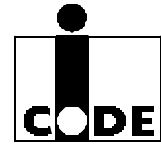


# DATA SHEET



## **SL1 ICS30 01** **Bumped I-CODE1 Label IC** **(IC with Bumps)** **Chip Specification**

Product Specification  
Revision 2.2  
Public

January 2005



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# 1 Contents

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|           |   |           |
|-----------|---|-----------|
| <b>1</b>  | <b>CONTENTS</b>                             | <b>2</b>  |
| <b>2</b>  | <b>DEFINITIONS</b>                          | <b>4</b>  |
| 2.1       | Life Support Applications .....             | 4         |
| 2.2       | Abbreviations .....                         | 4         |
| <b>3</b>  | <b>SCOPE</b>                                | <b>5</b>  |
| <b>4</b>  | <b>ORDERING INFORMATION</b>                 | <b>5</b>  |
| <b>5</b>  | <b>FUNCTIONAL DESCRIPTION</b>               | <b>6</b>  |
| 5.1       | Basic Features .....                        | 6         |
| 5.2       | Block Diagram of the IC.....                | 6         |
| 5.3       | Memory Organisation.....                    | 7         |
| 5.3.1     | Serial Number .....                         | 7         |
| 5.3.2     | Write Access Conditions .....               | 7         |
| 5.3.3     | Special Functions (EAS/QUIET).....          | 8         |
| 5.3.4     | Family Code and Application Identifier..... | 8         |
| 5.3.5     | Configuration of delivered ICs.....         | 9         |
| <b>6</b>  | <b>BUMP SPECIFICATIONS</b>                  | <b>10</b> |
| <b>7</b>  | <b>MECHANICAL DIE SPECIFICATIONS</b>        | <b>11</b> |
| <b>8</b>  | <b>MECHANICAL WAFER SPECIFICATIONS</b>      | <b>12</b> |
| 8.1       | Wafer Status .....                          | 12        |
| 8.2       | Backside Treatment .....                    | 12        |
| <b>9</b>  | <b>DOCUMENTATION</b>                        | <b>13</b> |
| 9.1       | Delivery Documentation.....                 | 13        |
| 9.2       | Fail-Die Identification.....                | 13        |
| 9.2.1     | Ink Dot Specification.....                  | 13        |
| 9.2.2     | Wafer Mapping.....                          | 13        |
| <b>10</b> | <b>QUALITY ASSURANCE</b>                    | <b>14</b> |
| 10.1      | Electrical Acceptance Test .....            | 14        |
| 10.2      | Visual Inspection.....                      | 14        |
| 10.2.1    | After Wafer Final Test .....                | 14        |
| 10.2.2    | After Sawing (Film Frame Carrier) .....     | 14        |
| <b>11</b> | <b>PACKING</b>                              | <b>15</b> |
| 11.1      | Storage Recommendations .....               | 15        |

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|             |  |           |
|-------------|--|-----------|
| <b>11.2</b> | <b>Possible Forms of Delivery .....</b>      | <b>15</b> |
| 11.2.1      | Packing of Sawn Wafers.....                  | 15        |
| <b>12</b>   | <b>HANDLING RECOMMENDATIONS</b>              | <b>16</b> |
| 12.1        | Assembly.....                                | 16        |
| <b>13</b>   | <b>COIL SPECIFICATION</b>                    | <b>16</b> |
| <b>14</b>   | <b>ELECTRICAL SPECIFICATIONS</b>             | <b>17</b> |
| <b>15</b>   | <b>HINTS FOR LABEL IC ENCAPSULATION</b>      | <b>18</b> |
| 15.1        | Protection against Visible Light.....        | 18        |
| 15.2        | Protection against UV Light.....             | 18        |
| 15.3        | Resistance to X-Rays.....                    | 18        |
| <b>16</b>   | <b>INLET/LABEL CHARACTERISATION AND TEST</b> | <b>19</b> |
| 16.1        | Characterisation of the Inlet/Label.....     | 19        |
| 16.2        | Final Test of the Inlet/Label.....           | 19        |
| <b>17</b>   | <b>APPENDIX A: DIE PLAN</b>                  | <b>20</b> |
| <b>18</b>   | <b>APPENDIX B: CLUSTER PLAN</b>              | <b>21</b> |
| <b>19</b>   | <b>APPENDIX C: CLUSTER MAP</b>               | <b>22</b> |
| <b>20</b>   | <b>REVISION HISTORY</b>                      | <b>23</b> |

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## 2 Definitions

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| <b>Data sheet status</b>   |   |
|--|---|
| Objective specification  | This data sheet contains target or goal specifications for product development.       |
| Preliminary specification  | This data sheet contains preliminary data; supplementary data may be published later. |
| Product specification  | This data sheet contains final product specifications.                                |
| <b>Limiting values</b>   |   |
| Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation of the device at these or at any other conditions above those given in the Characteristics section of the specification is not implied. Exposure to limiting values for extended periods may affect device reliability. |   |
| <b>Application information</b>   |   |
| Where application information is given, it is advisory and does not form part of the specification.  |   |

### 2.1 Life Support Applications

These products are not designed for use in life support appliances, devices, or systems where malfunction of these products can reasonably be expected to result in personal injury. Philips customers using or selling these products for use in such applications do so on their own risk and agree to fully indemnify Philips for any damages resulting from such improper use or sale.

### 2.2 Abbreviations

|        |   |
|--------|---|
| ASCII  | American Standard Code for Information Interchange      |
| CSC    | Cyclic Redundancy Check                                 |
| EAN    | European Article Number                                 |
| EAS    | Electronic Article Surveillance                         |
| EEPROM | Electrically Erasable and Programmable Read Only Memory |
| EMI    | Electromagnetic Interference                            |
| ETSI   | European Telecommunications Standards Institute         |
| FCC    | Federal Communications Commission                       |
| FFC    | Film Frame Carrier                                      |
| Hex    | Value in hexadecimal notation                           |
| IC     | Integrated Circuit                                      |
| ISM    | Industrial, Scientific, Medical                         |
| LSB    | Least Significant Bit or Byte                           |
| MSB    | Most Significant Bit or Byte                            |
| MTBF   | Mean Time Between Failure                               |
| PCB    | Printed Circuit Board                                   |
| PCM    | Process Control Module                                  |
| RF     | Radio Frequency   |
| rms    | Root Mean Square  |
| SNR    | Serial Number   |
| UV     | Ultraviolet   |

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## 3 Scope

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This specification describes the electrical, physical and dimensional properties of unsawn and sawn wafers on FFC of I•CODE1 Label ICs on a Philips 6C15 IDFW process and is the base for delivery of tested I•CODE1 Label ICs.

General recommendations are given for storage, handling and processing of wafers as well as assembly of labels.

