Notice for TAIYO YUDEN products

Please read this notice before using the TAIYO YUDEN products.

REMINDERS

Product information in this catalog is as of October 2010. All of the contents specified herein are subject to change without notice due to technical improvements, etc. Therefore, please check for the latest information carefully before practical application or usage of the Products.

Please note that Taiyo Yuden Co., Ltd. shall not be responsible for any defects in products or equipment incorporating such products, which are caused under the conditions other than those specified in this catalog or individual specification.

- Please contact Taiyo Yuden Co., Ltd. for further details of product specifications as the individual specification is available.
- Please conduct validation and verification of products in actual condition of mounting and operating environment before commercial shipment of the equipment.
- All electronic components or functional modules listed in this catalog are developed, designed and intended for use in general electronics equipment.(for AV, office automation, household, office supply, information service, telecommunications, (such as mobile phone or PC) etc.). Before incorporating the components or devices into any equipment in the field such as transportation,(automotive control, train control, ship control), transportation signal, disaster prevention, medical, public information network (telephone exchange, base station) etc. which may have direct influence to harm or injure a human body, please contact Taiyo Yuden Co., Ltd. for more detail in advance. Do not incorporate the products into any equipment in fields such as aerospace, aviation, nuclear control, submarine system, military, etc. where higher safety and reliability are especially required.

In addition, even electronic components or functional modules that are used for the general electronic equipment, if the equipment or the electric circuit require high safety or reliability function or performances, a sufficient reliability evaluation check for safety shall be performed before commercial shipment and moreover, due consideration to install a protective circuit is strongly recommended at customer's design stage.

- The contents of this catalog are applicable to the products which are purchased from our sales offices or distributors (so called "TAIYO YUDEN's official sales channel").

 It is only applicable to the products purchased from any of TAIYO YUDEN's official sales channel.
- Please note that Taiyo Yuden Co., Ltd. shall have no responsibility for any controversies or disputes that may occur in connection with a third party's intellectual property rights and other related rights arising from your usage of products in this catalog. Taiyo Yuden Co., Ltd. grants no license for such rights.
- Caution for export

Certain items in this catalog may require specific procedures for export according to "Foreign Exchange and Foreign Trade Control Law" of Japan, "U.S. Export Administration Regulations", and other applicable regulations. Should you have any question or inquiry on this matter, please contact our sales staff.

WOUND CHIP INDUCTORS (LB SERIES)





■ FEATURES

LB-series are Wound Chip Inductors having wide line-up, which are suitable for any circuit designs.

- LBC series has large rated current. They contribute to the miniaturization of the power supply circuit.
- LBR series has low DC resistance. They contribute to the miniaturization of the power supply circuit.
- LBMF series has a low loss characteristic.

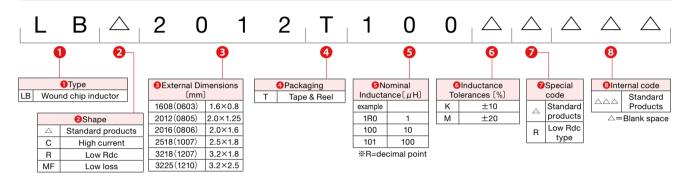
APPLICATIONS

 They are suitable for an anti-noise measure on the power supply circuit of DSC, DVC, HDD, LCD-TV, mobile phones,PC, game equipments, various communication equipments and etc..

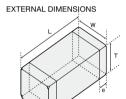
OPERATING TEMP.

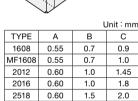
● - 40 ~ 105°C (Including-self-generated heat)

ORDERING CODE



■ EXTERNAL DIMENSIONS/STANDARD QUANTITY



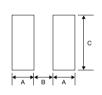


0.85

0.85

3218

3225



ı	Surface	Mounting

- Mounting and soldering conditions should be checked beforehand.
- Applicable soldering process to those products is reflow soldering only.
- Recommended Land Patterns

ľ						Standard Q	uantity [pcs]
	Type	L	W	Т	е	Paper Tape	Embossed Tape
	LB1608	1.6±0.1 (0.063±0.004)	0.8±0.1 (0.031±0.004)	0.8±0.1 (0.031±0.004)	0.35±0.15 (0.014±0.006)	4000	_
	LBMF1608	1.6±0.2 (0.063±0.008)	0.8±0.2 (0.031±0.008)	0.8±0.2 (0.031±0.008)	0.45±0.15 (0.016±0.006)	_	3000
	LB2012 LBC2012 LBR2012	2.0±0.2 (0.079±0.008)	1.25±0.2 (0.049±0.008)	1.25±0.2 (0.049±0.008)	0.5±0.2 (0.020±0.008)	_	3000
	LB2016 LBC2016	2.0±0.2 (0.079±0.008)	1.6±0.2 (0.063±0.008)	1.6±0.2 (0.063±0.008)	0.5±0.2 (0.020±0.008)	-	2000
s	LB2518 LBC2518 LBR2518	2.5±0.2 (0.098±0.008)	1.8±0.2 (0.071±0.008)	1.8±0.2 (0.071±0.008)	0.5±0.2 (0.020±0.008)	_	2000
s ·	LB3218	3.2±0.2 (0.128±0.008)	1.8±0.2 (0.071±0.008)	1.8±0.2 (0.071±0.008)	0.6±0.2 (0.024±0.008)	-	2000
	LBC3225	3.2±0.2 (0.128±0.008)	2.5±0.2 (0.098±0.008)	2.5±0.2 (0.098±0.008)	0.6±0.3 (0.024±0.012)	_	1000

Unit: mm (inch)

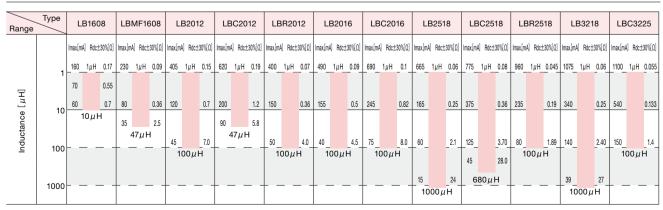
AVAILABLE INDUCTANCE RANGE

1.7

17

2.0

27



^{*} This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (http://www.ty-top.com/) or CD catalogs.

