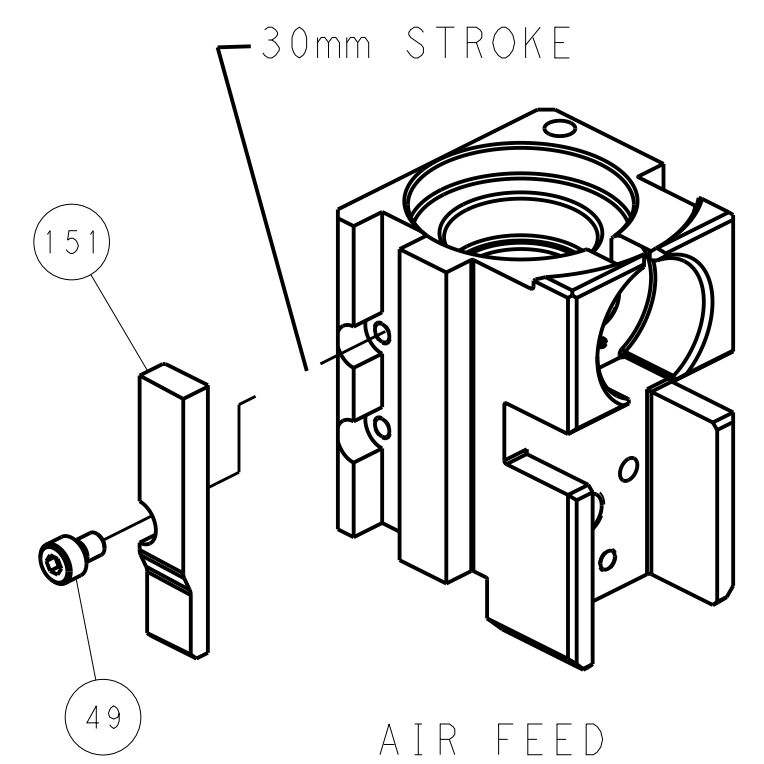
FEED TYPE
PNEUMATIC



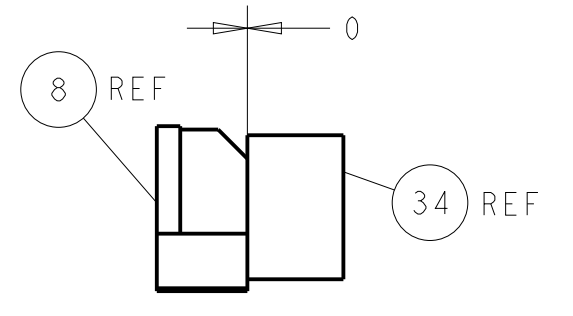