Reference documents:

- MIL-STD 883D Method 3023
- MIL-STD 883D Method 3015
- SNW-FQ-627
- PICTOH-QS007
- General Specification for 6" Wafer
- General Quality Specification
- I•CODE1 Label IC, Coil Design Guide

This product specification is valid for VCOL1V0 from mask revision P/B upwards.

## 4 Ordering Information

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Following ordering options are available:

| Type Name         | Description   | Ordering Code  |
|-------------------|---|----------------|
| SL1 ICS30 01W/N4D | Sawn wafer on foil (FFC), 150 µm, inked and mapped, <b>with Bumps</b> | 9352 644 67005 |

# 5 Functional Description

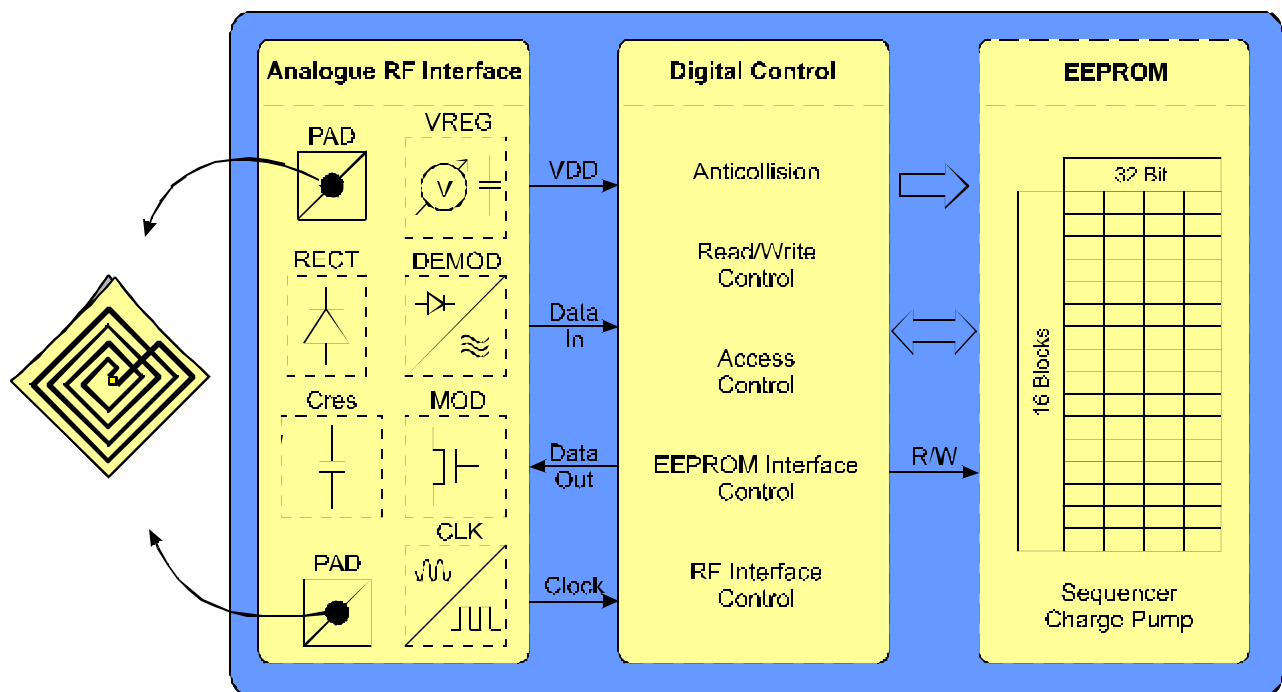
## 5.1 Basic Features

The I•CODE1 Label IC is a dedicated chip for intelligent label applications like logistics and retail (including EAS) as well as baggage and parcel identification in airline business and mail services.

The I•CODE system offers the possibility of operating labels simultaneously in the field of the reader antenna (*Anticollision*). It is designed for long range applications.

Whenever connected to a very simple and cheap type of antenna (as a result of the 13.56 MHz carrier frequency) made out of a few windings printed, winded, etched or punched coil the I•CODE1 Label IC can be operated without line of sight up to a distance of 1.5 m (gate width).

## 5.2 Block Diagram of the IC



The label requires no internal power supply. Its contactless interface generates the power supply and the system clock via the resonant circuitry by inductive coupling to the reader. The interface also demodulates data that are transmitted from the reader to the I•CODE Label, and modulates the electromagnetic field for data transmission from the I•CODE Label to the reader.

Data are stored in a non-volatile memory (EEPROM). The EEPROM has a memory capacity of 512 bit and is organised in 16 blocks consisting of 4 bytes each (1 block = 32 bits). The higher 12 blocks contain user data and the lowest 4 blocks contain the serial number, the write access conditions and some configuration bits.

## 5.3 Memory Organisation

The 512 bit EEPROM memory is divided into 16 blocks. A block is the smallest access unit. Each block consists of 4 bytes (1 block = 32 bits). Bit 0 in each byte represents the least significant bit (LSB) and bit 7 the most significant bit (MSB), respectively.

|          | Byte 0 | Byte 1 | Byte 2 | Byte 3 |  |
|----------|--------|--------|--------|--------|--|
| Block 0  | SNR0   | SNR1   | SNR2   | SNR3   | Serial Number (lower bytes)                  |
| Block 1  | SNR4   | SNR5   | SNR6   | SNR7   | Serial Number (higher bytes)                 |
| Block 2  | F0     | FF     | FF     | FF     | Write Access Conditions                      |
| Block 3  | x      | x      | x      | x      | Special Functions (EAS/QUIET)                |
| Block 4  | x      | x      | x      | x      | Family Code/Application Identifier/User Data |
| Block 5  | x      | x      | x      | x      | User Data                                    |
| Block 6  | x      | x      | x      | x      | :  |
| Block 7  | x      | x      | x      | x      | :  |
| Block 8  | x      | x      | x      | x      | :  |
| Block 9  | x      | x      | x      | x      | :  |
| Block 10 | x      | x      | x      | x      | :  |
| Block 11 | x      | x      | x      | x      | :  |
| Block 12 | x      | x      | x      | x      | :  |
| Block 13 | x      | x      | x      | x      | :  |
| Block 14 | x      | x      | x      | x      | :  |
| Block 15 | x      | x      | x      | x      | User Data                                    |

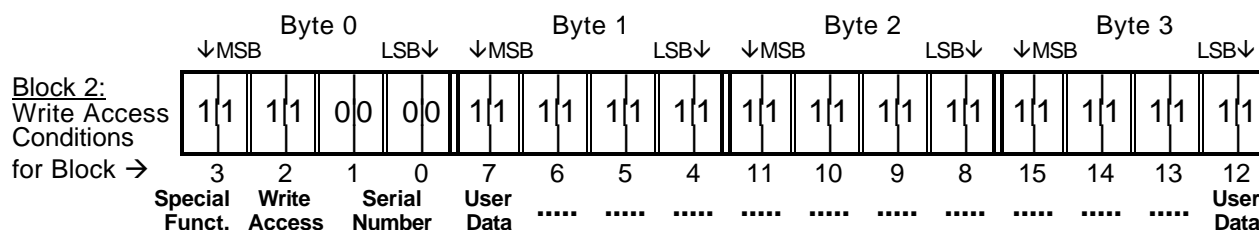
The values (in hexadecimal notation) shown in the table above are stored in the EEPROM after the wafer production process. The contents of blocks marked with 'x' in the table are **not** defined at delivery.

