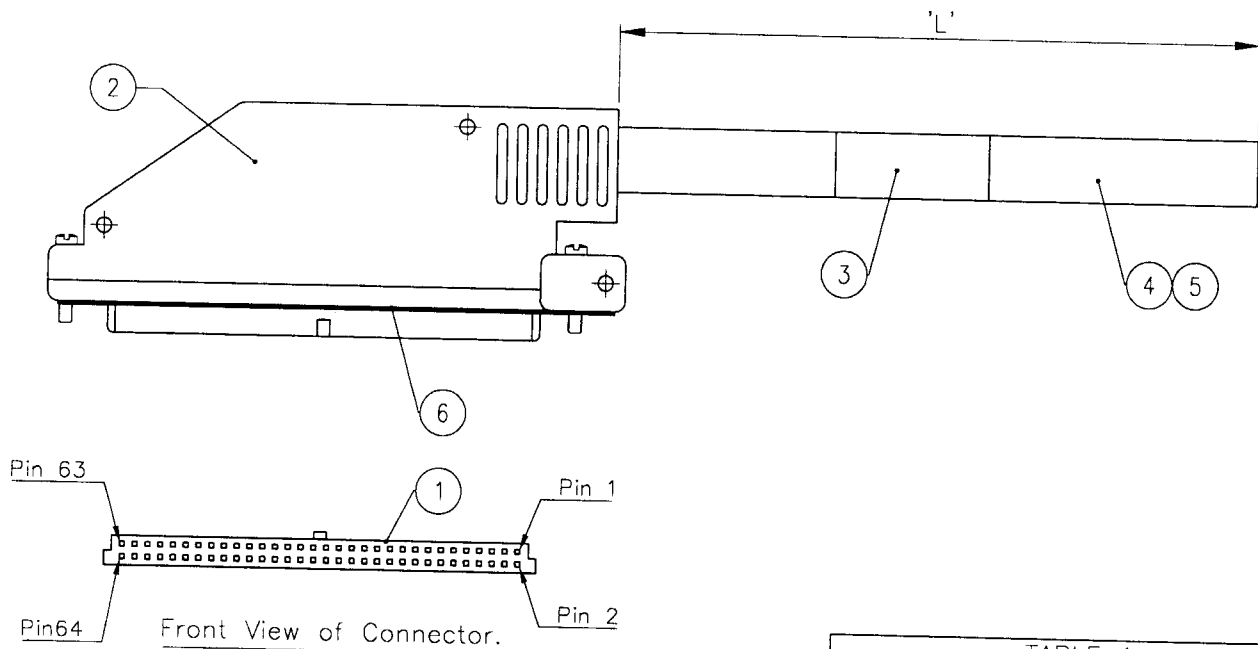


NORTEL PART NO	LENGTH 'L' IN METRES	ASSEMBLY LOCATION	FCI PART NO
NTEU4560	5	UPPER	SK44679-0105
NTEU4561	10	UPPER	SK44679-0110
NTEU4562	15	UPPER	SK44679-0115
NTEU4563	20	UPPER	SK44679-0120
NTEU4564	25	UPPER	SK44679-0125
NTEU4565	30	UPPER	SK44679-0130
NTEU4566	35	UPPER	SK44679-0135
NTEU4567	40	UPPER	SK44679-0140
NTEU4568	45	UPPER	SK44679-0145
NTEU4569	50	UPPER	SK44679-0150
NTEU4580	5	LOWER	SK44679-0205
NTEU4581	10	LOWER	SK44679-0210
NTEU4582	15	LOWER	SK44679-0215
NTEU4583	20	LOWER	SK44679-0220
NTEU4584	25	LOWER	SK44679-0225
NTEU4585	30	LOWER	SK44679-0230
NTEU4586	35	LOWER	SK44679-0235
NTEU4587	40	LOWER	SK44679-0240
NTEU4588	45	LOWER	SK44679-0245
NTEU4589	50	LOWER	SK44679-0250