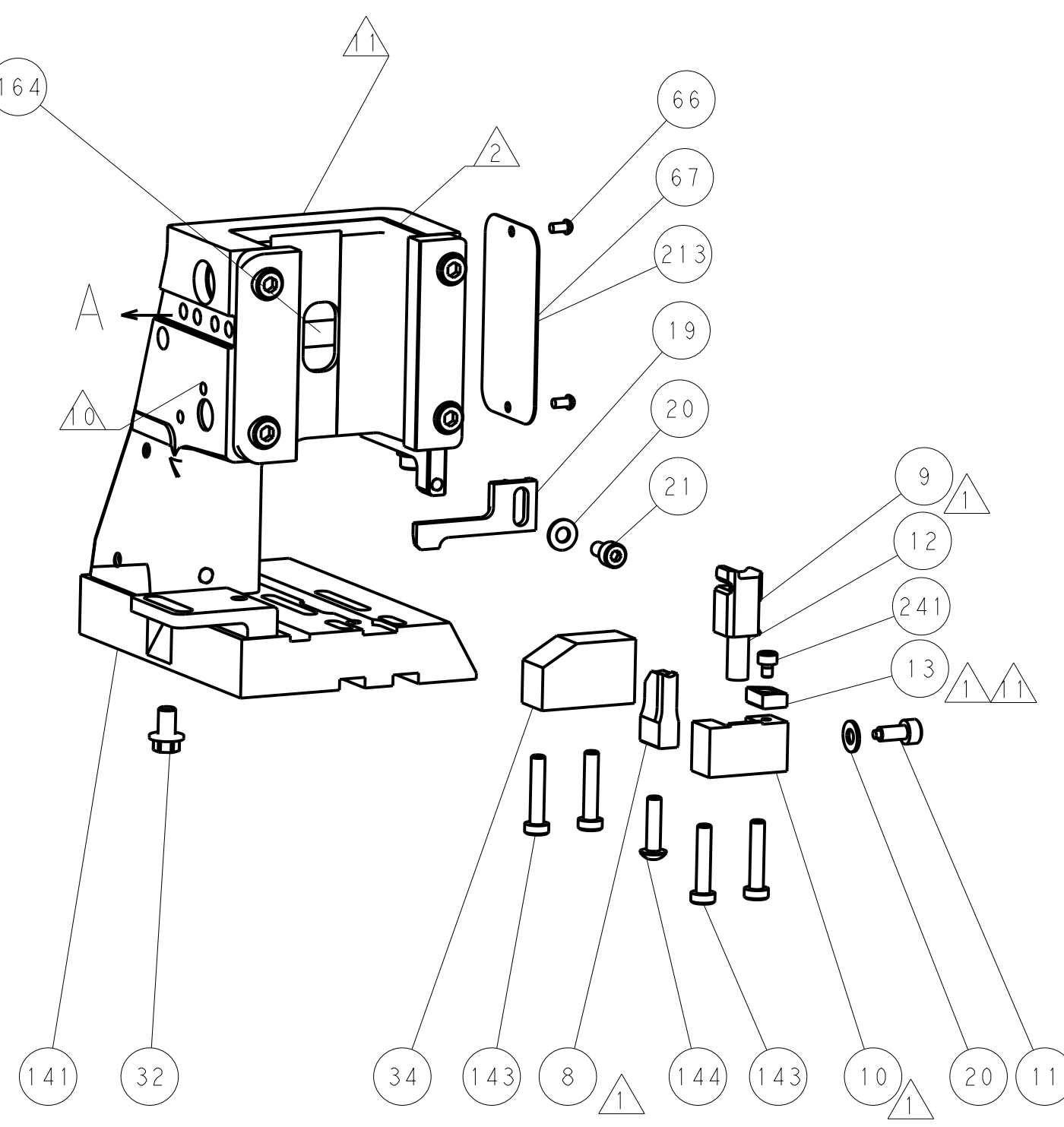
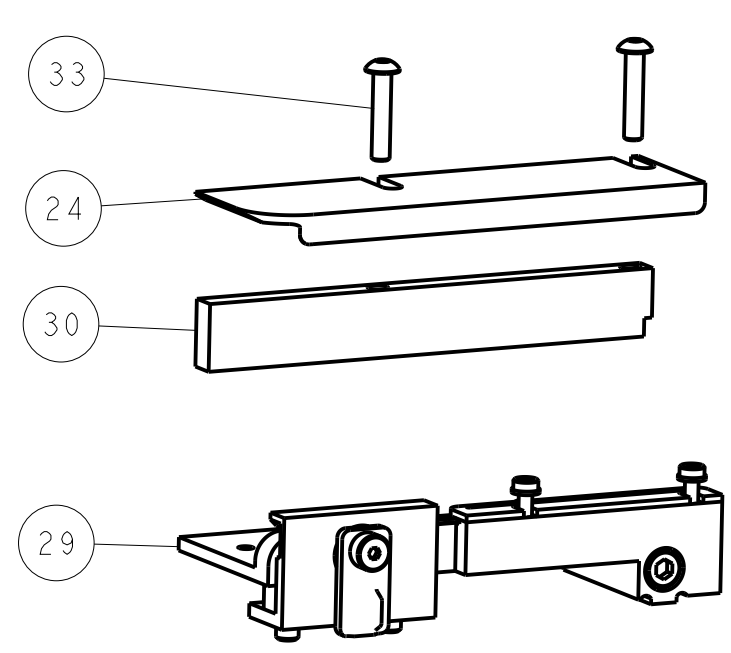
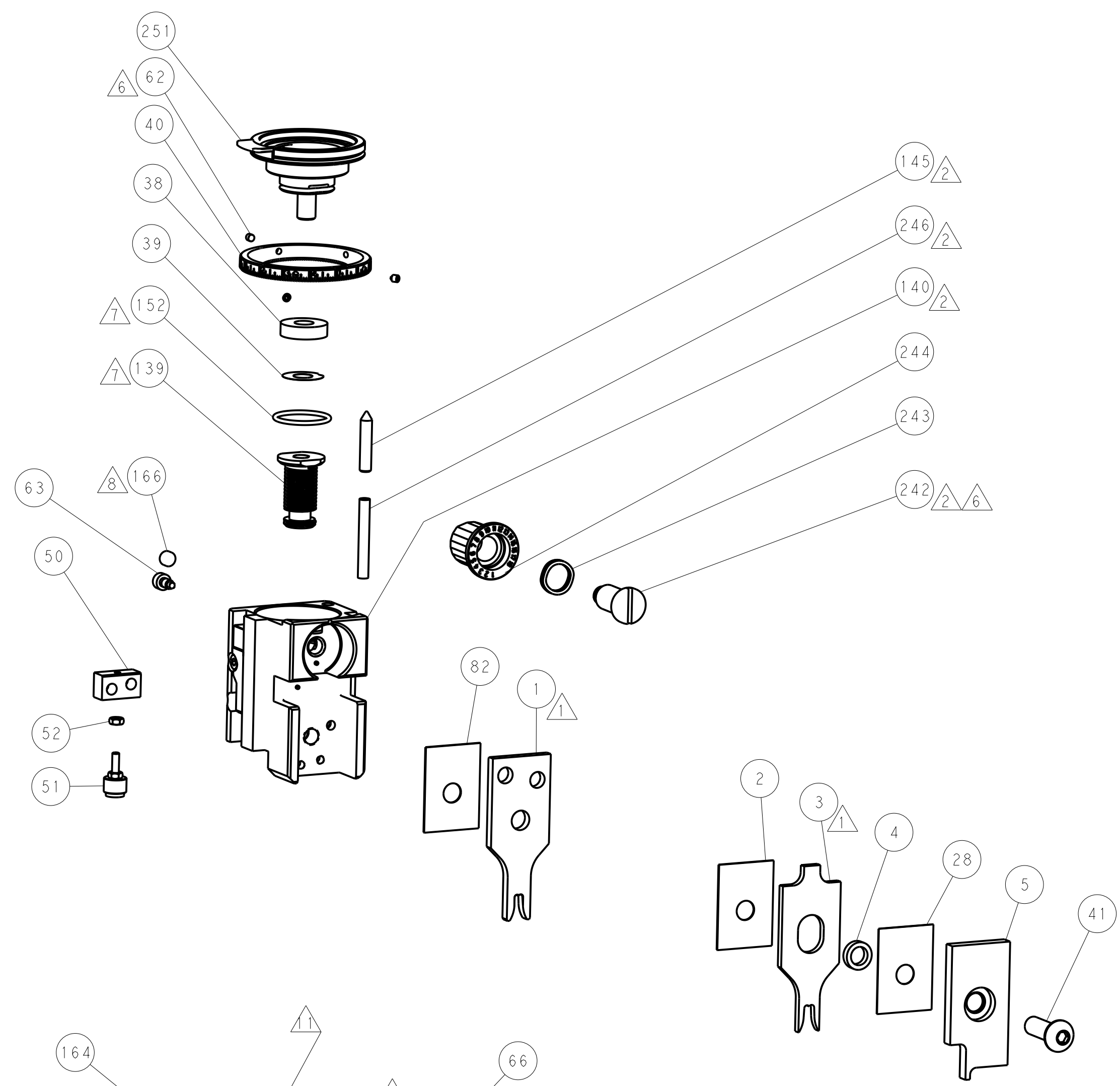
SERVO
LATCH PLATE