●1608(0603) TYPE

Ordering code	Inductance (μH)	Inductance Tolerance	Self-resonant frequency (MHz) min.	DC Resistance (Ω) (±30%)	Rated current (mA) max.	Measuring frequency (MHz)
LB 1608T1R0M	1.0		100	0.17	160	
LB 1608T2R2M	2.2		80	0.33	115	7.96
LB 1608T4R7M	4.7	±20%	45	0.55	70	
LB 1608T8R2M	8.2		32	0.70	60	0.50
LB 1608T100M	10		32	0.70	60	2.52

Ordering code	Inductance (µH)	Inductance Tolerance	Self-resonant frequency (MHz) min.	DC Resistance (Ω) (±30%)	Rated current (mA) max.	Measuring frequency (MHz)
LBMF1608T1R0M	1.0		100	0.09	230	
LBMF1608T2R2M	2.2	±20%	80	0.17	160	7.96
LBMF1608T3R3M	3.3		60	0.22	130	7.90
LBMF1608T4R7M	4.7		45	0.24	110	
LBMF1608T100□	10	±10% ±20%	32	0.36	80	2.52
LBMF1608T220	22		16	1.00	50	
LBMF1608T470□	47		11	2.50	35	

^{· □}Please specify the Inductance tolerance code(K or M)

2012(0805) TYPE

Ordering code	Inductance (μ H)	Inductance Tolerance	Self-resonant frequency (MHz) min.	DC Resistance $(\Omega)(\pm 30\%)$	Rated current (mA) max.	Measuring frequency (MHz)
LB 2012T1R0M	1.0		100	0.15	405	
LB 2012T2R2M	2.2	±20%	80	0.23	260	
LB 2012T3R3M	3.3		55	0.30	235	7.96
LB 2012T4R7M	4.7		45	0.40	190	
LB 2012T6R8M	6.8		38	0.47	135	
LB 2012T100□	10		32	0.7	120	-
LB 2012T100□R	10		32	0.5	120	
LB 2012T150	15		28	1.3	100	0.50
LB 2012T220	22	±10% ±20%	16	1.7	80	- 2.52 - -
LB 2012T470	47	120%	11	3.7	60	
LB 2012T680	68		10	6.0	50	
LB 2012T101	100		8	7.0	45	0.796

^{· □} Please specify the Inductance tolerance code(K or M)

Ordering code	Inductance (μH)	e Inductance Tolerance	Self-resonant frequency (MHz) min.	DC Resistance $(\Omega)(\pm 30\%)$	Rated current (mA) max.	Measuring frequency (MHz)
LB C2012T1R0M	1.0		100	0.19	620	
LB C2012T2R2M	2.2	±20%	70	0.33	430	7.96
LB C2012T4R7M	4.7		45	0.5	295	
LB C2012T100□	10	1.400/	40	1.2	200	
LB C2012T220□	22	±10% ±20%	16	3.7	130	2.52
LB C2012T470□	47	±2070	11	5.8	90	

[·] Please specify the Inductance tolerance code(K or M)

Ordering code	Inductance (μH)	Inductance Tolerance	Self-resonant frequency (MHz) min.	DC Resistance $(\Omega)(\pm 30\%)$	Rated current (mA) max.	Measuring frequency [MHz]
LB R2012T1R0M	1.0		100	0.07	400	
LB R2012T2R2M	2.2	±20%	80	0.13	260	7.96
LB R2012T4R7M	4.7		45	0.24	200	1
LB R2012T100□	10		32	0.36	150	
LB R2012T220	22	±10%	16	1	100	2.52
LB R2012T470□	47	±20%	11	1.7	75]
LB R2012T101□	100		8	4	50	0.796

^{· □}Please specify the Inductance tolerance code(K or M)

2016(0806)TYPE

Ordering code	Inductance (μ H)	Inductance Tolerance	Self-resonant frequency (MHz) min.	DC Resistance (Ω) (±30%)	Rated current [mA] max.	Measuring frequency [MHz]
LB 2016T1R0M	1.0		100	0.09	490	
LB 2016T1R5M	1.5		80	0.11	380	
LB 2016T2R2M	2.2	±20%	70	0.13	375	7.96
LB 2016T3R3M	3.3	±20%	55	0.20	285	7.90
LB 2016T4R7M	4.7		45	0.25	225	
LB 2016T6R8M	6.8		38	0.35	200	
LB 2016T100	10		32	0.50	155	
LB 2016T150	15		28	0.70	130	
LB 2016T220□	22	1.400/	16	1.0	105	2.52
LB 2016T330	33	±10% ±20%	14	1.7	85	2.52
LB 2016T470	47	120%	11	2.4	70	
LB 2016T680□	68		10	3.0	55	
LB 2016T101	100		8	4.5	40	0.796

^{• □} Please specify the Inductance tolerance code(K or M)

^{*} This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (http://www.ty-top.com/) or CD catalogs.

Ordering code	Inductance (µH)	Inductance Tolerance	Self-resonant frequency (MHz) min.	DC Resistance (Ω) (±30%)	Rated current [mA] max.	Measuring frequency [MHz]
LB C2016T1R0M	1.0		100	0.1	690	
LB C2016T1R5M	1.5	1.000/	80	0.15	600	
LB C2016T2R2M	2.2		70	0.2	520	7.96
LB C2016T3R3M	3.3	±20%	55	0.27	410	7.90
LB C2016T4R7M	4.7		45	0.37	355	
LB C2016T6R8M	6.8		38	0.59	290	
LB C2016T100□	10		32	0.82	245	
LB C2016T150□	15		28	1.2	200	
LB C2016T220□	22	1.400/	16	1.8	165	0.50
LB C2016T330□	33	±10% ±20%	14	2.8	135	2.52
LB C2016T470□	47		11	4.3	110	
LB C2016T680□	68		10	7	95	
LB C2016T101□	100		8	8	75	0.796

[·] Please specify the Inductance tolerance code(K or M)

2518(1007) TYPE

Ordering code	Inductance (µH)	Inductance Tolerance	Self-resonant frequency (MHz) min.	DC Resistance (Ω) (±30%)	Rated current [mA] max.	Measuring frequency (MHz)
LB 2518T1R0M	1.0		100	0.06	665	
LB 2518T1R5M	1.5		80	0.07	405	
LB 2518T2R2M	2.2		68	0.09	340	
LB 2518T3R3M	3.3	±20%	54	0.11	280	7.96
LB 2518T4R7M	4.7		46	0.13	240	
LB 2518T4R7MR	4.7		46	0.10	235	
LB 2518T6R8M	6.8		38	0.15	195	
LB 2518T100□	10		30	0.25	165	2.52
LB 2518T150□	15		23	0.32	145	
LB 2518T220□	22		19	0.50	115	
LB 2518T330□	33		15	0.70	95	
LB 2518T470□	47		12	0.95	85	
LB 2518T680□	68		9.5	1.50	70	
LB 2518T101□	100	±10% ±20%	9	2.10	60	
LB 2518T151□	150		7	3.20	45	1
LB 2518T221□	220		5.5	4.50	40	0.796
LB 2518T331□	330		4.5	7.00	30	0.796
LB 2518T471□	470		3.5	10	25	
LB 2518T681□	680		3	17	20	
LB 2518T102	1000		2.4	24	15	0.252

 $[\]boldsymbol{\cdot} \square \text{Please specify the Inductance tolerance code}(\text{K or M})$