### 5.3.1 Serial Number

The unique 64 bit serial number is stored in blocks 0 and 1 and is programmed during the production process. SNR0 in the table represents the least significant byte and SNR7 the most significant byte, respectively.

### 5.3.2 Write Access Conditions

The Write Access Condition bits in block 2 determine the write access conditions for each of the 16 blocks. These bits can be set only to 0 (and never be changed to 1), i.e. already write protected blocks can never be written to from this moment on. This is also true for block 2. If this block is set into write protected state by clearing of bits 4 and 5 at byte 0, no further changes in write access conditions are possible.



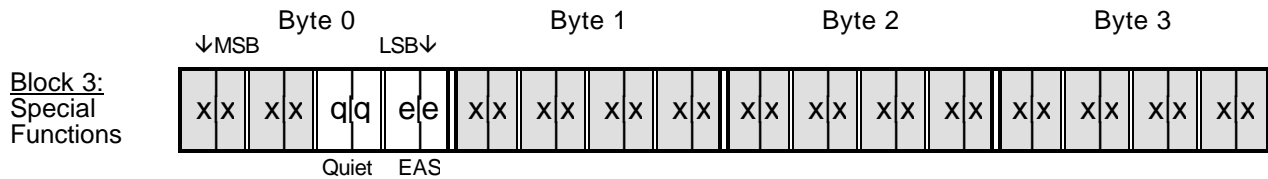
The ones in the 16 pairs of bits have to be cleared together if the corresponding block is wanted to be write protected forever (1|1 → write access enabled, 0|0 → write access disabled). Writing of bit pairs 1|0 or 0|1 to block 2 is not allowed!

**It is extremely important to be particularly careful when clearing the Write Access bits in block 2, as you can lose write access to all of the blocks on the label in case of a mistake. Of course you can use this feature to put the label into a hardware write protected state!**

### 5.3.3 Special Functions (EAS/QUIET)

The Special Functions block holds the two EAS bits (Electronic Article Surveillance mode active → the label answers at an EAS command) as well as the two QUIET bits (QUIET mode enabled → the label is permanently disabled but can be activated again with the ‘Reset QUIET bit’ command). The state of QUIET mode does **not** influence the functionality of the EAS command.

The remaining 28 bits (greyed ‘x’ in the following figure) are reserved for future use.



Quiet:      q|q = 1|1 → QUIET mode enabled      q|q = 0|0 → QUIET mode disabled  
 EAS:        e|e = 1|1 → EAS mode enabled        e|e = 0|0 → EAS mode disabled

Writing of bit pairs 1|0 or 0|1 to block 3 is not allowed!

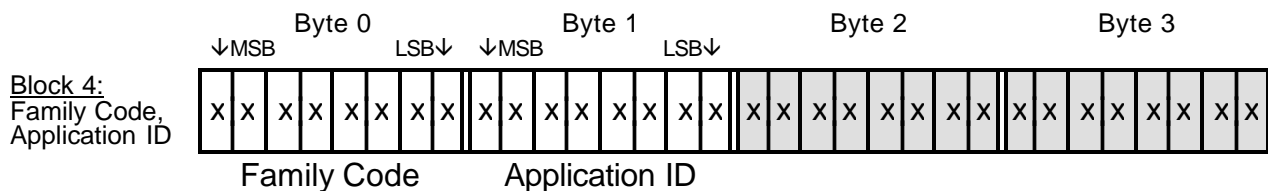
**Changing of the Write Access Control or Configuration must be done in secure environment (by reading the current value of the block and masking in the new values for bit positions that may be changed). The label must not be moved out of the communication field of the antenna during writing! We recommend to put the label close to the antenna and not to remove it during operation.**

### 5.3.4 Family Code and Application Identifier

The I•CODE system offers the feature to use (independently) Family Codes and/or Application Identifiers with some reader commands (this allows for example the creation of ‘label families’).

These two 8-bit values are located at the beginning of User Data (block 4) as shown in the following figure and are only evaluated if the corresponding bytes at the reader commands are unequal to zero.

Only if both corresponding parameter bytes at the reader commands Anticollision/Select, EAS and Unselected Read, respectively, are set to zero, block 4 can be used for user data without restriction.



The greyed bytes are for customer usage as well as the remaining blocks (5 to 15) are.



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### 5.3.5 Configuration of delivered ICs

I•CODE1 Label ICs are delivered with the following configuration by Philips:

- Serial number is unique and read only
- Write Access Conditions allow to change all blocks (with the exception of both serial number blocks)
- Status of EAS mode is **not** defined
- Status of QUIET mode is **not** defined
- Family Code and Application Identifier are **not** defined
- User Data memory is **not** defined

**As the status of QUIET mode is not defined at delivery, the first command to be executed on the I•CODE1 Label IC should be the Reset QUIET Bit command!**

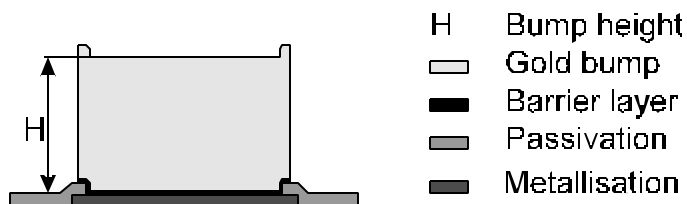
**NOTE: Due to the fact that the EAS mode is undefined at delivery, the EAS MODE shall be set (enable or disable) according to your application requirements during the test or initialisation phase.**

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## 6 Bump Specifications

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|                           |                |  |
|---------------------------|----------------|--|
| Bump material:            |                | > 99.9% pure Au  |
| Bump hardness:            |                | 35 – 80 HV 0.005   |
| Bump shear strength:      |                | > 70 MPa   |
| Bump height:              |                | 18 $\mu\text{m}$   |
| Bump height uniformity:   | within a die   | $\pm 2 \mu\text{m}$  |
|                           | within a wafer | $\pm 3 \mu\text{m}$  |
|                           | wafer to wafer | $\pm 4 \mu\text{m}$  |
| Bump flatness:            |                | $\pm 1.5 \mu\text{m}$  |
| Bump size<br>(Bond pad):  | LA, LB         | 144 $\mu\text{m}$ x 164 $\mu\text{m}$  |
| Bump size:<br>(Test pad)  | TEST, VSS      | 104 $\mu\text{m}$ x 104 $\mu\text{m}$<br>(the test pads are electrically neutral at sawn wafers) |
| Bump size variation:      |                | $\pm 5 \mu\text{m}$  |
| Under bump metallisation: |                | sputtered TiW  |



