



Board (Standard Footprint) to Cable

.050"

9 thru 100 Contacts

Rugged Board Mount

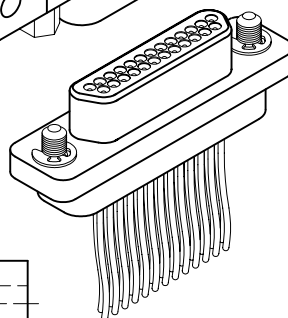
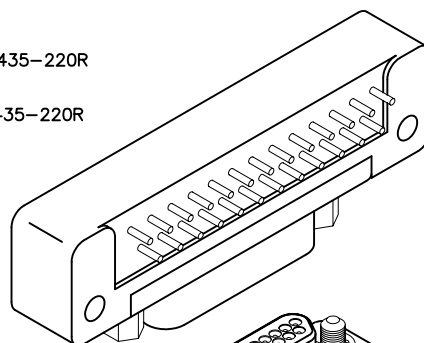
MK, ML

Rugged Cable

MM, MN

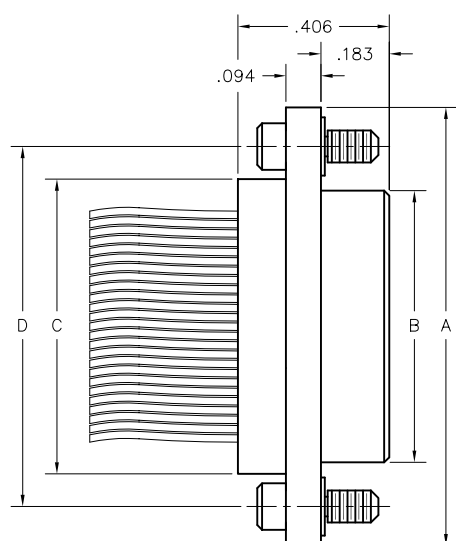
MK-283-025-435-220R
(METAL)

ML-281-025-435-220R
(PLASTIC)

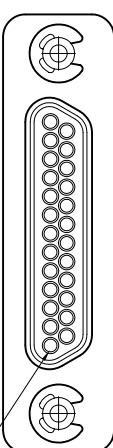


MM-213-025-161-41WQ
(METAL)

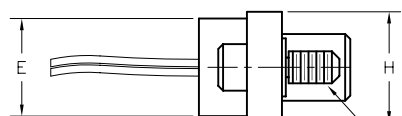
MN-211-025-161-41WQ
(PLASTIC)



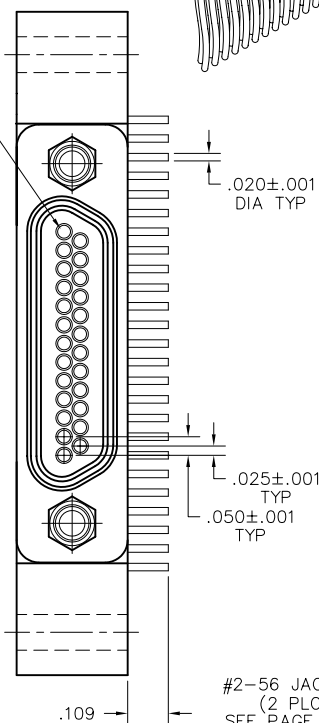
POSITION #1



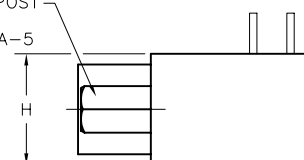
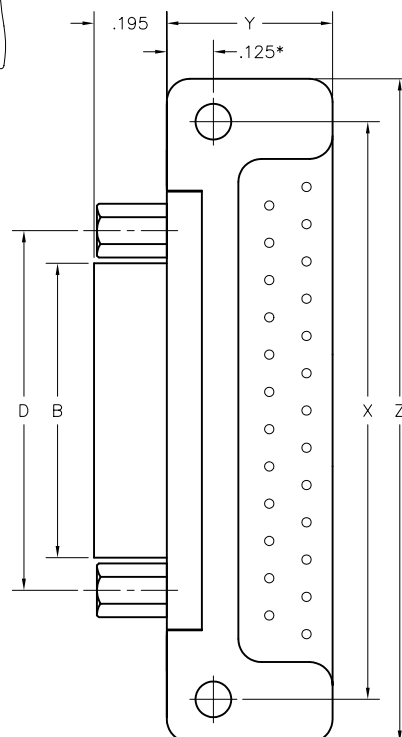
POSITION #1