Ordering code	Inductance (µH)	Inductance Tolerance	Self-resonant frequency (MHz) min.	DC Resistance $(\Omega)(\pm 30\%)$	Rated current (mA) max.	Measuring frequency (MHz)
LB C2518T1R0M	1.0		100	0.08	775	
LB C2518T1R0MR	1.0]	100	0.065	890	
LB C2518T1R5M	1.5		80	0.11	730	
LB C2518T2R2M	2.2	±20%	68	0.13	630	7.96
LB C2518T3R3M	3.3		54	0.16	560	
LB C2518T4R7M	4.7		41	0.2	510	
LB C2518T6R8M	6.8	1	38	0.3	420	
LB C2518T100□	10		30	0.36	375	2.52
LB C2518T150□	15		23	0.65	285	
LB C2518T220□	22	1	19	0.77	250	
LB C2518T330□	33		15	1.5	185	
LB C2518T470□	47		12	1.9	165	
LB C2518T680□	68	±10%	9.5	2.8	140	
LB C2518T101□	100	±20%	9	3.7	125	
LB C2518T151□	150]	7	6.1	95	1
LB C2518T221□	220		5.5	8.4	80	0.706
LB C2518T331□	330	1	4.5	12.3	65	0.796
LB C2518T471□	470]	3.5	22	50	
LB C2518T681□	680	1	3	28	45	

[•] Please specify the Inductance tolerance code (K or M)

Ordering code	Inductance (μ H)	Inductance Tolerance	Self-resonant frequency (MHz) min.	DC Resistance (Ω) (±30%)	Rated current [mA] max.	Measuring frequency (MHz)
LB R2518T1R0M	1.0		100	0.045	960	
LB R2518T2R2M	2.2	±20%	68	0.07	480	7.96
LB R2518T4R7M	4.7		45	0.1	345	1
LB R2518T100□	10		30	0.19	235	
LB R2518T220□	22	±10%	19	0.44	175	2.52
LB R2518T470□	47	±20%	11	0.84	120	
LB R2518T101□	100		9	1.89	80	0.796

^{· □}Please specify the Inductance tolerance code(K or M)

^{*} This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (http://www.ty-top.com/) or CD catalogs.

49

3218(1297) TYPE

Ordering code	Inductance (µH)	Inductance Tolerance	Self-resonant frequency (MHz) min.	DC Resistance (Ω) (±30%)	Rated current (mA) max.	Measuring frequency (MHz)
LB 3218T1R0M	1.0		100	0.06	1075	
LB 3218T1R5M	1.5		80	0.07	860	
LB 3218T2R2M	2.2	±20%	68	0.09	775	7.96
LB 3218T3R3M	3.3	12070	54	0.11	560	7.90
LB 3218T4R7M	4.7		41	0.13	550	
LB 3218T6R8M	6.8		40	0.17	380	1
LB 3218T100□	10		30	0.25	340	
LB 3218T150□	15		25	0.32	300	2.52
LB 3218T220□	22		19	0.49	255	
LB 3218T330□	33		15	0.75	215	2.52
LB 3218T470□	47		12	0.92	205	
LB 3218T680□	68	1.400/	11	1.49	145	
LB 3218T101□	100	±10% ±20%	8	2.40	140	
LB 3218T151□	150	12070	7	3.20	105	
LB 3218T221□	220		5	5.40	80	0.796
LB 3218T331□	330		4	7.00	65	0.796
LB 3218T471□	470		3.5	14.0	54	
LB 3218T681□	680		3	17.0	45	
LB 3218T102□	1000		2.4	27.0	39	0.252

^{· □}Please specify the Inductance tolerance code(K or M)

3225(1210) TYPE

Ordering code	Inductance (µH)	Inductance Tolerance	Self-resonant frequency (MHz) min.	DC Resistance (Ω) (±30%)	Rated current [mA] max.	Measuring frequency (MHz)
LB C3225T1R0MR	1.0		250	0.055	1100	
LB C3225T1R5MR	1.5		220	0.060	1000	
LB C3225T2R2MR	2.2	±20%	190	0.080	930	1
LB C3225T3R3MR	3.3	±20%	160	0.095	820	
LB C3225T4R7MR	4.7		70	0.100	680	
LB C3225T6R8MR	6.8		50	0.120	620	1
LB C3225T100□R	10		23	0.133	540	0.1
LB C3225T150□R	15		20	0.195	420	
LB C3225T220□R	22	1.400/	17	0.270	330]
LB C3225T330□R	33	±10% ±20%	13	0.410	300	
LB C3225T470□R	47	±2070	10	0.670	220	
LB C3225T680□R	68		8	1.00	190	
LB C3225T101□R	100		6	1.40	150	

^{· □}Please specify the Inductance tolerance code(K or M)

^{*} This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (http://www.ty-top.com/) or CD catalogs.

DC Bias characteristics (Measured by HP4285A+42841A) LB2012 LBC2012 (H/I) Ŧ Ŧ Inductance [µH] Inductance LBR2012 LB2016 LBC2016 LB2518 Inductance [µH] $\widetilde{\mathbb{H}}$ <u>E</u> Inductance [µH] DC Bias (mA) DC Bias (mA) DC Bias (mA) DC Bias (mA) LBR2518 LBC3225 1000 1000 1000 (H) Inductance [µH] Inductance [µH] 100 DC Bias (mA) 100 DC Bias [mA] DC Bias (mA)

^{*} This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (http://www.ty-top.com/) or CD catalogs.

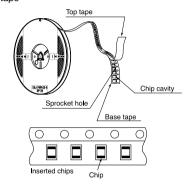
^{*} This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (http://www.ty-top.com/) or CD catalogs.

1 Minimum Quantity

Type	Standard Quantity [pcs]		
туре	Papar Tape	Embossed Tape	
LBC3225/CBC3225	_	1000	
LB3218	-	2000	
LBR2518/LBC2518/LB251 /CB2518/CBC2518/LEM2520	_	2000	
LBM2016/LBC2016/ LB2016/CB2016/CBC2016	-	2000	
LB2012/LBC2012/LBR202 /CB2012/CBC2012	_	3000	
CBL2012	4000	_	
LB1608	4000	_	
LBMF1608/CBMF1608	_	3000	

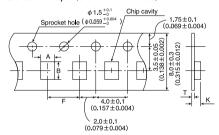
②Tape material

Embossed tape



③Taping Dimensions

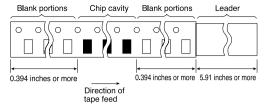
- Embossed Tape (0.315 inches wide)
- Card board carrier tape (0.315 inches wide)