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## 7 Mechanical Die Specifications

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Designation: VCOL1V0  
visible on each die  
location see attached die plan

Bump location: see attached die plan

Die dimensions (incl. 80  $\mu\text{m}$  scribe line): 1460  $\mu\text{m}$  x 1490  $\mu\text{m}$

Die dimensions (excl. scribe line): 1380  $\mu\text{m}$  x 1410  $\mu\text{m}$

Tolerances for sawn dies:  $\pm 25 \mu\text{m}$

Pin identification: see attached die plan

Passivation attributes:

The passivation is a protection of active areas against dust (particles) and humidity and general contamination (whole surface of the chip except for the bond pads).

Top side passivation material: Oxynitride

Passivation thickness: 1.6  $\mu\text{m}$

Due to the glass-like physical properties careful handling and processing is required.

Available die backside treatment: etched

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## 8 Mechanical Wafer Specifications

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**For further information as described in the following chapters please refer to the following Philips documents:**

- Dicing Guidelines for Thin Wafers (< 200  $\mu\text{m}$ )
- General Specification for 6" wafer

In case of doubt or inconsistency with the following chapters the above mentioned specifications are applicable.

|   |   |
|---|---|
| Designation:                              | each wafer is laser scribed with batch and wafer number |
| Wafer diameter:                           | 150 mm (6") $\pm$ 0.3 mm                                |
| Die separation lane width:                | 80 $\mu\text{m}$ (Scribe line)                          |
| Electrical connection of substrate:       | VSS   |
| Geometrically complete dies per wafer:    | approx. 7400  |
| Orientation of dies relat. to wafer flat: | see attached cluster map                                |
| Position of test structures:              | see attached cluster map                                |
| Wafer layout:                             | see attached cluster map                                |
| Batch size:                               | 24 wafers   |
| Process:                                  | 6C15 IDFW   |

### 8.1 Wafer Status

- Tested, sawn on FFC

|                        |      |
|------------------------|------|
| Minimum yield per lot: | 30 % |
|------------------------|------|

### 8.2 Backside Treatment

Wafers can be delivered with a thickness of  $150 \mu\text{m} \pm 15 \mu\text{m}$  (approx. 6 mil) grinded and etched backside.

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## 9 Documentation

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### 9.1 Delivery Documentation

Each wafer container and each larger shipment container is individually marked with the identification information as follows:

- Diffusion Batch number (wafer lot number)
- Part designation (type) with revision number
- Ordering code (see chapter 4)
- Date code of lot acceptance
- Good die quantity

The print out of the final test results is attached to the packing and contains the good die quantity related to every wafer number.

### 9.2 Fail-Die Identification

Every die is electrically tested according to data sheet. Identification of chips with electrical parameters not conform with the data sheet is done by inking and wafer mapping (all dies at wafer periphery are identified as 'FAIL').

#### 9.2.1 Ink Dot Specification

|             |                                       |
|-------------|---------------------------------------|
| Diameter:   | min. 0.4 mm                           |
| Height:     | max. 20 $\mu$ m                       |
| Colour:     | black                                 |
| Position:   | central third of die (x, y direction) |
| Attributes: | opaque, water resistant               |

**NOTE: Uncompleted dies with an area < 95 % (wafer periphery) are not inked!**

#### 9.2.2 Wafer Mapping

Wafer mapping for failed die identification is available on Floppy-Disk.

Format: IBIS format on 3.5" Floppy-Disk

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## 10 Quality Assurance

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### 10.1 Electrical Acceptance Test

The electrical acceptance test is performed in line ('sampling on the fly') according to the test specifications.

Sampling plan: according General Quality Specification

### 10.2 Visual Inspection

#### 10.2.1 After Wafer Final Test

Performed according document SNW-FQ-627.

Sampling plan: according General Quality Specification

#### 10.2.2 After Sawing (Film Frame Carrier)

Performed according document PICTOH-QS007.

Sampling plan (3 wafers per lot): accept 0/3

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# 11 Packing

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The packing for shipment of wafers has to protect the wafers against shock, severe impact, dust and electrostatic discharge. The packing of unsawn wafers or sawn wafers is done according to Philips 'General Specification for 6" Wafer'.

## 11.1 Storage Recommendations

Sawn wafers should be kept in their original packing whilst in storage.

Recommended storage conditions:

|                      |  |
|----------------------|--|
| Temperature:         | 15 ... 25 °C   |
| Climate atmosphere:  | 40 ... 60 % r.h. or dried N <sub>2</sub> (only unsawn wafers!) |
| Duration of storage: | max. 6 months  |

Deviating requirements have to be arranged between customer and Philips Semiconductors.

## 11.2 Possible Forms of Delivery

### 11.2.1 Packing of Sawn Wafers

|                 |   |
|-----------------|---|
| Delivery form:  | Film Frame Carrier (standard Philips carrier type P7) |
| Foil thickness: | 0.55 ... 0.85 mm                                      |
| Foil material:  | sticky foil   |

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## 12 Handling Recommendations

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### 12.1 Assembly

The bumped I•CODE1 IC enables flip chip assembly using ACF (anisotropic conductive film), ACP (anisotropic conductive pastes) and conductive glues.

## 13 Coil Specification

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The I•CODE1 Label IC has to be connected at pads LA, LB to a coil characterised by its electrical parameters according to Philips application note 'SL1 ICS30 01 I•CODE1 Label IC, Coil Design Guide'.



# 14 Electrical Specifications

## ABSOLUTE MAXIMUM RATINGS<sup>1, 2</sup>

| SYMBOL                 | PARAMETER                  | TEST CONDITIONS                                     | RATING       | UNIT               |
|------------------------|----------------------------|---|--------------|--------------------|
| T <sub>stg</sub>       | Storage Temperature Range  |   | - 55 to +140 | °C                 |
| T <sub>j</sub>         | Junction Temperature       |   | - 55 to +140 | °C                 |
| V <sub>ESD</sub>       | ESD Voltage Immunity       | MIL-STD-883D,<br>Method 3015.7,<br>Human Body Model | ± 2          | kV <sub>peak</sub> |
| I <sub>max LA-LB</sub> | Maximum Input Peak Current |   | ± 60         | mA <sub>peak</sub> |

### NOTES:

1. Stresses above those listed under Absolute Maximum Ratings may cause permanent damage to the device. This is a stress rating only and functional operation of the device at these or any conditions other than those described in the Operating Conditions and Electrical Characteristics section of this specification is not implied.
2. This product includes circuitry specifically designed for the protection of its internal devices from the damaging effects of excessive static charge. Nonetheless, it is suggested that conventional precautions be taken to avoid applying greater than the rated maxima.

