International IOR Rectifier

Bulletin I27101 rev. A 09/97

IRK. SERIES

THYRISTOR/ DIODE and THYRISTOR/THYRISTOR

INT-A-pak™ Power Modules

135 A
140 A
160 A

Features

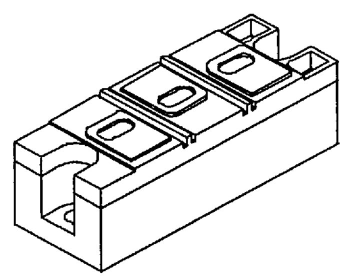
- High voltage
- Electrically isolated base plate
- 3000 V_{RMS} isolating voltage
- Industrial standard package
- Simplified mechanical designs, rapid assembly
- High surge capability
- Large creepage distances
- UL E78996 approved

Description

These series of INT-A-paks modules uses high voltage power thyristors/ diodes in seven basic configurations. The semiconductors are electrically isolated from the metal base, allowing common heatsinks and compact assemblies to be built. They can be interconnected to form single phase or three phase bridges or as AC-switches when modules are connected in anti-parallel. These modules are intended for general purpose applications such as battery chargers, welders and plating equipment and where high voltage and high current are required (motor drives, U.P.S., etc.).

Major Ratings and Characteristics

Parameters		IRK.135.. IRK.136..	IRK.141.. IRK.142..	IRK.161.. IRK.162..	Units
$I_{T(AV)}$		135	140	160	A
	@ T_C	85	85	85	°C
$I_{T(RMS)}$		300	310	355	A
I_{TSM}	@ 50Hz	3200	4750	5100	A
	@ 60Hz	3360	5000	5350	A
I^2t	@ 50Hz	51.5	113	131	KA^2s
	@ 60Hz	47	103	119	KA^2s
$I^2\sqrt{t}$		515	1130	1310	$KA^2\sqrt{s}$
V_{DRM} /V_{RRM}		upto 1600	upto 2000	upto 1600	V
T_J	range	-40 to 130	-40 to 125		°C



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ELECTRICAL SPECIFICATIONS

Voltage Ratings

Type number	Voltage Code	V_{RRM}, maximum repetitive peak reverse voltage V	V_{RSM}, maximum non-repetitive peak reverse voltage V	I_{RRM} max. @ 150°C mA
IRK.135, IRK.136 IRK.161, IRK.162	04	400	500	50
	08	800	900	
	12	1200	1300	
	14	1400	1500	
	16	1600	1700	
IRK.141, IRK.142	08	800	900	50
	12	1200	1300	
	16	1600	1700	
	18	1800	1900	
	20	2000	2100	

Forward Conduction

	Parameter	IRK.135. IRK.136.	IRK.141. IRK.142.	IRK.161. IRK.162.	Units	Conditions		
$I_{T(AV)}$	Max. average on-state current	135	140	160	A	180° conduction, half sine wave		
	@ Case temperature	85	85	85	°C			
$I_{T(RMS)}$	Max. RMS on-state current	300	310	355	A	as AC switch		
I_{TSM}	Maximum peak, one-cycle on-state, non-repetitive surge current	3200	4750	5100	A	t = 10ms	No voltage	Sine half wave, Initial $T_J = T_J$ max.
		3360	5000	5350		t = 8.3ms	reapplied	
		2700	4000	4300		t = 10ms	100% V_{RRM}	
		2800	4200	4500		t = 8.3ms	reapplied	
I^2t	Maximum I^2t for fusing	51.5	113	131	KA^2s	t = 10ms	No voltage	
		47	103	119		t = 8.3ms	reapplied	
		36	80	92		t = 10ms	100% V_{RRM}	
		33	73	84		t = 8.3ms	reapplied	
$I^2\sqrt{t}$	Maximum $I^2\sqrt{t}$ for fusing	515	1130	1310	$KA^2\sqrt{s}$	t = 0.1 to 10ms, no voltage reapplied		
$V_{T(TO)1}$	Low level value of threshold voltage	0.98	0.75	0.79	V	$(16.7\% \times \pi \times I_{T(AV)} < I < \pi \times I_{T(AV)})$, @ T_J max.		
$V_{T(TO)2}$	High level value of threshold voltage	101	0.86	0.92		$(I > \pi \times I_{T(AV)})$, @ T_J max.		
r_{t1}	Low level value on-state slope resistance	1.62	0.92	0.64	mΩ	$(16.7\% \times \pi \times I_{T(AV)} < I < \pi \times I_{T(AV)})$, @ T_J max.		
r_{t2}	High level value on-state slope resistance	1.56	0.77	0.49		$(I > \pi \times I_{T(AV)})$, @ T_J max.		
V_{FM}	Maximum forward voltage drop	1.66	1.32	1.26	V	$I_{FM} = \pi \times I_{F(AV)}$, T_J = max., 180°conduction Av. power = $V_{F(TO)} \times I_{F(AV)} + r_f \times (I_{F(RMS)})^2$		
I_H	Maximum holding current	500			mA	Anode supply = 12V initial I_T = 30A, T_J = 25°C		
I_L	Maximum latching current	300			mA	Anode supply = 12V resistive load = 1Ω gate pulse: 10V, 100µs, T_J = 25°C		