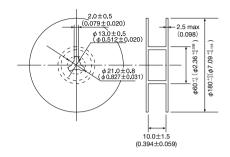
T	Chip	cavity	Insertion pitch	Tape th	ickness
Type	А	В	F	Т	К
LBM 2016	1.75±0.1	2.1±0.1	4.0±0.1	0.3±0.05	1.9max.
	(0.069±0.004)	(0.083±0.004)	(0.157±0.004)	(0.012±0.002)	(0.074)
LEM 2520	2.3±0.1	2.7±0.1	4.0±0.1	0.3±0.05	2.1±0.1
	(0.091±0.004)	(0.106±0.004)	(0.157±0.004)	(0.012±0.002)	(0.083±0.004)
LBC3225/	2.8±0.1	3.5±0.1	4.0±0.1	0.3±0.05	4.0max.
CBC3225	(0.110±0.004)	(0.138±0.004)	(0.157±0.004)	(0.012±0.002)	(0.157)
LB3218	2.1±0.1	3.5±0.1	4.0±0.1	0.3±0.05	2.2max.
	(0.084±0.004)	(0.014±0.004)	(0.157±0.004)	(0.012±0.002)	(0.086)
LB2518 / CB2518 LBC2518 / CBC2518 LBR2518	2.15±0.1 (0.085±0.004)	2.7±0.1 (0.107±0.004)	4.0±0.1 (0.157±0.004)	0.3±0.05 (0.012±0.002)	2.2max. (0.086)
LB2016/ CB2016	1.75±0.1	2.1±0.1	4.0±0.1	0.3±0.05	1.9max.
LBC2016 / CBC2016	(0.069±0.004)	(0.083±0.004)	(0.157±0.004)	(0.012±0.002)	(0.074)
LB2012 / CB2012 LBC2012 / CBC2012 LBR2012	1.45±0.1 (0.058±0.004)	2.25±0.1 (0.09±0.004)	4.0±0.1 (0.157±0.004)	0.25±0.05 (0.010±0.002)	1.45max. (0.057)
CBL2012	1.55±0.1	2.3±0.1	4.0±0.1	1.1max.	1.1max.
	(0.061±0.004)	(0.091±0.004)	(0.157±0.004)	(0.044)	(0.044)
LB1608	1.0±0.1	1.8±0.1	4.0±0.1	1.1max.	1.1max.
	(0.059±0.004)	(0.072±0.004)	(0.157±0.004)	(0.044)	(0.044)
LBMF1608 /	1.1±0.1	1.9±0.1	4.0±0.1	0.25±0.05	1.2max.
CBMF1608	(0.04±0.004)	(0.076±0.004)	(0.157±0.004)	(0.010±0.002)	(0.047)

Unit: mm(inch)

4 Leader and Blank Portion

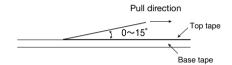


5Reel Size



6Top Tape Strength

The top tape requires a peel-off force 0.2 to 0.7N in the direction of the arrow as illustrated below.



^{*} This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (http://www.ty-top.com/) or CD catalogs.

