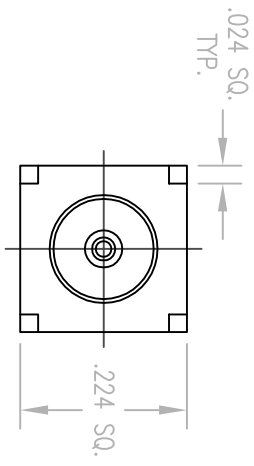
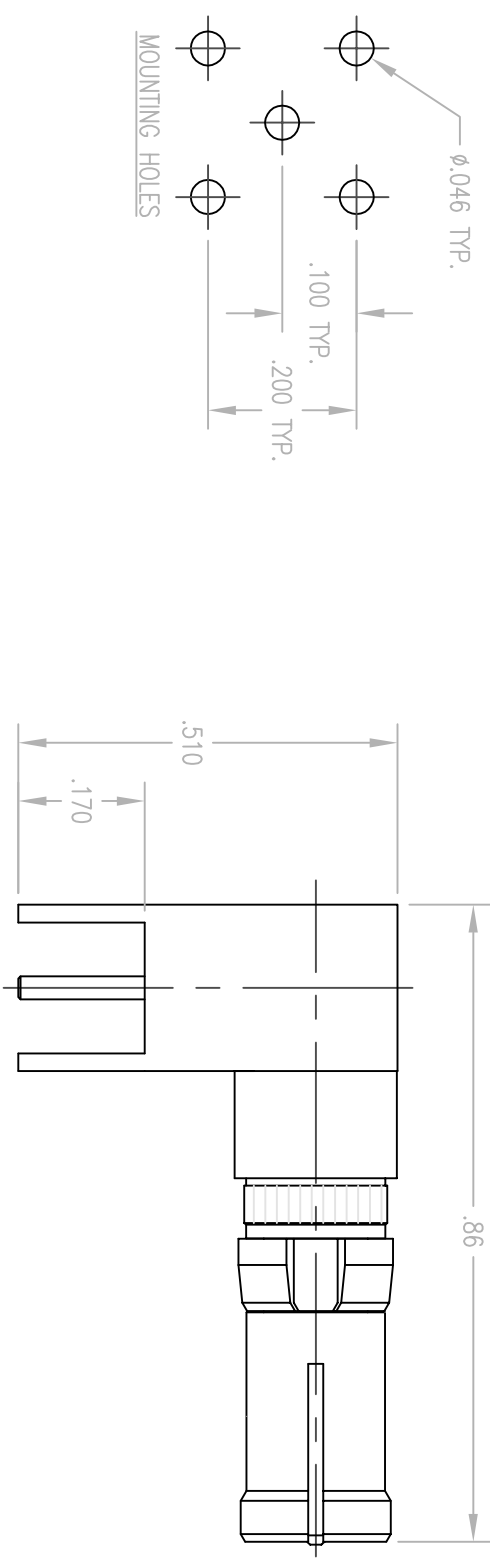


REV.	DESCRIPTION	DATE	APP'D
A	RELEASE PER NPR 2610	10/15/01	A



- NOTES:
1. MATERIALS:
 REAR BODY AND CONTACT: BRASS PER ASTM B16
 FRONT BODY: COPPER ALLOY
 CLIP RING: BERYLLIUM COPPER PER ASTM B194
 INSULATOR: TEFLON PER ASTM D1710
 2. FINISH:
 BODIES AND CONTACT: .000030 MIN. GOLD PER MIL-G-45204 OVER
 .000050 MIN. NICKEL PER QQ-N-290
 CLIP RING: .000100 MIN. NICKEL PER QQ-N-290 OVER
 COPPER FLASH

PER ASME Y14.5M-1994 UNLESS OTHERWISE SPECIFIED: TOLERANCES: XX ± .01/0.254 DIMENSIONS: .XXX ± .005/0.127 ANGLES: ± Z°		SCALE: 4:1	
DRAWN: KJT APPROVED: JMC		CHECKED: JMC DATE: 08/04/98	
DATE: 08/04/98		DATE: 08/04/98	
CUSTOMER DRAWING		TITLE: 31 SERIES RIGHT ANGLE RECEPTACLE	
APPROVED: JMC DATE: 08/04/98		APPROVED: JMC DATE: 08/04/98	
A	313-010-6040G	SHT. 1	OF 1
		REV. A	

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