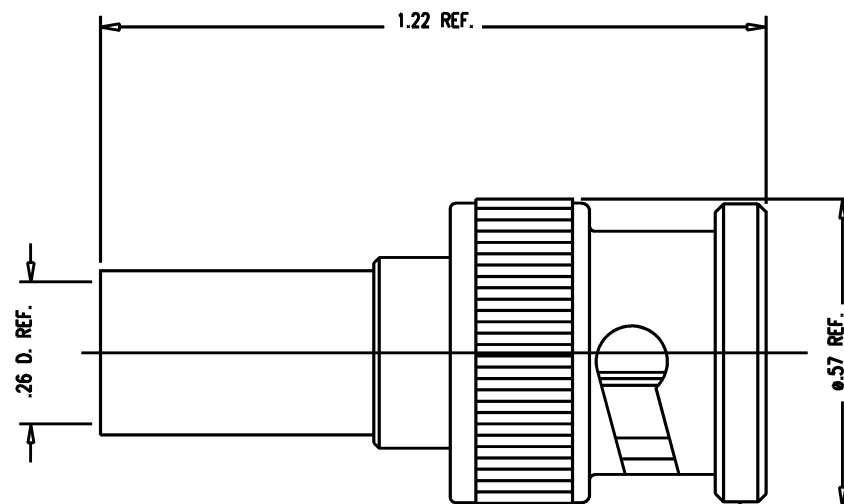


DASH NO.	M CODE	MADE FROM
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SD



STAMP: KINGS 2065-1-9
YR WK (DATE CODE)

NOTES:

- FOR USE WITH BELDEN 9209 & 8279 CABLES.
- FOR CABLING INSTRUCTIONS SEE 3-661-1.
- FOR CRIMPING USE DIE KTH-2261.
- INTERFACE PER MIL-STD-348, FIG 301.1, AS APPLICABLE.
- MATERIALS:
INSULATOR-TEFLON, ASTM-D-4894
GASKET-SILICONE RUBBER, ZZ-R-765
SPRING WASHER }
OUTER CONTACT } BER. COP., ASTM-B-196
K-GRIP SLEEVE-COMMERCIAL BRONZE, ASTM-B-135
ALL OTHER METAL PARTS-BRASS, ASTM-B16
- FINISHES:
CENTER CONTACTS-GOLD PLATE PER MIL-G-45204
SPRING WASHER- SILVER PLATE PER QQ-S-365
ALL OTHER METAL PARTS-KINGS TARNISH RESISTANT NICKEL FINISH (TR-5)
- ELECTRIAL CHARACTERISTICS:
NOMINAL IMPEDANCE-75 OHMS
WORKING VOLTAGE-500 VRMS
FREQUENCY RANGE-DC TO 3 GHZ

UNLESS OTHERWISE SPECIFIED

- TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm .010$
3 PLACE DECIMALS $\pm .004$ ANGLES $\pm 1^\circ$
CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.

- REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
- NO FILLETS PERMITTED.
- SURFACE ROUGHNESS 63 MICRONS RMS MAX.
- ALL DIMENSIONS PRIOR TO PLATING.
- ALL PLATING IN ACCORDANCE WITH KER 10004.

- ALL LEAD THREADS TO BE CHAMFERED 45° TO ROOT DIAMETER.
* CRITICAL DIMENSIONS

SD

2065-1-9

REVISIONS

ISSUE	CHANGES
0	ER 37764 DCT 01/08/99
1	CN 37782 E DCT 01/29/99
2	CN 37804 E TML 04/01/99
3	CN 37836 C TML 05/20/99
4	CN 37932 D TML 11/08/99
5	CN 38011 D HVN 05/23/00
6	CN 38495 E TML 02/01/02

206519S

SCALE 4:1

APPROX SURFACE AREA

USED ON

REF:

PL, 75 BNC

DRAWN	TML	DATE	01/08/99
DESIGN	DCT	DATE	01/08/98
APPR.		DATE	

KINGS
ELECTRONICS CO., INC.
ROCK HILL, SOUTH CAROLINA 29730

2065-1-9