#2-56 JACKSCREW
(2 PLCS)
SEE PAGE MA-5



#2-56 JACKPOST
(2 PLCS)
SEE PAGE MA-5



PLUG

RECEPTACLE

DIMENSIONS													
SIZE	CONTACT ROWS	A	B		C	D	E POTTING WELL MAX	H	X	Y MAX	Z MAX	HARDWARE	MOUNTING HOLE
			PLUG MAX	RCPT MAX									
9	2	.775	.334	.400	.390	.565	.270	.298	1.150	.455	1.390	#2-56 UNC THD (.092 DIA THRU)	.096 DIA OR #2-56 UNC THREADED INSERT
15		.925	.484	.550	.540	.715			1.300		1.540		
21		1.075	.634	.700	.690	.865			1.450		1.690		
25		1.175	.734	.800	.790	.965			1.550		1.790		
31		1.325	.884	.950	.940	1.115			1.800		2.040		
37		1.475	1.034	1.100	1.090	1.265			2.100		2.340		
51	3	1.425	.984	1.050	1.040	1.215	.310	.341	1.600	.565	1.875	#4-40 UNC THD (.147 DIA THRU)	.125 DIA OR #4-40 UNC THREADED INSERT
100	4	2.160	1.384	1.508	1.432	1.800	.360	.384	2.500	.665**	2.780		

* = .225 FOR "-05K" AND "0BJ" SPECIAL CODES (MIL-SPEC FOOTPRINT FOR 100 POSITION ONLY)

** = .765 MAX FOR "-05K" AND "0BJ" SPECIAL CODES (MIL-SPEC FOOTPRINT FOR 100 POSITION ONLY)

PLUG: MM-213-025-161-41WQ
RECEPTACLE: MK-283-025-435-220R
PLUG: MN-211-025-161-41WQ
RECEPTACLE: ML-281-025-435-220R
 XX-XXX-XXX-XXX-XXXX-XXX

PLUG
RECEPTACLE

SERIES	
MM .050" Rugged Metal I/O Connector	MK .050" Rugged Metal PC Board Mount Connector
MN .050" Rugged Plastic I/O Connector (MM & MN mate with MK, ML, MM, MN receptacles)	ML .050" Rugged Plastic PC Board Mount Connector (MK & ML mate with MK, ML, MM, MN plugs)

BODY	
2 2-Row (Sizes 9 thru 37)	2 2-Row (Sizes 9 thru 37)
3 3-Row (Size 51)	3 3-Row (Size 51)
4 4-Row (Size 100)	4 4-Row (Size 100)
BODY STYLE: 1 Plug, straight, with ears	BODY STYLE: 8 Receptacle, right angle, standard footprint, w/ mtg holes
BODY MATERIAL: 1 Polyphenylene Sulfide (MN only) 2 Polyphenylene Sulfide with electroless nickel shell 3 Polyphenylene Sulfide with electrodeposited cadmium shell ☒ 4 Polyphenylene Sulfide with hard anodized black shell 5 Polyphenylene Sulfide with stainless steel shell	BODY MATERIAL: 1 Polyphenylene Sulfide (ML only) 2 Polyphenylene Sulfide with electroless nickel shell 3 Polyphenylene Sulfide with electrodeposited cadmium shell ☒ 4 Polyphenylene Sulfide with hard anodized black shell 5 Polyphenylene Sulfide with stainless steel shell

SIZE	
XXX 009, 015, 021, 025, 031, 037, 051, 100	XXX 009, 015, 021, 025, 031, 037, 051, 100

CONTACTS	
TYPE CONTACTS/TERMINATIONS: 11 Pin, straight, solder cup 14 Pin, straight, .500" pigtails (.018 dia) 15 Pin, straight, 1.000" pigtails (.018 dia) 16 Pin, straight, crimped wire	TYPE CONTACTS/TERMINATIONS: 43 Socket, right angle, PCB leads, .109" 44 Socket, right angle, PCB leads, .140" 45 Socket, right angle, PCB leads, .172"
PLATING OPTIONS: 1 50 µ" Au contacts (crimp wire) 3 50 µ" Au contacts: 10 µ" Au terminations (solder cup, pigtail) 5 50 µ" Au contacts; Sn/Pb alloy terminations (pigtail) ☒ 7 50 µ" Au contacts; SAC305 terminations (pigtail)	PLATING OPTIONS: 3 50 µ" Au contacts: 10 µ" Au terminations 5 50 µ" Au contacts; Sn/Pb alloy terminations ☒ 7 50 µ" Au contacts; SAC305 terminations

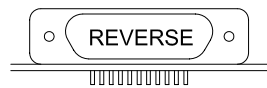
HARDWARE	
STYLE OF HARDWARE: 00 None 22 Two fixed jacknut assemblies (62*) 41 Two turning jackscrews, allen head, retaining ring (81*) 42 Two long turning jackscrews, allen head, retaining ring (82*) 43 Two turning jackscrews, slot head, retaining ring (83*) 44 Two long turning jackscrews, slot head, retaining ring (84*) 45 Two turning jackscrews, allen head, captivated** (85*) 99 Keying hardware, see options below (Body material 2, 3 and 4 only)	STYLE OF HARDWARE: 00 None 22 Two fixed jacknut assemblies (62*) 99 Keying hardware, see options below (Body material 2, 3 and 4 only)
POLARIZATION / WIRING: 00 None XX For wiring codes, see page MA-3 & MA-4	POLARIZATION / WIRING 0R Reversed body polarization

OPTIONS	
KSXX Two turning jackscrews. See page MA-6 for keying options (KJ*)	KPXX Two fixed jacknuts and interfacial sealing gasket. See page MA-6 for keying options (KN*)
	900 Interfacial sealing gasket
	05K Mil-Spec footprint (size 100 only)
	0B7 Threaded inserts and interfacial sealing gasket
	0BJ Mil-Spec footprint (size 100 only) with threaded inserts and interfacial sealing gasket

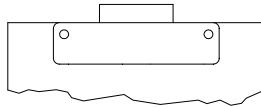
* = Use numbers or letters in parenthesis when ordering size 100.

