

VI TELEFILTER

Filter specification

TFS 245E

1/5

Measurement condition

Ambient temperature: 23 °C
 Input power level: 0 dBm
 Terminating impedance: *
 Input: 640 Ω || -2 pF
 Output: 640 Ω || -2 pF

Characteristics

Remark:

The reference level for the relative attenuation a_{rel} of the TFS 245E is the minimum of the pass band attenuation. This value is defined as the insertion loss a_e . The nominal frequency f_N is fixed at 245,977 MHz without any tolerance. The values of relative attenuation a_{rel} are guaranteed for the whole operating temperature range. The frequency shift of the filter in the operating temperature range is included in the production tolerance scheme.

D a t a		typ. value		tolerance / limit	
Insertion loss (reference level)		a_e	4,7 dB	max.	6,5 dB
Nominal frequency		f_N	-		245,978 MHz
Passband		PB	-	$f_N \pm$	50,0 kHz
Pass band ripple			0,5 dB	max.	2,0 dB
Bandwidth		BW			
2 dB			200 kHz	min.	100,0 kHz
Relative attenuation		a_{rel}			
f_N	... $f_N \pm$	50,0 kHz	0,5 dB	max.	2 dB
$f_N - 25,0$	MHz ... $f_N - 1,6$	MHz	60 dB	min.	50 dB
$f_N - 1,6$	MHz ... $f_N - 0,6$	MHz	60 dB	min.	32 dB
$f_N - 0,6$	MHz ... $f_N - 0,4$	MHz	45 dB	min.	20 dB
$f_N + 0,4$	MHz ... $f_N + 0,6$	MHz	50 dB	min.	20 dB
$f_N + 0,6$	MHz ... $f_N + 1,6$	MHz	50 dB	min.	32 dB
$f_N + 1,6$	MHz ... $f_N + 25,0$	MHz	55 dB	min.	50 dB
Group delay ripple within PB			1,5 μs	max.	3 μs
Input power level			-	max.	10 dBm
Permissible DV voltage			-	max.	5 V
Operating temperature range		OTR	-	- 40 °C ... + 85 °C	
Storage temperature range			-	- 40 °C ... + 85 °C	
Frequency inversion temperature			27 °C	-	
Temperature coefficient of frequency		TC_f^{**}	-0,038 ppm/K ²	-	

*) The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.

**) $\Delta f(\text{Hz}) = TC_f(\text{ppm/K}^2) \times (T - T_0)^2 \times f_{cat}(\text{MHz})$.

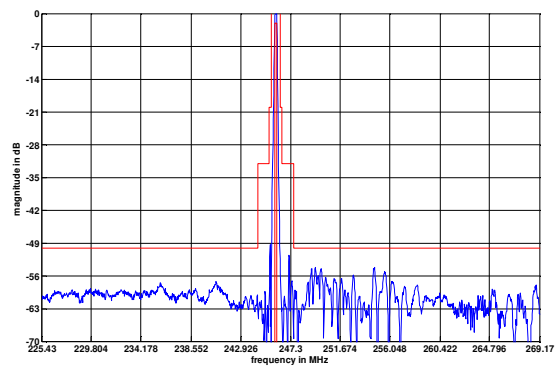
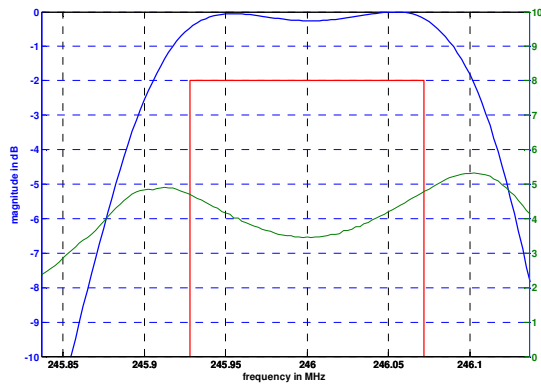
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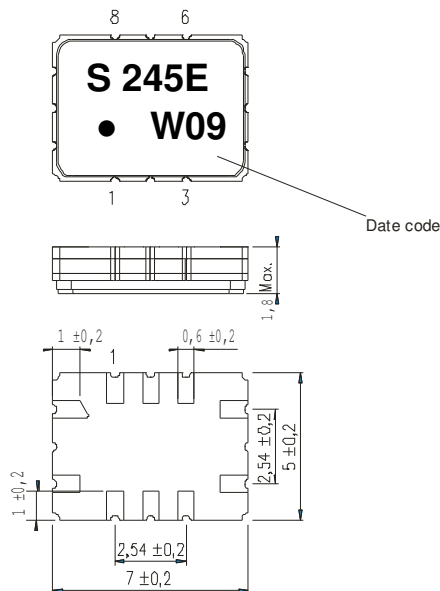
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Filter characteristic



Construction and pin connection

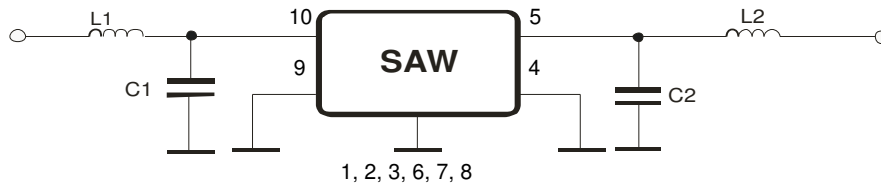
(All dimensions in mm)



- 1 Ground
- 2 Ground
- 3 Ground
- 4 Output RF Return
- 5 Output
- 6 Ground
- 7 Ground
- 8 Ground
- 9 Input RF Return
- 10 Input

Date code: Year + week
 V 2007
 W 2008
 X 2009
 ...

