PCA9674/74A
Remote 8-bit I/O expander for Fm+ I²C-bus with interrupt
Rev. 02 — 12 October 2006   Product data sheet

1. General description

The PCA9674/74A provide general purpose remote I/O expansion for most microcontroller families via the two-line bidirectional bus (I²C-bus) and is a part of the Fast-mode Plus (Fm+) family.

The PCA9674/74A is a drop-in upgrade for the PCF8574/74A providing higher Fast-mode Plus I²C-bus speeds (1 MHz versus 400 kHz) so that the output can support PWM dimming of LEDs, higher I²C-bus drive (30 mA versus 3 mA) so that many more devices can be on the bus without the need for bus buffers, higher total package sink capacity (200 mA versus 100 mA) that supports having all LEDs on at the same time and more device addresses (64 versus 8) are available to allow many more devices on the bus without address conflicts.

The devices consist of an 8-bit quasi-bidirectional port and an I²C-bus interface. The PCA9674/74A have low current consumption and include latched outputs with 25 mA high current drive capability for directly driving LEDs.

They also possess an interrupt line ($\overline{\text{INT}}$) that can be connected to the interrupt logic of the microcontroller. By sending an interrupt signal on this line, the remote I/O can inform the microcontroller if there is incoming data on its ports without having to communicate via the I²C-bus.

The internal Power-On Reset (POR) or Software Reset sequence initializes the I/Os as inputs.

2. Features

- 1 MHz I²C-bus interface
- Compliant with the I²C-bus Fast and Standard modes
- SDA with 30 mA sink capability for 4000 pF buses
- 2.3 V to 5.5 V operation with 5.5 V tolerant I/Os
- 8-bit remote I/O pins that default to inputs at power-up
- Latched outputs with 25 mA sink capability for directly driving LEDs
- Total package sink capability of 200 mA
- Active LOW open-drain interrupt output
- 64 programmable slave addresses using 3 address pins
- Readable device ID (manufacturer, device type, and revision)
- Low standby current
- −40 °C to +85 °C operation
- ESD protection exceeds 2000 V HBM per JESD22-A114, 200 V MM per JESD22-A115, and 1000 V CDM per JESD22-C101

■ Latch-up testing is done to JEDEC standard JESD78 which exceeds 100 mA
■ Packages offered: DIP16, SO16, SSOP20, TSSOP16, HVQFN16

3. Applications

■ LED signs and displays
■ Servers
■ Industrial control
■ Medical equipment
■ PLCs
■ Cellular telephones
■ Gaming machines
■ Instrumentation and test measurement

4. Ordering information

Table 1.   Ordering information

| Type number	Topside mark	Package			
		Name	**Description**		**Version**
PCA9674BS	9674	HVQFN16	plastic thermal enhanced very thin quad flat package; no leads; 16 terminals; body $3 \times 3 \times 0.85$ mm		SOT758-1
PCA9674ABS	674A				
PCA9674D	PCA9674D	SO16	plastic small outline package; 16 leads; body width 7.5 mm		SOT162-1
PCA9674AD	PCA9674AD				
PCA9674N	PCA9674N	DIP16	plastic dual in-line package; 16 leads (300 mil); long body		SOT38-1
PCA9674AN	PCA9674AN				
PCA9674PW	PCA9674	TSSOP16	plastic thin shrink small outline package; 16 leads; body width 4.4 mm		SOT403-1
PCA9674APW	PA9674A				
PCA9674TS	PCA9674	SSOP20	plastic shrink small outline package; 20 leads; body width 4.4 mm		SOT266-1
PCA9674ATS	PCA9674A				

5. Block diagram
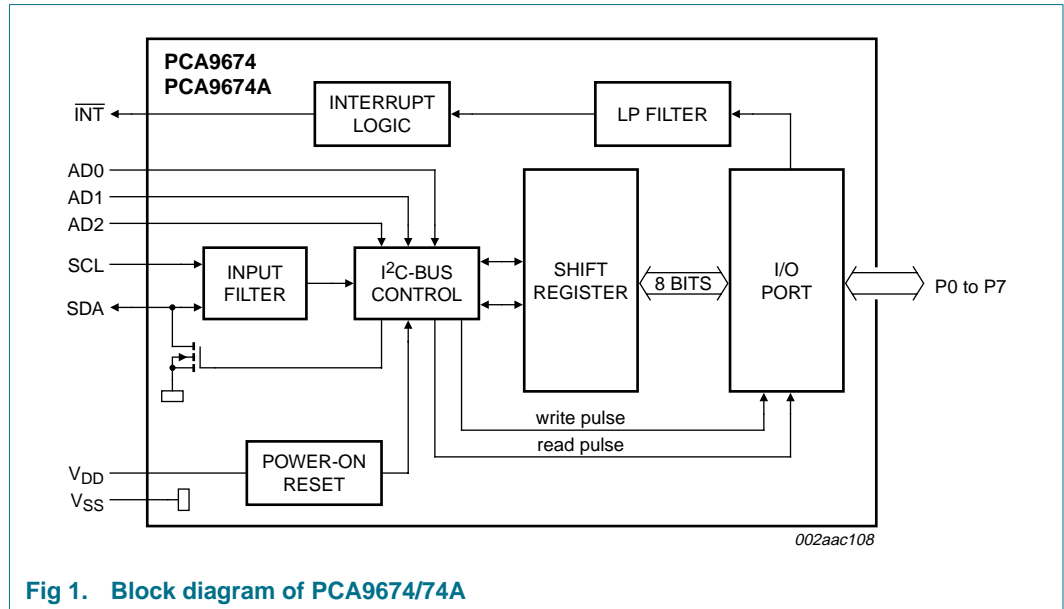
Fig 1. Block diagram of PCA9674/74A
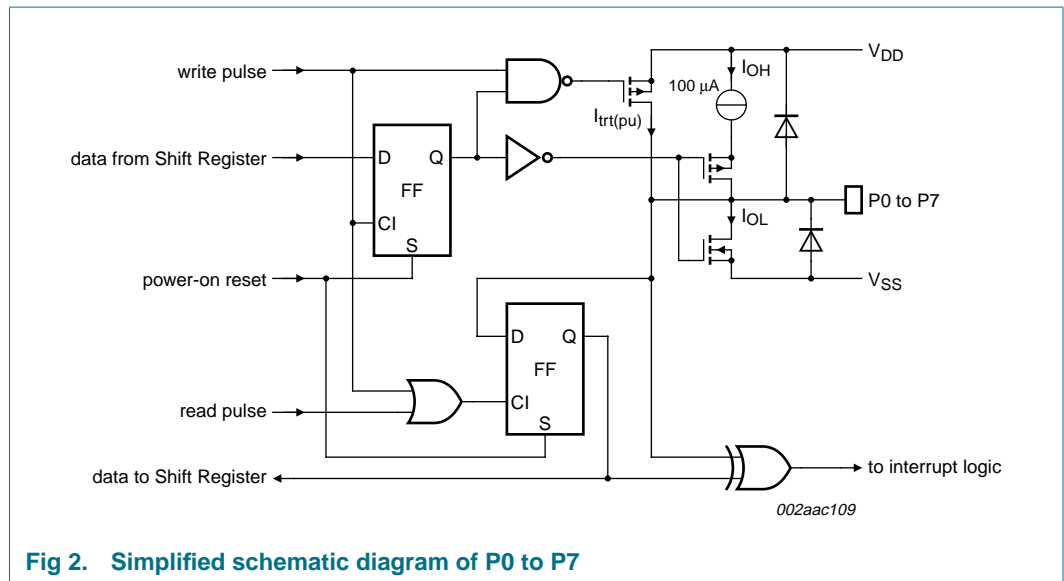
Fig 2. Simplified schematic diagram of P0 to P7
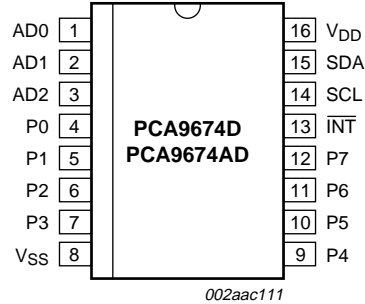
6. Pinning information

6.1 Pinning

PCA9674D
PCA9674AD

AD0	1		16	V_DD
AD1	2		15	SDA
AD2	3		14	SCL
P0	4		13	INT
P1	5		12	P7
P2	6		11	P6
P3	7		10	P5
V_SS	8		9	P4

002aac111

Fig 3. Pin configuration for SO16

PCA9674PW
PCA9674APW

AD0	1		16	V_DD
AD1	2		15	SDA
AD2	3		14	SCL
P0	4		13	INT
P1	5		12	P7
P2	6		11	P6
P3	7		10	P5
V_SS	8		9	P4

002aac113
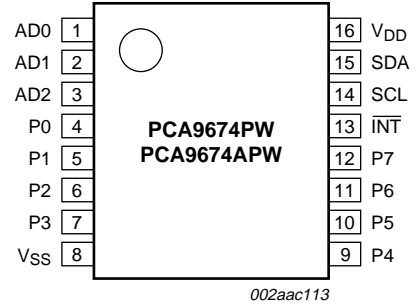
Fig 4. Pin configuration for TSSOP16

PCA9674N
PCA9674AN

AD0	1		16	V_DD
AD1	2		15	SDA
AD2	3		14	SCL
P0	4		13	INT
P1	5		12	P7
P2	6		11	P6
P3	7		10	P5
V_SS	8		9	P4

002aac110
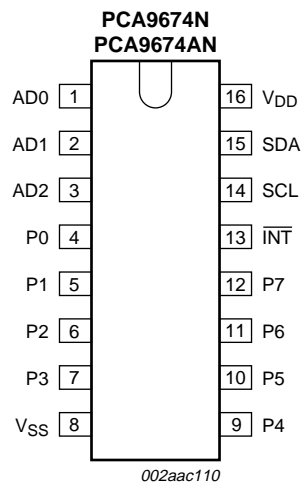
Fig 5. Pin configuration for DIP16

PCA9674TS
PCA9674ATS

INT	1		20	P7
SCL	2		19	P6
n.c.	3		18	n.c.
SDA	4		17	P5
V_DD	5		16	P4
AD0	6		15	V_SS
AD1	7		14	P3
n.c.	8		13	n.c.
AD2	9		12	P2
P0	10		11	P1

002aac112
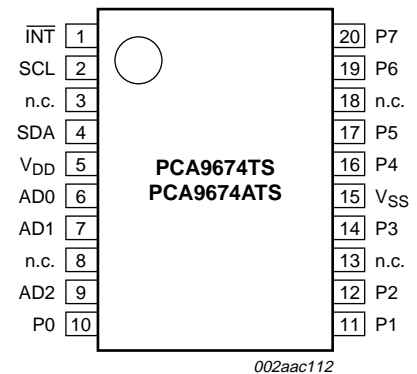
Fig 6. Pin configuration for SSOP20

PCA9674BS
PCA9674ABS

terminal 1 index area

AD1 (16) AD0 (15) V_DD (14) SDA (13)

AD2	1		12	SCL
P0	2		11	INT
P1	3		10	P7
P2	4		9	P6

P3 (5) V_SS (6) P4 (7) P5 (8)

002aac114

Transparent top view
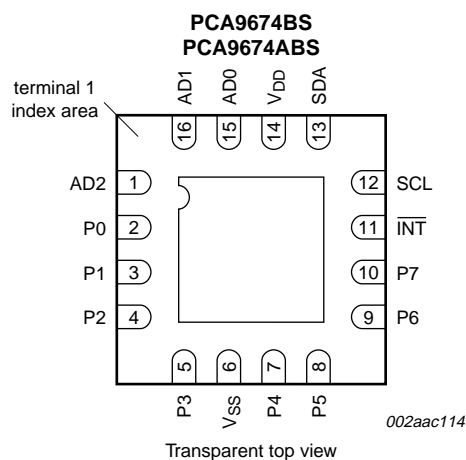
Fig 7. Pin configuration for HVQFN16