## OPERATING CONDITIONS

| SYMBOL                | PARAMETER   | TEST CONDITIONS | MIN    | TYP <sup>1</sup> | MAX    | UNIT              |
|-----------------------|---|-----------------|--------|------------------|--------|-------------------|
| T <sub>amb</sub>      | Operating Ambient Temperature                             |                 | - 25   |                  | + 70   | °C                |
| T <sub>j op</sub>     | Operating Junction Temperature                            |                 | - 25   |                  | + 85   | °C                |
| I <sub>LA-LB</sub>    | Input Current   |                 |        |                  | 30     | mA <sub>rms</sub> |
| V <sub>LA-LB rd</sub> | Minimum Supply Voltage <sup>2</sup><br>for READ/EAS       | Standard Mode   |        | ± 3.1            | ± 3.7  | V <sub>peak</sub> |
| V <sub>LA-LB wr</sub> | Minimum Supply Voltage <sup>2</sup><br>for WRITE          | Standard Mode   |        | ± 3.6            | ± 4.1  | V <sub>peak</sub> |
| V <sub>LA-LB fm</sub> | Minimum Supply Voltage <sup>2</sup><br>for READ/EAS/WRITE | Fast Mode       |        | ± 5.2            | ± 6.5  | V <sub>peak</sub> |
| f <sub>op</sub>       | Operating Frequency <sup>3</sup>                          |                 | 13.553 | 13.560           | 13.567 | MHz               |

### NOTES:

1. Typical ratings are not guaranteed. These values listed are at room temperature.
2. The voltage between LA and LB is limited by the on-chip voltage limitation circuitry (corresponding to parameter I<sub>LA-LB</sub>).
3. Bandwidth limitation (±7 kHz) according to ISM band regulations.

## ELECTRICAL CHARACTERISTICS

T<sub>amb</sub> = - 25 to +70 °C

| SYMBOL             | PARAMETER  | TEST CONDITIONS                                   | MIN     | TYP <sup>1</sup>   | MAX   | UNIT   |
|--------------------|--|---|---------|--------------------|-------|--------|
| C <sub>res</sub>   | Input Capacitance between LA - LB <sup>2</sup>               | V <sub>LA-LB</sub> = 2 V <sub>rms</sub>           | 22.3    | 23.5               | 24.7  | pF     |
| P <sub>min</sub>   | Minimum Operating Supply Power <sup>3</sup>                  | V <sub>LA-LB</sub> = 2 V <sub>rms</sub>           |         | 200                |       | μW     |
| m <sub>min</sub>   | Minimum Modulation of RF Voltage<br>for Demodulator Response | $m = \frac{V_{max} - V_{min}}{V_{max} + V_{min}}$ |         | 10                 | 14    | %      |
| m <sub>max</sub>   | Maximum Modulation of RF Voltage<br>for Demodulator Response | $m = \frac{V_{max} - V_{min}}{V_{max} + V_{min}}$ | 30      |                    |       | %      |
| t <sub>p sm</sub>  | Modulation Pulse Length<br>of RF Voltage <sup>4</sup>        | Standard Mode,<br>m ≥ 10 %                        | 3.54    | 5.31 <sup>5</sup>  | 9.44  | μs     |
| t <sub>p fm</sub>  | Modulation Start-Pulse Length<br>of RF Voltage <sup>4</sup>  | Fast Mode,<br>m ≥ 10 %                            | 15.34   | 17.11 <sup>5</sup> | 21.24 | μs     |
| t <sub>D</sub>     | Demodulator Response Time                                    | m ≥ 10 %  | 0.1     | 0.8                | 2.4   | μs     |
| R <sub>mod</sub>   | Modulator ON Resistance                                      | I <sub>LA-LB</sub> = 30 mA                        | 50      | 115                | 250   | Ω      |
| t <sub>ret</sub>   | EEPROM Data Retention  | T <sub>amb</sub> ≤ 55 °C                          | 10      |                    |       | Years  |
| n <sub>write</sub> | EEPROM Write Endurance                                       |   | 100 000 |                    |       | Cycles |

### NOTES:

1. Typical ratings are not guaranteed. These values listed are at room temperature.
2. Measured with an HP4285A LCR meter at 13.56 MHz.
3. Including losses in resonant capacitor and rectifier.
4. The given values are derived from the 13.56 MHz system frequency.
5. Recommended values for pulse duration generated at the read/write device.

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# 15 Hints for Label IC Encapsulation

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## 15.1 Protection against Visible Light

As a result of the ultra low power design of the I•CODE1 Label IC some analogue circuits on the chip are light sensitive. This means that common sun light can impact the operation of the label if the chip is not protected against visible light radiation.

Measurements have shown that a radiation of  $E_{\max} = 60 \text{ W/m}^2$  (spectrum: 400 to 1000 nm) causes a reduced operating range of the plain chip.

Measurements of direct sunlight in summer deliver values up to  $260 \text{ W/m}^2$ .

To ensure proper operation an expected minimum radiation reduction factor of approx. 9 ( $2 \times 260/60 = 8.7$ ) must be provided by the encapsulation. That means special care has to be taken to ensure a sufficient light protection of the I•CODE1 Label IC (e.g. non translucent encapsulation or underfiller, ...) according to application requirements.

## 15.2 Protection against UV Light

An EEPROM memory, as it is also used in the I•CODE1 Label IC, has some principle sensitivity to UV light (applies to EEPROM-technology in general).

Thus strong UV exposure in the production of inlets/labels has to be avoided. UV protection has to be ensured using appropriate assembly methods.

## 15.3 Resistance to X-Rays

X-ray exposure on comparable Philips ICs (with even smaller feature size) caused neither an long term influence on the behaviour of the ICs nor on the data retention of the EEPROMs.

