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PART NO.	Cl	Larra Calera	
	Material	Emitted Color	Lens Color
IBHC0358	InGaN	Blue	Water Clear

* Specifications subject to change without notice. Dimensions are in mm ±0.1 unless stated otherwise.

IDEA, Inc., 1351 Titan Way, Brea, CA 92821 Ph: 714-525-3302, 800-LED-IDEA; Fax: 714-525-3304

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Absolute Maximum Ratings at $T_a = 25 \ ^{\circ}C$

Parameter	Symbol	Rating	Units
Forward Current	I_F	25	mA
Reverse Voltage	V _R	5	V
Operating Temperature	Topr	-40 to +85	°C
Storage Temperature	T _{stg}	-40 to +90	°C
Electrostatic Discharge	ESD	150	V
Power Dissipation	Pd	110	mW
Peak Forward Current (Duty 1/10 @ 1KHz)	IFP	100	mA
Soldering Temperature	T _{sol}	Reflow Soldering: 260°C for 10 sec. Hand Soldering: 350°C for 3 sec.	

Electronic Optical Characteristics ($T_a = 25 \ ^{\circ}C$)

Parameter	Symbol	Min.	Тур.	Max.	Units	Condition
Luminous Intensity	Iv	45	_	90	mcd	
Viewing Angle	$2\theta_{1/2}$		60		deg	
Peak Wavelength	λ_{p}		468		nm	
Dominant Wavelength	λ_d	470		475	nm	$I_F = 5 mA$
Spectrum Radiation Bandwidth	Δλ		25		nm	
Forward Voltage	\mathbf{V}_{F}	2.60		3.00	V	
Reverse Current	I _R			50	μΑ	$V_R = 5 V$

Notes:

1. Tolerance of Luminous Intensity: $\pm 11\%$

2. Tolerance of Dominant Wavelength: ±1 nm

3. Tolerance of Forward Voltage: ± 0.05 V

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Bin Range of Dominant Wavelength

Bin	Min	Max	Unit	Condition
Y	470	475	nm	$I_F = 5 \text{ mA}$

Bin Range of Luminous Intensity

Bin	Min	Max	Unit	Condition
P1	45	57		
P2	57	72	mcd	$I_F = 5 \text{ mA}$
Q1	72	90		

Bin Range of Forward Voltage

Group	Min	Max	Unit	Condition
Т	2.60	2.70		$I_F = 5 mA$
	2.70	2.80	- V	
	2.80	2.90		
	2.90	3.00		

Notes:

1. Tolerance of Luminous Intensity: $\pm 11\%$

2. Tolerance of Dominant Wavelength: ±1 nm

3. Tolerance of Forward Voltage: ± 0.05 V



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Typical Electro-Optical Characteristics Curves:



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Reel Dimensions:





Carrier Tape Dimensions:



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1. Over-current prevention:

A series resistor must be used for protection against over-current. Since slight voltage shifts can cause large current changes and possibly damage the LED.

- 2. Storage:
 - 2.1. Store the LEDs in the sealed moisture proof bag until ready to use.
 - 2.2. The storage conditions should be below 30°C and 90% RH or less.
 - 2.3. Unused portions of LEDs may be stored in moisture proof packages for up to 1 year if kept under 30°C and at no more than 60% RH.
 - 2.4. If there is evidence of moisture absorption or if the LEDs have been stored for a long time, bake the LEDs at $60^{\circ}C \pm 5^{\circ}C$ for 24 hours prior to using.
- 3. Reflow Soldering Conditions:
 - 3.1. Pb-free solder temperature profile (see figure):



- 3.2. Reflow solder no more than two times and must include time interval for the board to cool.
- 3.3. When soldering, do not put stress on the LEDs during heating.
- 3.4. After soldering, do not warp the circuit board.
- 4. Hand Soldering:

Use a low wattage soldering iron (below 25 watts) with a tip temperature no more than 350°C for 3 sec or less on one terminal. Wait at least two seconds before soldering the next terminal to avoid overheating the LED and damaging it.

5. Avoid reworking a soldered LED. It is best to simply replace it with a new part.



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