28 (16-50) VOLT INPUT - 30 WATT

FEATURES

- Input voltage range 16 to 50 volts
- Transient protection up to 80 volts per MIL-STD-704A
- Operating temperature -55°C to +125°C
- · Fully isolated, magnetic feedback
- Fixed high frequency switching
- · Inhibit and synchronization function
- · Indefinite short circuit and overload protection



LEGACY MTR (40):
16 - 40 Vin, 50 V transient / 50 ms.
Datasheet at www.interpoint.com/mtr40

MODELS Output Voltage (V)							
SINGLE	DUAL						
3.3	±5						
5	±12						
8.5	±15						
12							
15							

DESCRIPTION

The Interpoint® MTR Series[™] of dc-dc converters offers up to 30 watts of output power from single or dual output configurations. MTR (50) models have a wide input voltage range of 16 to 50 volts. Transient protection of up to 80 volts input meets the transient requirements of MIL-STD-704A. The converters operate over the full military temperature range with up to 81% efficiency. MTR converters are packaged in hermetically sealed metal cases, making them ideal for use in military, aerospace and other high reliability applications. The converters are offered with standard screening, "ES" screening, or fully compliant to "883" MIL-PRF-38534 Class H screening. See Table 9 on page 19 and Table 10 on page 20. Standard microcircuit drawings (SMD) are available refer to Table 3 on page 6.

COVER MARKING

The cover marking for the MTR 50 has "MTR (50) DC-DC CONVERTER" below the model number. Refer to Figure 8 on page 6.

CONVERTER DESIGN

The MTR converters are constant frequency, pulse-width modulated switching regulators which use a quasi-square wave, single ended, forward converter design. Tight load regulation is maintained via wide bandwidth magnetic feedback and, on single output models, through use of remote sense. On dual output models, the positive output is independently regulated and the negative output is cross regulated through the use of tightly coupled magnetics.

Indefinite short circuit protection and overload protection are provided by a constant current-limit feature. This protective system senses current in the converter's secondary stage and limits it to approximately 140% of the maximum rated output current.

MTR converters are provided with internal filtering capacitors that help reduce the need for external components in normal operation. Use our FMCE-0328[™], FMCE-0528[™] or FMCE-0828[™] EMI filter to meet the requirements of MIL-STD-461C CE03 and CS01 and/or MIL-STD-461D, E and F CE102 and CS101 levels of conducted emissions.



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SYNCHRONIZATION

Synchronizing the converter with the system clock allows the designer to confine switching noise to clock transitions, minimizing interference and reducing the need for filtering. In sync mode, the converter will run at any frequency between 500 kHz and 675 kHz. The sync control operates with a duty cycle between 40% and 60%. The sync pin must be connected to input common pin when not in use.

DYNAMIC RESPONSE

The MTR Series feed-forward compensation system provides excellent dynamic response and noise rejection. Audio rejection is typically 40 dB. The minimum to maximum step line transition response is typically less than 4%.

INHIBIT FUNCTION

MTR Series converters provide an inhibit terminal that can be used to disable internal switching, resulting in no output voltage and very low quiescent input current. The converter is inhibited when the inhibit pin is pulled below 0.8 volts and enabled when its inhibit pin is left floating. An external inhibit interface should be capable of pulling the converter's inhibit pin below 0.8 volts while sinking the maximum inhibit current and also allowing the inhibit pin to float high to enable the converter. A voltage should not be applied to the inhibit pin. The open circuit voltage present on the inhibit pin is 9 to 11 volts

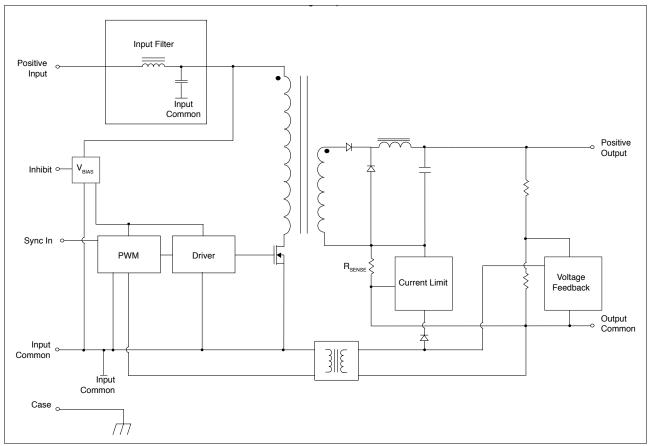
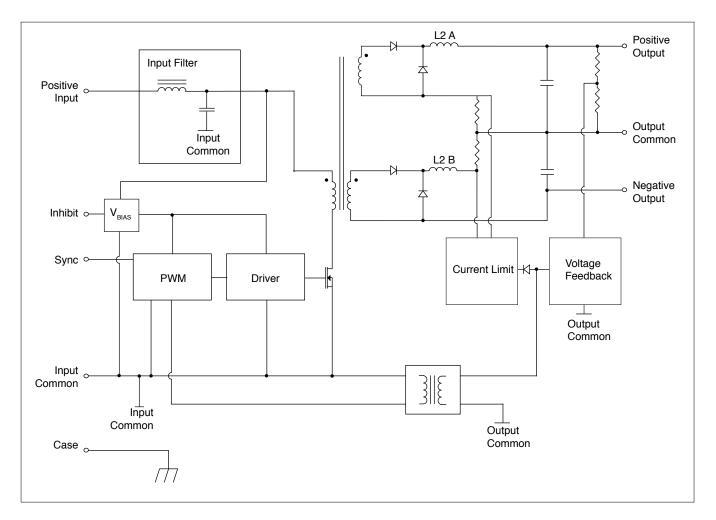


