Multimode Fiber Optics

Series B

The New Generation group of connectors includes fibre optics in the series B which can be used in a wide range of applications including communications and medical instruments.

This multimode fibre optic system is available for single fibres in the series 0B and for multifibre cables or mixed fibre optic/electric (high and low voltage and coaxial) contacts in the series 2B, 3B, 4B and 5B, as well as elements for electro-optic emitters and detectors.

Characterized by a termination method of polishing with epoxy, these fibre optic connectors are adapted to the most used types of multimode fibres. The fixed sockets for TO-18 shells are available fitted with emitters (LED IR Ga As or IR (GaAl) As) or photodiode detectors (Si-PIN) which permit connections up to 3 kilometers with a transmission band of 20 MHz. These connectors can also be ordered without these elements.

The quide on the outer shell eliminates alignment errors which ensures excellent mating repeatability.

Mixed connectors combining fiber optic and signal contacts are also available. Please see LEMO's B/S series catalog for more information.

Model description

Single fibre

FGG Straight plug with key (G) and cable collet

PCG Fixed socket, short model, two nuts and cable collet (back panel mounting) with key (G).

PFG Fixed socket, nut fixing, with key (G) and cable collet (back panel mounting).

PHG Free socket with key (G) and cable collet

Multifibre and Mixed

EGG Fixed socket, nut fixing, with key (G) or keys (code A. L)

FGG Straight plug with key (G) or keys (code A . M) and cable collet

PFG Fixed socket, two nuts with key (G) or keys (code A .Ł) and cable collet (back panel mounting)

PHG Fixed socket with key (G) or keys (code A. L) and cable collet

PKG Fixed socket, nut fixing, with key (G) or keys (code A ..L) and cable collet

Electro - Optical Components

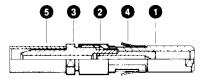
EEG Fixed socket, nut fixing (back panel mounting) with key (G).

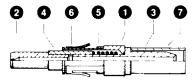
EGG Fixed socket, nut fixing, with key (G)

Part section showing internal components of a fibre optic contact

Female contact

- alignment tube
- 2 alignment ferrule
- 3 crimp back nut
- Clip
 - crimp ferrule





Male contact

- outer shell
- 2 alignment ferrule
- 3 crimp back nut4 sprung sleeve
- 5 spring
- 6 clip
- crimp ferrule

Technical characteristics

Material and treatment

Component	Material (standard)	Surfa Cu	ce treat	r'' _
<u> </u>		Cu	141	Cr
Outer shell and collet nut	Brass (ASTM C 385)	0.5	3	0.3
Latching sleeve	Special Brass	0.5	3	
Spring	Stainless steel	no	treatme	ent
Alignment ferrule	CuNiZn alloy	no treatment		
	CuNiZn alloy no treatm		treatme	ent
Alignment sleeve	PEEK (MIL-P-46183)	no treatment		ent
Crimp ferrule Brass (ASTM C 345)		0.5	3	ŗ
Locking washer	Bronze (ASTM C 521)	0.5	3	?
Other metallic parts	ther metallic parts Brass (ASTM C 385)		3	•
Strain relief	Polyurethane			

Surface treatment standards are as follows:

Nickel FS-QQ-N-290A Chrome FS-QQ-C-320B

Mechanical and climatical

Characteristics	Value	Standard	Method
Cable retention force	>100 N	MIL-STD-1344A	2009.1
Endurance	> 500 cycles	MIL-STD-1344A	2016
Fibre diameter	1	125 μm min.	•
Temperature range	- 20"	C + 80°°C (- 2°°F + 1	76°F)*

1N = 0.102 kg

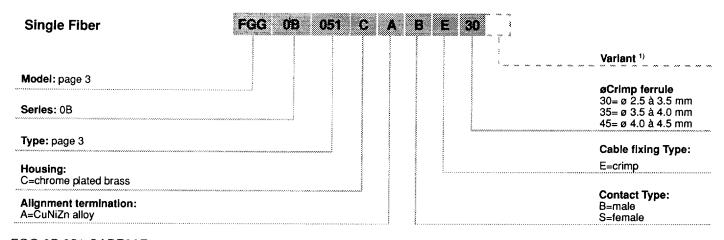
* Based on epoxy to be used.