.Operating temper	ature Range		
B, LBC, LBR, LBM			
B, CBC, CBL, CBI	MF Series		-40~+105°C (Including self-generated heat)
BM Series			
M Series			-40~+85°C
Storage			
B, LBC, LBR, LBM	IF Series		
B, CBC, CBL, CBI	MF Series		_40~+85°C
BM, LEM Series			
Test Methods and ease refer the terr	Remarks] n of "7. storage conditions" in p	recautions.	
Rated Current			
B, LBC, LBR, LBM	IF Series		
B, CBC, CBL, CBI	MF Series		Within the specified tolerance
BM, LEM Series	Daniel I		
Test Methods and EM Series The		ectance decrease within 10% and temper	rature increase within 20°C by the application of DC bias.
Inductance			
B, LBC, LBR, LBM	IF Series		
B, CBC, CBL, CBI	MF Series		Within the specified tolerance
BM, LEM Series	D + 1		
Test Methods and EM Series	Hemarks]	Measuring equipment: LCR	Meter (HP4285A+42851A or its equivalent)
	CDC.CDL (LDME, CDME, LDM	Measuring frequency: Specif	fied frequency
P. LBC . LBK . CB .	·CBC·CBL·LBMF·CBMF·LBM	i Series - ivieasuring equipment : LCR	Mater(HP4285A or its equivalent)
0			
.Q B, LBC, LBR, LBM	IF Series		
B, CBC, CBL, CBI			
BM, LEM Series			Within the specified tolerance
Test Methods and		(UD40054 400544 '' ' ' '	
	asuring equipment : LCR Meter (asuring frequency : Specified fre	HP4285A+42851A or its equivalent)	
	asuring equipment: LCR Mater(
i.DC Resisitance			
B, CBC, CBL, CBI			Within the specified tolerance
B, CBC, CBL, CBI BM, LEM Series	MF Series		Within the specified tolerance
B, LBC, LBR, LBM CB, CBC, CBL, CBI BM, LEM Series Test Methods and Measuring equipme	MF Series	or its equivalent)	Within the specified tolerance
BB, CBC, CBL, CBI BM, LEM Series Test Methods and	MF Series Remarks]	or its equivalent)	Within the specified tolerance
B, CBC, CBL, CBI BM, LEM Series Test Methods and leasuring equipme	MF Series Remarks] ent: DC Ohmmeter(HIOKI 3227	or its equivalent)	Within the specified tolerance
EB, CBC, CBL, CBI BM, LEM Series Test Methods and fleasuring equipme	MF Series Remarks] int : DC Ohmmeter (HIOKI 3227 int : DC)	or its equivalent)	Within the specified tolerance
B, CBC, CBL, CBI BM, LEM Series Test Methods and leasuring equipme Self-Resonant Fre B, LBC, LBR, LBM	MF Series Remarks] int : DC Ohmmeter (HIOKI 3227 int) rquency IF Series	or its equivalent)	Within the specified tolerance Within the specified tolerance
B, CBC, CBL, CBI BM, LEM Series Test Methods and leasuring equipme Self-Resonant Fre B, LBC, LBR, LBM B, CBC, CBL, CBI BM, LEM Series	MF Series Remarks] Int: DC Ohmmeter (HIOKI 3227 Int) Inquency IF Series MF Series	or its equivalent)	
B, CBC, CBL, CBI BM, LEM Series Test Methods and Measuring equipme Self-Resonant Fre B, LBC, LBR, LBM B, CBC, CBL, CBI BM, LEM Series Test Methods and	MF Series Remarks] ent: DC Ohmmeter (HIOKI 3227 ent) equency IF Series MF Series Remarks]		
B, CBC, CBL, CBI BM, LEM Series Test Methods and leasuring equipme Self-Resonant Fre 3, LBC, LBR, LBM B, CBC, CBL, CBI BM, LEM Series Test Methods and	MF Series Remarks] Int: DC Ohmmeter (HIOKI 3227 Int) Inquency IF Series MF Series		
B, CBC, CBL, CBI BM, LEM Series Test Methods and leasuring equipme Self-Resonant Fre B, LBC, LBR, LBM B, CBC, CBL, CBI BM, LEM Series Test Methods and easuring equipme	MF Series Remarks] int : DC Ohmmeter (HIOKI 3227 int) rquency IF Series MF Series Remarks] int : Impedance analyzer (HP429)		
B, CBC, CBL, CBI BM, LEM Series Test Methods and leasuring equipme Self-Resonant Fre 3, LBC, LBR, LBM B, CBC, CBL, CBI BM, LEM Series Test Methods and leasuring equipme	MF Series Remarks] ent: DC Ohmmeter (HIOKI 3227) requency IF Series MF Series Remarks] nt: Impedance analyzer (HP429) acteristic		Within the specified tolerance
B, CBC, CBL, CBI BM, LEM Series Test Methods and leasuring equipme Self-Resonant Fre B, LBC, LBR, LBM B, CBC, CBL, CBI BM, LEM Series Test Methods and leasuring equipme Temperature Char BM2016 LEM2 B1608 LB20	MF Series Remarks] int: DC Ohmmeter (HIOKI 3227 of the properties) Remarks Series MF Series Remarks] int: Impedance analyzer (HP429 of the properties) acteristic 1520 12 LBR2012 CB2012	1A or its equivalent) CBL2012 LB2016	Within the specified tolerance Inductance change:Within±5%
B, CBC, CBL, CBI BM, LEM Series Test Methods and leasuring equipme Self-Resonant Fre B, LBC, LBR, LBM B, CBC, CBL, CBI BM, LEM Series Test Methods and leasuring equipme Temperature Char BM2016 LEM2 B1608 LB20 B2016 LB25	MF Series Remarks] Int: DC Ohmmeter (HIOKI 3227 of the properties) Inquency IF Series MF Series Remarks] Int: Impedance analyzer (HP429 of the properties)	1A or its equivalent) CBL2012 LB2016 LBC3225 CBC3225	Within the specified tolerance
B, CBC, CBL, CBI BM, LEM Series Test Methods and fleasuring equipme Self-Resonant Fre B, LBC, LBR, LBM B, CBC, CBL, CBI BM, LEM Series Test Methods and fleasuring equipme Temperature Char BM2016 LEM2 B1608 LB20 B2016 LB25 BMF1608 CBM	MF Series Remarks] ant: DC Ohmmeter (HIOKI 3227) Iquency IF Series MF Series Remarks] nt: Impedance analyzer (HP429) acteristic 12 LBR2012 CB2012 18 LBR2518 CB2518 F1608 LBC2016 CBC2016	1A or its equivalent) CBL2012 LB2016	Within the specified tolerance Inductance change:Within±5%
B, CBC, CBL, CBI BM, LEM Series Test Methods and feasuring equipme Self-Resonant Fre B, LBC, LBR, LBM B, CBC, CBL, CBI BM, LEM Series Test Methods and feasuring equipme Temperature Char BM2016 LEM2 B1608 LB20 B2016 LB25 BMF1608 CBMI BC2518 LB32	MF Series Remarks] int: DC Ohmmeter (HIOKI 3227) rquency IF Series MF Series Remarks] int: Impedance analyzer (HP429) racteristic 12 LBR2012 CB2012 18 LBR2518 CB2518 F1608 LBC2016 CBC2016 18	1A or its equivalent) CBL2012 LB2016 LBC3225 CBC3225	Within the specified tolerance Inductance change:Within±5% Inductance change:Within±20%
B, CBC, CBL, CBI BM, LEM Series Test Methods and fleasuring equipme Self-Resonant Fre B, LBC, LBR, LBM B, CBC, CBL, CBI BM, LEM Series Test Methods and fleasuring equipme Temperature Char BM2016 LEM2 B1608 LB20 B2016 LB25 BMF1608 CBM BEC2518 LB32 BC2012 CBC2 Test Methods and	Remarks] ric: DC Ohmmeter (HIOKI 3227 of the property of the p	1A or its equivalent) CBL2012 LB2016 LBC3225 CBC3225	Within the specified tolerance Inductance change:Within±5% Inductance change:Within±20% Inductance change:Within±25%
B, CBC, CBL, CBI BM, LEM Series Test Methods and Ieasuring equipme Self-Resonant Fre B, LBC, LBR, LBM B, CBC, CBL, CBI BM, LEM Series Test Methods and Ieasuring equipme Temperature Char BM2016 LEM2 B1608 LB20 B2016 LB25 BMF1608 LB32 BC2012 CBC3 BC2012 CBC3 ESS Methods and Indianal LBC3 BC2012 CBC3 BC3012 CBC3 BC301	MF Series Remarks] Int: DC Ohmmeter (HIOKI 3227 of the properties) Int: DC Ohmmeter (HIOKI 3227 of the properties) Int: Impedance analyzer (HP429 of the properties) Int: Impedance analyzer (HP429 of the properties) Int: LBR2012	1A or its equivalent) CBL2012 LB2016 LBC3225 CBC3225 LBC2518	Within the specified tolerance Inductance change:Within±5% Inductance change:Within±20% Inductance change:Within±25% Inductance change:Within±35%