6.2 Pin description

Table 2. Pin description for DIP16, SO16, TSSOP16

Symbol	Pin	Description
AD0	1	address input 0
AD1	2	address input 1
AD2	3	address input 2
P0	4	quasi-bidirectional I/O 0
P1	5	quasi-bidirectional I/O 1
P2	6	quasi-bidirectional I/O 2
P3	7	quasi-bidirectional I/O 3
V_{SS}	8	supply ground
P4	9	quasi-bidirectional I/O 4
P5	10	quasi-bidirectional I/O 5
P6	11	quasi-bidirectional I/O 6
P7	12	quasi-bidirectional I/O 7
$\overline{\text{INT}}$	13	interrupt output (active LOW)
SCL	14	serial clock line
SDA	15	serial data line
V_{DD}	16	supply voltage

Table 3. Pin description for SSOP20

Symbol	Pin	Description
$\overline{\text{INT}}$	1	interrupt output (active LOW)
SCL	2	serial clock line
n.c.	3	not connected
SDA	4	serial data line
V_{DD}	5	supply voltage
AD0	6	address input 0
AD1	7	address input 1
n.c.	8	not connected
AD2	9	address input 2
P0	10	quasi-bidirectional I/O 0
P1	11	quasi-bidirectional I/O 1
P2	12	quasi-bidirectional I/O 2
n.c.	13	not connected
P3	14	quasi-bidirectional I/O 3
V_{SS}	15	supply ground
P4	16	quasi-bidirectional I/O 4
P5	17	quasi-bidirectional I/O 5
n.c.	18	not connected
P6	19	quasi-bidirectional I/O 6
P7	20	quasi-bidirectional I/O 7

Table 4. **Pin description for HVQFN16**

Symbol	Pin	Description
AD2	1	address input 2
P0	2	quasi-bidirectional I/O 0
P1	3	quasi-bidirectional I/O 1
P2	4	quasi-bidirectional I/O 2
P3	5	quasi-bidirectional I/O 3
V_{SS}[1]	6	supply ground
P4	7	quasi-bidirectional I/O 4
P5	8	quasi-bidirectional I/O 5
P6	9	quasi-bidirectional I/O 6
P7	10	quasi-bidirectional I/O 7
$\overline{INT}$	11	interrupt output (active LOW)
SCL	12	serial clock line
SDA	13	serial data line
V_{DD}	14	supply voltage
AD0	15	address input 0
AD1	16	address input 1

[1] HVQFN package die supply ground is connected to both the V_{SS} pin and the exposed center pad. The V_{SS} pin must be connected to supply ground for proper device operation. For enhanced thermal, electrical, and board-level performance, the exposed pad needs to be soldered to the board using a corresponding thermal pad on the board, and for proper heat conduction through the board thermal vias need to be incorporated in the PCB in the thermal pad region.

7. Functional description

Refer to Figure 1 "Block diagram of PCA9674/74A".

7.1 Device address

Following a START condition, the bus master must send the address of the slave it is accessing and the operation it wants to perform (read or write). The address of the PCA9674/74A is shown in Figure 8. Slave address pins AD2, AD1, and AD0 choose 1 of 64 slave addresses. To conserve power, no internal pull-up resistors are incorporated on AD2, AD1, and AD0. Address values depending on AD2, AD1, and AD0 can be found in Table 5 "PCA9674 address map" and Table 6 "PCA9674A address map".

Remark: When using the PCA9674A, the General Call address (0000 0000b) and the Device ID address (1111 100Xb) are reserved and cannot be used as device address. Failure to follow this requirement will cause the PCA9674A not to acknowledge.

Remark: When using the PCA9674 or the PCA9674A, reserved I²C-bus addresses must be used with caution since they can interfere with:

- "reserved for future use" I²C-bus addresses (0000 011, 1111 101, 1111 110, 1111 111)

- slave devices that use the 10-bit addressing scheme (1111 0xx)

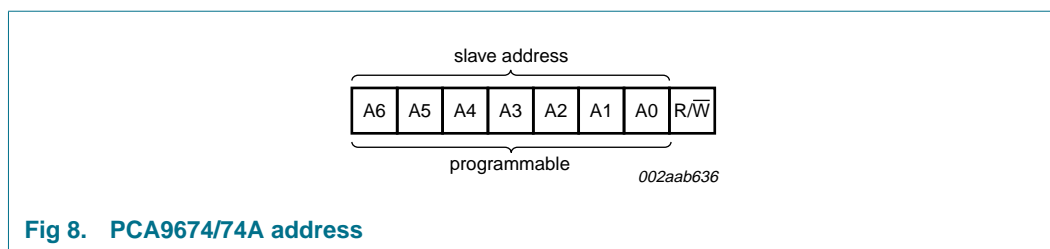- High speed mode (Hs-mode) master code (0000 1xx)

Fig 8.   PCA9674/74A address

The last bit of the first byte defines the operation to be performed. When set to logic 1 a read is selected, while a logic 0 selects a write operation.

When AD2, AD1 and AD0 are held to V_{DD} or V_{SS}, the same address as the PCF8574 or PCF8574A is applied.

7.1.1 Address maps

Table 5.   PCA9674 address map

AD2	AD1	AD0	A6	A5	A4	A3	A2	A1	A0	Address
V_{SS}	SCL	V_{SS}	0	0	1	0	0	0	0	20h
V_{SS}	SCL	V_{DD}	0	0	1	0	0	0	1	22h
V_{SS}	SDA	V_{SS}	0	0	1	0	0	1	0	24h
V_{SS}	SDA	V_{DD}	0	0	1	0	0	1	1	26h
V_{DD}	SCL	V_{SS}	0	0	1	0	1	0	0	28h
V_{DD}	SCL	V_{DD}	0	0	1	0	1	0	1	2Ah
V_{DD}	SDA	V_{SS}	0	0	1	0	1	1	0	2Ch
V_{DD}	SDA	V_{DD}	0	0	1	0	1	1	1	2Eh
V_{SS}	SCL	SCL	0	0	1	1	0	0	0	30h
V_{SS}	SCL	SDA	0	0	1	1	0	0	1	32h
V_{SS}	SDA	SCL	0	0	1	1	0	1	0	34h
V_{SS}	SDA	SDA	0	0	1	1	0	1	1	36h
V_{DD}	SCL	SCL	0	0	1	1	1	0	0	38h
V_{DD}	SCL	SDA	0	0	1	1	1	0	1	3Ah
V_{DD}	SDA	SCL	0	0	1	1	1	1	0	3Ch
V_{DD}	SDA	SDA	0	0	1	1	1	1	1	3Eh
V_{SS}	V_{SS}	V_{SS}	0	1	0	0	0	0	0	40h
V_{SS}	V_{SS}	V_{DD}	0	1	0	0	0	0	1	42h
V_{SS}	V_{DD}	V_{SS}	0	1	0	0	0	1	0	44h
V_{SS}	V_{DD}	V_{DD}	0	1	0	0	0	1	1	46h
V_{DD}	V_{SS}	V_{SS}	0	1	0	0	1	0	0	48h
V_{DD}	V_{SS}	V_{DD}	0	1	0	0	1	0	1	4Ah
V_{DD}	V_{DD}	V_{SS}	0	1	0	0	1	1	0	4Ch
V_{DD}	V_{DD}	V_{DD}	0	1	0	0	1	1	1	4Eh

PCA9674_PCA9674A_2

© NXP B.V. 2006. All rights reserved.

Product data sheet

Rev. 02 — 12 October 2006

7 of 34

www.DataSheet4U.com

Table 5. **PCA9674 address map** *…continued*

AD2	AD1	AD0	A6	A5	A4	A3	A2	A1	A0	Address
V_{SS}	V_{SS}	SCL	0	1	0	1	0	0	0	50h
V_{SS}	V_{SS}	SDA	0	1	0	1	0	0	1	52h
V_{SS}	V_{DD}	SCL	0	1	0	1	0	1	0	54h
V_{SS}	V_{DD}	SDA	0	1	0	1	0	1	1	56h
V_{DD}	V_{SS}	SCL	0	1	0	1	1	0	0	58h
V_{DD}	V_{SS}	SDA	0	1	0	1	1	0	1	5Ah
V_{DD}	V_{DD}	SCL	0	1	0	1	1	1	0	5Ch
V_{DD}	V_{DD}	SDA	0	1	0	1	1	1	1	5Eh
SCL	SCL	V_{SS}	1	0	1	0	0	0	0	A0h
SCL	SCL	V_{DD}	1	0	1	0	0	0	1	A2h
SCL	SDA	V_{SS}	1	0	1	0	0	1	0	A4h
SCL	SDA	V_{DD}	1	0	1	0	0	1	1	A6h
SDA	SCL	V_{SS}	1	0	1	0	1	0	0	A8h
SDA	SCL	V_{DD}	1	0	1	0	1	0	1	AAh
SDA	SDA	V_{SS}	1	0	1	0	1	1	0	ACh
SDA	SDA	V_{DD}	1	0	1	0	1	1	1	AEh
SCL	SCL	SCL	1	0	1	1	0	0	0	B0h
SCL	SCL	SDA	1	0	1	1	0	0	1	B2h
SCL	SDA	SCL	1	0	1	1	0	1	0	B4h
SCL	SDA	SDA	1	0	1	1	0	1	1	B6h
SDA	SCL	SCL	1	0	1	1	1	0	0	B8h
SDA	SCL	SDA	1	0	1	1	1	0	1	BAh
SDA	SDA	SCL	1	0	1	1	1	1	0	BCh
SDA	SDA	SDA	1	0	1	1	1	1	1	BEh
SCL	V_{SS}	V_{SS}	1	1	0	0	0	0	0	C0h
SCL	V_{SS}	V_{DD}	1	1	0	0	0	0	1	C2h
SCL	V_{DD}	V_{SS}	1	1	0	0	0	1	0	C4h
SCL	V_{DD}	V_{DD}	1	1	0	0	0	1	1	C6h
SDA	V_{SS}	V_{SS}	1	1	0	0	1	0	0	C8h
SDA	V_{SS}	V_{DD}	1	1	0	0	1	0	1	CAh
SDA	V_{DD}	V_{SS}	1	1	0	0	1	1	0	CCh
SDA	V_{DD}	V_{DD}	1	1	0	0	1	1	1	CEh
SCL	V_{SS}	SCL	1	1	1	0	0	0	0	E0h
SCL	V_{SS}	SDA	1	1	1	0	0	0	1	E2h
SCL	V_{DD}	SCL	1	1	1	0	0	1	0	E4h
SCL	V_{DD}	SDA	1	1	1	0	0	1	1	E6h
SDA	V_{SS}	SCL	1	1	1	0	1	0	0	E8h
SDA	V_{SS}	SDA	1	1	1	0	1	0	1	EAh
SDA	V_{DD}	SCL	1	1	1	0	1	1	0	ECh
SDA	V_{DD}	SDA	1	1	1	0	1	1	1	EEh

PCA9674_PCA9674A_2

© NXP B.V. 2006. All rights reserved.