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## 16 Inlet/Label Characterisation and Test

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### 16.1 Characterisation of the Inlet/Label

The parameters recommended to be characterised for the inlet/label are:

| Parameter   | Symbol    | Conditions   |
|---|-----------|--|
| Resonant frequency  | $f_{res}$ | Resonant frequency @ $T_{amb} = 22\text{ °C}$ @ $B_{TH}$<br>No command transmitted to the inlet/label →<br>Label generates no response → No modulation |
| Threshold value for<br>UNSELECTED READ command<br>(standard mode) | $B_{TH}$  | UNSELECTED READ command OK   |
| Threshold value for WRITE command<br>(standard mode)              | $B_{WR}$  | WRITE (and Verifying READ) command OK  |

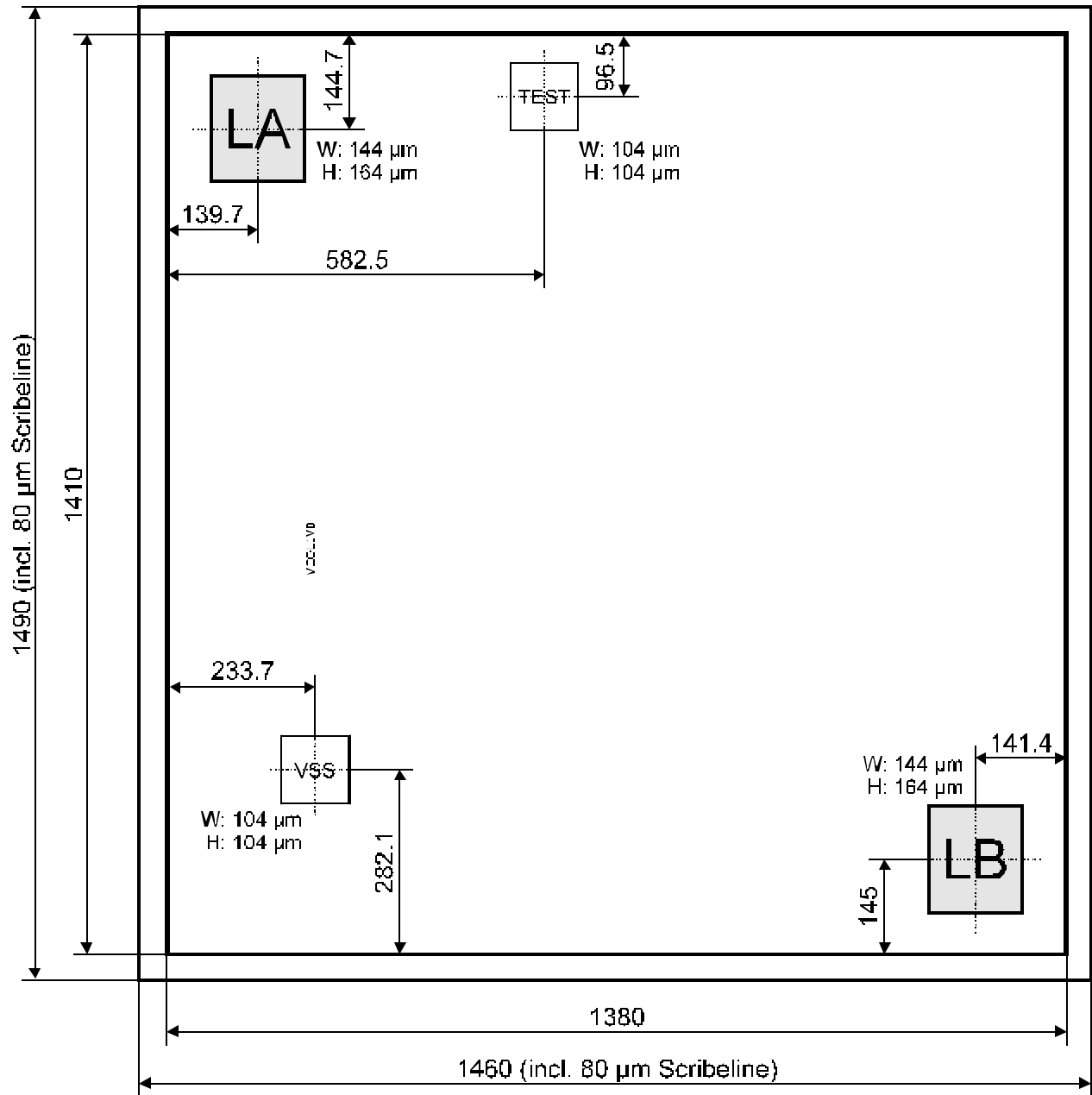
### 16.2 Final Test of the Inlet/Label

Basic flow for production and test:

1. Production of wafer
2. Bumping of wafer
3. Testing of dies on wafer
4. Writing of serial numbers and pre-configuration
5. Sawing of wafer
6. Assembly of inlets/labels
7. Final test of inlets/labels
8. Writing of customer data

**To detect damage of EEPROM cells during production of inlets/labels a final test of the EEPROM after assembly of the inlet/label is recommended. This is necessary to achieve lowest failure rates.**