Switching

	Parameter	IRK.135. IRK.136.	IRK.141. IRK.142.	IRK.161. IRK.162.	Units	Conditions	
t_d	Typical delay time	2.0	1.0	1.0	μs	T_J = 25°C	Gate Current = 1A $dIg/_{dt}$ = 1A/μs
t_r	Typical rise time	3.0	2.0	2.0	μs	T_J = 25°C	Vd = 0,67% V_{DRM}
t_q	Typical turn-off time	50 - 150			μs	I_{TM} = 300 A; -dI/dt = 15 A/μs; T_J = T_J max V_r = 50 V; dV/dt = 20 V/μs; Gate 0 V, 100Ω	

Blocking

	Parameter	IRK.135. IRK.136.	IRK.141. IRK.142.	IRK.161. IRK.162.	Units	Conditions
I_{RRM} I_{DRM}	Maximum peak reverse and off-state leakage current	50			mA	T_J = 150°C
V_{INS}	RMS isolation voltage	3000			V	50Hz, circuit to base, all terminals shorted, t = 1s
$dv/_{dt}$	critical rate of rise of off-state voltage	1000			V/μs	T_J = T_J max., exponential to 67% rated V_{DRM}

Triggering

	Parameter	IRK.135. IRK.136.	IRK.141. IRK.142.	IRK.161. IRK.162.	Units	Conditions	
P_{GM}	Max. peak gate power	5	10	10	W	tp ≤ 5ms, T_J = T_J max.	
$P_{G(AV)}$	Max. average gate power	1	2	2	W	f=50Hz, T_J = T_J max.	
I_{GM}	Max. peak gate current	2	3	3	A	tp ≤ 5ms, T_J = T_J max.	
$-V_{GT}$	Max. peak negative gate voltage	5	5	5	V		
V_{GT}	Max. required DC gate voltage to trigger	4.0	4.0	4.0	V	T_J = - 40°C	Anode supply = 12V, resistive load; Ra = 1Ω
		3.0	3.0	3.0		T_J = 25°C	
		2.0	2.0	2.0		T_J = T_J max.	
I_{GT}	Max. required DC gate current to trigger	350	350	350		T_J = - 40°C	Anode supply = 12V, resistive load; Ra = 1Ω
		200	200	200	mA	T_J = 25°C	
		100	100	100		T_J = T_J max.	
V_{GD}	Max. gate voltage that will not trigger	0.25	0.30	0.30	V	@ T_J = T_J max., rated V_{DRM} applied	
I_{GD}	Max. gate current that will not trigger	10	10	10	mA		
$di/_{dt}$	Max. rate of rise of turned-on current	300	500	500	A/μs	@ T_J = T_J max., I_{TM} = 400A rated V_{DRM} applied	

Thermal and Mechanical Specifications

	Parameter		IRK.135. IRK.136.	IRK.141. IRK.142.	IRK.161. IRK.162.	Units	Conditions
T_J	Max. junction operating temperature range		-40 to 130	-40 to 150		°C	
T_{stg}	Max. storage temperature range		-40 to 150			°C	
R_{thJC}	Max. thermal resistance, junction to case		0.20	0.17	0.17	K/W	DC operation, per junction
R_{thCS}	Max. thermal resistance, case to heatsink		0.05			K/W	Mounting surface smooth, flat and greased Per module
T	Mounting torque ± 10%	IAP to heatsink	4 to 6			Nm	A mounting compound is recommended and the torque should be rechecked after a period of 3 hours to allow for the spread of the compound. Lubricated threads.
		busbar to IAP	4 to 6				
wt	Approximate weight		500 (17.8)			g (oz)	

ΔR Conduction (per Junction)

(The following table shows the increment of thermal resistance R_{thJC} when devices operate at different conduction angles than DC)

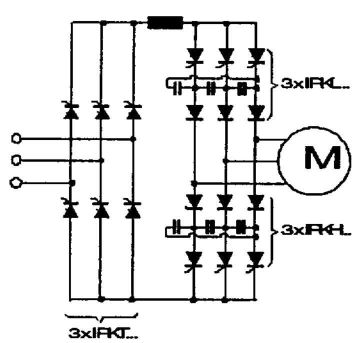
Devices	Sinusoidal conduction @ T_J max.					Rectangular conduction @ T_J max.					Units
	180°	120°	90°	60°	30°	180°	120°	90°	60°	30°	
IRK.135, IRK.136	0.016	0.019	0.024	0.035	0.060	0.011	0.019	0.026	0.037	0.060	K/W
IRK.141, IRK.142	0.016	0.019	0.025	0.036	0.060	0.012	0.020	0.027	0.037	0.060	
IRK.161, IRK.162	0.015	0.019	0.024	0.036	0.060	0.012	0.020	0.027	0.037	0.060	