ITEM No.	DESCRIPTION	PART No.	QTY 01	QTY 02
1	64 Way Connector	CHG-2064-J01010-KCP OR EQUIVALENT	1	1
2	Backshell Kit.	SK44681-001	1	1
3	Label 50mm x 70mm.	BRADY 9910949 (B7536 WHITE)	1	1
4	Cable.	ET390989 36 U OR CBL 2154-U.	'L'	-
5	Cable.	ET390989 36 L OR CBL 2154-L.	-	'L'
6	Gasket	SK 44681-006	1	1



NOTES:

- 1 DASH NUMBER -XXYY
- XX DESIGNATES THE ASSEMBLY CONFIGURATION
01 = UPPER
02 = LOWER
- YY DEFINES THE ASSEMBLY LENGTH IN METRES
- 2 For tolerances on cable lengths, see table 1.
- 3 Free cable from label to connector is 90mm. MIN.
Minimum information on label:

Nortel P/N

Year and week of manufacturing. e.g 0030

4 PACKING

- Connector to be enclosed in bubble wrap.
- Cable assemblies to be placed in protective corrugated cardboard case, size related to length of cable.
- Cases to be loaded onto pallet and held in place with stretch wrap, for delivery to customer.

TABLE 1	
CABLE LENGTH DIM "L" Metres	TOLERANCES
0-25 Metres	-0/+0.5 Metres
30-100 Metres	-0/+ 2%

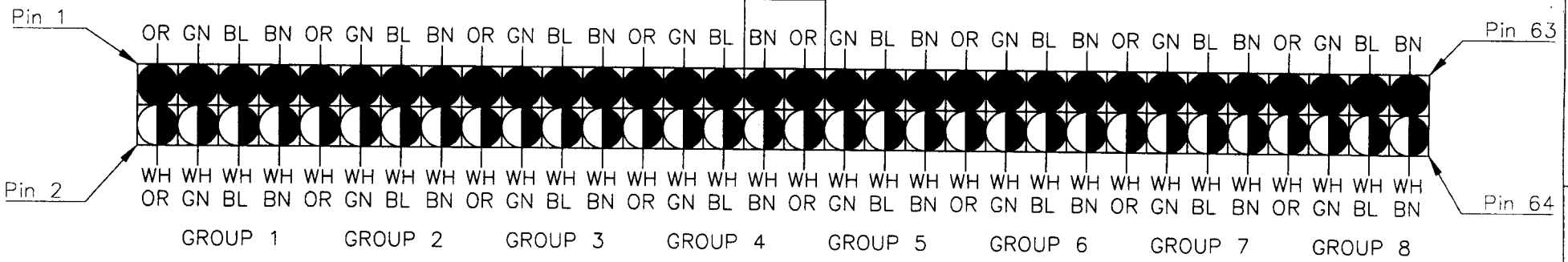
mat'l. code				tolerances unless otherwise specified		CUSTOMER COPY		ELECTRONICS	
lir	ecr no	dr	date	linear	*	projection	title	32 WAY ASSY	NORTEL
A	SC0176	AGR	001011	angles		⊕	product family	CABLE ASSEMBLY	code
				dr	A.Gray.	001011	size	dwg no	213
				enr	J.J.Fox.	001011	scale	NTS	1 of 4
				chr	J.J.FOX	001011			
				appd					
sheet index	revision	A	A	A	A				
	sheet	1	2	3	4				