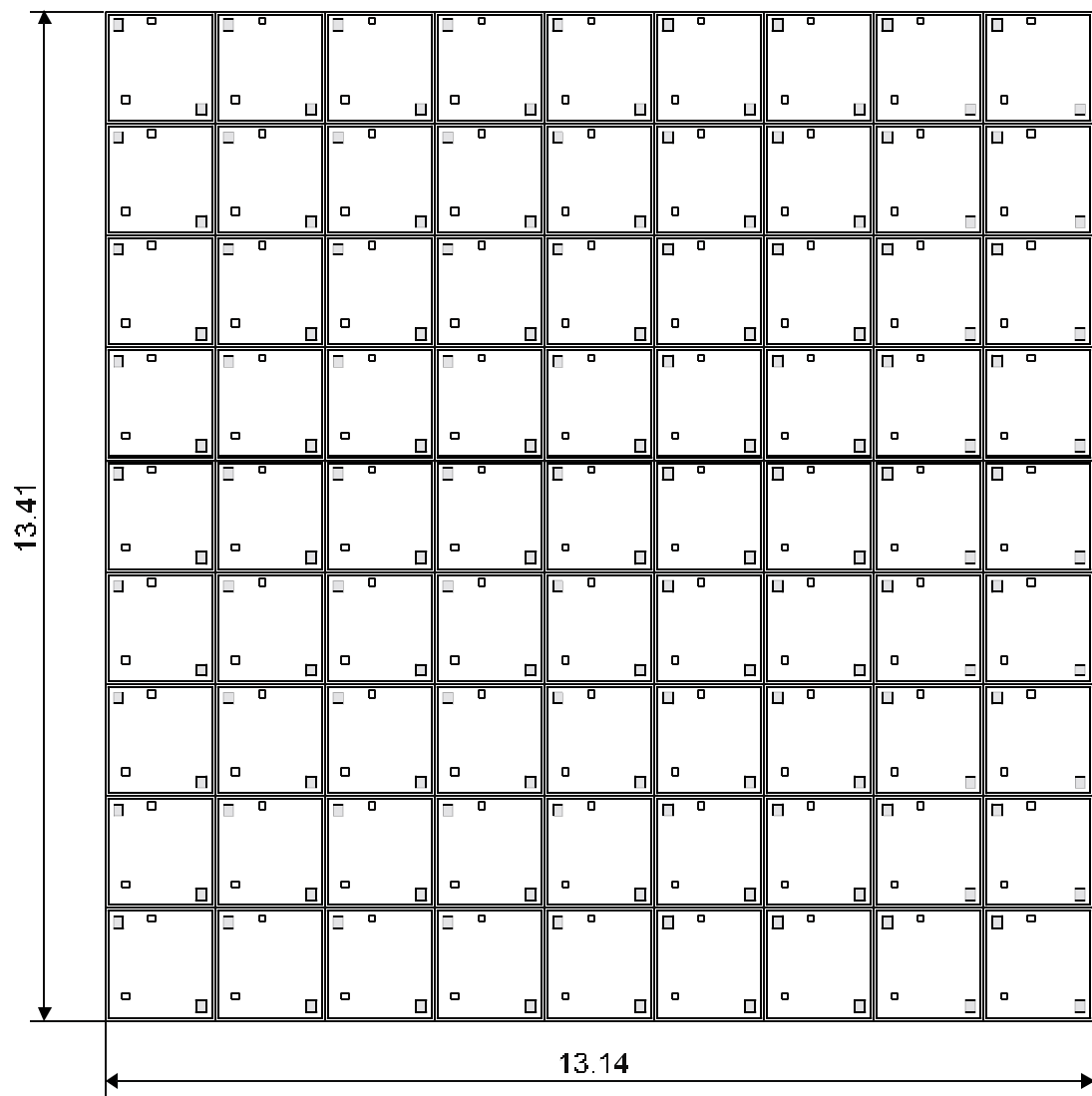
# 17 Appendix A: Die Plan



Measuring unit:  $\mu\text{m}$

**The two test pads (TEST and VSS) are electrically neutral at sawn wafers!**

# 18 Appendix B: Cluster Plan

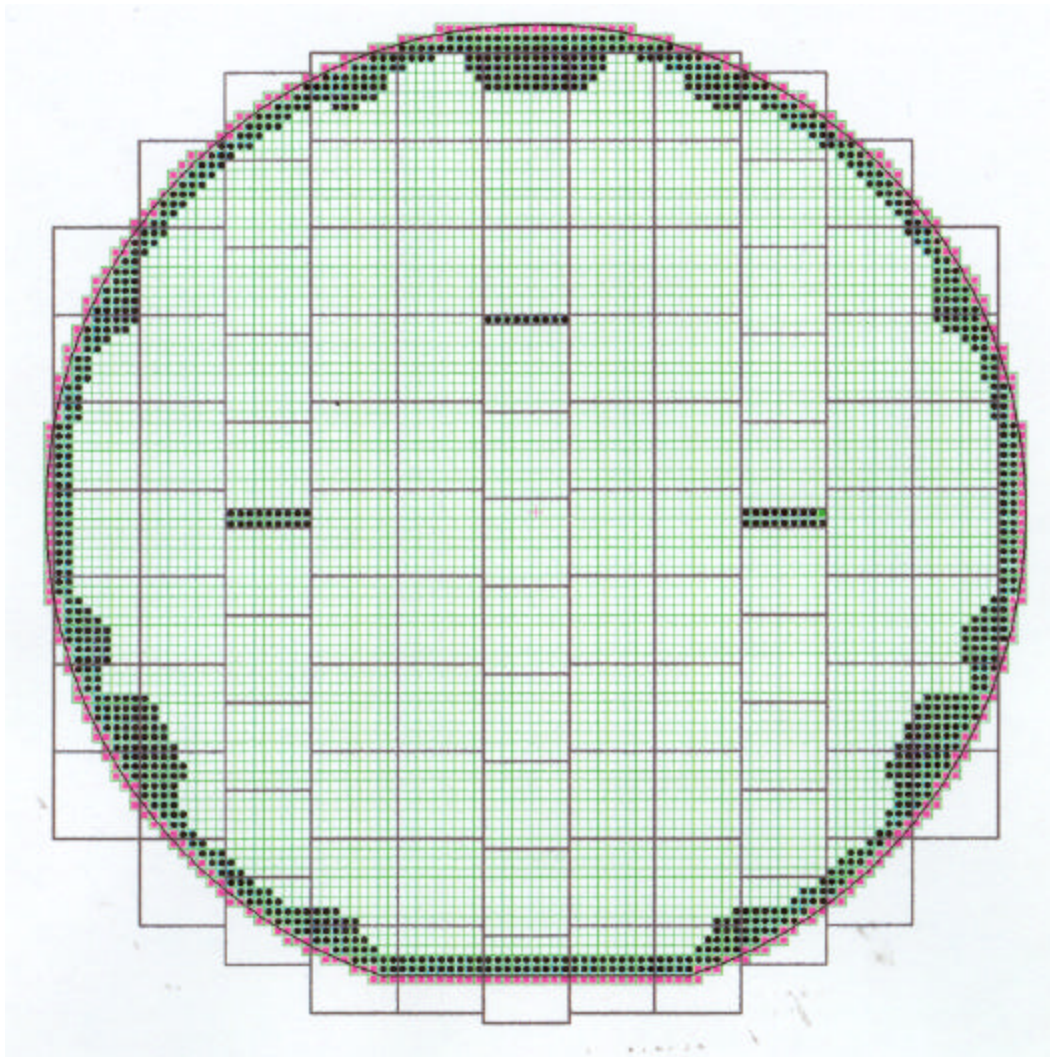


Measuring unit: mm

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## 19 Appendix C: Cluster Map

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The three black lines show the position of the PCM structures on the 6 inch wafer!

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## 20 REVISION HISTORY

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**Table 1** Chip Specification SL1 ICS30 01 Revision History

| <b>REVISION</b> | <b>DATE</b>   | <b>CPCN</b> | <b>PAGE</b>   | <b>DESCRIPTION</b>  |
|-----------------|---------------|-------------|---------------|---|
| 2.1             | April<br>2000 |             |               | Previous version  |
| 2.2             | Jan.<br>2005  |             | 9<br>13<br>23 | Note regarding EAS status added<br>Fail-Die Identification update<br>Wafer Mapping format changed to IBIS<br>Revision History established |
|                 |               |             |               |   |
|                 |               |             |               |   |

# Philips Semiconductors - a worldwide company

**Argentina:** see South America

**Australia:** 34 Waterloo Road, North Ryde, NSW 2113,  
Tel. +61 2 9805-4455, Fax. +61 9 9805-4466

**Austria:** Computerstr. 6, A-1101 WIEN, P.O. Box 213,  
Tel. +43 1 60 101, Fax. +43 1 60 101 1210

**Belarus:** Hotel Minsk Business Center, Bld. 3, r. 1211, Volodarski  
Str. 6, 220050 MINSK, Tel. +375 172 200 733, Fax. +375 172 200 773