Product data sheet

Rev. 02 — 12 October 2006

8 of 34

www.DataSheet4U.com

Table 6. **PCA9674A address map**

AD2	AD1	AD0	A6	A5	A4	A3	A2	A1	A0	Address
V_{SS}	SCL	V_{SS}	0	0	0	1	0	0	0	10h
V_{SS}	SCL	V_{DD}	0	0	0	1	0	0	1	12h
V_{SS}	SDA	V_{SS}	0	0	0	1	0	1	0	14h
V_{SS}	SDA	V_{DD}	0	0	0	1	0	1	1	16h
V_{DD}	SCL	V_{SS}	0	0	0	1	1	0	0	18h
V_{DD}	SCL	V_{DD}	0	0	0	1	1	0	1	1Ah
V_{DD}	SDA	V_{SS}	0	0	0	1	1	1	0	1Ch
V_{DD}	SDA	V_{DD}	0	0	0	1	1	1	1	1Eh
V_{SS}	SCL	SCL	0	1	1	0	0	0	0	60h
V_{SS}	SCL	SDA	0	1	1	0	0	0	1	62h
V_{SS}	SDA	SCL	0	1	1	0	0	1	0	64h
V_{SS}	SDA	SDA	0	1	1	0	0	1	1	66h
V_{DD}	SCL	SCL	0	1	1	0	1	0	0	68h
V_{DD}	SCL	SDA	0	1	1	0	1	0	1	6Ah
V_{DD}	SDA	SCL	0	1	1	0	1	1	0	6Ch
V_{DD}	SDA	SDA	0	1	1	0	1	1	1	6Eh
V_{SS}	V_{SS}	V_{SS}	0	1	1	1	0	0	0	70h
V_{SS}	V_{SS}	V_{DD}	0	1	1	1	0	0	1	72h
V_{SS}	V_{DD}	V_{SS}	0	1	1	1	0	1	0	74h
V_{SS}	V_{DD}	V_{DD}	0	1	1	1	0	1	1	76h
V_{DD}	V_{SS}	V_{SS}	0	1	1	1	1	0	0	78h
V_{DD}	V_{SS}	V_{DD}	0	1	1	1	1	0	1	7Ah
V_{DD}	V_{DD}	V_{SS}	0	1	1	1	1	1	0	7Ch
V_{DD}	V_{DD}	V_{DD}	0	1	1	1	1	1	1	7Eh
V_{SS}	V_{SS}	SCL	1	0	0	0	0	0	0	80h
V_{SS}	V_{SS}	SDA	1	0	0	0	0	0	1	82h
V_{SS}	V_{DD}	SCL	1	0	0	0	0	1	0	84h
V_{SS}	V_{DD}	SDA	1	0	0	0	0	1	1	86h
V_{DD}	V_{SS}	SCL	1	0	0	0	1	0	0	88h
V_{DD}	V_{SS}	SDA	1	0	0	0	1	0	1	8Ah
V_{DD}	V_{DD}	SCL	1	0	0	0	1	1	0	8Ch
V_{DD}	V_{DD}	SDA	1	0	0	0	1	1	1	8Eh
SCL	SCL	V_{SS}	1	0	0	1	0	0	0	90h
SCL	SCL	V_{DD}	1	0	0	1	0	0	1	92h
SCL	SDA	V_{SS}	1	0	0	1	0	1	0	94h
SCL	SDA	V_{DD}	1	0	0	1	0	1	1	96h
SDA	SCL	V_{SS}	1	0	0	1	1	0	0	98h
SDA	SCL	V_{DD}	1	0	0	1	1	0	1	9Ah
SDA	SDA	V_{SS}	1	0	0	1	1	1	0	9Ch
SDA	SDA	V_{DD}	1	0	0	1	1	1	1	9Eh

Table 6.   PCA9674A address map *…continued*

AD2	AD1	AD0	A6	A5	A4	A3	A2	A1	A0	Address
SCL	SCL	SCL	1	1	1	0	0	0	0	D0h
SCL	SCL	SDA	1	1	1	0	0	0	1	D2h
SCL	SDA	SCL	1	1	1	0	0	1	0	D4h
SCL	SDA	SDA	1	1	1	0	0	1	1	D6h
SDA	SCL	SCL	1	1	1	0	1	0	0	D8h
SDA	SCL	SDA	1	1	1	0	1	0	1	DAh
SDA	SDA	SCL	1	1	1	0	1	1	0	DCh
SDA	SDA	SDA	1	1	1	0	1	1	1	DEh
SCL	V_{SS}	V_{SS}	1	1	1	1	0	0	0	F0h
SCL	V_{SS}	V_{DD}	1	1	1	1	0	0	1	F2h
SCL	V_{DD}	V_{SS}	1	1	1	1	0	1	0	F4h
SCL	V_{DD}	V_{DD}	1	1	1	1	0	1	1	F6h
SDA	V_{SS}	V_{SS}	1	1	1	1	1	0	0	-[1]
SDA	V_{SS}	V_{DD}	1	1	1	1	1	0	1	FAh
SDA	V_{DD}	V_{SS}	1	1	1	1	1	1	0	FCh
SDA	V_{DD}	V_{DD}	1	1	1	1	1	1	1	FEh
SCL	V_{SS}	SCL	0	0	0	0	0	0	0	-[1]
SCL	V_{SS}	SDA	0	0	0	0	0	0	1	02h
SCL	V_{DD}	SCL	0	0	0	0	0	1	0	04h
SCL	V_{DD}	SDA	0	0	0	0	0	1	1	06h
SDA	V_{SS}	SCL	0	0	0	0	1	0	0	08h
SDA	V_{SS}	SDA	0	0	0	0	1	0	1	0Ah
SDA	V_{DD}	SCL	0	0	0	0	1	1	0	0Ch
SDA	V_{DD}	SDA	0	0	0	0	1	1	1	0Eh

[1]   The PCA9674A does not acknowledge when AD2, AD1, AD0 follows this configuration.

7.2 Software Reset Call, and device ID addresses

Two other different addresses can be sent to the PCA9674/74A.

- General Call address: allows to reset the PCA9674/74A through the I2C-bus upon reception of the right I2C-bus sequence. See Section 7.2.1 "Software Reset" for more information.

- Device ID address: allows to read ID information from the device (manufacturer, part identification, revision). See Section 7.2.2 "Device ID (PCA9674/74A ID field)" for more information.

R/$\overline{W}$

| 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
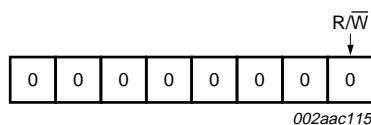
002aac115

Fig 9.   General Call address

| 1 | 1 | 1 | 1 | 1 | 0 | 0 | R/$\overline{W}$ |
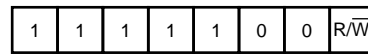
002aac116

Fig 10. Device ID address

7.2.1 Software Reset

The Software Reset Call allows all the devices in the I²C-bus to be reset to the power-up state value through a specific formatted I²C-bus command. To be performed correctly, it implies that the I²C-bus is functional and that there is no device hanging the bus.

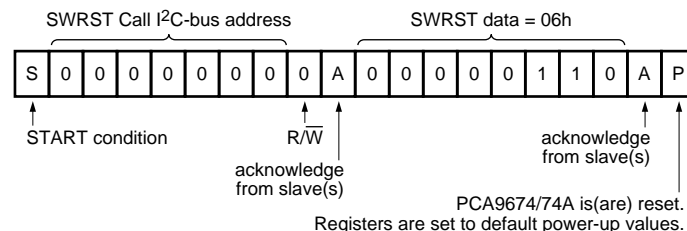The Software Reset sequence is defined as following:

1. A START command is sent by the I²C-bus master.

2. The reserved General Call I²C-bus address '0000 000' with the R/$\overline{W}$ bit set to 0 (write) is sent by the I²C-bus master.

3. The PCA9674/74A device(s) acknowledge(s) after seeing the General Call address '0000 0000' (00h) only. If the R/$\overline{W}$ bit is set to 1 (read), no acknowledge is returned to the I²C-bus master.

4. Once the General Call address has been sent and acknowledged, the master sends 1 byte. The value of the byte must be equal to 06h.

   a. The PCA9674/74A acknowledges this value only. If the byte is not equal to 06h, the PCA9674/74A does not acknowledge it.

   If more than 1 byte of data is sent, the PCA9674/74A does not acknowledge any more.

5. Once the right byte has been sent and correctly acknowledged, the master sends a STOP command to end the Software Reset sequence: the PCA9674/74A then resets to the default value (power-up value) and is ready to be addressed again within the specified bus free time. If the master sends a Repeated START instead, no reset is performed.

The I²C-bus master must interpret a non-acknowledge from the PCA9674/74A (at any time) as a 'Software Reset Abort'. The PCA9674/74A does not initiate a reset of its registers.

The unique sequence that initiates a Software Reset is described in Figure 11.

| S | 0 | 0 | 0 | 0 | 0 | 0 | 0 | A | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 0 | A | P |

SWRST Call I²C-bus address — SWRST data = 06h

START condition — R/$\overline{W}$ — acknowledge from slave(s) — acknowledge from slave(s) — PCA9674/74A is(are) reset. Registers are set to default power-up values.

002aac262

Fig 11. Software Reset sequence

NXP Semiconductors **PCA9674/74A**

Remote 8-bit I/O expander for Fm+ I2C-bus with interrupt

7.2.2 Device ID (PCA9674/74A ID field)

The Device ID field is a 3-byte read-only (24 bits) word giving the following information:

- 8 bits with the manufacturer name, unique per manufacturer (for example, NXP).
- 13 bits with the part identification, assigned by manufacturer, the 7 MSBs with the category ID and the 6 LSBs with the feature ID (for example, for example PCA9674/74A 16-bit quasi-output I/O expander).
- 3 bits with the die revision, assigned by manufacturer (for example, Rev X).

The Device ID is read-only, hardwired in the device and can be accessed as follows:

1. START command
2. The master sends the Reserved Device ID I2C-bus address '1111 100' with the R/$\overline{W}$ bit set to 0 (write).
3. The master sends the I2C-bus slave address of the slave device it needs to identify. The LSB is a 'Don't care' value. Only one device must acknowledge this byte (the one that has the I2C-bus slave address).
4. The master sends a Re-START command.

   Remark: A STOP command followed by a START command will reset the slave state machine and the Device ID read cannot be performed.

   Remark: A STOP command or a Re-START command followed by an access to another slave device will reset the slave state machine and the Device ID read cannot be performed.

5. The master sends the Reserved Device ID I2C-bus address '1111 100' with the R/$\overline{W}$ bit set to 1 (read).
6. The device ID read can be done, starting with the 8 manufacturer bits (first byte + 4 MSB of the second byte), followed by the 13 part identification bits and then the 3 die revision bits (3 LSB of the third byte).
7. The master ends the reading sequence by NACKing the last byte, thus resetting the slave device state machine and allowing the master to send the STOP command.

   Remark: The reading of the Device ID can be stopped anytime by sending a NACK command.

   Remark: If the master continues to ACK the bytes after the third byte, the PCA9674/74A rolls back to the first byte and keeps sending the Device ID sequence until a NACK has been detected.

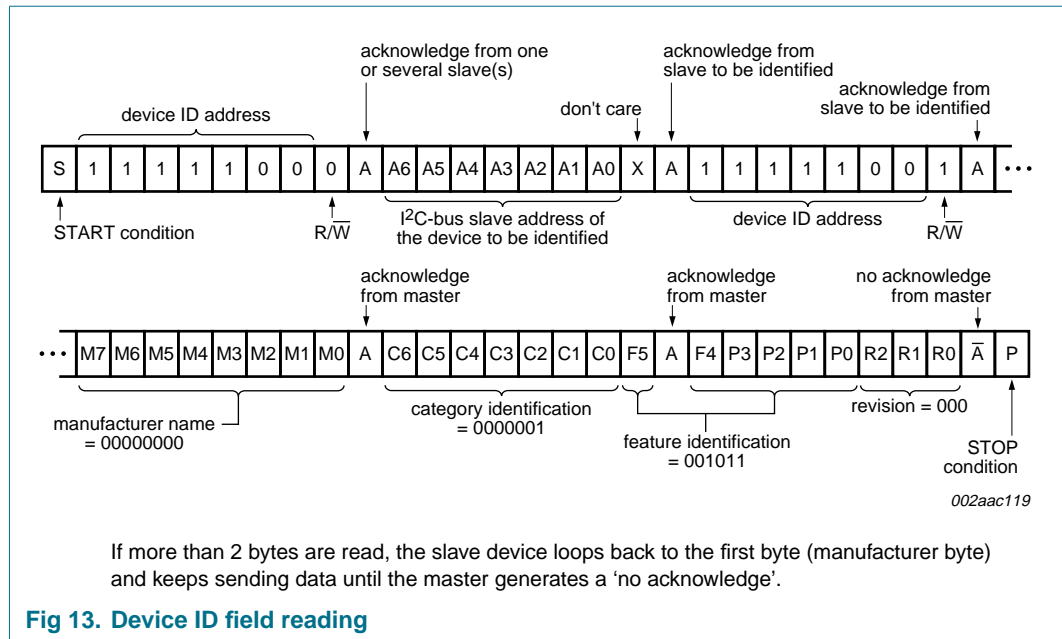   For the PCA9674/74A, the Device ID is as shown in Figure 12.