B, CBC, CBL, CBI BM, LEM Series Test Methods and Ieasuring equipme Self-Resonant Fre 3, LBC, LBR, LBM B, CBC, CBL, CBI BM, LEM Series Test Methods and Ieasuring equipme Temperature Char BM2016 LEM2 BM2016 LEM2 BM2016 LB20 BM2016 BM30 BM2016 BM30 BM2016 BM30 BM2016 BM30 BM2016 BM30 BM3016 BM30	MF Series Remarks] ant : DC Ohmmeter (HIOKI 3227 and 12 a	1A or its equivalent) CBL2012 LB2016 LBC3225 CBC3225 LBC2518	Within the specified tolerance Inductance change:Within±5% Inductance change:Within±20% Inductance change:Within±25% Inductance change:Within±35% 4 5
B, CBC, CBL, CBI BM, LEM Series Test Methods and Ieasuring equipme Self-Resonant Fre 3, LBC, LBR, LBM B, CBC, CBL, CBI BM, LEM Series Test Methods and Ieasuring equipme Temperature Char BM2016 LEM2 BM2016 LEM2 BM2016 LB20 BM2016 BM30 BM2016 BM30 BM2016 BM30 BM2016 BM30 BM2016 BM30 BM3016 BM30	MF Series Remarks] ant : DC Ohmmeter (HIOKI 3227 and 12 a	1A or its equivalent) CBL2012 LB2016 LBC3225 CBC3225 LBC2518	Within the specified tolerance Inductance change:Within±5% Inductance change:Within±20% Inductance change:Within±25% Inductance change:Within±35%
B, CBC, CBL, CBI BM, LEM Series Test Methods and Ideasuring equipme Self-Resonant Fre B, LBC, LBR, LBM B, CBC, CBL, CBI BMM, LEM Series Test Methods and Ideasuring equipme Temperature Char BM2016 LEM2 B1608 LB20 B2016 LB25 BMF1608 CBMI BC2518 LB32 BC2512 CBC2 Test Methods and Ideasuring equipme Temperature Char BM2016 LEM2 B1608 LB20 CBC2 Test Methods and BC2518 LB32 BC2012 CBC2 Test Methods and BAG CBMI BC2518 LB32 BC2012 CBC2 Test Methods and BCS CBC3 Te	MF Series Remarks] ant : DC Ohmmeter (HIOKI 3227 and 1227 and 122	1A or its equivalent) CBL2012 LB2016 LBC3225 CBC3225 LBC2518 2 3 —40 20 (Reference temperature)	Within the specified tolerance Inductance change:Within±5% Inductance change:Within±20% Inductance change:Within±25% Inductance change:Within±35% 4 5 +85 (Maximum operating temperature) 20
B, CBC, CBL, CBI BM, LEM Series Test Methods and fleasuring equipme Self-Resonant Fre B, LBC, LBR, LBM B, CBC, CBL, CBI BMM, LEM Series Test Methods and fleasuring equipme Temperature Char BM2016 LEM2 BM2016 LEM2 BM608 LB20 BM71608 LB20 BM71608 LB20 BM71608 CBMI BC2518 LB32 BC2012 CBC2 Test Methods and hange of maximum B, CB Series T	MF Series Remarks] ant : DC Ohmmeter (HIOKI 3227 and 12 a	1A or its equivalent) CBL2012 LB2016 LBC3225 CBC3225 LBC2518	Within the specified tolerance Inductance change:Within±5% Inductance change:Within±20% Inductance change:Within±25% Inductance change:Within±35%
B, CBC, CBL, CBI BM, LEM Series Test Methods and fleasuring equipme Self-Resonant Fre B, LBC, LBR, LBM B, CBC, CBL, CBI BMM, LEM Series Test Methods and fleasuring equipme Temperature Char BM2016 LEM2 BM2016 LEM2 BM608 LB20 BM71608 LB20 BM71608 LB20 BM71608 CBMI BC2518 LB32 BC2012 CBC2 Test Methods and hange of maximum B, CB Series T	Remarks Rema	1A or its equivalent) CBL2012 LB2016 LBC3225 CBC3225 LBC2518 2 3 -40 20 (Reference temperature)	Within the specified tolerance
B, CBC, CBL, CBI BM, LEM Series Test Methods and fleasuring equipme Self-Resonant Fre B, LBC, LBR, LBM B, CBC, CBL, CBI BMM, LEM Series Test Methods and fleasuring equipme Temperature Char BM2016 LEM2 BM2016 LEM2 BM608 LB20 BM71608 LB20 BM71608 LB20 BM71608 CBMI BC2518 LB32 BC2012 CBC2 Test Methods and hange of maximum B, CB Series T	Remarks Rema	1A or its equivalent) CBL2012 LB2016 LBC3225 CBC3225 LBC2518 2 3 -40 20 (Reference temperature)	Within the specified tolerance
B, CBC, CBL, CBI BM, LEM Series Test Methods and fleasuring equipme Self-Resonant Fre B, LBC, LBR, LBM B, CBC, CBL, CBI BM, LEM Series Test Methods and fleasuring equipme Temperature Char BM2016 LEM2 B2016 LB25 BMF1608 LB20 B2016 LB25 BMF1608 LB32 CBC2518 LB32 CBC2518 LB32 CBC2518 LB32 CBC2518 LB32 CBC3518 LB32 CBC3	Remarks	1A or its equivalent) CBL2012 LB2016 LBC3225 CBC3225 LBC2518 2 3 -40 20 (Reference temperature)	Within the specified tolerance
B, CBC, CBL, CBI BM, LEM Series Test Methods and Ideasuring equipme Self-Resonant Fre B, LBC, LBR, LBM B, CBC, CBL, CBI BM, LEM Series Test Methods and Ideasuring equipme Temperature Char BM2016 LEM2 BM2016 LEM2 BM2016 LB20 B2016 LB25 BMF1608 LB20 B2016 LB25 BMF1608 LB32 BC2012 CBC2 BC2012 CBC3 BC2518 LB32 BC2012 CBC3 BC3012 CBC3 BC4012 CBC3 BC5012 CBC	Remarks Rema	1A or its equivalent) CBL2012 LB2016 LBC3225 CBC3225 LBC2518 2 3 -40 20 (Reference temperature)	Inductance change:Within±5% Inductance change:Within±20% Inductance change:Within±25% Inductance change:Within±35% Inductance change:Within±35% 4
B, CBC, CBL, CBI BM, LEM Series Test Methods and feasuring equipme Self-Resonant Fre B, LBC, LBR, LBM B, CBC, CBL, CBI BM, LEM Series Test Methods and feasuring equipme Temperature Char BM2016 LEM2 BM2016 LEM2 BM2016 LB25 BMF1608 LB20 BM608 LB20 CBC2518 LB32 BC2012 CBC2 Test Methods and B, CB Series TEM2520 T EM2520 T Rasistance to Flee B, LBC, LBR, LBM B, CBC, CBL, CBI	Remarks Rema	1A or its equivalent) CBL2012 LB2016 LBC3225 CBC3225 LBC2518 2 3 -40 20 (Reference temperature)	Within the specified tolerance
B, CBC, CBL, CBI BM, LEM Series Test Methods and feasuring equipme Self-Resonant Fre B, LBC, LBR, LBM B, CBC, CBL, CBI BM, LEM Series Test Methods and feasuring equipme Temperature Char BM2016 LEM2 BM2016 LEM2 BM608 LB20 BM71608 LB20 BM71608 LB20 BM71608 CBMI BC2518 LB32 BC2012 CBC2 Test Methods and hange of maximum B, CB Series T EM2520 T Rasistance to Fley B, LBC, LBR, LBM B, CBC, CBL, CBI BM, LEM Series	Remarks] int: DC Ohmmeter(HIOKI 3227 int: DC Ohmmeter(HIOK	1A or its equivalent) CBL2012 LB2016 LBC3225 CBC3225 LBC2518 2 3 -40 20 (Reference temperature)	Inductance change:Within±5% Inductance change:Within±20% Inductance change:Within±25% Inductance change:Within±35% Inductance change:Within±35% 4
B, CBC, CBL, CBI BM, LEM Series Test Methods and leasuring equipme Self-Resonant Fre B, LBC, LBR, LBM B, CBC, CBL, CBI BMM, LEM Series Test Methods and leasuring equipme Temperature Char BM2016 LEM2 B1608 LB20 B2016 LB25 B2016 LB25 B2016 LB25 B2016 LB25 BC2012 CBC2 Test Methods and hange of maximum B, CB Series T EM2520 T Rasistance to Flev B, LBR, LBM B, CBC, CBL, CBI BM, LEM Series Test Methods and	Remarks Rema	CBL2012 LB2016 LBC3225 CBC3225 LBC2518 2	Inductance change:Within±5% Inductance change:Within±20% Inductance change:Within±25% Inductance change:Within±35% A