FIGURE 1: MTR SINGLE BLOCK DIAGRAM



28 (16-50) VOLT INPUT – 30 WATT

FIGURE 2: MTR DUAL BLOCK DIAGRAM

28 (16-50) VOLT INPUT - 30 WATT

TRIM AND REMOTE SENSE (AVAILABLE ON SINGLE OUTPUT MODELS ONLY)

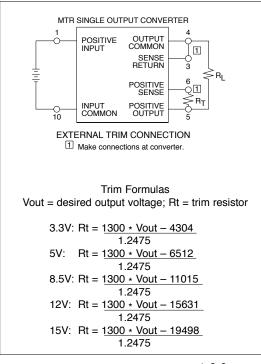


FIGURE 3: TRIM CONNECTION 1, 2, 3

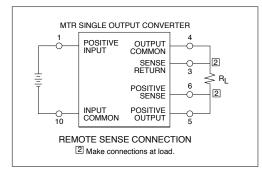


FIGURE 4: REMOTE SENSE CONNECTION ⁴

Notes for Remote Sense and Trim

- 1. When trimming output voltage and/or remote sensing, the total output voltage increase must be less than 0.6 volts at the converters pins. Do not exceed the maximum power.
- 2. If neither voltage trim nor remote sense will be used, connect pin 3 to pin 4 and pin 5 to pin 6.
- 3. CAUTION: The converter will be permanently damaged if the remote sense (pin 6) is shorted to ground. Damage may also result if the output common or positive output is disconnected from the load when the remote sense leads are connected to the load.
- 4. When using remote sense for voltage compensation or when using remote sense for trim, the output will drift over temperature. Contact Applications Engineering for more information at powerapps@crane-eg.com

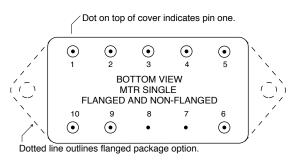
28 (16-50) VOLT INPUT - 30 WATT

PIN OUT								
Pin	Single Output	Dual Output						
1	Positive Input	Positive Input						
2	Inhibit	Inhibit						
3	Sense Return	Positive Output						
4	Output Common	Output Common						
5	Positive Output	Negative Output						
6	Positive Sense	Case Ground						
7	Case Ground	Case Ground						
8	Case Ground	Case Ground						
9	Sync	Sync						
10	Input Common	Input Common						

TABLE 1: PIN OUT

PINS NOT IN USE							
Inhibit	Leave unconnected						
Sync In	Connect to input common						
Sense Lines	Must be connected to appropriate outputs						

TABLE 2: PINS NOT IN USE



For dimensions see Figure 30 on page 17 and Figure 31 on page 18.

FIGURE 5: PIN OUT SINGLE OUTPUT MODELS

Dot on top of cover indicates pin one. \odot \odot \odot \bigcirc \odot 5 З 4 BOTTOM VIEW MTR DUAL FLANGED AND NON-FLANGED 10 9 8 7 6 \odot \odot Dotted line outlines flanged package option.

> For dimensions see cases Figure 30 on page 17 and Figure 31 on page 18.

FIGURE 6: PIN OUT DUAL OUTPUT MODELS

28 (16-50) VOLT INPUT - 30 WATT

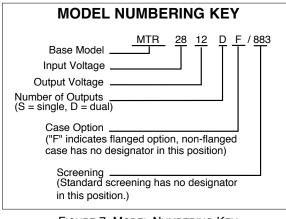


FIGURE 7: MODEL NUMBERING KEY

SMD NUMBERS								
STANDARD MICROCIRCUIT DRAWING (SMD)	MTR SIMILAR PART							
5962-0150103HXC	MTR283R3S/883							
5962-9306803HXC	MTR2805S/883							
5962-9306903HXC	MTR2812S/883							
5962-9307003HXC	MTR2815S/883							
5962-9320503HXC	MTR2805D/883							
5962-9307103HXC	MTR2812D/883							
5962-9307203HXC	MTR2815D/883							
To indicate the flanged case option change the "X" to "Z" In the SMD number. The SMD number shown is for Class H screening, non-flanged. For exact specifications for an SMD product, refer to the SMD drawing. SMDs can be downloaded								

TABLE 3: SMD NUMBER CROSS REFERENCE

from http://www.landandmaritime.dla.mil/programs/smcr

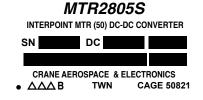


FIGURE 8: COVER MARKING FOR MTR (50) - 50 VIN

MODEL NUMBER OPTIONS To determine the model number enter one option from each category in the form below.										
ve blank)										
FILL IN FOR MODEL # MTR28 883 Notes										

2. Number of Outputs: S is a single output and D is a dual output.

3. Case Options: For the standard case, Figure 30 on page 17, leave the case option blank. For the flanged case option, Figure 31 on page 18, insert the letter F in the Case Option position.