Fig 12. PCA9674/74A ID

acknowledge from one
or several slave(s)

acknowledge from
slave to be identified

device ID address

don't care

acknowledge from
slave to be identified

| S | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | A | A6 | A5 | A4 | A3 | A2 | A1 | A0 | X | A | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 1 | A | ··· |

START condition

R/W̄

I²C-bus slave address of
the device to be identified

device ID address

R/W̄

acknowledge
from master

acknowledge
from master

no acknowledge
from master

| ··· | M7 | M6 | M5 | M4 | M3 | M2 | M1 | M0 | A | C6 | C5 | C4 | C3 | C2 | C1 | C0 | F5 | A | F4 | P3 | P2 | P1 | P0 | R2 | R1 | R0 | Ā | P |

manufacturer name
= 00000000

category identification
= 0000001

feature identification
= 001011

revision = 000

STOP
condition

002aac119

If more than 2 bytes are read, the slave device loops back to the first byte (manufacturer byte)
and keeps sending data until the master generates a 'no acknowledge'.

Fig 13. Device ID field reading

8. I/O programming

8.1 Quasi-bidirectional I/O architecture

The PCA9674/74A's 8 ports (see Figure 2) are entirely independent and can be used
either as input or output ports. Input data is transferred from the ports to the
microcontroller in the Read mode (see Figure 15). Output data is transmitted to the ports
in the Write mode (see Figure 14).

This quasi-bidirectional I/O can be used as an input or output without the use of a control
signal for data directions. At power-on the I/Os are HIGH. In this mode only a current
source (I_{OH}) to V_{DD} is active. An additional strong pull-up to V_{DD} ($I_{trt(pu)}$) allows fast rising
edges into heavily loaded outputs. These devices turn on when an output is written HIGH,
and are switched off by the negative edge of SCL. The I/Os should be HIGH before being
used as inputs. After power-on, as all the I/Os are set HIGH, all of them can be used as
inputs. Any change in setting of the I/Os as either inputs or outputs can be done with the
write mode.

Remark: If a HIGH is applied to an I/O which has been written earlier to LOW, a large
current (I_{OL}) will flow to V_{SS}.

8.2 Writing to the port (Output mode)

To write, the master (microcontroller) first addresses the slave device. By setting the last
bit of the byte containing the slave address to logic 0 the write mode is entered. The
PCA9674/74A acknowledges and the master sends the data byte for P7 to P0 and is
acknowledged by the PCA9674/74A. The 8-bit data is presented on the port lines after it
has been acknowledged by the PCA9674/74A.

The number of data bytes that can be sent successively is not limited. The previous data
is overwritten every time a data byte has been sent.

PCA9674_PCA9674A_2

Product data sheet Rev. 02 — 12 October 2006 13 of 34
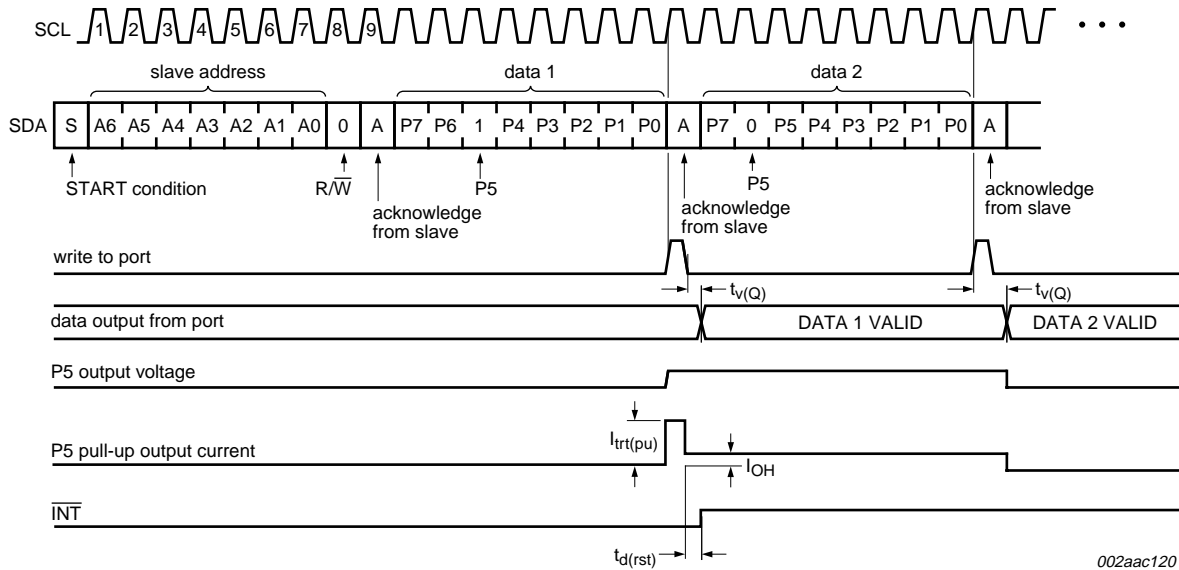
Fig 14. Write mode (output)

8.3 Reading from a port (Input mode)

All ports programmed as input should be set to logic 1. To read, the master (microcontroller) first addresses the slave device after it receives the interrupt. By setting the last bit of the byte containing the slave address to logic 1 the Read mode is entered. The data bytes that follow on the SDA are the values on the ports.

If the data on the input port changes faster than the master can read, this data may be lost.
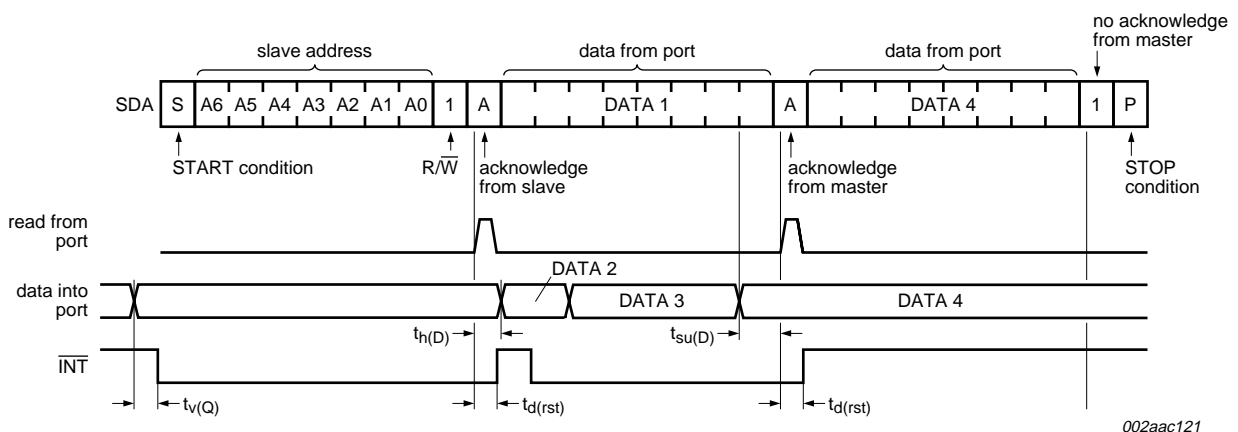
A LOW-to-HIGH transition of SDA while SCL is HIGH is defined as the STOP condition (P). Transfer of data can be stopped at any moment by a STOP condition. When this occurs, data present at the last acknowledge phase is valid (Output mode). Input data is lost.

Fig 15. Read input port register

PCA9674_PCA9674A_2

© NXP B.V. 2006. All rights reserved.

Product data sheet

Rev. 02 — 12 October 2006

14 of 34

www.DataSheet4U.com

8.4 Power-on reset

When power is applied to V_{DD}, an internal Power-On Reset (POR) holds the PCA9674/74A in a reset condition until V_{DD} has reached V_{POR}. At that point, the reset condition is released and the PCA9674/74A registers and I2C-bus/SMBus state machine will initialize to their default states. Thereafter V_{DD} must be lowered below 0.2 V to reset the device.

8.5 Interrupt output ($\overline{INT}$)

The PCA9674/74A provides an open-drain interrupt ($\overline{INT}$) which can be fed to a corresponding input of the microcontroller (see Figure 14, Figure 15, and Figure 16). This gives these chips a kind of master function which can initiate an action elsewhere in the system.

An interrupt is generated by any rising or falling edge of the port inputs. After time $t_{v(D)}$ the signal $\overline{INT}$ is valid.

The interrupt disappears when data on the port is changed to the original setting or data is read from or written to the device which has generated the interrupt.

In the write mode, the interrupt may become deactivated (HIGH) on the rising edge of the write to port pulse. On the falling edge of the write to port pulse the interrupt is definitely deactivated (HIGH).

The interrupt is reset in the read mode on the rising edge of the read from port pulse.

During the resetting of the interrupt itself, any changes on the I/Os may not generate an interrupt. After the interrupt is reset any change in I/Os will be detected and transmitted as an $\overline{INT}$.
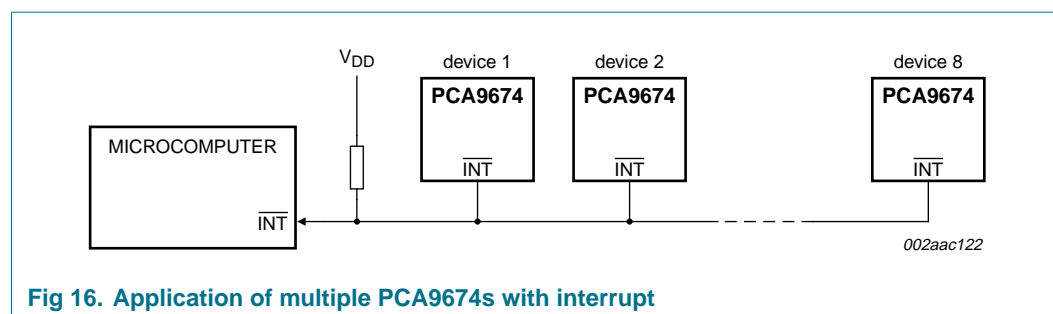
Fig 16. Application of multiple PCA9674s with interrupt

9. Characteristics of the I²C-bus

The I²C-bus is for 2-way, 2-line communication between different ICs or modules. The two lines are a serial data line (SDA) and a serial clock line (SCL). Both lines must be connected to a positive supply via a pull-up resistor when connected to the output stages of a device. Data transfer may be initiated only when the bus is not busy.

