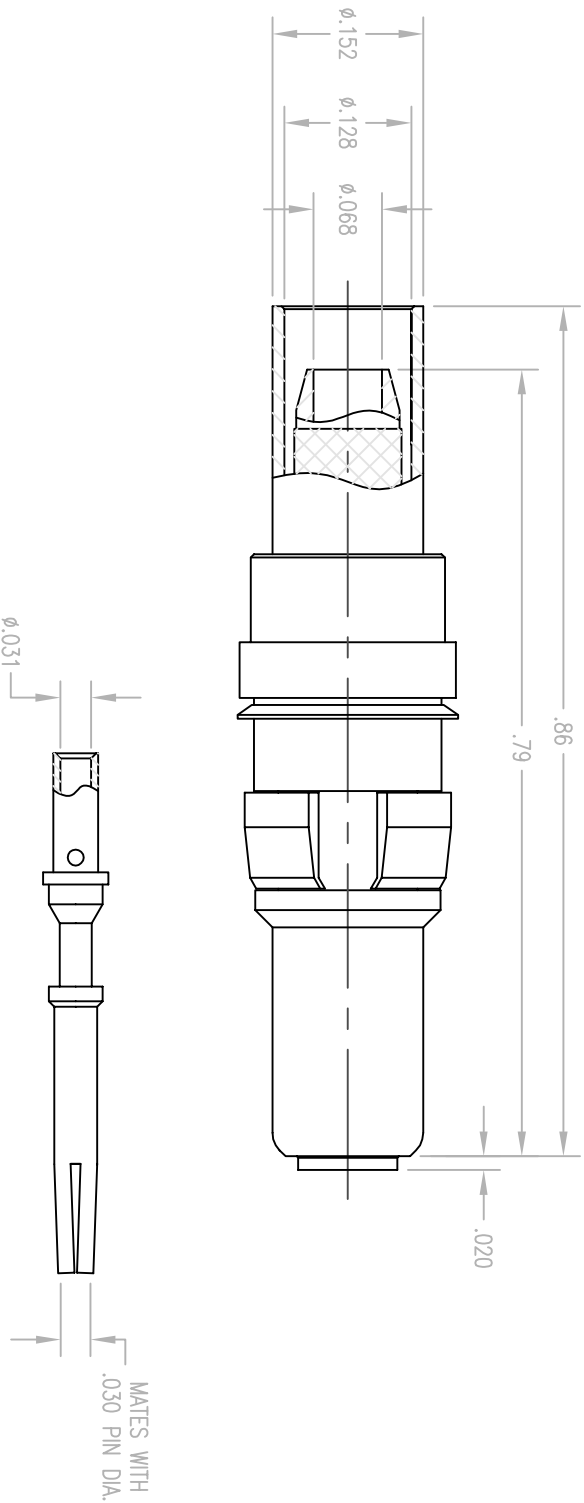
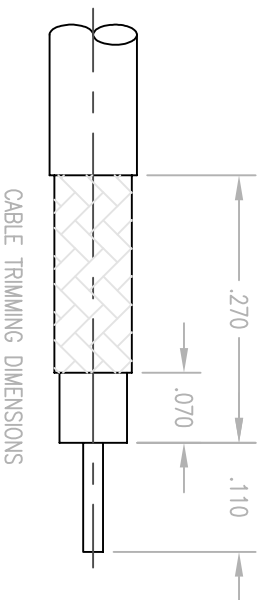


THIS IS A CONTROLLED DOCUMENT AND IS SUBJECT TO CHANGE
CONTACT ENGINEERING DEPARTMENT FOR LATEST REVISION

DWG. NO. 290-910-0632F



- NOTES:
1. MATERIALS:
FERRULE AND BODY: BRASS PER ASTM B16
CLIP RING: PHOSPHOR BRONZE PER ASTM B103
CONTACT: BERYLLIUM COPPER PER ASTM B196
INSULATOR: TEFLON PER ASTM D1710
 2. FINISH:
BODY AND CONTACT: .000030 MIN. GOLD PER MIL-G-45204 OVER
.000050 MIN. NICKEL PER QQ-N-290
CLIP RING AND FERRULE: .000100 MIN. NICKEL PER QQ-N-290
OVER COPPER FLASH
SPRING WASHER: .000005 MIN. GOLD PER MIL-G-45204 OVER
.000050 MIN. NICKEL PER QQ-N-290
 3. FOR USE WITH RG-316 OR EQUIVALENT CABLE
 4. FOR CABLING USE PROCEDURE 9-07



UNLESS OTHERWISE SPECIFIED
TOLERANCES: 3 PLACE DECIMALS ±.005 2 PLACE DECIMALS ±.010
FRACTIONS: ±1/64 ANGLE ±2°

ALL DIMENSIONS PRIOR TO PLATING
CHAMFER 1ST THREAD 45° TO ROOT DIAMETER
REMOVE ALL BURRS AND SHARP EDGES
ALL DIAMETERS TO BE CONCENTRIC WITHIN .003 TIR
SURFACE FINISH SHALL BE 63 MICRONS MAXIMUM
DIMENSIONS IN INCHES DO NOT SCALE PRINT



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SALES DRAWING

TITLE

RDM - HF PLUG CAPTIVE CONTACT (CRIMP/CRIMP)

REV.	DESCRIPTION OF CHANGE	DATE	DRN	APPR	MATERIAL	FINISH	DRAWN	DATE	CHECKED	SCALE	FSOM	ODMW4
A	GENERATED PER NPR 673	1/6/98	KJT				KJT	1/6/98		6:1		
REVISIONS							APPR.	DWG. NO.			REV.	A

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