4. Screening: For standard screening leave the screening option blank. For other screening options, insert the desired screening level. For more information see Table 9 on page 19 and Table 10 on page 20.

TABLE 4: MODEL NUMBER OPTIONS

28 (16-50) VOLT INPUT - 30 WATT

TABLE 5: OPERATING CONDITIONS, ALL MODELS: 25°C T_C, 28 V_{IN}, 100% load, unless otherwise specified.

		AL			
PARAMETER	CONDITIONS	MIN	TYP	MAX	UNITS
LEAD SOLDERING TEMPERATURE ¹	10 SECONDS MAX.	— —	_	300	°C
STORAGE TEMPERATURE ¹		-65	_	+150	°C
CASE OPERATING	FULL POWER	-55	-	+125	°C
TEMPERATURE	ABSOLUTE ¹	-55	-	+135	Ū
DERATING OUTPUT POWER/CURRENT ¹	LINEARLY	From 10	00% at 12	25°C to 0	% at 135°C
ESD RATING ¹	MIL STD 883 METHOD 3015	_	_	>8000	v
MIL-PRF-38534, 3.9.5.8.2	CLASS 3B			20000	
ISOLATION: INPUT TO OUTPUT OR ANY	@ 500 VDC AT 25°C	100	_	_	Megohms
PIN TO CASE EXCEPT CASE PINS		100			mogerinie
INPUT TO OUTPUT CAPACITANCE ¹		<u> </u>	50	_	pF
CURRENT LIMIT ²	% OF FULL LOAD	- 1	140	—	%
AUDIO REJECTION ¹		-	40	—	dB
CONVERSION FREQUENCY, FREE RUN	-55°C TO +125°C	530	_	670	kHz
SYNCHRONIZATION	INPUT FREQUENCY	500	_	675	kHz
-55°C TO +125°C	DUTY CYCLE ¹	40	-	60	%
	ACTIVE LOW	l –	_	0.8	v
	ACTIVE HIGH ¹	4.5	_	5.0	v
	REFERENCED TO		INPUT	соммо	N
	IF NOT USED	CON	NECT TO		COMMON
INHIBIT ACTIVE LOW (OUTPUT DISABLED)	INHIBIT PIN PULLED LOW	- 1	_	0.8	V
Do not apply a voltage to the inhibit pin. ³	INHIBIT PIN SOURCE CURRENT ¹	-	-	8	mA
	REFERENCED TO	INPUT COMMON			
INHIBIT ACTIVE HIGH (OUTPUT ENABLED)	INHIBIT PIN CONDITION	OPEN COLLECTOR OR			
Do not apply a voltage to the inhibit pin. ³		UNCONNECTED			
	OPEN INHIBIT PIN VOLTAGE ¹	9	-	11	V

For mean time between failures (MTBF) contact Applications Engineering powerapps@crane-eg.com +1 425-882-3100 option 7

Notes

1. Guaranteed by qualification test and/or analysis. Not an in-line test.

2. Dual outputs: The over-current limit will trigger when the sum of the currents from both outputs reaches 140% (typical value) of the maximum rated "total" current of both outputs.

3. An external inhibit interface should be used to pull the inhibit low or leave it floating. The inhibit pin can be left unconnected if not used.

28 (16-50) VOLT INPUT – 30 WATT

TABLE 6: ELECTRICAL CHARACTERISTICS -55°C TO +125°C CASE, 28 VIN, 100% LOAD, FREE RUN, UNLESS OTHERWISE SPECIFIED.