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FCI PART No.
SK44679-01yy

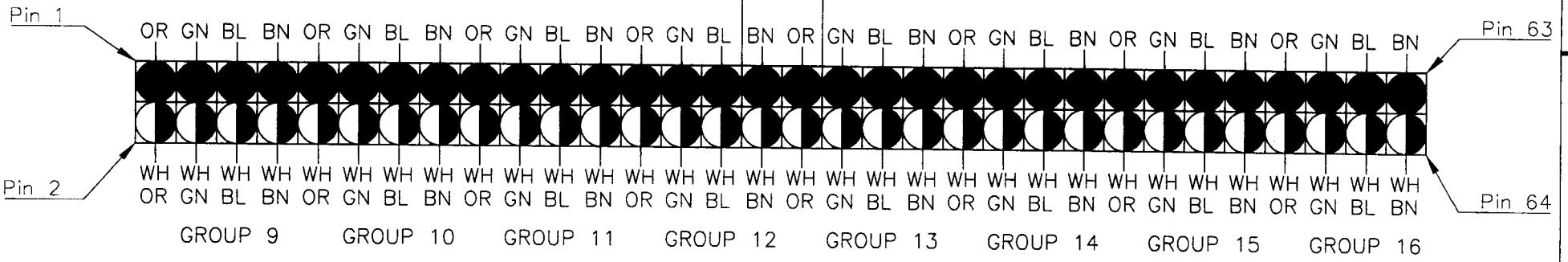
Polarizing Key



UPPER VERSION VIEWED FROM REAR.

FCI PART No.
SK44679-02yy

Polarizing Key



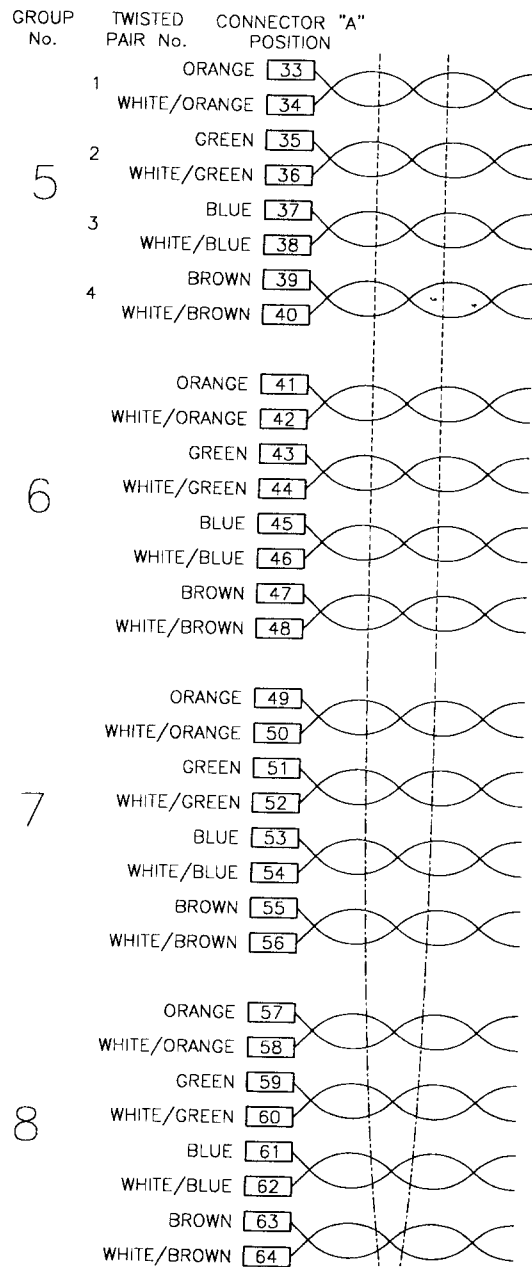
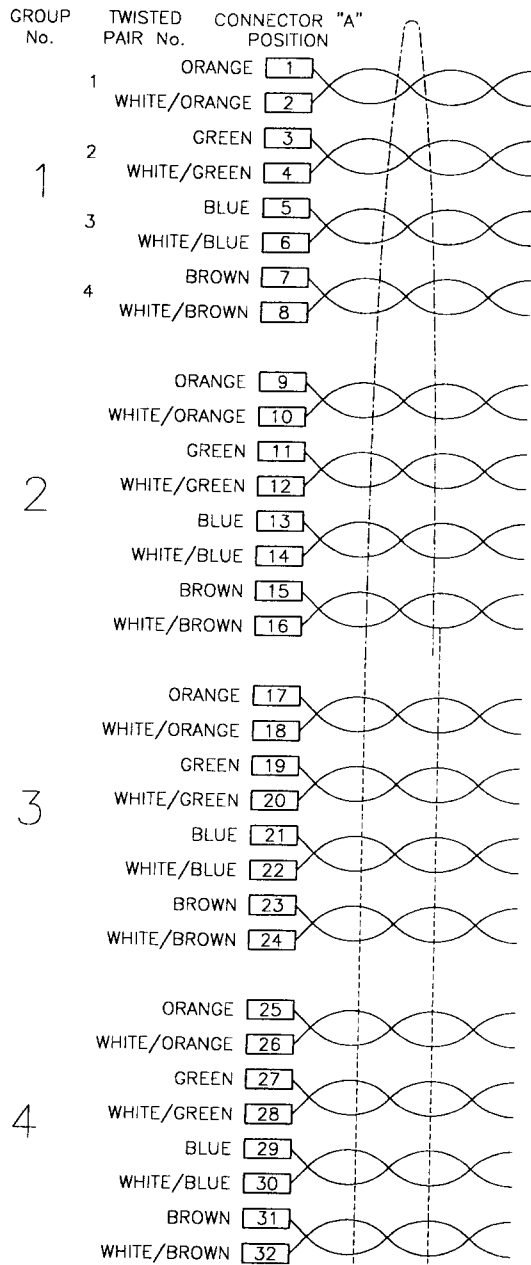
LOWER VERSION VIEWED FROM REAR.