^{*} This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (http://www.ty-top.com/) or CD catalogs.

RELIABILITY DATA			
10.Body Strength			
LB, LBC, LBR, LBMF Series			
CB, CBC, CBL, CBMF Series		No damage.	
LBM, LEM Series		ivo damage.	
[Test Methods and Remarks] LB · LBC · LBR · CB · CBC · CBL · LBM · LEM2520 LB1608 · LBMF1608 · CBMF1608	Applied force: 10N Duration: 10sec. Applied force: 5N		
	Duration: 10sec.		
11.Adhesion of terminal electrode			
LB, LBC, LBR, LBMF Series			
CB, CBC, CBL, CBMF Series		No abnormality.	
LBM, LEM Series		The abnormany.	
Test Methods and Remarks			
LB1608 · CBMF1608 · LBMF1608	Duration : 5 sec. Test substrate : Printed boa Applied force : 5N to X and Duration : 5 sec. Test substrate : Printed boa	Y directions	
12.Resistance to vibration			
LB, LBC, LBR, LBMF Series			
CB, CBC, CBL, CBMF Series		Inductance change:Within±10%	No significant abnormality in appearance.
LBM, LEM Series		Inductance change:Within±5%	No significant abnormality in appearance.
LEM·LB·LBC·LBR·CB·CBC·CBL·LBM·LBM Vibration type: A Directions: 2 hrs each in X, Y and Z directions. 1 Frequency range: 10 to 55 to 10 Hz (1min.) Amplitude: 1.5mm Mounting method: Soldering onto printed board Recovery: At least 2 hrs of recovery under the s LEM: Recovery At least 1 hr of recovery under the standard con	Total: 6 hrs It tandard condition after the test, followed by	the measurement within 48 hrs.	
IO Duranto et			
13.Drop test			
LB, LBC, LBR, LBMF Series		-	
CB, CBC, CBL, CBMF Series			
LBM Series			
LEM Series		Inductance change:Within±5%	No significant abnormality in appearance.
Test Methods and Remarks] LEM: Acceleration: 980m/sec2 Duration: 6msec Number of times: 6 sides × 3 times Mounting method: Soldering onto printed board Recovery: At least 2 hrs of recovery under the s LEM: Recovery At least 1 hr of recovery under the standard con-	tandard condition after the test, followed by		
14 Caldarability			
14.Solderability			
B, LBC, LBR, LBMF Series		1	
CB, CBC, CBL, CBMF Series		At least 90% of surface of termina	al electrode is covered by new

14.Solderability	
LB, LBC, LBR, LBMF Series	
CB, CBC, CBL, CBMF Series	At least 90% of surface of terminal electrode is covered by new
LBM, LEM Series	
	

[Test Methods and Remarks] LEM:

[lest Methods and Hemarks]

LEM:
Solder temperature: 230±5°C
Duration: 5±0.5sec.
Flux: Methanol solution with 25% of colophony

LB·LBC·LBR·CB·CBC·CBL·LBM·LBMF·CBMF:
Solder temperature: 245±5°C
Duration: 5±0.5sec
Flux: Methanol solution with 25% of colophony

^{*} This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (http://www.ty-top.com/) or CD catalogs.

RELIABILITY DATA

15.Resistance to soldering LB, LBC, LBR, LBMF Series Inductance change:Within±10% CB, CBC, CBL, CBMF Series LEM Series Inductance change:Within±5% LEM2520 No significant abnormality in appearance.



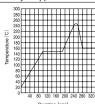
Reflow condition 3 times of reflow over at 220 \pm 5 °C for 40 sec. MAX, With Peak temperature at 240 \pm 5 °C for 5 sec. MAX. (Refer to a Profile of chart below.)

Flow condition

Solder temperature : 260±5°C Duration: 10±1sec. Once

LB.LBC.LBR.CB.CBC.CBL.LBM.LBMF.CBMF:

3 times of reflow oven at 230°C MIN for 40sec. with peak temperature at 260 °C for 5sec.



16.Resisitance to solvent			
LB, LBC, LBR, LBMF Series			
CB, CBC, CBL, CBMF Series	No significant abnormality in appearance		
LBM, LEM Series			

[Test Methods and Remarks]

Solvent temperature : Room temperature Type of solvent : Isopropyl alcohol

Cleaning conditions: 90s. Immersion and cleaning.

17.Thermal shock	
LB, LBC, LBR, LBMF Series	
CB, CBC, CBL, CBMF Series	Inductance change:Within±10% No significant abnormality in appearance.
LBM Series	
LEM Series	Inductance change :Within±10% Q→ R12~4R7 : 30 min. 5R6~330 : 25 min. 390~820 : 20 min. 101 : 15 min.

[Test Methods and Remarks]

Step Temperature(°C) Duration (min) LEM : Conditions for 1cycle -40 +85 30 2

Number of cycle: 100 cycle

Recovery: At least 1 hr of recovery under the standard condition after the test, followed by the measurement within 2 hrs.

LB·LBC·LBR·CB·CBC·CBL·LBM·LBMF·CBMF: -40~+85°C, maintain times 30min. ,100 cycle

Recovery: At least 2 hrs of recovery under the standard condition after the test, followed by the measurement within 48 hrs.

18.Damp heat life test	
LB, LBC, LBR, LBMF Series	
CB, CBC, CBL, CBMF Series	Inductance change:Within±10% No significant abnormality in appearance.
LBM Series	
	Inductance change :Within±10%
	Q→ R12~4R7 : 30 min.
LEM Series	5R6~330∶25 min.
	390∼820∶20 min.
	101 : 15 min.

Test Methods and Remarks Temperature: 60±2°C Humidity: 90~95%RH Duration: 1000 hrs

Recovery: At least 2 hrs of recovery under the standard condition after the test, followed by the measurement within 48 hrs.

LEM: Recovery

At least 1 hr of recovery under the standard condition after the test, followed by the measurement within 2 hrs.

19.Loading under damp heat life test		
LB, LBC, LBR, LBMF Series		
CB, CBC, CBL, CBMF Series	Inductance change:Within±10% No significant abnormality in a	ppearance.
LBM Series		
	Inductance change :Within±10%	
	Q→ R12~4R7: 30 min.	
LEM Series	5R6~330 : 25 min.	
	390∼820 : 20 min.	
	101 : 15 min.	