SINGLE OUTPUT MODEL	GLE OUTPUT MODELS		MTR283R3S		MTR2805S			MTR288R5S			
PARAMETER	CONDITIONS	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	UNITS
OUTPUT VOLTAGE		3.201	3.30	3.399	4.85	5.00	5.15	8.23	8.5	8.77	V
OUTPUT CURRENT	V _{IN} = 16 TO 50 V	0	_	6.06	0	_	5.0	0	_	2.94	A
OUTPUT POWER	V _{IN} = 16 TO 50 V	0	_	20	0	_	25	0	_	25	W
OUTPUT RIPPLE	T _C = 25°C	-	10	40	_	15	70	_	15	60	mV p-p
10 kHZ - 2 MHZ	T _C = -55°C TO +125°C	- 1	15	50	_	15	90	—	20	60	
LINE REGULATION	V _{IN} = 16 TO 50 V	—	0	10	_	2	50	—	2	50	mV
LOAD REGULATION	NO LOAD TO FULL	-	1	10	_	2	50	—	2	50	mV
INPUT VOLTAGE	CONTINUOUS	16	28	50	16	28	50	16	28	50	V
NO LOAD TO FULL	TRANSIENT 50 ms ¹	-	-	80	-	-	80	-	-	80	V
INPUT CURRENT	NO LOAD	- 1	40	80	_	50	80	_	50	80	mA
	INHIBITED	- 1	3	8	_	3	8	_	3	8	
INPUT RIPPLE CURRENT ²	10 kHZ - 10 MHZ	- 1	30	100	_	30	100	_	30	100	mA p-p
EFFICIENCY	T _C = 25°C	73	74	-	75	77	_	77	81	_	%
	T _C = -55°C TO +125°C	71	74	_	73	76	_	76	79	_	/0
LOAD FAULT ³	POWER DISSIPATION	-	8	12	_	8	12	—	6	12	W
SHORT CIRCUIT	RECOVERY ¹	-	1.4	6	_	1.4	5	—	1.4	5	ms
STEP LOAD RESPONSE 4	TRANSIENT	- 1	±80	±250	_	±100	±300	_	±150	±400	mV pk
50% - 100% - 50%	RECOVERY	- 1	50	200	_	50	200	_	30	200	μs
STEP LINE RESPONSE ^{1, 4}	TRANSIENT	-	—	±300	_	±200	±300	—	±400	±500	mV pk
16 - 40 - 16 V	RECOVERY	- 1	_	400	_	_	400	_	_	400	μs
START-UP ⁵	DELAY	- 1	2.5	5	_	2.5	5	_	2.5	5	ms
FULL LOAD	OVERSHOOT ¹	l –	0	50	_	0	80	_	0	150	mV pk
CAPACITIVE LOAD ¹	NO EFFECT ON DC PERFORMANCE	-	-	3000	_	-	3000	_	-	3000	μF

Notes

1. Guaranteed by qualification test and/or analysis. Not an in-line test.

2. Tested with 6800 pF ceramic bypass capacitor connected externally from input common to case.

3. Indefinite short circuit protection not guaranteed above 125°C case.

4. Recovery time is measured from application of the transient to point at which \underline{V}_{OUT} is within 1% of final value.

5. Tested on release from inhibit.

28 (16-50) VOLT INPUT - 30 WATT

TABLE 7: ELECTRICAL CHARACTERISTICS -55°C TO +125°C CASE, 28 VIN, 100% LOAD, FREE RUN, UNLESS OTHERWISE SPECIFIED.

SINGLE OUTPUT MODELS		MTR2812S			M			
PARAMETER	CONDITIONS	MIN	TYP	MAX	MIN	TYP	MAX	UNITS
OUTPUT VOLTAGE		11.64	12.00	12.36	14.55	15.00	15.45	V
OUTPUT CURRENT	V _{IN} = 16 TO 50 V	0	_	2.5	0	_	2.0	A
OUTPUT POWER	V _{IN} = 16 TO 50 V	0	_	30	0	—	30	W
OUTPUT RIPPLE	T _C = 25°C	—	10	40	_	10	40	mV p-p
10 kHz - 2 MHz	T _C = -55°C TO +125°C	-	15	90	_	15	90	
LINE REGULATION	V _{IN} = 16 TO 50 V	—	2	50	—	2	50	mV
LOAD REGULATION	NO LOAD TO FULL	_	2	50	—	2	50	mV
INPUT VOLTAGE	CONTINUOUS	16	28	50	16	28	50	V
NO LOAD TO FULL	TRANSIENT 50 ms ¹	_	_	80	_	_	80	V
INPUT CURRENT	NO LOAD	_	50	80	_	50	80	mA
	INHIBITED	-	3	8	_	3	8	
INPUT RIPPLE CURRENT ²	10 kHz - 10 MHz	—	35	100	_	35	100	mA p-p
EFFICIENCY	T _C = 25°C	77	80	-	79	80	_	%
	T _C = -55°C TO +125°C	75	77	_	75	77	—	,,,
LOAD FAULT ³	POWER DISSIPATION	-	6	12	—	5	12	w
SHORT CIRCUIT	RECOVERY ¹	-	1.4	5	—	1.4	5	ms
STEP LOAD RESPONSE ⁴	TRANSIENT	_	±150	±400	_	±150	±500	mV pk
50% - 100% - 50%	RECOVERY	_	30	200	_	30	200	μs
STEP LINE RESPONSE 1, 4	TRANSIENT	_	±400	±500	_	±500	±600	mV pk
16 - 40 - 16 V	RECOVERY	_	_	400	_	_	400	μs
START-UP ⁵	DELAY	—	2.5	5	_	2.5	5	ms
FULL LOAD	OVERSHOOT ¹	_	0	180	_	0	180	mV pk
CAPACITIVE LOAD ¹	NO EFFECT ON DC	_	_	3000	_	_	3000	μF
	PERFORMANCE			0000			0000	

Notes

1. Guaranteed by qualification test and/or analysis. Not an in-line test. 2. Tested with 6800 pF ceramic bypass capacitor connected externally

from input common to case. 3. Indefinite short circuit protection not guaranteed above 125°C case. 4. Recovery time is measured from application of the transient to point at which V_{OUT} is within 1% of final value.
5. Tested on release from inhibit.