9.1 Bit transfer

One data bit is transferred during each clock pulse. The data on the SDA line must remain stable during the HIGH period of the clock pulse as changes in the data line at this time will be interpreted as control signals (see Figure 17).
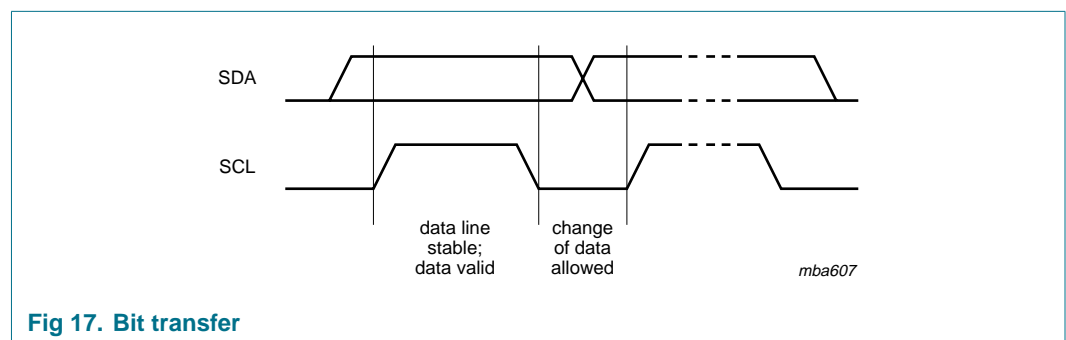
Fig 17. Bit transfer

9.1.1 START and STOP conditions

Both data and clock lines remain HIGH when the bus is not busy. A HIGH-to-LOW transition of the data line while the clock is HIGH is defined as the START condition (S). A LOW-to-HIGH transition of the data line while the clock is HIGH is defined as the STOP condition (P) (see Figure 18.)
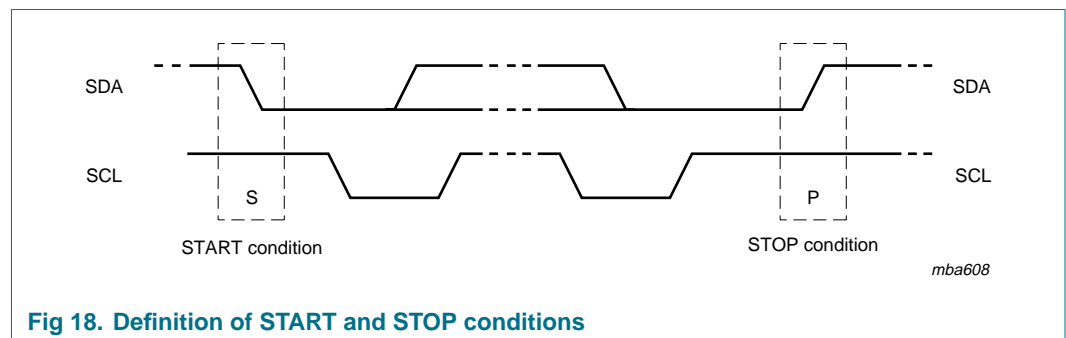
Fig 18. Definition of START and STOP conditions

9.2 System configuration

A device generating a message is a 'transmitter'; a device receiving is the 'receiver'. The device that controls the message is the 'master' and the devices which are controlled by the master are the 'slaves' (see Figure 19).

PCA9674_PCA9674A_2

© NXP B.V. 2006. All rights reserved.

Product data sheet
Rev. 02 — 12 October 2006
16 of 34

www.DataSheet4U.com
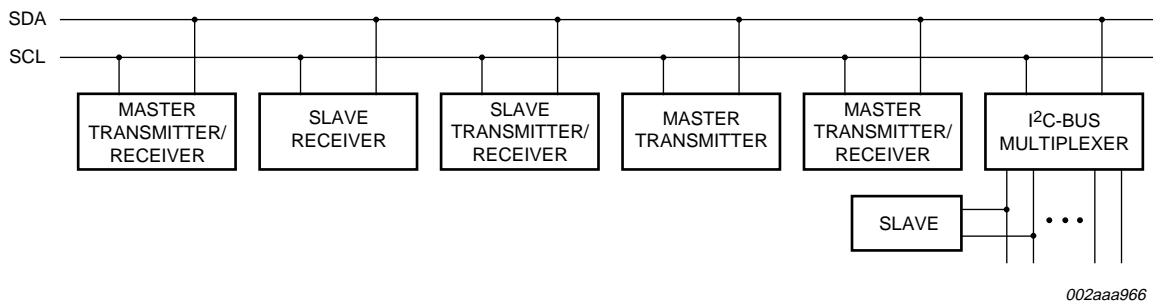
Fig 19. System configuration

9.3 Acknowledge

The number of data bytes transferred between the START and the STOP conditions from transmitter to receiver is not limited. Each byte of eight bits is followed by one acknowledge bit. The acknowledge bit is a HIGH level put on the bus by the transmitter, whereas the master generates an extra acknowledge related clock pulse.

A slave receiver which is addressed must generate an acknowledge after the reception of each byte. Also a master must generate an acknowledge after the reception of each byte that has been clocked out of the slave transmitter. The device that acknowledges has to pull down the SDA line during the acknowledge clock pulse, so that the SDA line is stable LOW during the HIGH period of the acknowledge related clock pulse; set-up and hold times must be taken into account.

A master receiver must signal an end of data to the transmitter by not generating an acknowledge on the last byte that has been clocked out of the slave. In this event, the transmitter must leave the data line HIGH to enable the master to generate a STOP condition.
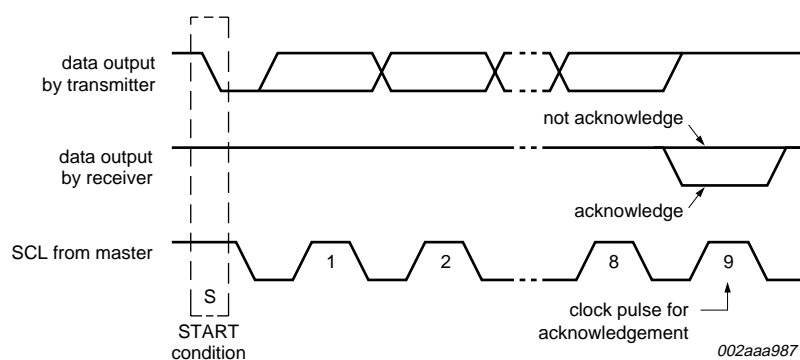
Fig 20. Acknowledgement on the I2C-bus

10. Application design-in information

10.1 Bidirectional I/O expander applications

In the 8-bit I/O expander application shown in Figure 21, P0 and P1 are inputs, and P2 to P7 are outputs. When used in this configuration, during a write, the input (P0 and P1) must be written as HIGH so the external devices fully control the input ports. The desired HIGH or LOW logic levels may be written to the I/Os used as outputs (P2 to P7). During a read, the logic levels of the external devices driving the input ports (P0 and P1) and the previous written logic level to the output ports (P2 to P7) will be read.

The GPIO also has an interrupt line ($\overline{INT}$) that can be connected to the interrupt logic of the microprocessor. By sending an interrupt signal on this line, the remote I/O informs the microprocessor that there is incoming data or a change of data on its ports without having to communicate via the I²C-bus.
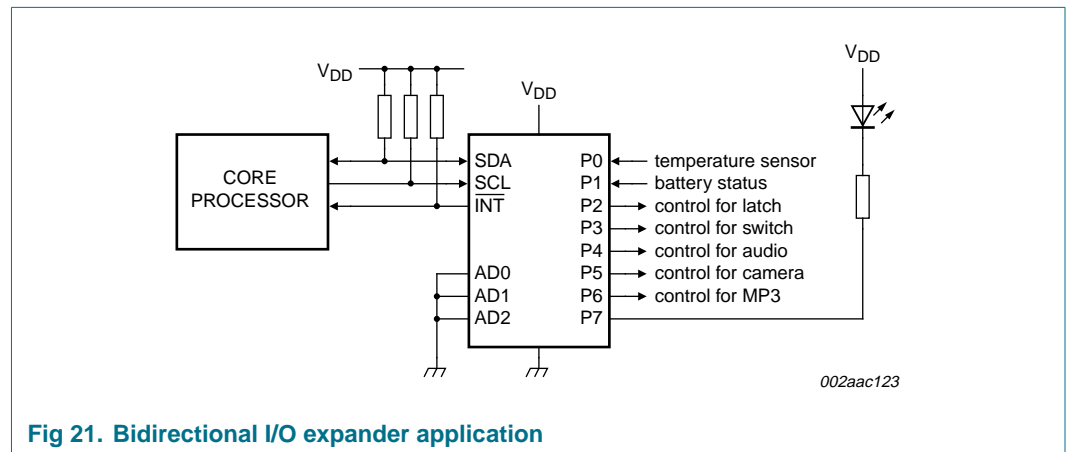
Fig 21. Bidirectional I/O expander application

10.2 High current-drive load applications

The GPIO has a maximum sinking current of 25 mA per bit. In applications requiring additional drive, two port pins in the same octal may be connected together to sink up to 50 mA current. Both bits must then always be turned on or off together. Up to 8 pins (one octal) can be connected together to drive 200 mA.
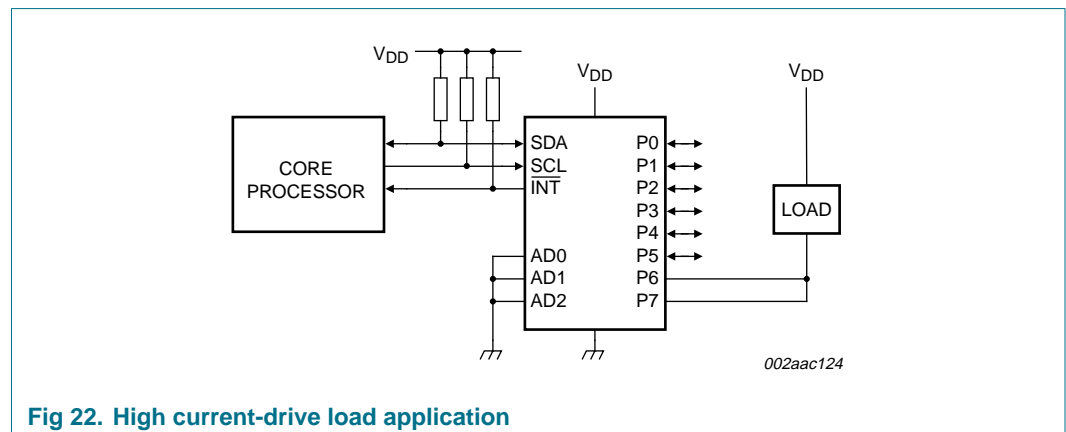

Fig 22. High current-drive load application

---

11. Limiting values

Table 7.   Limiting values
In accordance with the Absolute Maximum Rating System (IEC 60134).

Symbol	Parameter	Conditions	Min	Max	Unit
V_{DD}	supply voltage		−0.5	+6	V
I_{DD}	supply current		-	±100	mA
I_{SS}	ground supply current		-	±400	mA
V_I	input voltage		$V_{SS} - 0.5$	5.5	V
I_I	input current		-	±20	mA
I_O	output current	[1]	-	±50	mA
P_{tot}	total power dissipation		-	400	mW
P/out	power dissipation per output		-	100	mW
T_{stg}	storage temperature		−65	+150	°C
T_{amb}	ambient temperature	operating	−40	+85	°C

[1]   Total package (maximum) output current is 400 mA.

12. Static characteristics

Table 8.   Static characteristics

V_{DD} = 2.3 V to 5.5 V; V_{SS} = 0 V; T_{amb} = −40 °C to +85 °C; unless otherwise specified.