INT-A-paks Suitable for Current Source Inverters

Thyristor		Diode	$I_{T(AV)}$ / $I_{F(AV)}$ @ T_C		
V_{DRM} V_{RRM}	V_{RSM}	V_{RRM} V_{RSM}	135A @ 85°C	140A @ 85°C	160A @ 85°C
1400	1500	2000	IRKH135-14D20	IRKH141-14D20	IRKH161-14D20
			IRKH136-14D20	IRKH142-14D20	IRKH162-14D20
1400	1500	2000	IRKL135-14D20	IRKL141-14D20	IRKL161-14D20
			IRKL136-14D20	IRKL142-14D20	IRKL162-14D20
1600	1700	2500	IRKH135-16D25	IRKH141-16D25	IRKH161-16D25
			IRKH135-16D25	IRKH141-16D25	IRKH162-16D25
1600	1700	2500	IRKL136-16D25	IRKL142-16D25	IRKL161-16D25
			IRKL136-16D25	IRKL142-16D25	IRKL162-16D25
1800	1900	2800	Not Available	IRKH141-18D28	Not Available
			Not Available	IRKL141-18D28	Not Available
1800	1900	2800	Not Available	IRKL142-18D28	Not Available
			Not Available	IRKL142-18D28	Not Available
2000	2100	3200	Not Available	IRKH141-20D32	Not Available
			Not Available	IRKH142-20D32	Not Available
2000	2100	3200	Not Available	IRKL141-20D32	Not Available
			Not Available	IRKL142-20D32	Not Available

For all other parameters and characteristics refer to standard IRKH... and IRKL... modules.

Application Notes



Current Source Inverter using 9 INT-A-paks

Current Source Inverters

Current-Source Inverters (also known as Sequentially Commutated Inverters) use Phase Control (as opposed to Fast) Thyristors and Diodes.

The advantages of Current Source Inverters lie in their ease control, absence of large commutation inductances and limited fault currents.
Their simple construction, illustrated by the circuit on the left, is further enhanced by the use of INT-A-paks which allow the power circuit of an Inverter to be realised with 6 capacitors and 9 INT-A-paks all mounted on just one heatsink.

The optimal design of Current Source Inverters requires the use of Diodes with blocking voltages greater than those of the thyristors .
This departure from conventional half-bridge modules is catered for by INT-A-pak range with Thyristors up to 2000V and Diodes up to 3200V.

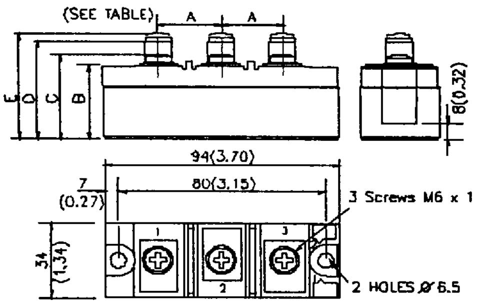
Ordering Information Table

Device Code

IRK	T	16	2	-	16	D25	N
1	2	3	4		5	6	7

- **1** - Module type
- **2** - Circuit configuration
- **3** - Current rating: $I_{T(AV)}$ x 10 rounded
- **4** - *For IRK.13. only:*
  - 5 = option with spacers and longer terminal screws
  - 6 = option with standard terminal screws
  - *For IRK.14. and IRK.16. only:*
  - 1 = option with spacers and longer terminal screws
  - 2 = option with standard terminal screws
- **5** - Voltage code: Code x 100 = V_{RRM} (See Voltage Ratings Table)
- **6** - Current Source Inverters types (See Table)
- **7** - None = Standard devices
  - N = Aluminum nitrade substrate

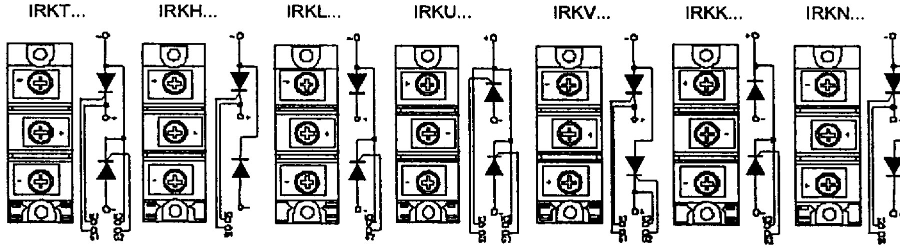
Outline Table



- All dimensions in millimeters (inches)
- Dimensions are nominal
- Full engineering drawings are available on request
- UL identification number for gate and cathode wire: UL 1385
- UL identification number for package: UL 94V0

For all types	A	B	C	D	E
IRK...5 & ...1	25 (0.98)	---	---	41 (1.61)	47 (1.85)
IRK...6 & ...2	23 (0.91)	30 (1.18)	36 (1.42)	—	—

IRKT... IRKH... IRKL... IRKU... IRKV... IRKK... IRKN...



