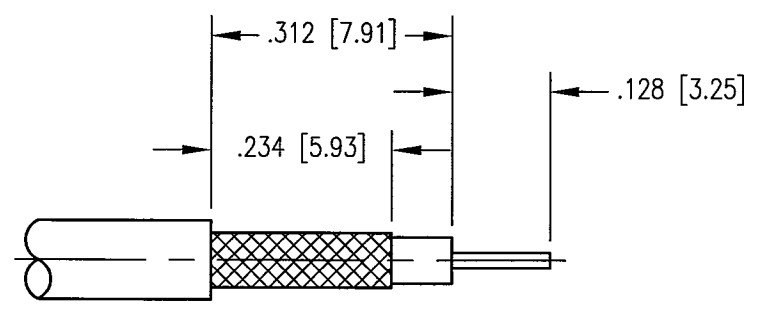
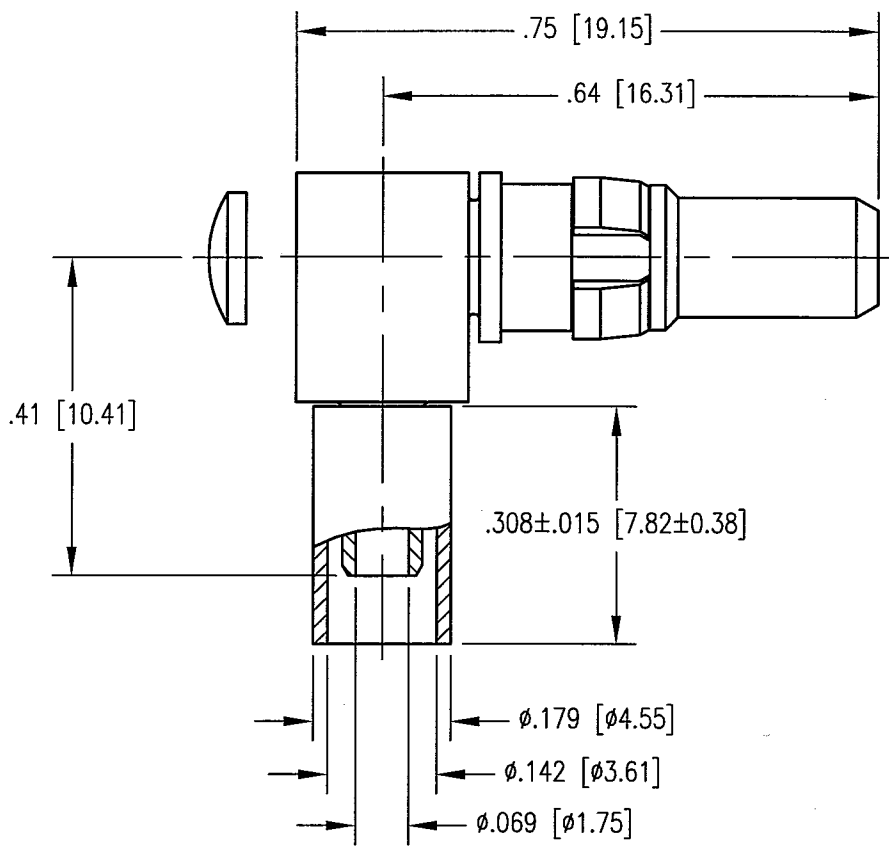


DWG. NO.		312-910-0631G	
REV	DESCRIPTION	BY DATE	APPD
A	EGR 7423	JEM 7/30/02	[Signature]



CABLE TRIMMING DIMENSIONS

NOTES:

1. MATERIALS:
 CLIP RING: BERYLLIUM COPPER PER ASTM B194
 CONTACT: COPPER ALLOY
 INSULATOR: TEFLON PER ASTM D1710
 ALL OTHER METAL PARTS: BRASS PER ASTM B16
2. FINISH:
 CLIP RING: .000100 MIN. NICKEL PRE QQ-N-290 OVER COPPER FLASH
 CAP AND FERRULE: .000005 MIN. GOLD PER MIL-G-45204 OVER .000050 MIN. NICKEL PER QQ-N-290
 ALL OTHER METAL PARTS: .000030 MIN. GOLD PER MIL-G-45204 OVER .000050 MIN. NICKEL PER QQ-N-290
3. FOR USE WITH RG-316 DOUBLE SHIELD CABLE OR EQUIVALENT.
4. FOR CABLING PROCEDURE USE CAP 9-16 WITH TRIMMING DIMENSIONS SHOWN.
5. CRIMP USING A .151 HEX DIE.

PER ASME Y14.5M-1994 UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [MM]				NORTHROP GRUMMAN Winchester Electronics 400 Park Road Watertown, CT 06795			
TOLERANCES: DECIMALS .XX ± .01 [0.254] .XXX ± .005 [0.127] ANGLES ± 2° SCALE: 4:1							
CUSTOMER DRAWING				TITLE			
DRAWN JWH			DATE 3/1/01	CHECKED JED		DATE 3/8/01	
APPROVED JEM		DATE 3/8/01	APPROVED KJT		DATE 3/8/01	A 312-910-0631G	
				SHT.	OF	REV.	
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