28 (16-50) VOLT INPUT - 30 WATT

TABLE 8: ELECTRICAL CHARACTERISTICS -55°C TO +125°C CASE, 28 VIN, 100% LOAD, FREE RUN, UNLESS OTHERWISE SPECIFIED.

DUAL OUTPUT MODELS		N	ITR2805	D	M	ITR2812	D	M	ITR2815	D	
PARAMETER	CONDITIONS	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	UNITS
OUTPUT VOLTAGE	+ V _{OUT}	4.850	5.00	5.150	11.64	12.00	12.36	14.55	15.00	15.45	v
	- V _{OUT}	4.825	5.00	5.172	11.58	12.00	12.42	14.47	15.00	15.53	v
OUTPUT CURRENT ²	EITHER OUTPUT	0	2.5	4.5 ¹	0	1.25	2.25 ¹	0	1.00	1.80 ¹	А
V _{IN} = 16 TO 50 V	TOTAL OUTPUT	_	_	5	_	-	2.5	_	_	2.00	
OUTPUT POWER ²	EITHER OUTPUT	0	12.5	22.5 ¹	0	15	27 ¹	0	15	27 ¹	w
V _{IN} = 16 TO 50 V	TOTAL OUTPUT	_	_	25	_	-	30	_	_	30	
OUTPUT RIPPLE	T _C = 25°C	_	5	40	_	20	80	_	20	80	mV p-p
10 kHz - 2 MHz ± V _{OUT}	T _C = -55°C TO +125°C	_	10	90	_	30	120	_	20	120	mopp
LINE REGULATION	+ V _{OUT}	_	2	50	_	2	50	_	2	50	mV
V _{IN} = 16 to 50 V	- V _{OUT}	_	5	100	_	20	150	_	40	180	
LOAD REGULATION	+ V _{OUT}	_	2	50	_	2	50	_	2	50	mV
NO LOAD TO FULL	- V _{OUT}	_	10	100	_	20	150	_	20	180	
CROSS REGULATION ¹	SEE NOTE 3	_	6	10	_	3	6	_	3	6	%
EFFECT ON -V _{OUT} , 25°C	SEE NOTE 4	_	9	14	_	5	9	_	6	9	70
INPUT VOLTAGE	CONTINUOUS	16	28	50	16	28	50	16	28	50	V
NO LOAD TO FULL	TRANSIENT 50 ms. 1	_	_	80	_	-	80	_	_	80	V
INPUT CURRENT	NO LOAD	_	50	90	_	60	90	_	60	90	mA
	INHIBITED	_	3	8	_	3	8	_	3	8	
INPUT RIPPLE CURRENT 5	10 kHz - 10 MHz	_	25	100	_	30	100	_	30	100	mA p-p
EFFICIENCY	T _C = 25°C	76	79	_	76	80	_	78	80	_	%
BALANCED LOAD	T _C = -55°C TO +125°C	73	78	_	74	77	_	75	77	_	/0
LOAD FAULT ⁶	POWER DISSIPATION	_	7	12	_	5	12	_	5	12	W
SHORT CIRCUIT	RECOVERY ¹	—	1.4	5.0	_	1.4	5.0	_	1.4	5.0	ms
STEP LOAD RESPONSE 7	TRANSIENT	—	±80	±300	_	±130	±300	_	±120	±400	mV pk
50% - 100% - 50% ± V _{OUT}	RECOVERY	—	70	200	_	10	200	_	10	200	μs
STEP LINE RESPONSE ^{1, 7}	TRANSIENT	_	±200	±400	_	±200	±400	_	±400	±500	mV pk
16 - 40 - 16 V ± V _{OUT}	RECOVERY	_	_	400	_	-	400	_	_	400	μs
START-UP ⁸	DELAY		2.5	5	_	2.5	5	_	2.5	5	ms
FULL LOAD	OVERSHOOT ¹		0	180	_	0	180	_	0	180	mV pk
CAPACITIVE LOAD ^{1, 9}	NO EFFECT ON DC	_	_	1500	_	_	1500	_	_	1500	μF
	PERFORMANCE										r

Notes

1. Guaranteed by qualification test and/or analysis. Not an in-line test.

2. Up to 90% of the total output current/power is available from either output

providing the opposite output is carrying at least 10% of the total output power. 3. Effect on negative V_{OUT} from 50%/50% loads to 80%/20% or 20%/80% loads.

4. Effect on negative V_{OUT} from 50%/50% loads to 90%/10% or 10%/90% loads. See Figure 21 on page 14.

5. Tested with 6800 pF ceramic bypass capacitor connected externally from input common to case.

6. Indefinite short circuit protection not guaranteed above 125°C case.

7. Recovery time is measured from application of the transient to point at which V_{OUT} is within 1% of final value. 8. Tested on release from inhibit.

9. Applies to each output.

28 (16-50) VOLT INPUT - 30 WATT

TYPICAL PERFORMANCE PLOTS: 25°C CASE, 28 VIN, 100% LOAD, FREE RUN, UNLESS OTHERWISE SPECIFIED. FOR REFERENCE ONLY, NOT GUARANTEED SPECIFICATIONS.