Optical

Characteristics	Value
Insertion loss1)	< 1.5 dB
Repeatability	better than \pm 0.2 dB

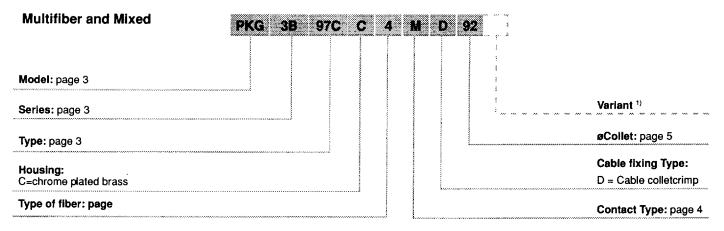
1) Depends on fibre type

Part number examples



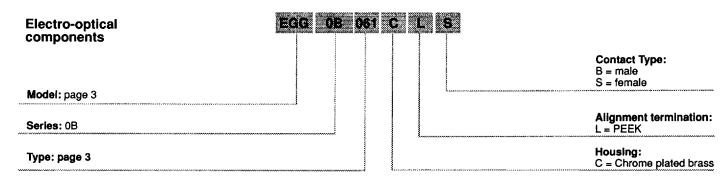
FGG.0B.051.CABE30R Straight plug with key (G) and cable collet, series 0B, single fibre for a silica/silica (50/125µm) fibre type, chrome plated brass housing, CuNiZn alloy alignment termination, male contact, for crimping to a cable with an OD ranging from 2.5 to 3.5 mm, red strain relief.

Note:
1) The bend reliefs are available in nine colors. The relationship between part number letter and color is to be found in the 'Accessories' section.



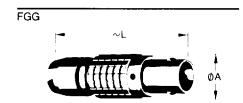
PKG.3B.97C.C4MD92 Fixed socket, nut fixing, with key (G) and cable collet, series 3B, mixed type with 2 optical fibres and 4 low voltage contacts, chrome plated brass housing, female fibre optic contacts for HCS (200/230µm) type fibre, and female crimp low voltage contacts, type D collet of 9.2 mm diameter.

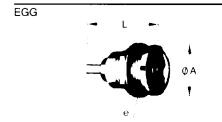
1) The plugs and sockets with cable collet can be supplied with a collet nut for fitting a cable bend relief. For ordering add a 'Z' in the variant position of the part number and order the bend relief separately as explained in the 'Accessories' section.

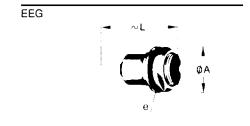


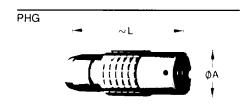
EGG.0B.061.CLS Fixed socket, nut fixing, with key (G), series 0B fitted with a IR (GaAl) As LED, chrome plated brass housing, PEEK alignment termination, female contact

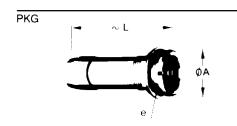
Models (see page 1 for model descriptions)

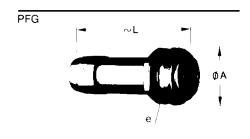












Madal	Dim			Series		
Model	Dim.	0B1)	2B	3B	4B	5B
FGG	Α	9.5	15.0	18.0	25.0	35.0
- 40	L	58.0	49.0	59.0	76.0	104.0
	Α	10.0	18.0	22.0	28.0	40.0
EGG	е	M9x0.6	M15x1	M18x1	M25x1	M35x1
	L	27.0	25.0	30.0	34.5	45.5
	Α	12.0	_	• • • • • • • • • • • • • • • • • • • •		-
EEG	e	M9x0.6	_			-
	L	27.0	_	-		
PHG	Α	9.5	16.5	19.0	26.0	36.0
FNG	L	57.0	47.0	56.0	73.0	99.0
	Α	12.0	18.0	22.0	28.0	40.0
PKG ²	e	M9x0.6	M15x1	M18x1	M25x1	M35x1
	L	27.0	47.0	56.0	73.0	99.0
	A	12.0	20.0	24.0	30.0	
PFG	е	M9x0.6	M15×1	M18x1	M25x1	_
	L	57.0	47.0	56.0	73.0	_

- The 0B connectors with cable collet are always delivered with a strain relief. The colour of which is to be specified in the 'variant' position of the part number.
- The part number for this model in the series 0B is PCG. This model has been specially designed to have pig tails (back panel mounting)

On request the PFG model is also available in the 5B series

Note: All dimensions are in millimetres

Types Single fibre



Ref.	Series	Tuno	Ο (μm)		
nei.		Туре	core	cladding	
051	İ	Si/Si	50.0	125	
001		Si/Si	62.5	125	
052	00	Si/Si	100	140	
053	OB	PCS	2	00	
054		HCS	200	230	
055		Si/Si	200	280	

Note: On request alignment terminations for other types of fibre can be developed.