50 Ω Test circuit



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Stability characteristics, reliability

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: three times max.;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

This filter is RoHS compliant (2002/95/EG, 2005/618/EG)

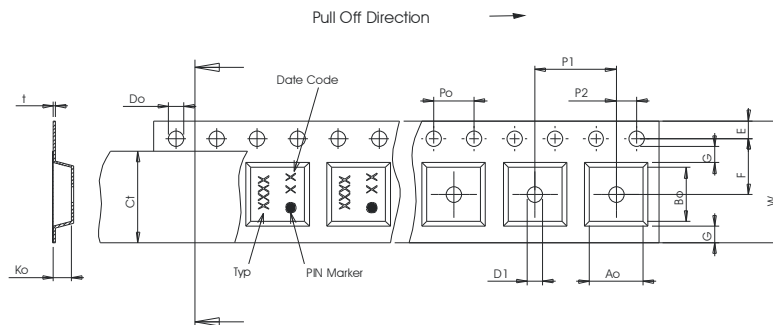
Packing

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters per reel: 3000
reel of empty components at start: min. 300 mm
reel of empty components at start including leader: min. 500 mm
trailer: min. 300 mm

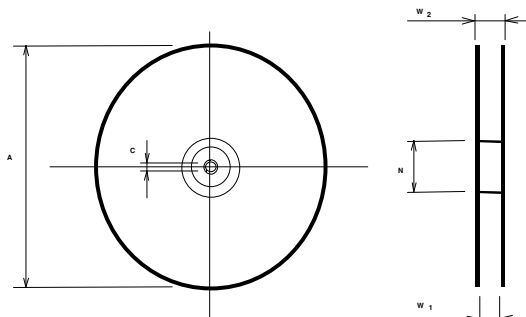
Tape (all dimensions in mm)

- W : 16,00 ± 0,3
- Po : 4,00 ± 0,1
- Do : 1,50 +0,1/-0
- E : 1,75 ± 0,1
- F : 7,50 ± 0,1
- G(min) : 0,60
- P2 : 2,00 ± 0,1
- P1 : 8,00 ± 0,1
- D1(min) : 1,50
- Ao : 5,50 ± 0,1
- Bo : 7,50 ± 0,1
- Ct : 13,5 ± 0,1



Reel (all dimensions in mm)

- A : 330
- W1 : 16,4 +2/-0
- W2(max) : 22,4
- N(min) : 50
- C : 13,0 +0,5/-0,2



The minimum bending radius is 45 mm.

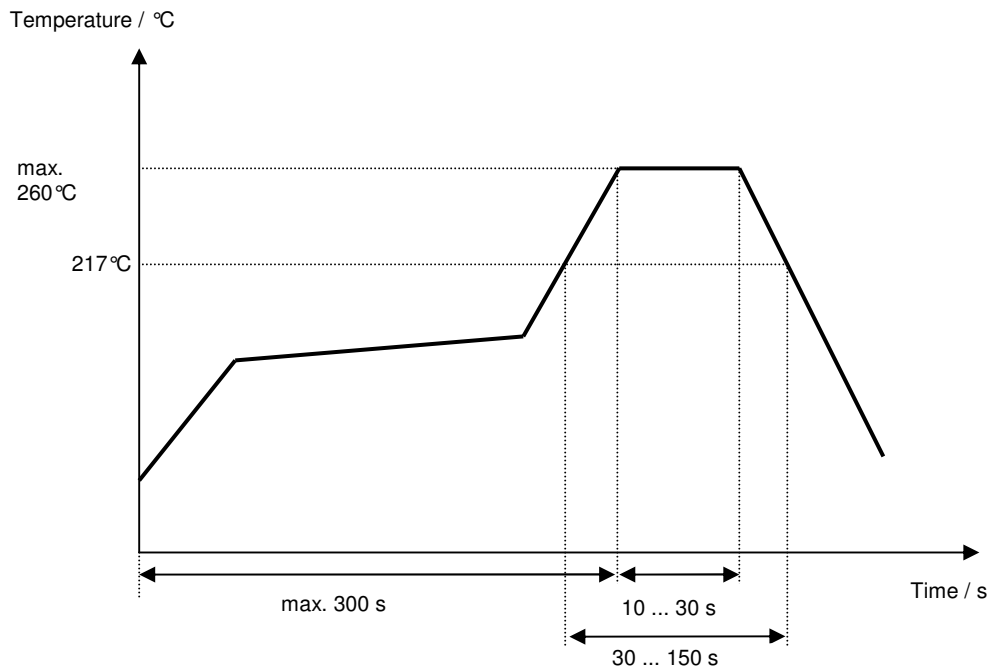
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Air reflow temperature conditions

Conditions	Exposure
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

Chip-mount air reflow profile



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VI TELEFILTER**Filter specification****TFS 245E****5/5****History**

Version	Reason of Changes	Name	Date
1.0	- Generation of development specification	Strehl	03.08.2007
1.1	- Change OTR, nominal frequency and package height	Strehl	03.09.2007
1.2	- Change construction	Strehl	25.09.2007
1.3	- Generation of filter specification - Added typical values - Added filter characteristic	Martens	29.02.2008

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