WIRES COLOR CODE		
BK = Black	GR = Grey	YE = Yellow
BL = Blue	OR = Orange	WH = White
BN = Brown	RE = Red	D = Drain wire
GN = Green	VI = Violet	

mat'l. code				tolerances unless otherwise specified				CUSTOMER COPY		ELECTRONICS www.fciconnect.com	
ltr	ecm no.	dr	date	linear				projection	title 32 WAY ASSY NORTEL		
A	SC0176	AGR	001011						product family CABLE ASSEMBLY code 213		
				angles				mm	size dwg no 53340 sheet 2 of		
				dr	A.Gray.	001011					
				enrg	J.J.Fox.	001011					
				chr							
				appd	J.J.Fox	001011					
sheet index	revision sheet										

PRODUCT NUMBER
SK44679-01yy

WIRING DIAGRAM 1 FOR CABLE ASSEMBLY SK44679-01yy



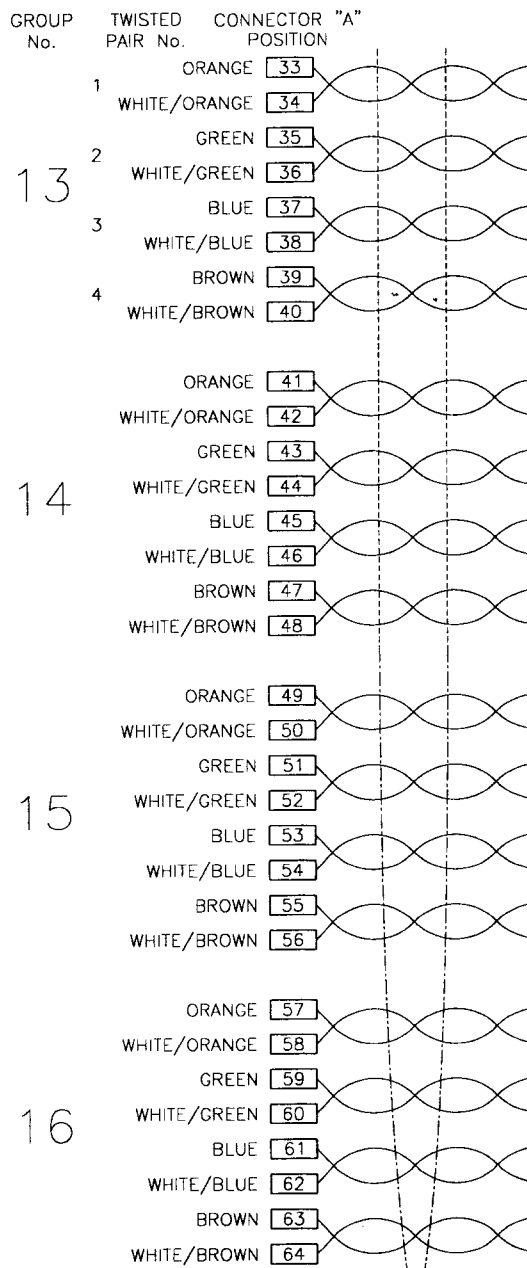
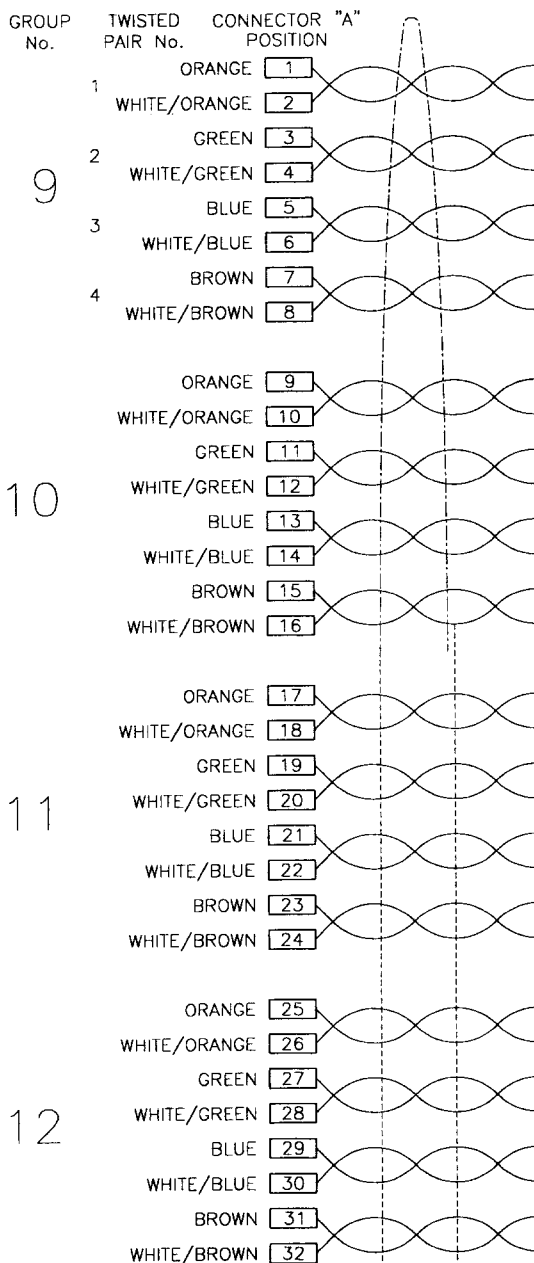
COVER BRAID

mat'l. code				tolerances unless otherwise specified				CUSTOMER COPY		 ELECTRONICS www.fciconnect.com	
ltr	ecn no	dr	date	linear				projection	title		
A	SC0176	AGR	001011						32 WAY ASSY. Nortel		
				angles				mm	product family		code
				dr	A.Gray.	001011	Cable Assy		213		
				enrg	J.J. Fox	001011	scale	size		dwg no	sheet
				chr				A4		53340	3 of
				appd	J.J.Fox	001011	N.T.S.				
sheet index	revision	sheet									

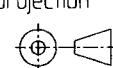
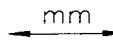
form: A4

PRODUCT NUMBER
SK44679-02yy

WIRING DIAGRAM 2 FOR CABLE ASSEMBLY SK44679-02yy



COVER BRAID

mat'l. code				tolerances unless otherwise specified				CUSTOMER COPY		 ELECTRONICS www.fciconnect.com			
litr	ecn no	dr	date	linear				projection		title 32 WAY ASSY. Nortel.			
A	SC0176	AGR	001011										
				angles				mm		product family Cable Assy		code 213	
				dr	A.Grcy.	001011	A4			dwg no 53340	sheet 4 of		
				enrg	J.J. Fox	001011							
				chr									
				appd	J.J.Fox	001011	scale N.T.S.						
sheet index	revision sheet												

form A4