Emitting diodes and receiving photodiodes

Ref.	Series	Component
060 061 066 099	0В	LED IR Ga As LED IR (GaAI) As photodiode Si PIN empty shell TO-18

Multifibre and Mixed: optical fibre + LV



	[: _ :	Low voltage								
Reference	Series	Optical fibre No	Contact No	Cont. O (mm)		ntact pe a E	Us (kV rms)	Us (kV dc)	Ue (kV rms)	Ue (kV dc)	Rated Cur. (A)
96A	ľ	1	2	0.9	•	•	0.33	0.50	1.0	1.50	8
96C	2B	1	4	0.7	•		0.40	0.60	1.2	1.80	5
96E].	1	6	0.7	•		0.30	0.40	0.8	1.20	4
07 A		2	_	_			_	_	_	_	-
97C	3B	2	4	0.9	•	•	0.40	0.60	1.2	1.80	8
97J]	2	10	0.7	•		0.20	0.28	0.6	0.85	5
07C		4	_	-			-	-	_		-
97L		2	12	0.9	•	•	0.40	0.60	1.2	1.80	4
97R	4B	2	16	0.9	•	•	0.40	0.60	1.2	1.80	4
97T][2	18	0.7	•		0.50	0.70	1.5	2.10	2
98L]:	3	12	0.7	•		0.30	0.50	1.0	1.50	2
07J	5B	10	_	_			-	-	-	-	-

Available: male and female contacts

On request: male and female contacts

Type of fibre - Contacts

Type of fibre

Ref.			0	(μm)
	nei.	type	core	cladding
i	1	Si/Si	50.0	125
1	'	Si/Si	62.5	125
	2	Si/Si	100	140
į	3	PCS	2	200
	4	HCS	200	230
	5	Si/Si	200	280

Note: On request alignment terminations for other types of fibre can be developed

Contact type

In the case of mono and multifibre connectors, the reference letter in the part number indicates the optical fibre contact. This letter refers to the low voltage contact in the case of mixed type connectors.

Mono & multifibre connectors Mixed connectors

Ref.	Contact type	Ref.	Contact type	
В	male for plugs	A	male solder	
	male for plugs female for sockets	С	male crimp	
J		! L	female solder	
		. М	female crimo	

Tooling

Polishing base for OB optical fibre contacts

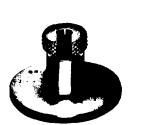


Part Number

DCS.91.236.0LC1)

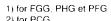
DCS.91.156.0LC2)

Polishing base for 2B-5B optical fibre contacts



Part Number

DCS.91.124.0LC



Crimping tool with dies for OB optical fibre contacts



Part Number DPA.99.445.2K

Crimping tool with dies for 2B-5B optical fibre contacts



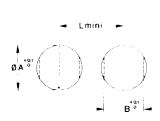
Part Number DPA.99.173.8K

Other tooling as well as accessories are available for fibre optic connectors. Please refer to the corresponding sections.

Note: All dimensions are in millimetres

Cut-out and mounting nut torque

Panel cut-out



Series		D	Torque		
		Α	В	L	(Nm)
0	В	9.1	8.3	13.5	5
2	В	15.1	13.6	21.5	9
3	В	18.2	16.7	27.0	18
4	В	25.2	23.6	34.0	25
5	В	35.2	33.6	44.0	35
1N =	0.102	Kg			

Collets

(Series B)



Reference		Series	Cable OD		
Туре	Ø	Selles	max.	min.	
D	21		2.0	1.5	
D	25		2.5	2.1	
D	31		3.0	2.1	
D	35	0B	3.5	3.0	
D	42		4.0	3.1	
D	52		5.0	4.1	
D	56		5.5	5.1	
М	21		2.0	1.5	
М	31		3.0	2.1	
М	42		4.0	3.1	
D	52		5.0	4.1	
D	62	2B	6.0	5.1	
D	72		7.0	6.1	
D	82		8.0	7.1	
D	92		9.0	8.1	
D	99	1	9.7	9.1	
М	52		5.0	4.1	
D	62	1	6.0	5.1	
D	72]	7.0	6.1	
D	82		8.0	7.1	
D	92	3B	9.0	8.1	
D	10][10.0	9.1	
D	11		11.0	10.1	
D	12		11.7	11.1	