NOTE: To order the Optional Hardware see Bulletin I27900

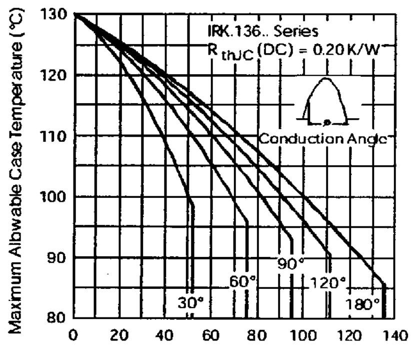


Fig. 1 - Current Ratings Characteristics

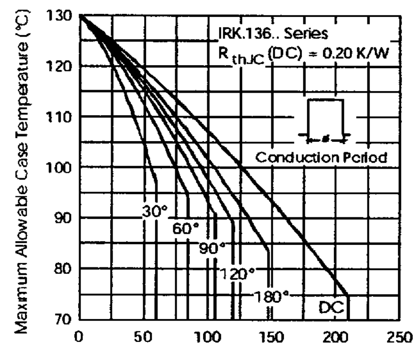


Fig. 2 - Current Ratings Characteristics

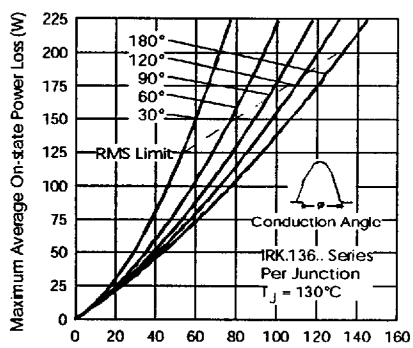


Fig. 3 - On-state Power Loss Characteristics

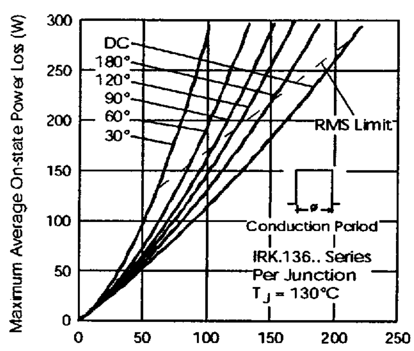


Fig. 4 - On-state Power Loss Characteristics

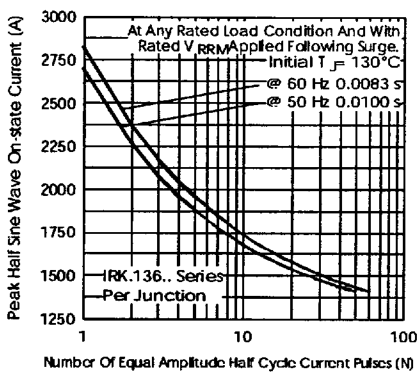


Fig. 5 - Maximum Non-Repetitive Surge Current

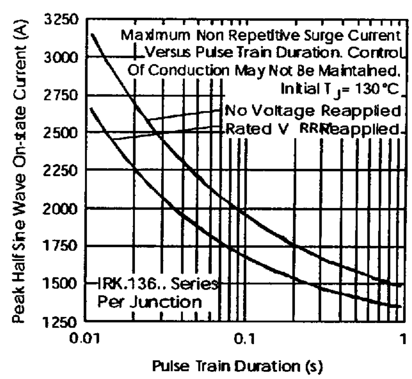


Fig. 6 - Maximum Non-Repetitive Surge Current

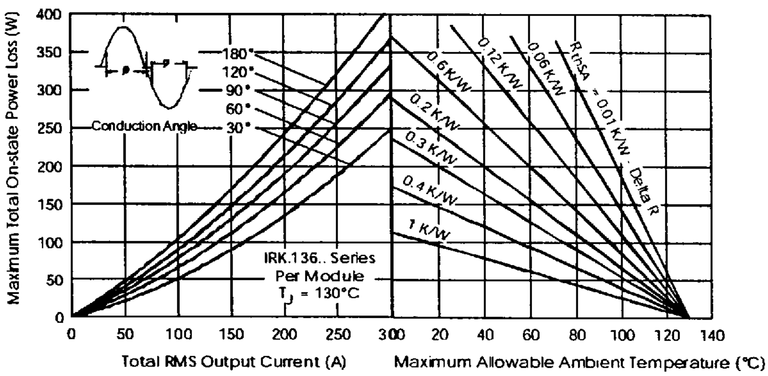