Symbol	Parameter	Conditions		Min	Typ	Max	Unit
Supplies							
V_{DD}	supply voltage			2.3	-	5.5	V
I_{DD}	supply current	Operating mode; no load; V_I = V_{DD} or V_{SS}; f_{SCL} = 1 MHz; AD0, AD1, AD2 = static H or L		-	200	500	µA
I_{stb}	standby current	Standby mode; no load; V_I = V_{DD} or V_{SS}; f_{SCL} = 0 kHz		-	4.5	10	µA
V_{POR}	power-on reset voltage		[1]	-	1.8	2.0	V
Input SCL; input/output SDA							
V_{IL}	LOW-level input voltage			−0.5	-	+0.3V_{DD}	V
V_{IH}	HIGH-level input voltage			0.7V_{DD}	-	5.5	V
I_{OL}	LOW-level output current	V_{OL} = 0.4 V; V_{DD} = 2.3 V		20	35	-	mA
		V_{OL} = 0.4 V; V_{DD} = 3.0 V		25	44	-	mA
		V_{OL} = 0.4 V; V_{DD} = 4.5 V		30	57	-	mA
I_L	leakage current	V_I = V_{DD} or V_{SS}		−1	-	+1	µA
C_i	input capacitance	V_I = V_{SS}		-	5	10	pF
I/Os; P0 to P7							
I_{OL}	LOW-level output current	V_{OL} = 0.5 V; V_{DD} = 2.3 V	[2]	12	26	-	mA
		V_{OL} = 0.5 V; V_{DD} = 3.0 V	[2]	17	33	-	mA
		V_{OL} = 0.5 V; V_{DD} = 4.5 V	[2]	25	40	-	mA
$I_{OL(tot)}$	total LOW-level output current	V_{OL} = 0.5 V; V_{DD} = 4.5 V	[2]	-	-	200	mA
I_{OH}	HIGH-level output current	V_{OH} = V_{SS}		−30	−138	−300	µA
$I_{trt(pu)}$	transient boosted pull-up current	V_{OH} = V_{SS}; see Figure 14		−0.5	−1.0	-	mA
C_i	input capacitance		[3]	-	2.1	10	pF
C_o	output capacitance		[3]	-	2.1	10	pF
Interrupt INT (see Figure 15 and Figure 14)							
I_{OL}	LOW-level output current	V_{OL} = 0.4 V		3.0	-	-	mA
C_o	output capacitance			-	3	5	pF
Inputs AD0, AD1, AD2							
V_{IL}	LOW-level input voltage			−0.5	-	+0.3V_{DD}	V
V_{IH}	HIGH-level input voltage			0.7V_{DD}	-	5.5	V
I_{LI}	input leakage current			−1	-	+1	µA
C_i	input capacitance			-	3.5	5	pF

[1]   The power-on reset circuit resets the I²C-bus logic with V_{DD} < V_{POR} and sets all I/Os to logic 1 (with current source to V_{DD}).

[2]   Each bit must be limited to a maximum of 25 mA and the total package limited to 200 mA due to internal busing limits.

[3]   The value is not tested, but verified on sampling basis.

13. Dynamic characteristics

Table 9. **Dynamic characteristics**

V_{DD} = 2.3 V to 5.5 V; V_{SS} = 0 V; T_{amb} = −40 °C to +85 °C; unless otherwise specified.

Symbol	Parameter	Conditions	Standard mode I²C-bus		Fast mode I²C-bus		Fast-mode Plus I²C-bus		Unit
			Min	Max	Min	Max	Min	Max	
f_{SCL}	SCL clock frequency		0	100	0	400	0	1000	kHz
t_{BUF}	bus free time between a STOP and START condition		4.7	-	1.3	-	0.5	-	µs
$t_{HD;STA}$	hold time (repeated) START condition		4.0	-	0.6	-	0.26	-	µs
$t_{SU;STA}$	set-up time for a repeated START condition		4.7	-	0.6	-	0.26	-	µs
$t_{SU;STO}$	set-up time for STOP condition		4.0	-	0.6	-	0.26	-	µs
$t_{HD;DAT}$	data hold time		0	-	0	-	0	-	ns
$t_{VD;ACK}$	data valid acknowledge time[1]		0.3	3.45	0.1	0.9	0.05	0.45	µs
$t_{VD;DAT}$	data valid time[2]		300	-	50	-	50	450	ns
$t_{SU;DAT}$	data set-up time		250	-	100	-	50	-	ns
t_{LOW}	LOW period of the SCL clock		4.7	-	1.3	-	0.5	-	µs
t_{HIGH}	HIGH period of the SCL clock		4.0	-	0.6	-	0.26	-	µs
t_f	fall time of both SDA and SCL signals	[4][5]	-	300	$20 + 0.1C_b$[3]	300	-	120	ns
t_r	rise time of both SDA and SCL signals		-	1000	$20 + 0.1C_b$[3]	300	-	120	ns
t_{SP}	pulse width of spikes that must be suppressed by the input filter[6]		-	50	-	50	-	50	ns
Port timing; $C_L \leq$ 100 pF (see Figure 14 and Figure 15)									
$t_{v(Q)}$	data output valid time		-	4	-	4	-	4	µs
$t_{su(D)}$	data input setup time		0	-	0	-	0	-	µs
$t_{h(D)}$	data input hold time		4	-	4	-	4	-	µs
Interrupt timing; $C_L \leq$ 100 pF (see Figure 14 and Figure 15)									
$t_{v(D)}$	data input valid time		-	4	-	4	-	4	µs
$t_{d(rst)}$	reset delay time		-	4	-	4	-	4	µs

[1] $t_{VD;ACK}$ = time for Acknowledgement signal from SCL LOW to SDA (out) LOW.

[2] $t_{VD;DAT}$ = minimum time for SDA data out to be valid following SCL LOW.

[3] C_b = total capacitance of one bus line in pF.

[4] A master device must internally provide a hold time of at least 300 ns for the SDA signal (refer to the V_{IL} of the SCL signal) in order to bridge the undefined region SCL's falling edge.

[5] The maximum t_f for the SDA and SCL bus lines is specified at 300 ns. The maximum fall time for the SDA output stage t_f is specified at 250 ns. This allows series protection resistors to be connected between the SDA and the SCL pins and the SDA/SCL bus lines without exceeding the maximum specified t_f.

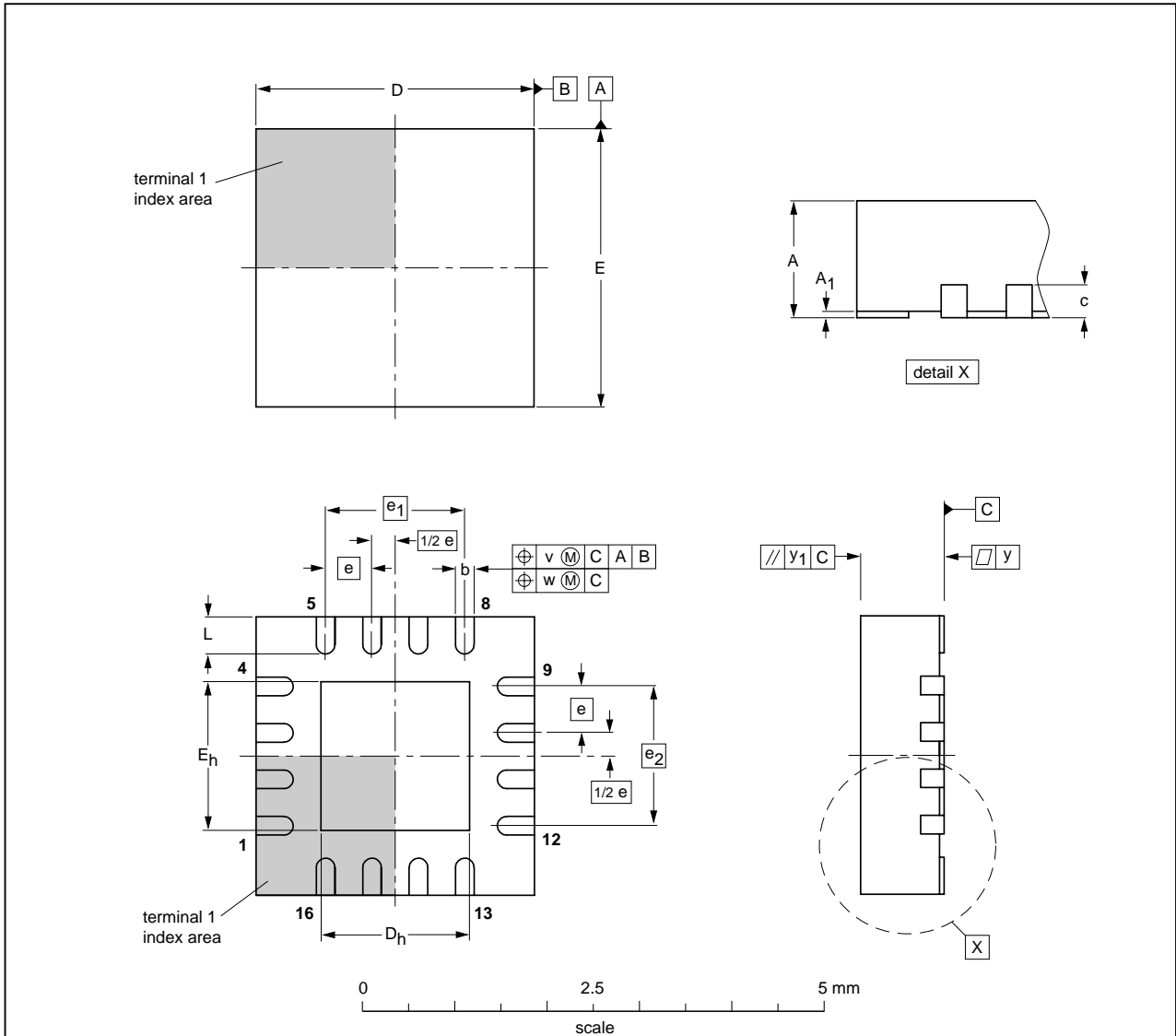[6] Input filters on the SDA and SCL inputs suppress noise spikes less than 50 ns.
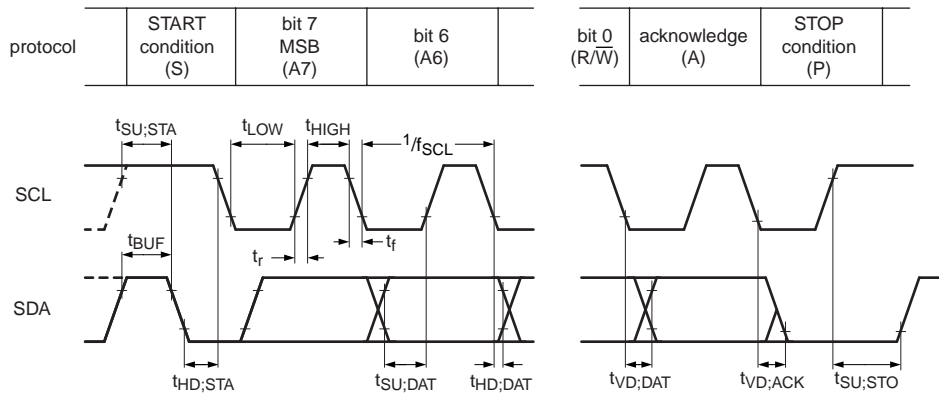
Rise and fall times refer to V_{IL} and V_{IH}.