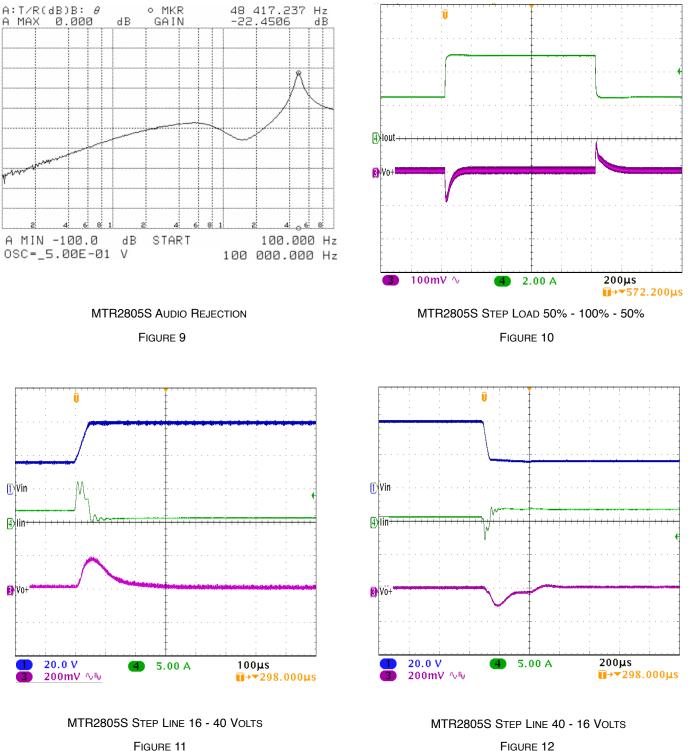
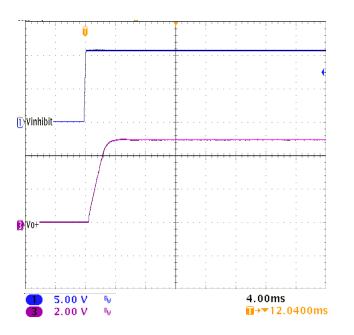


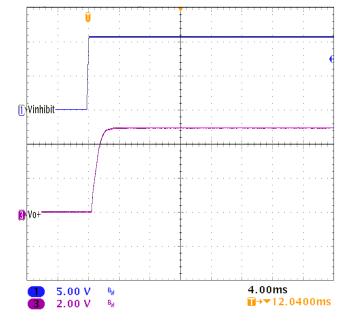
FIGURE 11

28 (16-50) VOLT INPUT - 30 WATT

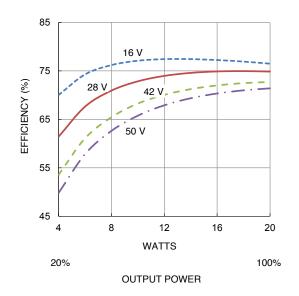
TYPICAL PERFORMANCE PLOTS: 25°C CASE, 28 VIN, 100% LOAD, FREE RUN, UNLESS OTHERWISE SPECIFIED. FOR REFERENCE ONLY, NOT GUARANTEED SPECIFICATIONS.

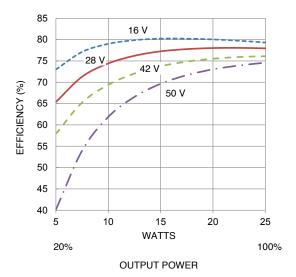


MTR2805S Start-up into No Load, 3000 μ F Cap Load Figure 13



MTR2805S START-UP INTO NO LOAD FIGURE 14



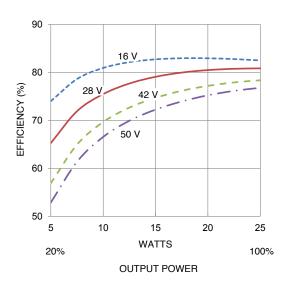


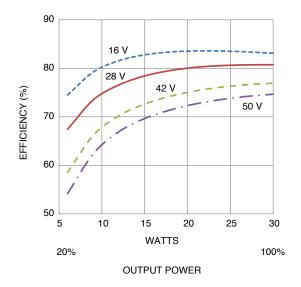
MTR283R3S EFFICIENCY FIGURE 15

MTR2805S EFFICIENCY FIGURE 16

28 (16-50) VOLT INPUT - 30 WATT

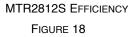
Typical Performance Plots: 25°C case, 28 Vin, 100% load, free run, unless otherwise specified. For reference only, not guaranteed specifications.