**Belgium:** see The Netherlands

**Brazil:** see South America

**Bulgaria:** Philips Bulgaria Ltd., Energoproject, 15th floor, 51 James  
Bourchier Blvd., 1407 SOFIA, Tel. +359 2 689 211, Fax. +359 2 689 102

**Canada:** see United States

**China/Hong Kong:** 501 Hong Kong Industrial Technology Centre, 72 Tat  
Chee Avenue, Kowloon Tong, Tel. +852 2811-9111, Fax. +852 2811-9173

**Colombia:** see South America

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**Denmark:** Frederikskaj, Sydhavnsgade 23, DK-1780 Copenhagen V,  
Tel. +45 33 293333, Fax. +45 33 293905

**Finland:** Sinikalliontie 3, FIN-02630 ESPOO,  
Tel. +358 9 615800, Fax. +358 9 61580/xxx

**France:** 51, Rue Carnot - BP317 92156 Suresnes Cedex,  
Tel. +33 1 40 99 6161, Fax. +33 1 40 996427

**Germany:** Hammerbrookstrabe 69, D-20097 HAMBURG,  
Tel. +49 40 23 53 60, Fax. +49 40 23 536 300

**Greece:** No. 15, 25th March Street, GR 17778 TAVROS/ATHENS,  
Tel. +30 1 4894 339/239, Fax. +30 1 4814 240

**Hungary:** see Austria

**India:** Shivsagar Estate, Block 'A', Dr. Annie Besant Road, Worli,  
Mumbai-400 018, Tel. +91 22 492-1365, Fax. +91 22 493-8722

**Indonesia:** Gedung Philips, Jl. Buncit Raya Kav. 99-100,  
Jakarta 12510, Tel. +62 21 794-0040, Fax. +62 21 794-0080

**Ireland:** Newstead, Clonskeagh, DUBLIN 14,  
Tel. +353 1 7640 000, Fax. +353 1 7640 200

**Israel:** RAPAC Electronics, 7 Kehilat Saloniki St,  
TEL AVIV 61180, Tel. +972 3 645 0444, Fax. +972 3 648 1007

**Italy:** PHILIPS SEMICONDUCTORS, Piazza IV Novembre 3,  
20124 MILANO, Tel. +39 2 6752 2531, Fax. +39 2 6752 2557

**Japan:** Philips Bldg 13-37, Kohnan 2-chome, Minato-ku,  
Tokyo 108-8507, Tel. +81 3 3740-5130, Fax. +81 3 3740-5057

**Korea:** 260-199 Itaewon-dong, Yongsan-ku, Seoul, Korea C.,  
P.O. Box 3680, Tel. +82 2 709-1412, Fax. +82 2 709-1415

**Malaysia:** 76 Jalan Universiti, 46200 Petaling Jaya,  
Selangor, Tel. +60 3 757 5214, Fax. +60 3 757-4880

**Mexico:** Philips Components, El Paso, Texas, Tel. +1 915 772-4020

**Middle East:** see Italy

Published by:

**Philips Semiconductors Gratkorn GmbH, Mikron-Weg 1, A-8101 Gratkorn, Austria, Fax: +43 3124 299 270**

**For all other countries apply to:** Philips Semiconductors, International Marketing & Sales Communications,  
Building BE-p, P.O. Box 218, 5600 MD EINDHOVEN, The Netherlands, Fax: +31 40 27 24825  
**Internet:** <http://www.semiconductors.philips.com>

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**New Zealand:** 2 Wagener Place, Mt Albert, C.P.O.Box 1041,  
Auckland, Tel. +64 9 815-4144, Fax. +64 9 849-7811

**Norway:** Box 1, Manglerud 0612, OSLO,  
Tel. +47 22 74 8000, Fax. +47 22 74 8341

**Pakistan:** see Singapore

**Philippines:** 106 Valero Street, Salcedo Village, Makati City,  
Metro Manila, Tel. +63 2 816-6380, Fax. +63 2 817-3474

**Poland:** Ul. Lukiska 10, PL 04-123 WARSZAWA,  
Tel. +48 22 612 2831, Fax. +48 22 612 2327

**Portugal:** see Spain

**Romania:** see Italy

**Russia:** Philips Russia, Ul. Usatcheva 35A, 119048 MOSCOW,  
Tel. +7 095 755 6918, Fax. +7 095 755 6919

**Singapore:** Lorong One, Toa Payoh, Singapore 319762,  
Tel. +65 350-2538, Fax. +65 251-6500/250-6010

**Slovakia:** see Austria

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**South Africa:** S.A. PHILIPS Pty Ltd., 195-215 Main Road  
Martindale, 2092 JOHANNESBURG, P.O. Box 7430 Johannesburg 2000,  
Tel. +27 11 470 5911, Fax. +27 11 470 5494

**South America:** Al. Vicente Pinzon, 173 - 6th floor,  
04547-130 Sao Paulo, SP - Brazil,  
Tel. +55 11 821 2333, Fax. +55 11 829 1849

**Spain:** Balmes 22, 08007 BARCELONA,  
Tel. +34 3 301 6312, Fax. +34 3 301 4107

**Sweden:** Kottbygatan 7, Akalla, S-16485 STOCKHOLM,  
Tel. +46 8 598 520 00, Fax. +46 8 632 2745

**Switzerland:** Allmendstrasse 140, CH-8027 ZÜRICH,  
Tel. +41 1 488 2686, Fax. +41 1 481 7730

**Taiwan R.O.C.:** 6th Floor, No. 96, Chien Kuo North Road, Sec.1,  
Taipei, Tel. +886 2 2134-2865, Fax. +886 2 2134-2874

**Thailand:** 209/2 Sanpavuth-Bangna Road, Prakanong, Bangkok 10260,  
Tel. +66 2 745-4090 x3261, Fax. +66 2 398-0793

**Turkey:** Talatpasa Cad. No. 5, 80640 GÜLTEPE/ISTANBUL,  
Tel. +90 212 279 2770, Fax. +90 212 282 6707

**Ukraine:** PHILIPS UKRAINE, 4 Patrice Lumumba str., Building B,  
Floor 7, 252042 KIEV, Tel. +380 44 264 2776, Fax. +380 44 268 0461

**United Kingdom:** Philips Semiconductors Ltd., 276 Bath Road, Hayes,  
MIDDLESEX UB3 5BX, Tel. +44 181 730 5000, Fax. +44 181 754 8421

**United States:** 811 East Arques Avenue, P.O. Box 3409, Sunnyvale,  
CA 94088-3409, Tel. +800 234 7381, Fax. +800 943 0087

**Uruguay:** see South America

**Vietnam:** see Singapore

**Yugoslavia:** PHILIPS, Trg N. Pasica 5/v, 11000 BEOGRAD,  
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