Fig 23. I^{2}C-bus timing diagram

14. Package outline

HVQFN16: plastic thermal enhanced very thin quad flat package; no leads;
16 terminals; body 3 x 3 x 0.85 mm

SOT758-1

DIMENSIONS (mm are the original dimensions)

UNIT	A[1] max.	A₁	b	c	D[1]	Dₕ	E[1]	Eₕ	e	e₁	e₂	L	v	w	y	y₁
mm	1	0.05 0.00	0.30 0.18	0.2	3.1 2.9	1.75 1.45	3.1 2.9	1.75 1.45	0.5	1.5	1.5	0.5 0.3	0.1	0.05	0.05	0.1

Note

1. Plastic or metal protrusions of 0.075 mm maximum per side are not included.

OUTLINE VERSION	REFERENCES				EUROPEAN PROJECTION	ISSUE DATE
	IEC	JEDEC	JEITA			
SOT758-1	- - -	MO-220	- - -			02-03-25 02-10-21

Fig 24. Package outline SOT758-1 (HVQFN16)

PCA9674_PCA9674A_2

SO16: plastic small outline package; 16 leads; body width 7.5 mm **SOT162-1**

DIMENSIONS (inch dimensions are derived from the original mm dimensions)

UNIT	A max.	A1	A2	A3	bp	c	D[1]	E[1]	e	HE	L	Lp	Q	v	w	y	Z[1]	θ
mm	2.65	0.3 0.1	2.45 2.25	0.25	0.49 0.36	0.32 0.23	10.5 10.1	7.6 7.4	1.27	10.65 10.00	1.4	1.1 0.4	1.1 1.0	0.25	0.25	0.1	0.9 0.4	8° 0°
inches	0.1	0.012 0.004	0.096 0.089	0.01	0.019 0.014	0.013 0.009	0.41 0.40	0.30 0.29	0.05	0.419 0.394	0.055	0.043 0.016	0.043 0.039	0.01	0.01	0.004	0.035 0.016	

Note

1. Plastic or metal protrusions of 0.15 mm (0.006 inch) maximum per side are not included.

OUTLINE VERSION	REFERENCES				EUROPEAN PROJECTION	ISSUE DATE
	IEC	JEDEC	JEITA			
SOT162-1	075E03	MS-013				99-12-27 03-02-19

Fig 25. Package outline SOT162-1 (SO16)

PCA9674_PCA9674A_2

www.DataSheet4U.com

DIP16: plastic dual in-line package; 16 leads (300 mil); long body   **SOT38-1**

DIMENSIONS (inch dimensions are derived from the original mm dimensions)

UNIT	A max.	A₁ min.	A₂ max.	b	b₁	c	D (1)	E (1)	e	e₁	L	M_E	M_H	w	Z (1) max.
mm	4.7	0.51	3.7	1.40 1.14	0.53 0.38	0.32 0.23	21.8 21.4	6.48 6.20	2.54	7.62	3.9 3.4	8.25 7.80	9.5 8.3	0.254	2.2
inches	0.19	0.02	0.15	0.055 0.045	0.021 0.015	0.013 0.009	0.86 0.84	0.26 0.24	0.1	0.3	0.15 0.13	0.32 0.31	0.37 0.33	0.01	0.087

Note

1. Plastic or metal protrusions of 0.25 mm (0.01 inch) maximum per side are not included.

OUTLINE VERSION	REFERENCES				EUROPEAN PROJECTION	ISSUE DATE
	IEC	JEDEC	JEITA			
SOT38-1	050G09	MO-001	SC-503-16			99-12-27 03-02-13

Fig 26. Package outline SOT38-1 (DIP16)

TSSOP16: plastic thin shrink small outline package; 16 leads; body width 4.4 mm   SOT403-1

detail X

pin 1 index

0   2.5   5 mm

scale

DIMENSIONS (mm are the original dimensions)

UNIT	A max.	A₁	A₂	A₃	bₚ	c	D[1]	E[2]	e	Hₑ	L	Lₚ	Q	v	w	y	Z[1]	θ
mm	1.1	0.15 0.05	0.95 0.80	0.25	0.30 0.19	0.2 0.1	5.1 4.9	4.5 4.3	0.65	6.6 6.2	1	0.75 0.50	0.4 0.3	0.2	0.13	0.1	0.40 0.06	8° 0°

Notes

1. Plastic or metal protrusions of 0.15 mm maximum per side are not included.
2. Plastic interlead protrusions of 0.25 mm maximum per side are not included.

OUTLINE VERSION	REFERENCES				EUROPEAN PROJECTION	ISSUE DATE
	IEC	JEDEC	JEITA			
SOT403-1		MO-153				~~99-12-27~~ 03-02-18

Fig 27. Package outline SOT403-1 (TSSOP16)

PCA9674_PCA9674A_2

SSOP20: plastic shrink small outline package; 20 leads; body width 4.4 mm   **SOT266-1**

DIMENSIONS (mm are the original dimensions)

UNIT	A max.	A₁	A₂	A₃	bₚ	c	D[1]	E[1]	e	Hₑ	L	Lₚ	Q	v	w	y	Z[1]	θ
mm	1.5	0.15 0	1.4 1.2	0.25	0.32 0.20	0.20 0.13	6.6 6.4	4.5 4.3	0.65	6.6 6.2	1	0.75 0.45	0.65 0.45	0.2	0.13	0.1	0.48 0.18	10° 0°

Note

1. Plastic or metal protrusions of 0.20 mm maximum per side are not included.

OUTLINE VERSION	REFERENCES				EUROPEAN PROJECTION	ISSUE DATE
	IEC	JEDEC	JEITA			
SOT266-1		MO-152				~~99-12-27~~ 03-02-19
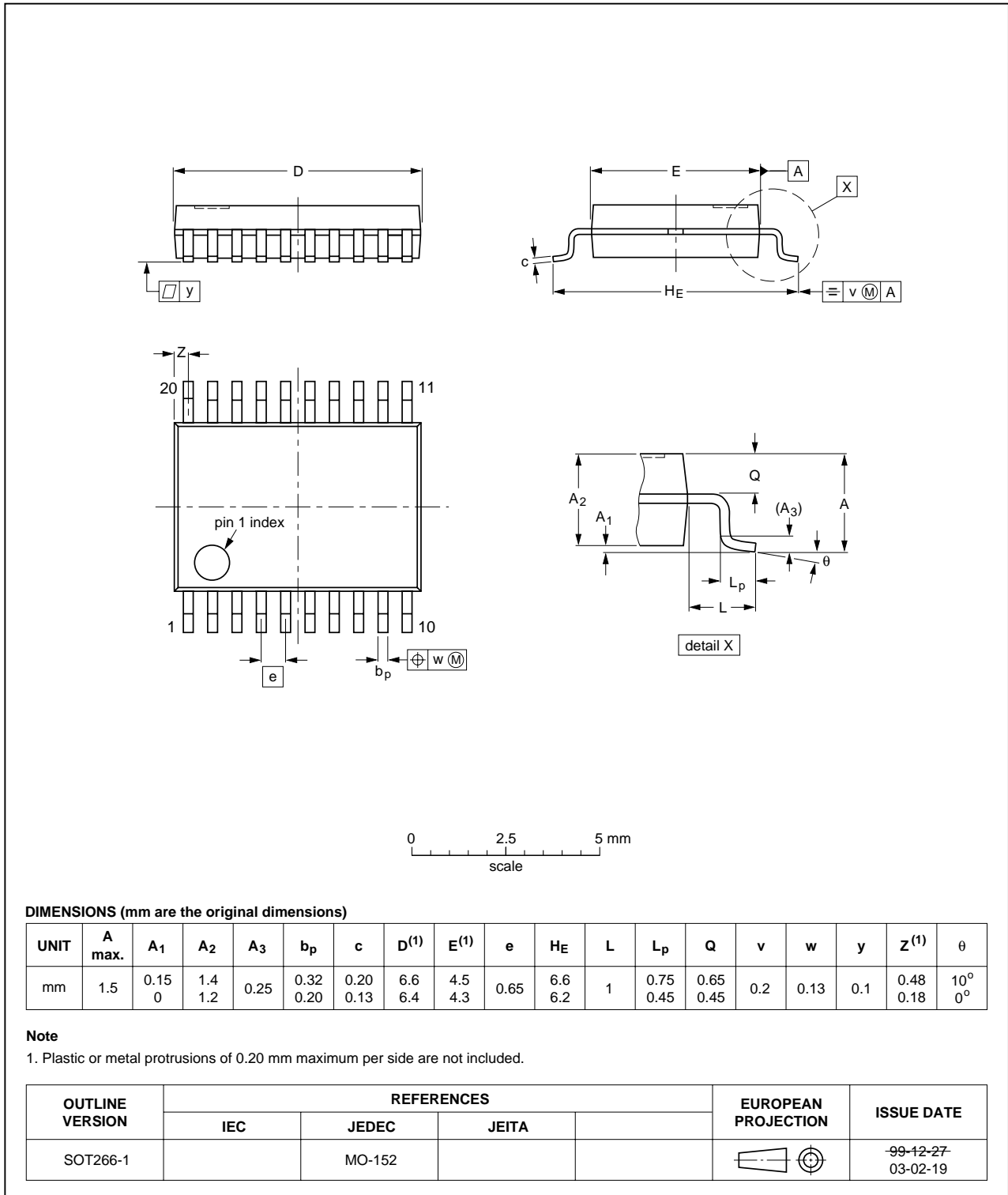
Fig 28. Package outline SOT266-1 (SSOP20)

15. Handling information

Inputs and outputs are protected against electrostatic discharge in normal handling. However, to be completely safe you must take normal precautions appropriate to handling integrated circuits.

16. Soldering

16.1 Introduction

There is no soldering method that is ideal for all surface mount IC packages. Wave soldering can still be used for certain surface mount ICs, but it is not suitable for fine pitch SMDs. In these situations reflow soldering is recommended.

16.2 Through-hole mount packages

16.2.1 Soldering by dipping or by solder wave

Typical dwell time of the leads in the wave ranges from 3 seconds to 4 seconds at 250 °C or 265 °C, depending on solder material applied, SnPb or Pb-free respectively.

The total contact time of successive solder waves must not exceed 5 seconds.

The device may be mounted up to the seating plane, but the temperature of the plastic body must not exceed the specified maximum storage temperature ($T_{stg(max)}$). If the printed-circuit board has been pre-heated, forced cooling may be necessary immediately after soldering to keep the temperature within the permissible limit.

16.2.2 Manual soldering

Apply the soldering iron (24 V or less) to the lead(s) of the package, either below the seating plane or not more than 2 mm above it. If the temperature of the soldering iron bit is less than 300 °C it may remain in contact for up to 10 seconds. If the bit temperature is between 300 °C and 400 °C, contact may be up to 5 seconds.

16.3 Surface mount packages

16.3.1 Reflow soldering

Key characteristics in reflow soldering are:

- Lead-free versus SnPb soldering; note that a lead-free reflow process usually leads to higher minimum peak temperatures (see Figure 29) than a PbSn process, thus reducing the process window

- Solder paste printing issues including smearing, release, and adjusting the process window for a mix of large and small components on one board

- Reflow temperature profile; this profile includes preheat, reflow (in which the board is heated to the peak temperature) and cooling down. It is imperative that the peak temperature is high enough for the solder to make reliable solder joints (a solder paste characteristic). In addition, the peak temperature must be low enough that the

packages and/or boards are not damaged. The peak temperature of the package depends on package thickness and volume and is classified in accordance with Table 10 and 11

Table 10.   SnPb eutectic process (from J-STD-020C)

Package thickness (mm)	Package reflow temperature (°C)	
	Volume (mm^3)	
	< 350	≥ 350
< 2.5	235	220
≥ 2.5	220	220

Table 11.   Lead-free process (from J-STD-020C)

Package thickness (mm)	Package reflow temperature (°C)		
	Volume (mm^3)		
	< 350	350 to 2000	> 2000
< 1.6	260	260	260
1.6 to 2.5	260	250	245
> 2.5	250	245	245

Moisture sensitivity precautions, as indicated on the packing, must be respected at all times.

Studies have shown that small packages reach higher temperatures during reflow soldering, see Figure 29.