Fig. 7 - On-state Power Loss Characteristics

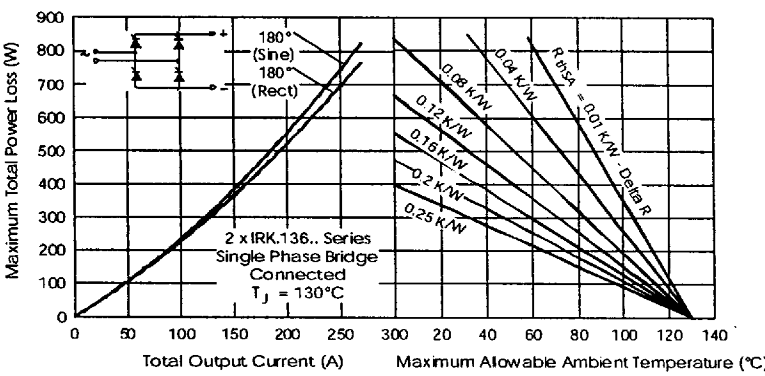


Fig. 8 - On-state Power Loss Characteristics

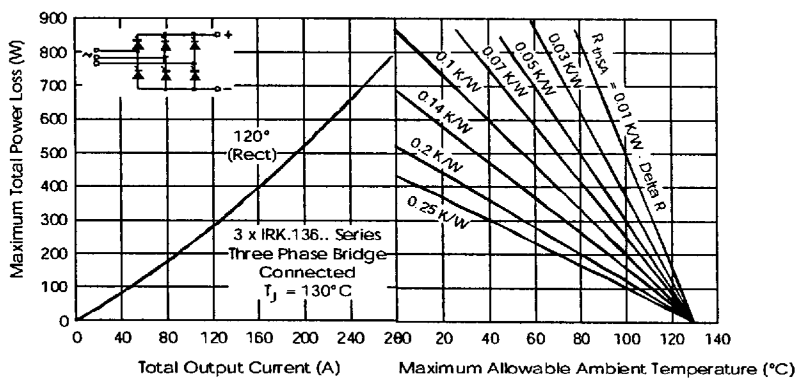


Fig. 9 - On-state Power Loss Characteristics

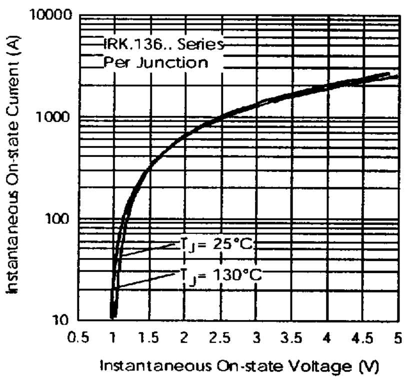


Fig. 10 - On-state Voltage Drop Characteristics

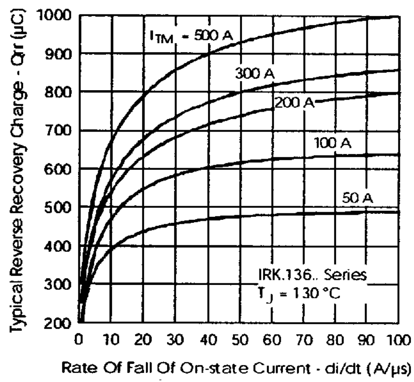


Fig. 11 - Reverse Recovery Charge Characteristics

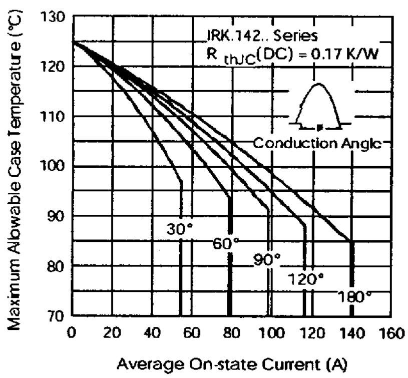


Fig. 12 - Current Ratings Characteristics

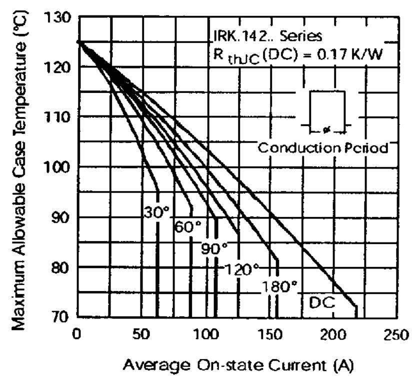


Fig. 13 - Current Ratings Characteristics