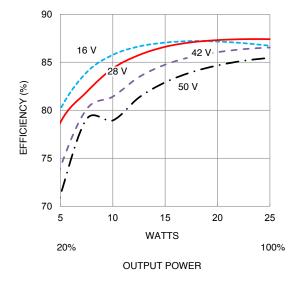




MTR288R5S EFFICIENCY

FIGURE 17

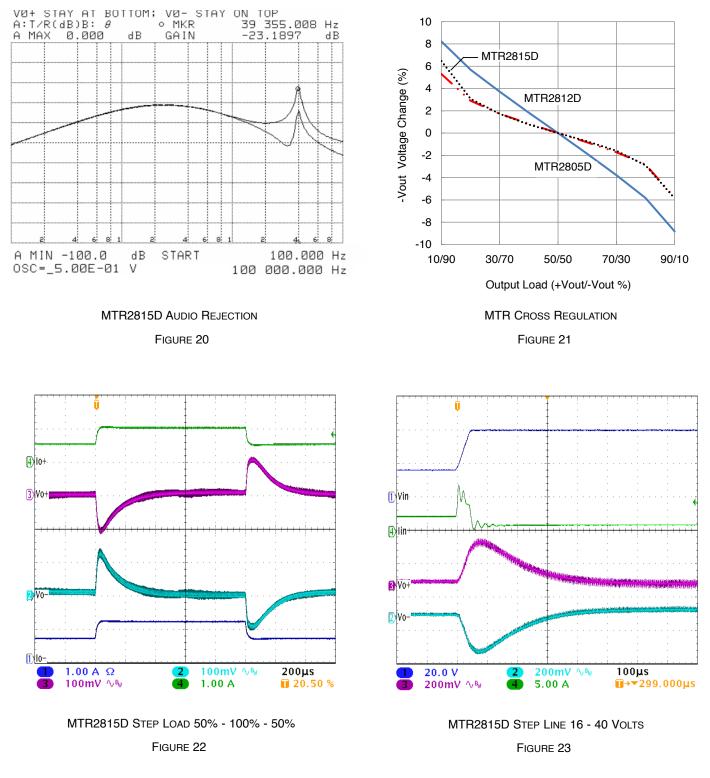




MTR2815S EFFICIENCY FIGURE 19

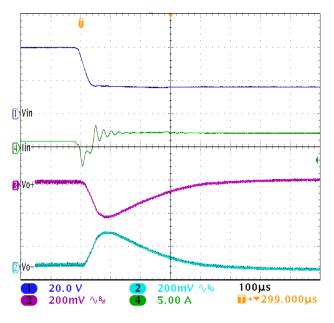
28 (16-50) VOLT INPUT - 30 WATT

Typical Performance Plots: 25°C case, 28 Vin, 100% load, free run, unless otherwise specified. For reference only, not guaranteed specifications.



28 (16-50) VOLT INPUT - 30 WATT

TYPICAL PERFORMANCE PLOTS: 25°C CASE, 28 VIN, 100% LOAD, FREE RUN, UNLESS OTHERWISE SPECIFIED. FOR REFERENCE ONLY, NOT GUARANTEED SPECIFICATIONS.



MTR2815D STEP LINE 40 - 16 VOLTS

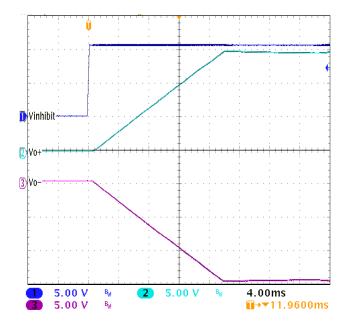
FIGURE 24

Û

1 Vinhibit

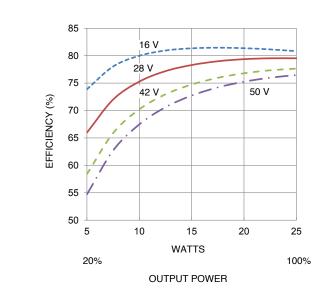
2 Vo

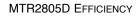
3 Vo-



MTR2815D START-UP INTO NO LOAD, 1500 μ F CAP LOAD EACH

FIGURE 25









2

5.00 V

MTR2815D START-UP INTO NO LOAD

4.00ms

∎→▼12.0400ms

5.00 V

5.00 V

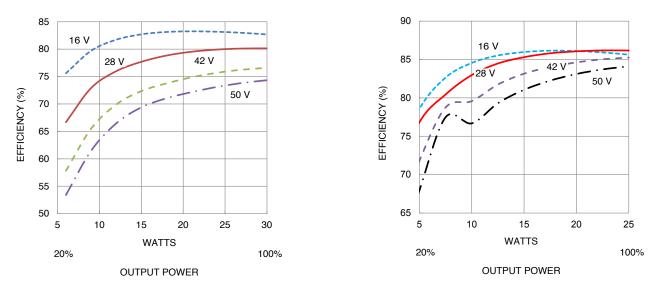
3

But

B₁₄

28 (16-50) VOLT INPUT - 30 WATT

Typical Performance Plots: 25°C case, 28 Vin, 100% load, free run, unless otherwise specified. For reference only, not guaranteed specifications.