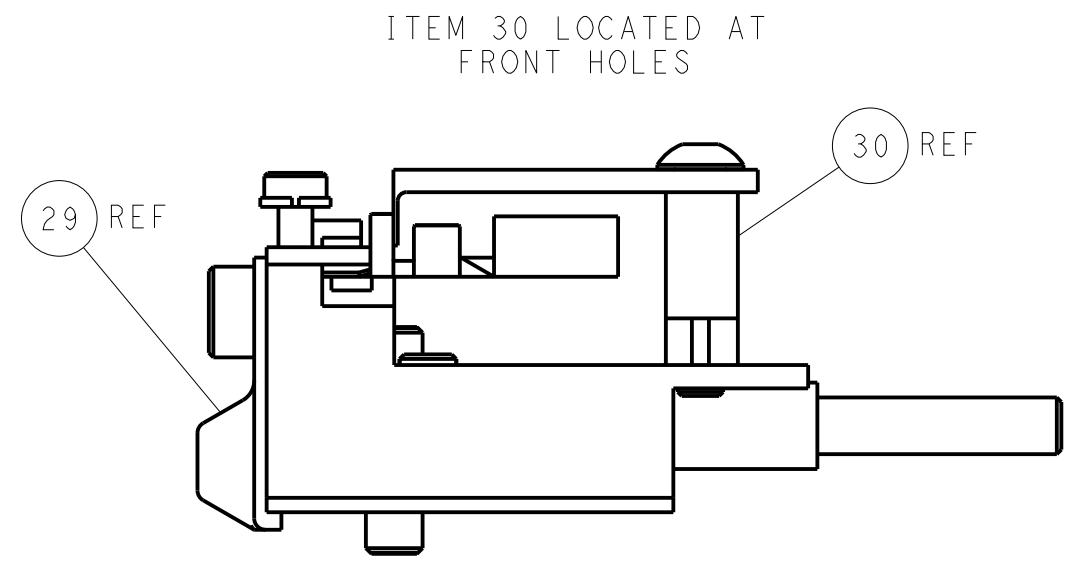
CAM POSITION



AIR FEED



TERMINAL SUPPORT LOCATION



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		12JUN2014		TE Connectivity	
mm		0 PLC ±.5		CHK		12JUN2014		Harrisburg, PA 17105-3608	
		1 PLC ±0.13		G.BAILEY		12JUN2014		NAME	
		2 PLC ±0.13		U.GUO		12JUN2014		Ocean Side Feed	
		3 PLC ±0.013		APVD		12JUN2014		Applicator	
		4 PLC ±0.001		PRODUCT SPEC		-		SIZE	
		ANGLES ±.0001		APPLICATION SPEC		-		CAGE CODE	
		FINISH		WEIGHT		-		DRAWING NO	
		-		-		-		00779	
		-		Customer Accessible Production Drawing		SCALE		1:2	
		-		-		SHEET		4 of 4	
		-		-		REV		A	