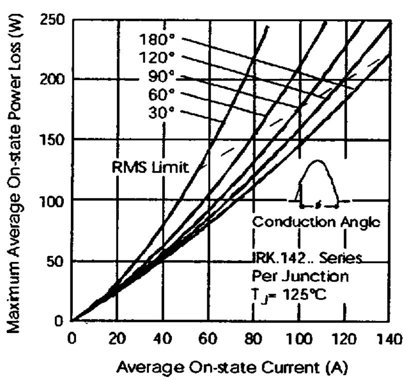


Fig. 14 - On-state Power Loss Characteristics

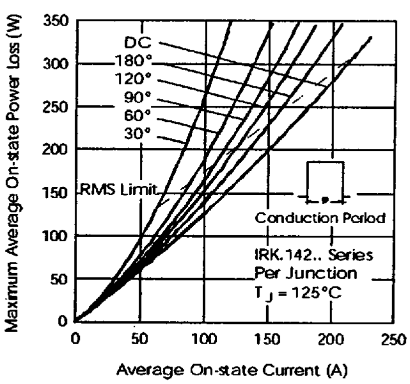


Fig. 15 - On-state Power Loss Characteristics

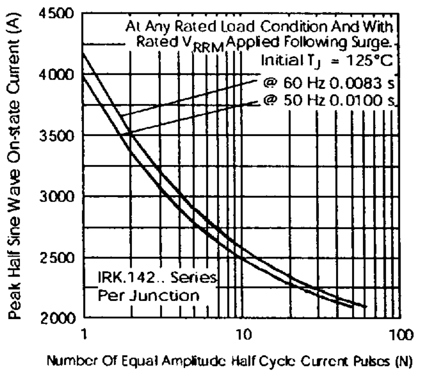


Fig. 16 - Maximum Non-Repetitive Surge Current

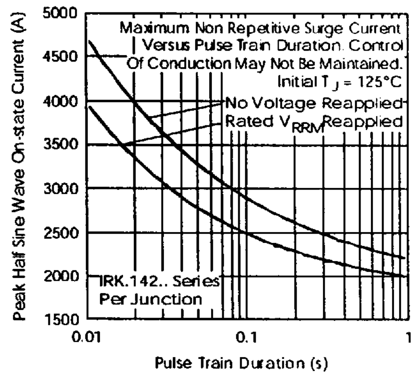


Fig. 17 - Maximum Non-Repetitive Surge Current

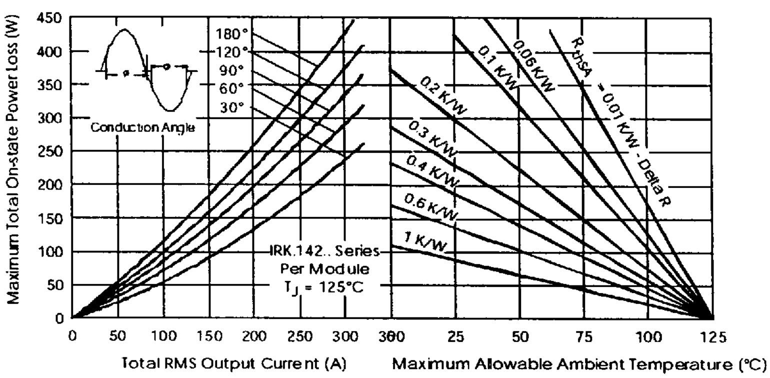


Fig. 18 - On-state Power Loss Characteristics

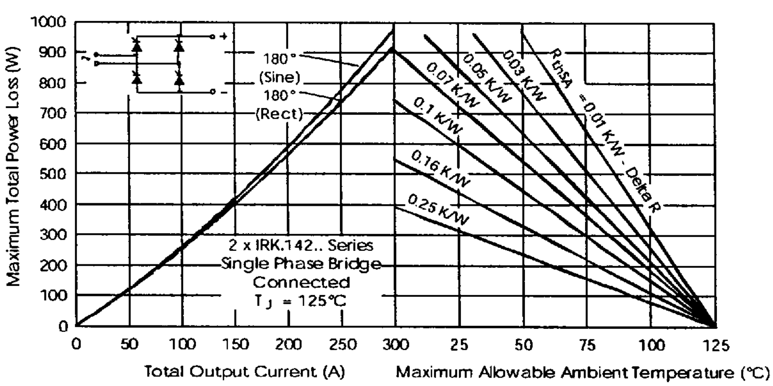


Fig. 19 - On-state Power Loss Characteristics

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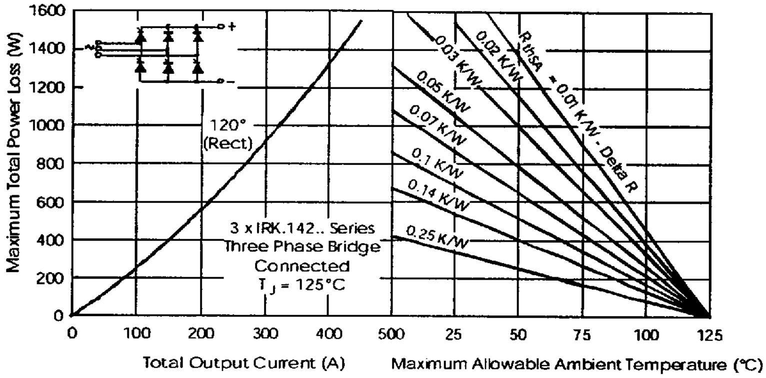