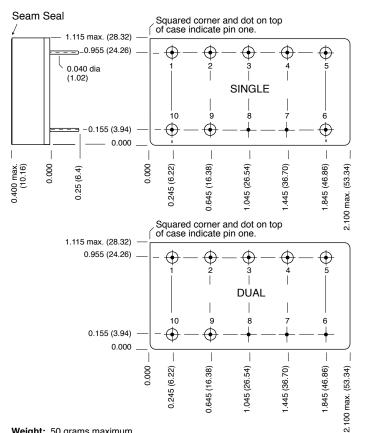
MTR2812D EFFICIENCY

FIGURE 28

MTR2815D EFFICIENCY

FIGURE 29

28 (16-50) VOLT INPUT - 30 WATT



BOTTOM VIEW MTR SINGLE AND DUAL

Weight: 50 grams maximum

Case dimensions in inches (mm)

Tolerance ±0.005 (0.13) for three decimal places ±0.01 (0.3) for two decimal places unless otherwise specified

CAUTION

Heat from reflow or wave soldering may damage the device. Solder pins individually with heat application not exceeding 300°C for 10 seconds per pin.

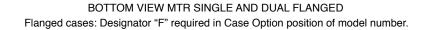
Materials

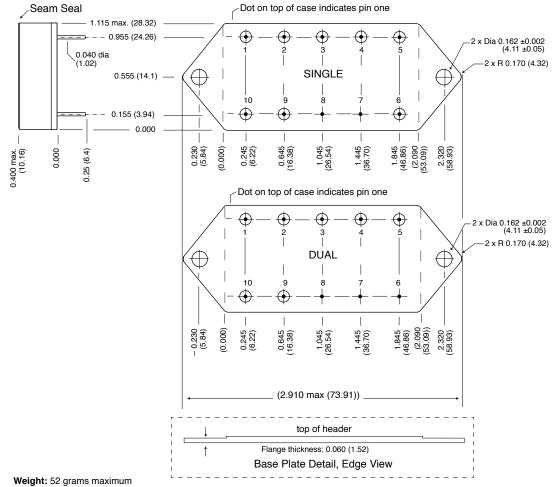
Cold Rolled Steel/Nickel/Gold Header Cover Kovar/Nickel Pins #52 alloy/Gold ceramic seal Gold plating of 50 - 150 microinches included in pin diameter Seal hole 0.120 ±0.002 (3.05 ± 0.05)

Case H2 MTR SD, Rev L, 2015.04.21 Please refer to the numerical dimensions for accuracy.

FIGURE 30: CASE H2

28 (16-50) VOLT INPUT - 30 WATT





Case dimensions in inches (mm)Tolerance $\pm 0.005 (0.13)$ for three decimal places $\pm 0.01 (0.3)$ for two decimal placesunless otherwise specified

CAUTION

Heat from reflow or wave soldering may damage the device. Solder pins individually with heat application not exceeding 300°C for 10 seconds per pin.

Materials

Header	Cold Rolled Steel/Nickel/Gold
Cover	Kovar/Nickel
Pins	#52 alloy/Gold, ceramic seal
	Gold plating of 50 - 150 microinches included in pin diameter
	Seal hole 0.120 ±0.002 (3.04 ±0.05)

Case K3 MTR SD F, Rev M, 2015.04.21 Please refer to the numerical dimensions for accuracy.

FIGURE 31: CASE K3

28 (16-50) VOLT INPUT - 30 WATT

ELEMENT EVALUATION ¹ HIGH RELIABILITY /883 (CLASS H)

	QML CLASS H /883			
COMPONENT-LEVEL TEST PERFORMED	M/S ²	P ³		
Element Electrical				
Visual				
Internal Visual				
Final Electrical				
Wire Bond Evaluation				

Notes

1. Element evaluation does not apply to standard and /ES product.

 M/S = Active components (microcircuit and semiconductor die).
 P = Passive components, Class H element evaluation. Not applicable to standard and /ES element evaluation.

TABLE 9: ELEMENT EVALUATION

28 (16-50) VOLT INPUT - 30 WATT

ENVIRONMENTAL SCREENING HIGH RELIABILITY STANDARD, /ES AND /883 (CLASS H)

	NON-QML ¹		QML ²
TEST PERFORMED	STANDARD	/ES	CLASS H /883
Pre-cap Inspection, Method 2017, 2032			
Temperature Cycle (10 times)			
Method 1010, Cond. C, -65°C to +150°C, ambient			
Method 1010, Cond. B, -55°C to +125°C, ambient			
Constant Acceleration			
Method 2001, 3000 g			
Method 2001, 500 g			
PIND, Test Method 2020, Cond. A			∎ 3
Burn-in Method 1015, +125°C case, typical ⁴			
96 hours		-	
160 hours			
Final Electrical Test, MIL-PRF-38534, Group A,			
Subgroups 1 through 6, -55°C, +25°C, +125°C case			
Subgroups 1 and 4, +25°C case			
Hermeticity Test			
Gross Leak, Cond. C1, fluorocarbon			
Fine Leak, Cond. A ₂ , helium			
Gross Leak, Dip			
Final visual inspection, Method 2009			

Test methods are referenced to MIL-STD-883 as determined by MIL-PRF-38534.

Notes

1. Standard and ES are non-QML products and may not meet all of the requirements of MIL-PRF-38534.

2. All processes are QML qualified and performed by certified operators.

3. Not required by DLA but performed to assure product quality.

4. Burn-in temperature designed to bring the case temperature to +125°C minimum. Burn-in is a powered test.

TABLE 10: ENVIRONMENTAL SCREENING