	Reference		Reference Series		Cable OD		
M 72 M 82 M 92 D 10 D 12 D 13 D 15 D 16 D 13 D 11 D 13 D 13 D 11 D 13 D 13 D 13 D 15 D 15 D 13 D 15 D 15 D 17 D 19 D 21 D 23	Туре	Ø	Jenes	max.	min.		
M 82 M 92 D 10 D 12 D 13 D 15 D 16 D 11 D 13 D 13 D 11 D 13 D 15 D 13 D 13 D 15 D 15 D 15 D 15 D 15 D 17 D 19 D 21 D 23 8 0 7.1 11.5 9.6 17.5 15.6 19.5 17.6 21.5 19.6 23.5 21.6	М	62	1	6.0	5.1		
M 92 4B 9.0 8.1 D 10 4B 10.5 9.1 D 12 12.0 10.6 D 13 13.5 12.1 D 15 15.0 13.6 D 16 16.0 15.1 D 11 11.5 9.6 D 13 13.5 11.6 D 15 15.5 13.6 D 17 15.5 13.6 D 17 15.5 13.6 19.5 17.5 15.6 19.5 17.6 21.5 19.6 D 23 23.5 21.6	М	72		7.0	6.1		
D 10 48 10.5 9.1 D 12 12.0 10.6 D 13 13.5 12.1 D 15 15.0 13.6 D 16 16.0 15.1 D 11 11.5 9.6 D 13 13.5 11.6 D 15 15.5 13.6 D 17 5B 17.5 15.6 19.5 17.6 21.5 19.6 D 23 23.5 21.6	М	82		8.0	7.1		
D 12 D 13 D 13 D 15 D 16 D 11 D 13 D 13 D 13 D 15 D 13 D 15 D 15 D 17 D 19 D 21 D 23 D 23 D 23 D 23 12.0 10.6 13.5 11.6 15.5 13.6 17.5 15.6 19.5 17.6 21.5 19.6 23.5 21.6	М	92		9.0	8.1		
D 13 D 15 D 15 D 16 D 11 D 13 D 13 D 15 D 15 D 17 D 19 D 21 D 23 D 23 D 23 D 23 D 23 D 21 D 23	D	10	48	10.5	9.1		
D 15 D 16 D 16 D 11 D 13 D 15 D 15 D 17 D 19 D 21 D 23 D 23 D 23 D 23 15.0 15.5 15.5 13.6 17.5 15.6 19.5 17.6 21.5 19.6 23.5 21.6	D	12		12.0	10.6		
D 16 16.0 15.1 D 11 11.5 9.6 D 13 13.5 11.6 D 15 15.5 13.6 D 17 17.5 15.6 D 21 21.5 19.6 D 23 23.5 21.6	D	13		13.5	12.1		
D 11 D 13 D 15 D 15 D 17 D 19 D 21 D 23 11.5 9.6 13.5 11.6 15.5 13.6 17.5 15.6 19.5 17.6 21.5 19.6 23.5 21.6	D	15		15.0	13.6		
D 13 D 15 D 17 D 19 D 21 D 23 D 23 13.5 11.6 15.5 13.6 19.5 17.6 21.5 19.6 23.5 21.6	D	16		16.0	15.1		
D 15 D 17 D 19 D 19 D 21 D 23 D 23.5 21.6 23.5	D	11		11.5	9.6		
D 17 D 19 D 19 D 21 D 23 D 23 D 23 D 23	D	13		13.5	11.6		
D 19 5B 19.5 17.6 D 21 21.5 19.6 D 23 23.5 21.6	D	15		15.5	13.6		
D 19 D 21 D 23 D 23 23.5 21.6	D	17	ED	17.5	15.6		
D 23 23.5 21.6	D	19	28	19.5	17.6		
	D	21		21.5	19.6		
D 25 25.0 23.6	D	23		23.5	21.6		
	D	25		25.0	23.6		

Accessories Bend Relief

Part Number	Series	Cable OD	
Part Number	Series	max	min
GMA.0B.025.DG	0B	2.9	2.5
GMA.0B.030.DG		3.4	3.0
GMA.0B.035.DG		3.9	3.5
GMA.0B.040.DG		4.4	4.0
GMA.0B.045.DG		5.2	4.5
GMA.2B.040.DG	2B	4.5	4.0
GMA.2B.045.DG		5.0	4.5
GMA.2B.050.DG		5.5	5.0
GMA.2B.060.DG		6.5	6.0
GMA.2B.070.DG		7.5	7.0
GMA.2B.080.DG		9.0	8.0
GMA.3B.050.DG	3B	5.2	4.5
GMA.3B.070.DG		7.9	7.0
GMA.3B.080.DG		8.9	8.0
GMA.3B.090.DG		10.0	9.0
GMA.4B.080.DG		9.0	8.0
GMA.4B.010.DG		10.9	10.0
GMA.4B.011.DG	4B	11.9	11.0
GMA.4B.012.DG		13.0	12.0
GMA.4B.013.DG		14.5	13.0

Ref.	Color	Ref.	Color	
Α	blue	N	black	
В	white	R	red	
G	grey	S	orange	
J	yellow	V	green	
М	brown			

The last letter 'G' of the part number indicates a grey cable sleeve. For other colours, see adjacent table and replace letter 'G' by the letter of the colour required.