Fig. 20 - On-state Power Loss Characteristics

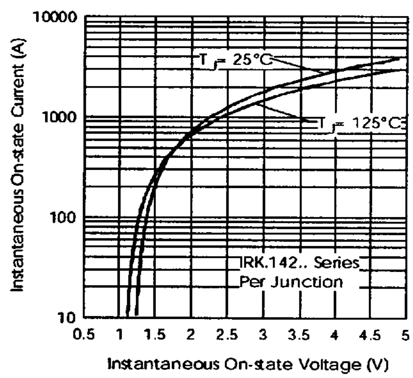

Fig. 21 - On-state Voltage Drop Characteristics

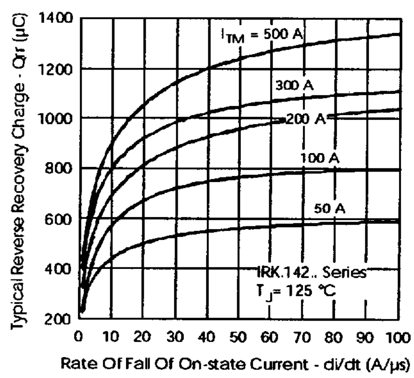

Fig. 22 - Reverse Recovery Charge Characteristics

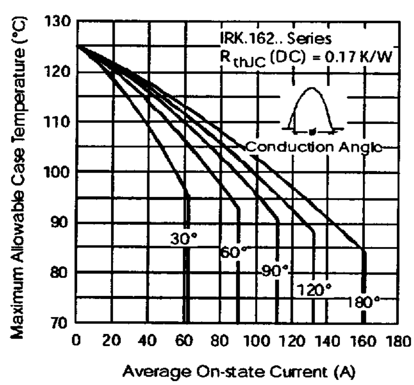

Fig. 23 - Current Ratings Characteristics

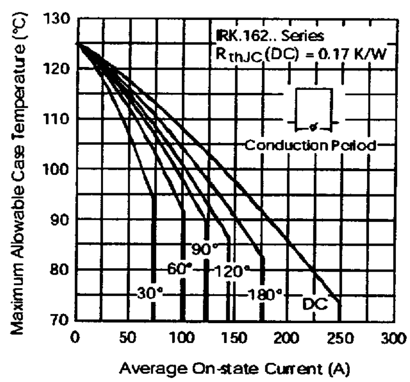

Fig. 24 - Current Ratings Characteristics

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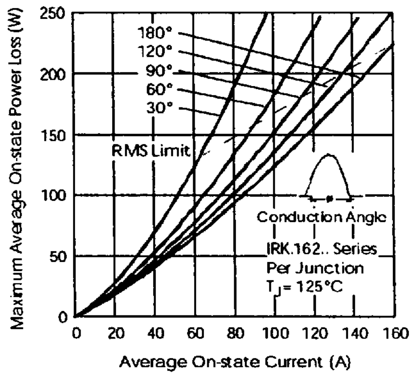

Fig. 25 - On-state Power Loss Characteristics

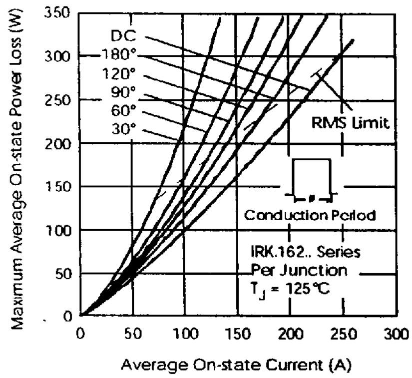

Fig. 26 - On-state Power Loss Characteristics

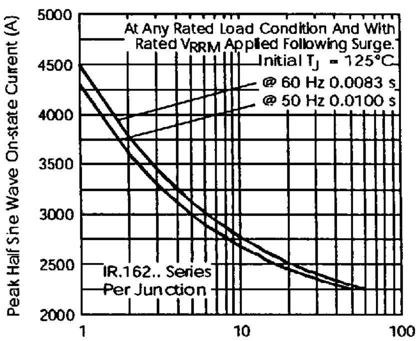

Fig. 27 - Maximum Non-Repetitive Surge Current

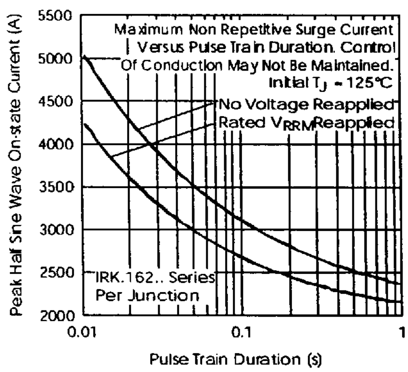

Fig. 28 - Maximum Non-Repetitive Surge Current

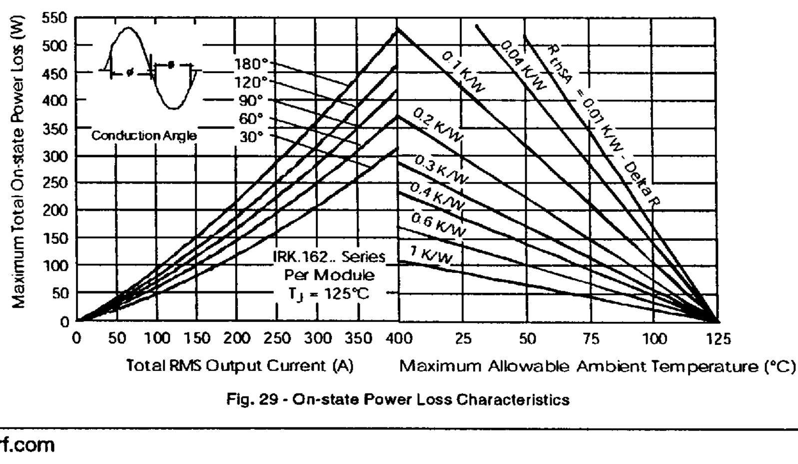

Fig. 29 - On-state Power Loss Characteristics

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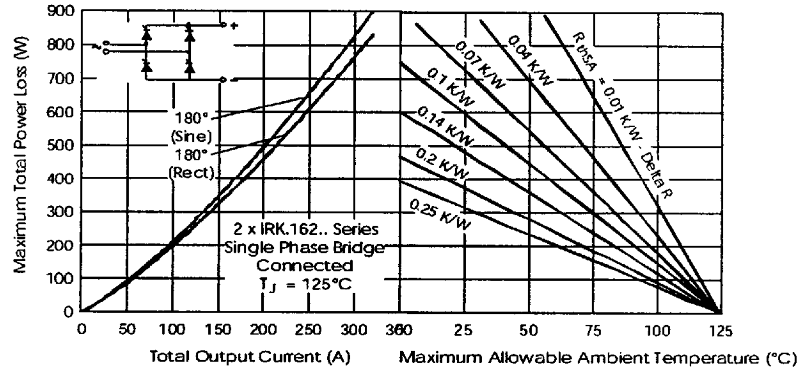