[Test Methods and Remarks] Temperature: 60±2°C Humidity: 90~95%RH Duration: 1000 hrs Applied current : Rated current

Recovery: At least 2 hrs of recovery under the standard condition after the test, followed by the measurement within 48 hrs.

LEM : Recovery

At least 1 hr of recovery under the standard condition after the test, followed by the measurement within 2 hrs.

^{*} This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (http://www.ty-top.com/) or CD catalogs.

RELIABILITY DATA

20.High temperature life test	
LB, LBC, LBR, LBMF Series	
CB, CBC, CBL, CBMF Series	Inductance change:Within±10% No significant abnormality in appearance.
LBM Series	no significant abnormality in appearance.
LEM Series	Inductance change :Within±10% Q→ R12~4R7 : 30 min. 5R6~330 : 25 min. 390~820 : 20 min. 101 : 15 min.

[Test Methods and Remarks]

Temperature : 85±2°C Duration : 1000 hrs

Recovery: At least 2 hrs of recovery under the standard condition after the test, followed by the measurement within 48 hrs. LEM: Recovery

At least 1 hr of recovery under the standard condition after the test, followed by the measurement within 2 hrs.

21.Loading at high temperature life test		
LB, LBC, LBR, LBMF Series	Inductance change:Within±10%	No significant abnormality in appearance.
CB, CBC, CBL, CBMF Series		
LBM, LEM Series		

[Test Methods and Remarks]

Temperature : 85±2°C Duration: 1000 hrs

Applied current: Rated current
Recovery: At least 2 hrs of recovery under the standard condition after the test, followed by the measurement within 48 hrs.

22.Low temperature life test	
LB, LBC, LBR, LBMF Series	
CB, CBC, CBL, CBMF Series	Inductance change:Within±10% No significant abnormality in appearance.
LBM Series	
LEM Series	Inductance change :Within±10% Q→ R12~4R7: 30 min. 586~330: 25 min. 390~820: 20 min. 101: 15 min.

[Test Methods and Remarks] Temperature: -40±2°C

Duration: 1000 hrs

Recovery: At least 2 hrs of recovery under the standard condition after the test, followed by the measurement within 48 hrs. LEM: Recovery

At least 1 hr of recovery under the standard condition after the test, followed by the measurement within 2 hrs.

23.Standard condition		
LB, LBC, LBR, LBMF Series	Standard test conditions Unless specified, Ambient temperature is $20\pm15^{\circ}$ C and the Relative humidity is $65\pm$	
CB, CBC, CBL, CBMF Series	20%. If there is any doubt about the test results, further measurement shall be had within the following limits: Ambient Temperature: 20±2°C Relative humidity: 65±5% Inductance value is based on our standard measurement systems.	
LBM, LEM Series		

^{*} This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (http://www.ty-top.com/) or CD catalogs.

LEM Type, LB Type, CB Type

1. Circuit Design

Operating environment

Precautions

1. The products described in this specification are intended for use in general electronic equipment,(office supply equipment, telecommunications systems measuring equipment, and household equipment). They are not intended for use in mission-critical equipment or systems requiring special quality and high reliability (traffic systems, safety equipment, aerospace systems, nuclear control systems and medical equipment including life-support systems,) where product failure might result in loss of life, injury or damage. For such uses, contact TAIYO YUDEN Sales Department in advance.

2. PCB Design

Precautions

◆Land pattern design 1. Please contact any of our offices for a land pattern, and refer to a recommended land pattern of a right figure or specifications.

PRECAUTIONS

Technical consider ations

Surface Mounting

Mounting and soldering conditions should be checked beforehand.

· Applicable soldering process to those products is reflow soldering only

2. Mounting and soldering conditions should be checked beforehand.

3. Considerations for automatic placement

◆Adjustment of mounting machine

1. Excessive impact load should not be imposed on the products when mounting onto the PC boards Precautions

Technical considerations

1. When installing products, care should be taken not to apply distortion stress as it may deform the products

4. Soldering

◆Wave soldering (LEM Type only)

1. For wave soldering, please apply conditions meeting the range of the specifed conditions in our catalog or the relevant specifications.

◆Reflow soldering (LB and CB Types)

1. For reflow soldering with either leaded or lead-free solder, the profile specified in "point for controlling" is recommended.

Precautions

◆Reflow soldering (LEM)

1. For reflow soldering, please apply conditions meeting the range of the specified conditions in our catalog or the relevant specifications.

Recommended conditions for using a soldering iron

1. Put the soldering iron on the land-pattern. Soldering iron's temperature - Below 350°C Duration-3 seconds or less. The soldering iron should not come in contact with inductor directly.

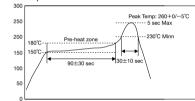
◆Wave soldering (LEM Type only)

1. Components can be damaged by excessive heat where soldering conditions exceed the specified range.
 ◆Reflow soldering (LB and CB Types)
 1. Reflow profile

Technical

consider

ations



◆Recommended conditions for using a soldering iron

1. Components can be damaged by excessive heat where soldering conditions exceed the specified range

5. Cleaning

Cleaning conditions Precautions

Washing by supersonic waves shall be avoided

Technical consider ations

If washed by supersonic waves, the products might be broken.

6. Handling

◆Handling

1. There is a case that a characteristic varies with magnetic influence.

Precautions

- ◆Breakaway PC boards (splitting along perforations) 1. Planning pattern configurations and the position of products should be carefully performed to minimize stress
- ◆Mechanical considerations 1. There is a case to be damaged by a mechanical shock.

Handling

Technical considerations

Keep the inductors away from all magnets and magnetic objects.
 Breakaway PC boards (splitting along perforations)

1. When splitting the PC board after mounting inductors, care should be taken not to give any stresses of deflection or twisting to the board

2. Board separation should not be done manually, but by using the appropriate devices.

◆Mechanical considerations

1. Please do not give the inductors any excessive mechanical shocks

7. Storage conditions

Precautions

Storage

1. Under a high temperature and humidity environment, problems such as reduced solderability caused by oxidation of terminal electrodes and deterioration of taping/packaging materials may take place

Storage

1. To maintain the solderability of terminal electrodes and to keep the packing material in good condition, temperature and humidity in the storage area should be controlled. · Recommended conditions

Technical consider-

ations

Ambient temperature: 0~40°C Humidity: Below 70% RH

The ambient temperature must be kept below 30°C even under ideal storage conditions, solderability of products electrodes may decrease as time passes. For this reason, LE type inductors should be used within one year from the time of delivery

LB type: Should be used within 6 months from the time of delivery.

LE type: In case of storage over 6 months, solderability shall be checked before actual usage.

^{*} This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (http://www.ty-top.com/) or CD catalogs