MSL: Moisture Sensitivity Level

Fig 29. Temperature profiles for large and small components
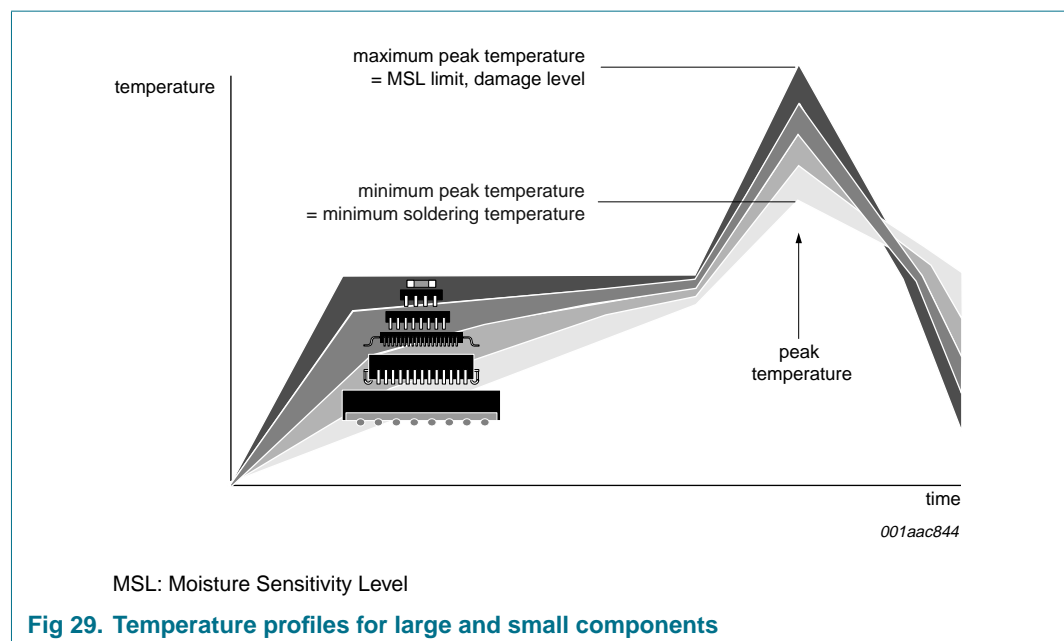
For further information on temperature profiles, refer to Application Note *AN10365 "Surface mount reflow soldering description"*.

www.DataSheet4U.com

16.3.2 Wave soldering

Conventional single wave soldering is not recommended for surface mount devices (SMDs) or printed-circuit boards with a high component density, as solder bridging and non-wetting can present major problems.

To overcome these problems the double-wave soldering method was specifically developed.

If wave soldering is used the following conditions must be observed for optimal results:

- Use a double-wave soldering method comprising a turbulent wave with high upward pressure followed by a smooth laminar wave.
- For packages with leads on two sides and a pitch (e):
  - larger than or equal to 1.27 mm, the footprint longitudinal axis is **preferred** to be parallel to the transport direction of the printed-circuit board;
  - smaller than 1.27 mm, the footprint longitudinal axis **must** be parallel to the transport direction of the printed-circuit board.

  The footprint must incorporate solder thieves at the downstream end.
- For packages with leads on four sides, the footprint must be placed at a 45° angle to the transport direction of the printed-circuit board. The footprint must incorporate solder thieves downstream and at the side corners.

During placement and before soldering, the package must be fixed with a droplet of adhesive. The adhesive can be applied by screen printing, pin transfer or syringe dispensing. The package can be soldered after the adhesive is cured.

Typical dwell time of the leads in the wave ranges from 3 seconds to 4 seconds at 250 °C or 265 °C, depending on solder material applied, SnPb or Pb-free respectively.

A mildly-activated flux will eliminate the need for removal of corrosive residues in most applications.

16.3.3 Manual soldering

Fix the component by first soldering two diagonally-opposite end leads. Use a low voltage (24 V or less) soldering iron applied to the flat part of the lead. Contact time must be limited to 10 seconds at up to 300 °C.

When using a dedicated tool, all other leads can be soldered in one operation within 2 seconds to 5 seconds between 270 °C and 320 °C.

16.4 Package related soldering information

Table 12.   Suitability of IC packages for wave, reflow and dipping soldering methods

Mounting	Package[1]	Soldering method		
		Wave	**Reflow**[2]	**Dipping**
Through-hole mount	CPGA, HCPGA	suitable	–	–
	DBS, DIP, HDIP, RDBS, SDIP, SIL	suitable[3]	–	suitable
Through-hole-surface mount	PMFP[4]	not suitable	not suitable	–

Table 12.   Suitability of IC packages for wave, reflow and dipping soldering methods *...continued*

Mounting	Package[1]	Soldering method		
		Wave	**Reflow**[2]	**Dipping**
Surface mount	BGA, HTSSON..T[5], LBGA, LFBGA, SQFP, SSOP..T[5], TFBGA, VFBGA, XSON	not suitable	suitable	–
	DHVQFN, HBCC, HBGA, HLQFP, HSO, HSOP, HSQFP, HSSON, HTQFP, HTSSOP, HVQFN, HVSON, SMS	not suitable[6]	suitable	–
	PLCC[7], SO, SOJ	suitable	suitable	–
	LQFP, QFP, TQFP	not recommended[7][8]	suitable	–
	SSOP, TSSOP, VSO, VSSOP	not recommended[9]	suitable	–
	CWQCCN..L[10], WQCCN..L[10]	not suitable	not suitable	–

[1]   For more detailed information on the BGA packages refer to the *(LF)BGA Application Note* (AN01026); order a copy from your NXP Semiconductors sales office.

[2]   All surface mount (SMD) packages are moisture sensitive. Depending upon the moisture content, the maximum temperature (with respect to time) and body size of the package, there is a risk that internal or external package cracks may occur due to vaporization of the moisture in them (the so called popcorn effect).

[3]   For SDIP packages, the longitudinal axis must be parallel to the transport direction of the printed-circuit board.

[4]   Hot bar soldering or manual soldering is suitable for PMFP packages.

[5]   These transparent plastic packages are extremely sensitive to reflow soldering conditions and must on no account be processed through more than one soldering cycle or subjected to infrared reflow soldering with peak temperature exceeding 217 °C $\pm$ 10 °C measured in the atmosphere of the reflow oven. The package body peak temperature must be kept as low as possible.

[6]   These packages are not suitable for wave soldering. On versions with the heatsink on the bottom side, the solder cannot penetrate between the printed-circuit board and the heatsink. On versions with the heatsink on the top side, the solder might be deposited on the heatsink surface.

[7]   If wave soldering is considered, then the package must be placed at a 45° angle to the solder wave direction. The package footprint must incorporate solder thieves downstream and at the side corners.

[8]   Wave soldering is suitable for LQFP, QFP and TQFP packages with a pitch (e) larger than 0.8 mm; it is definitely not suitable for packages with a pitch (e) equal to or smaller than 0.65 mm.

[9]   Wave soldering is suitable for SSOP, TSSOP, VSO and VSSOP packages with a pitch (e) equal to or larger than 0.65 mm; it is definitely not suitable for packages with a pitch (e) equal to or smaller than 0.5 mm.

[10]   Image sensor packages in principle should not be soldered. They are mounted in sockets or delivered pre-mounted on flex foil. However, the image sensor package can be mounted by the client on a flex foil by using a hot bar soldering process. The appropriate soldering profile can be provided on request.

17. Abbreviations

Table 13.   Abbreviations

Acronym	Description
CDM	Charged Device Model
CMOS	Complementary Metal Oxide Semiconductor
ESD	ElectroStatic Discharge
GPIO	General Purpose Input/Output
HBM	Human Body Model
LED	Light Emitting Diode
IC	Integrated Circuit
I²C-bus	Inter-Integrated Circuit bus

Table 13.   Abbreviations *…continued*

Acronym	Description
ID	Identification
LSB	Least Significant Bit
MM	Machine Model
MSB	Most Significant Bit
PLC	Programmable Logic Controller
PWM	Pulse Width Modulation
RAID	Redundant Array of Independent Disks
SMBus	System Management Bus

18. Revision history

Table 14.   Revision history

Document ID	Release date	Data sheet status	Change notice	Supersedes
PCA9674_PCA9674A_2	20061012	Product data sheet	-	PCA9674_PCA9674A_1
Modifications:	• The format of this data sheet has been redesigned to comply with the new identity guidelines of NXP Semiconductors. • Legal texts have been adapted to the new company name where appropriate. • Changed data sheet status to "Product data sheet" • Table 1 "Ordering information": Topside mark for PCA9674ABS changed from "9674A" to "674A" • Table 8 "Static characteristics", limits for I_{DD}, supply current changed from "100 μA (typ.); 200 μA (max.)" to "200 μA (typ.); 500 μA (max.)"			
PCA9674_PCA9674A_1	20060905	Objective data sheet	-	-

19. Legal information

19.1 Data sheet status

Document status[1][2]	Product status[3]	Definition
Objective [short] data sheet	Development	This document contains data from the objective specification for product development.
Preliminary [short] data sheet	Qualification	This document contains data from the preliminary specification.
Product [short] data sheet	Production	This document contains the product specification.

[1] Please consult the most recently issued document before initiating or completing a design.

[2] The term 'short data sheet' is explained in section "Definitions".

[3] The product status of device(s) described in this document may have changed since this document was published and may differ in case of multiple devices. The latest product status information is available on the Internet at URL http://www.nxp.com.

19.2 Definitions

Draft — The document is a draft version only. The content is still under internal review and subject to formal approval, which may result in modifications or additions. NXP Semiconductors does not give any representations or warranties as to the accuracy or completeness of information included herein and shall have no liability for the consequences of use of such information.

Short data sheet — A short data sheet is an extract from a full data sheet with the same product type number(s) and title. A short data sheet is intended for quick reference only and should not be relied upon to contain detailed and full information. For detailed and full information see the relevant full data sheet, which is available on request via the local NXP Semiconductors sales office. In case of any inconsistency or conflict with the short data sheet, the full data sheet shall prevail.

19.3 Disclaimers

General — Information in this document is believed to be accurate and reliable. However, NXP Semiconductors does not give any representations or warranties, expressed or implied, as to the accuracy or completeness of such information and shall have no liability for the consequences of use of such information.

Right to make changes — NXP Semiconductors reserves the right to make changes to information published in this document, including without limitation specifications and product descriptions, at any time and without notice. This document supersedes and replaces all information supplied prior to the publication hereof.

Suitability for use — NXP Semiconductors products are not designed, authorized or warranted to be suitable for use in medical, military, aircraft, space or life support equipment, nor in applications where failure or malfunction of a NXP Semiconductors product can reasonably be expected to result in personal injury, death or severe property or environmental damage. NXP Semiconductors accepts no liability for inclusion and/or use of NXP Semiconductors products in such equipment or applications and therefore such inclusion and/or use is at the customer's own risk.

Applications — Applications that are described herein for any of these products are for illustrative purposes only. NXP Semiconductors makes no representation or warranty that such applications will be suitable for the specified use without further testing or modification.

Limiting values — Stress above one or more limiting values (as defined in the Absolute Maximum Ratings System of IEC 60134) may cause permanent damage to the device. Limiting values are stress ratings only and operation of the device at these or any other conditions above those given in the Characteristics sections of this document is not implied. Exposure to limiting values for extended periods may affect device reliability.

Terms and conditions of sale — NXP Semiconductors products are sold subject to the general terms and conditions of commercial sale, as published at http://www.nxp.com/profile/terms, including those pertaining to warranty, intellectual property rights infringement and limitation of liability, unless explicitly otherwise agreed to in writing by NXP Semiconductors. In case of any inconsistency or conflict between information in this document and such terms and conditions, the latter will prevail.

No offer to sell or license — Nothing in this document may be interpreted or construed as an offer to sell products that is open for acceptance or the grant, conveyance or implication of any license under any copyrights, patents or other industrial or intellectual property rights.

19.4 Trademarks

Notice: All referenced brands, product names, service names and trademarks are the property of their respective owners.

I²C-bus — logo is a trademark of NXP B.V.

20. Contact information

For additional information, please visit: **http://www.nxp.com**

For sales office addresses, send an email to: **salesaddresses@nxp.com**

21. Contents

Please be aware that important notices concerning this document and the product(s) described herein, have been included in section 'Legal information'.