Fig. 30 - On-state Power Loss Characteristics

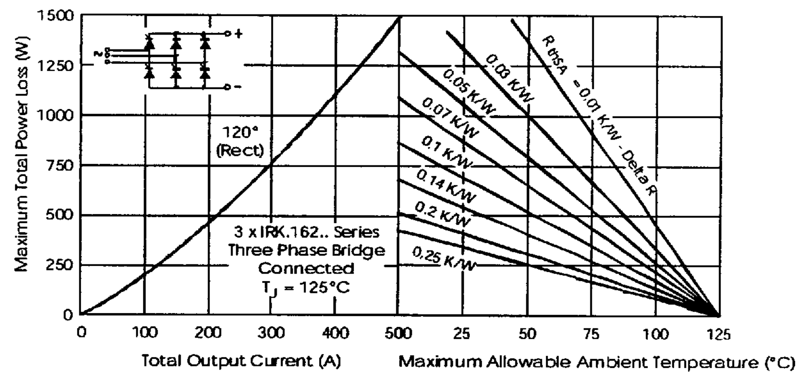

Fig. 31 - On-state Power Loss Characteristics

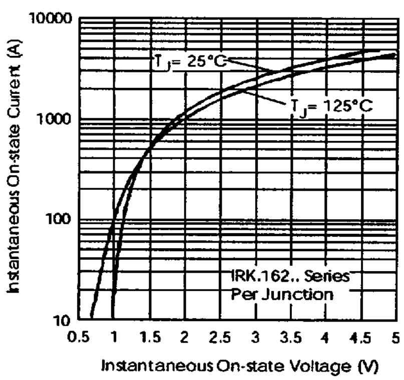

Fig. 32 - On-state Voltage Drop Characteristics

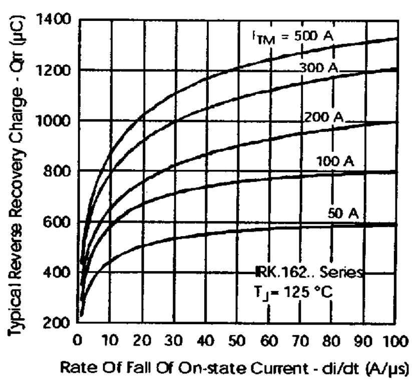

Fig. 33 - Reverse Recovery Charge Characteristics

4855452 0030064 983

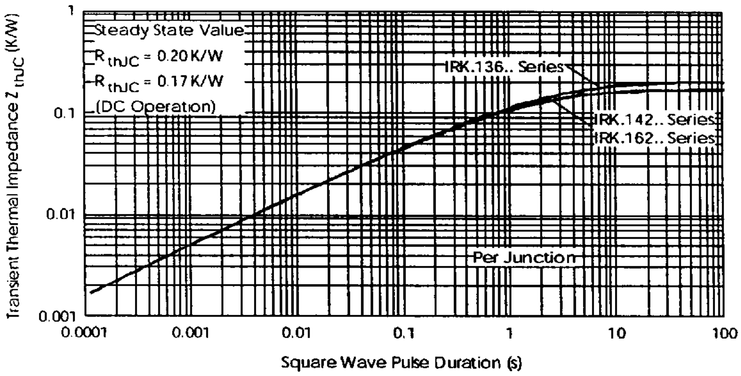

Fig. 34 - Thermal Impedance Z_{thJC} Characteristics

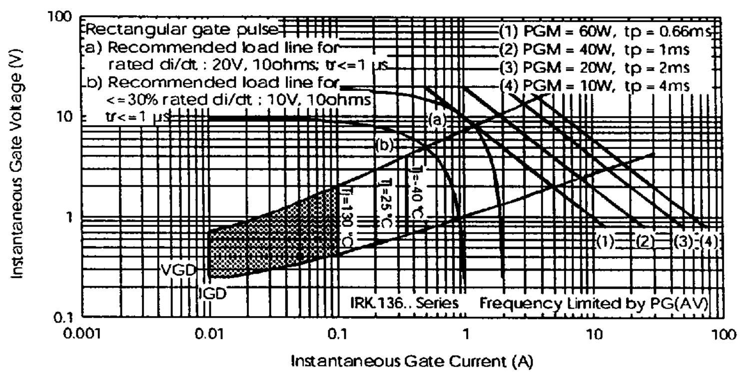

Fig. 35 - Gate Characteristics

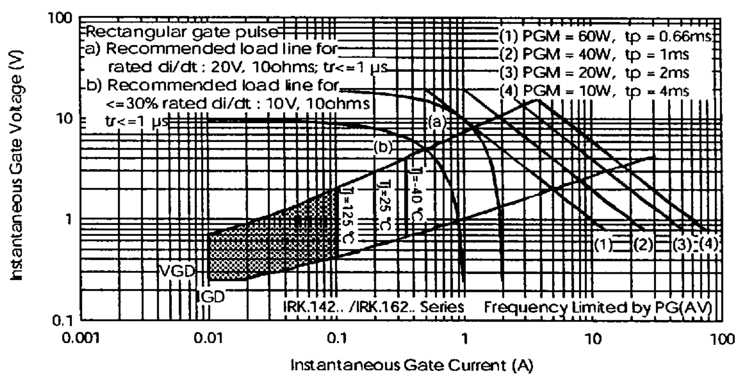

Fig. 36 - Gate Characteristics