

BM471M

Order Code:

Gas Discharge Tube

Version: A0

#### Features

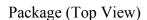
- Size Design 8.3×8.3×6mm
- High Current Handling Capability 20,000A @ 8/20μs
- Low Capacitance and Insertion Loss
- Fast Response and Long Service Life
- Reliable to Protect Electrostatic Surge
- Moisture sensitivity level: Level 1



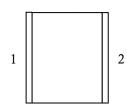


# Application information

AC Power



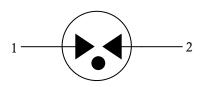
Exterior



## Agency Approvals

Icon	Description	
RoHS	Compliance with 2011/65/EU	
HF	Compliance with IEC61249-2-21:2003	
<b>⊗</b>	Mean lead free	
<b>.R</b> .	Compliance with UL1449, Certificated E337906	

#### Schematic Symbol



#### **Electrical Parameter**

DC Breakdown Voltage <sup>1) 2)</sup>	100V/s	376-564	V
Languing Consile areas Valtage	At 1kV/μs	for 99 % of measured values ≤850	V
Impulse Spark-over Voltage	At 1kV/μs	Typical values of distribution ≤800	V
Impulse Discharge Current <sup>3)</sup>	8/20μs ±5times	20,000	A
Arc Voltage	At 1A	~15	V
Insulation Resistance	DC=50V	≥1	GΩ
Co (1MHz)	V <sub>DC</sub> =0.5V	≤1.5	pF
Weight		~1.75	g
Operating and storage Temperature		-40-90	°C
Marking		Without	

- 1) At delivery AQL 0.65 level II GB/T 2828.1-2003 2) In ionized mode
- 3) Terms and current waveforms in accordance with ITU-T Rec. K. 12; IEC 61643-21



**BM471M** 

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# Part Numbering System

Gas Discharge Tube

BM XXX M
(1) (2) (3)

- (1)Bencent SMD Gas Discharge Tube in 8.3×8.3×6 (L×W×H) (mm)
- (2) DC Breakdown Voltage, e.g., 471=47×10<sup>1</sup>=470V
- (3) Tolerance is DC Breakdown Voltage, M=±20%, N=±30%

#### **Product Characteristics**

Lead Material	Copper
Body Material	Ceramics
Terminal Finish	100% Matte-Tin Plated

## **Environmental Reliability Characteristics**

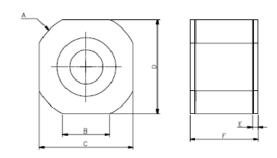
Testing items	Technical standards
High Temperature Storage Test	Temperature: 85 ℃ Time:2H
Low Temperature Storage Test	Temperature: -40°C Time:2H
Vibration	Frequency: 10-500Hz Amplitude: 0.15mm Time: 45min
Resistance of soldering heat	Temperature: 260±5°C Time of dip soldering: 10s, 1times

Note: Up-screen program can be specified by customer's request via contacting Bencent service

# Solderability Test

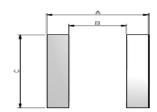
Solderability	Solder Pot Temperature:	245℃±5℃	Lead-Free Recommendation
	Solder Dwell Time:	4-6 seconds	

#### **Product Dimensions**

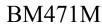


REF	mm	inch
A	Φ9.3±0.1	Ф0.366±0.004
В	4.2±0.1	0.165±0.004
С	8.3±0.2	0.327±0.008
D	8.3±0.2	0.327±0.008
Е	0.5±0.05	0.02±0.002
F	6±0.2	0.236±0.008

### Recommended Soldering Pad



REF	mm	inch
A	7.95	0.313
В	4.5	0.177
С	8	0.315

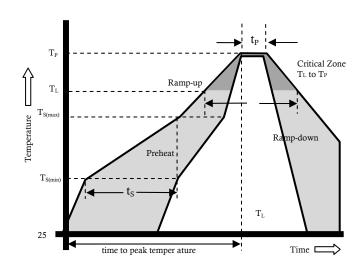




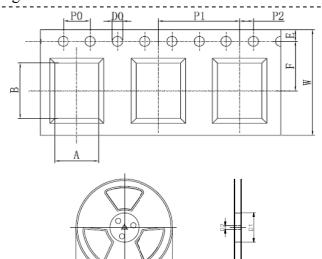
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# Reflow Profile

Reflow Condition		low Condition	Pb-Free assembly	
D	Te	mperature Min	150°C	
Pre	Te	mperature Max	200°C	
Heat	Ti	me (min to max)	60 – 180 secs.	
Average	ran	np up rate (Liquidus)	2007	
Tamp (	$T_L$	to peal	3°C/sec. max	
T <sub>s</sub> (max)	to '	T <sub>L</sub> - Ramp-up Rate	3°C/sec. max	
Deflass		- Temperature (T <sub>L</sub> )	217°C	
Reflow		(Liquidus)	217°C	
		- Temperature (T <sub>L</sub> )	60 – 150 secds.	
Peak Ter	Peak Temperature (T <sub>p</sub> )		260+0/-5 °C	
Time wi	thir	n 5°C of actual peak	20 40 1-	
Tempera	Temperature (t <sub>p</sub> )		20 – 40 secds.	
Ramp-down Rate		n Rate	6°C/sec. max	
Time 25°C to peak Temperature		to peak Temperature	0 . 14	
$(T_p)$			8 mins. Max.	
Do not exceed		eed	260°C	



# Package Reel Information



REF	mm	inch
P0	4.0±0.1	0.157±0.004
D0	Φ1.5 <sup>+0.1</sup> <sub>-0</sub>	$\Phi 0.059^{+0.004}_{-0}$
P1	12±0.1	0.472±0.004
P2	2.0±0.1	0.079±0.004
A	$6.5 \pm 0.2$	$0.256 \pm 0.008$
В	$8.4 \pm 0.2$	$0.331 \pm 0.008$
F	7.5±0.1	0.295±0.004
E	1.75±0.1	0.069±0.004
W	16±0.3	0.63±0.012
D	Ф330±2	Φ12.99±0.079
D1	Φ100±2	$\Phi$ 3.94 $\pm$ 0.079
D2	Φ13±0.15	0.512±0.006
W1	21±2	0.827±0.079

	PER	INSIDE	DED CARTON	CARTON SIZE(mm)		
OUTLINE	REEL (PCS)	CARTON (PCS)	PER CARTON (PCS)	L	W	Н
TAPING	500	1000	8000	360	360	380