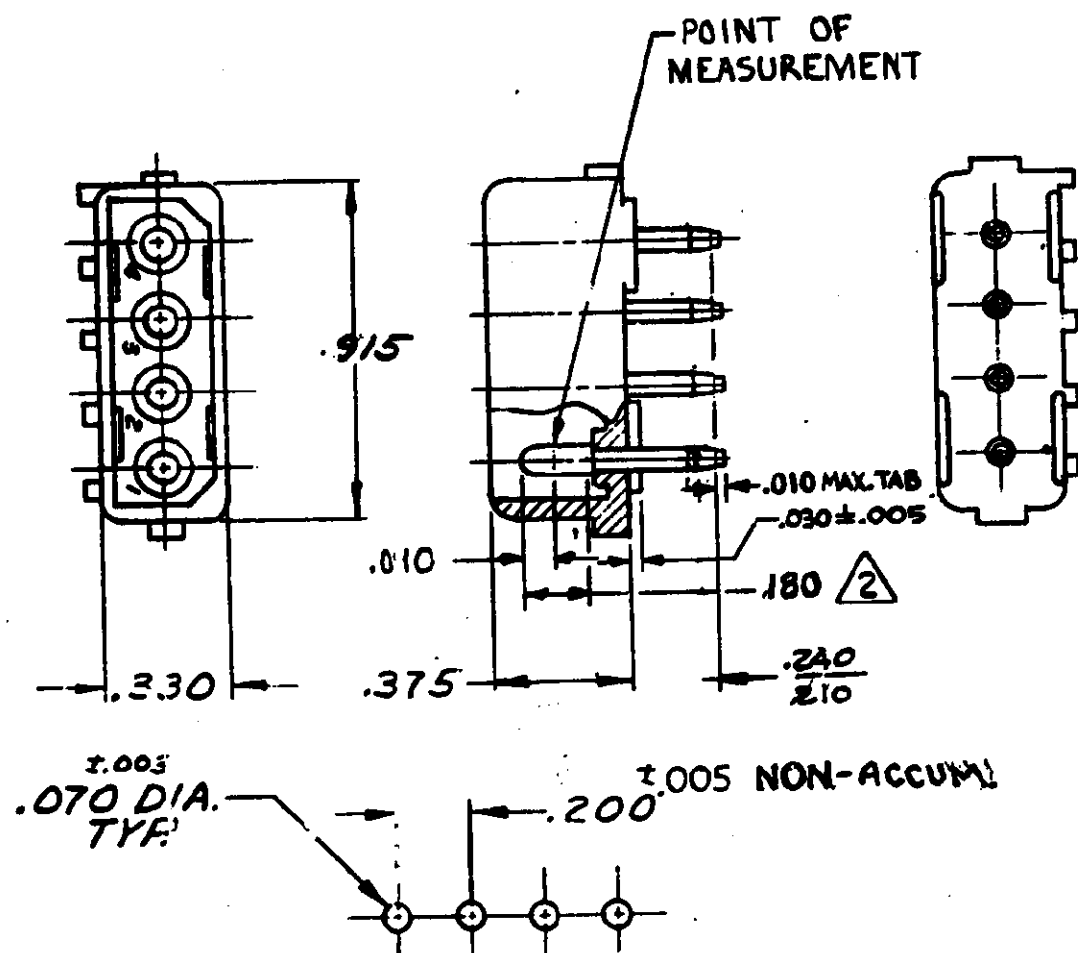


S



RECOMMENDED LAYOUT FOR
.125 THICK P.C. BOARD

1. PARTS COMPLY WITH AMP SOLDERABILITY

SPEC. NO. 109-11-3

2 CONTACT IS PLATED OVERALL WITH .000050 NICKEL, THEN .000030 GOLD OVER CONTACT LENGTH INDICATED AND MATTE TIN ON SOLDER TAIL END.

9-350424-2	NYLON - BLACK	COPPER ALLOY - GOLD	2
8-350424-2	- GRAY	-	2
7-350424-2	- VIOLET	-	2
6-350424-2	- BLUE	-	2
5-350424-2	- GREEN	-	2
4-350424-2	- YELLOW	-	2
3-350424-2	- ORANGE	-	2
2-350424-2	- RED	-	2
1-350424-2	- BROWN	-	2
350424-2	- NATURAL	- GOLD	2
9-350424-1	- BLACK	- PRE-TIN	2
8-350424-1	- GRAY	-	2
7-350424-1	- VIOLET	-	2
6-350424-1	- BLUE	-	2
5-350424-1	- GREEN	-	2
4-350424-1	- YELLOW	-	2
3-350424-1	- ORANGE	-	2
2-350424-1	- RED	-	2
1-350424-1	- BROWN	-	2
350424-1	NYLON - NATURAL	COPPER ALLOY - PRE-TIN	2
ASSEMBLY NO. HSG. MATL & COLOR. PIN MATL & FINISH			

K1	RESTORED	RS	1/10/85
K	REV. PER M-7375	SS	1/10/85
J	REV. PER M-7285	MS	1/11/85
I	REV. PER M-6694	MSF	1/10/85
G	REV. PER M-5334	MSF	1/10/85
F	REVISED M-4161	MSF	1/10/85
E	ECN M-3871	MSF	1/10/85
D	ECN M-3452	MSF	1/10/85
C	ECN M-3156	MSF	1/10/85
B	915 WAS .515 MISCO	GE	1/10/85
A	REDRAW ADDED COLORS	GE	1/10/85
LTR	REVISION RECORD	OR	DATE

REQUIRED PER ASSEMBLY	
DESCRIPTION	

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REFERENCE ONLY

MATERIAL AND FINISH		AMP INCORPORATED HARRISBURG, PENNS.	
SEE TABLE		CLASS <u>11</u>	
WIRE - RANGE - INSULATION		TYPE <u>11</u>	
TOLERANCE EXCEPT AS NOTED ± .015 ± .01		SCALE <u>11</u>	
NAME <u>4 CIRCUIT MATE-N-LOK</u>		NO <u>350424</u>	
P.C. BOARD PIN HEADER		K1	