** = Captive hardware is factory installed and non-removable.

☒ = Option not RoHS compliant



CONNECTOR MATING FACE



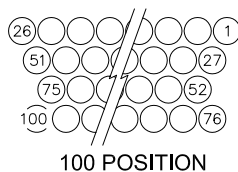
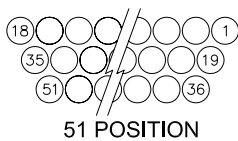
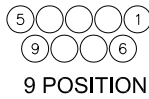
PC BOARD LAYOUT
COMPONENT SIDE



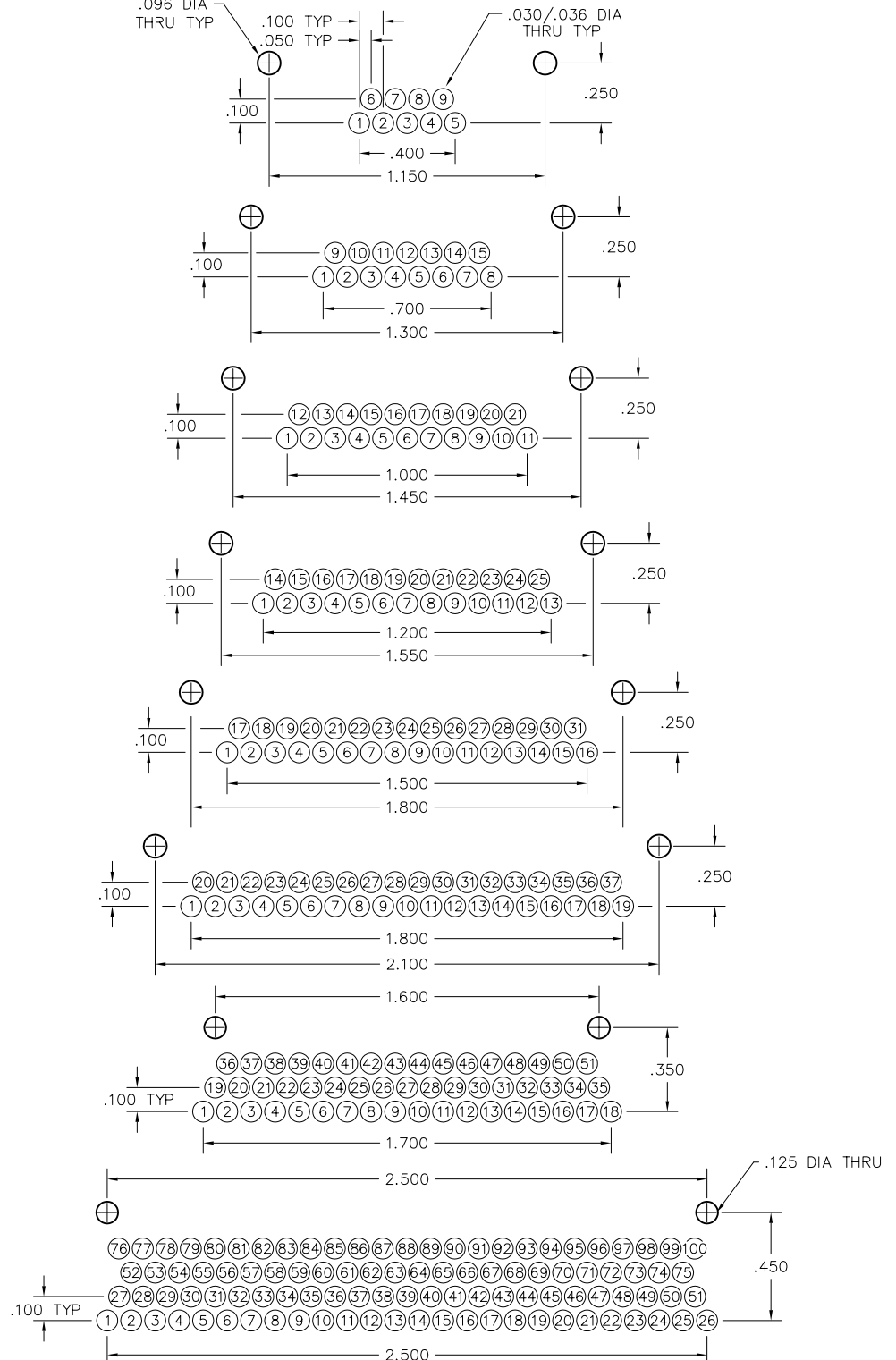
Recommended PC Board Layout

Right Angle, Standard Footprint
Reverse Polarization

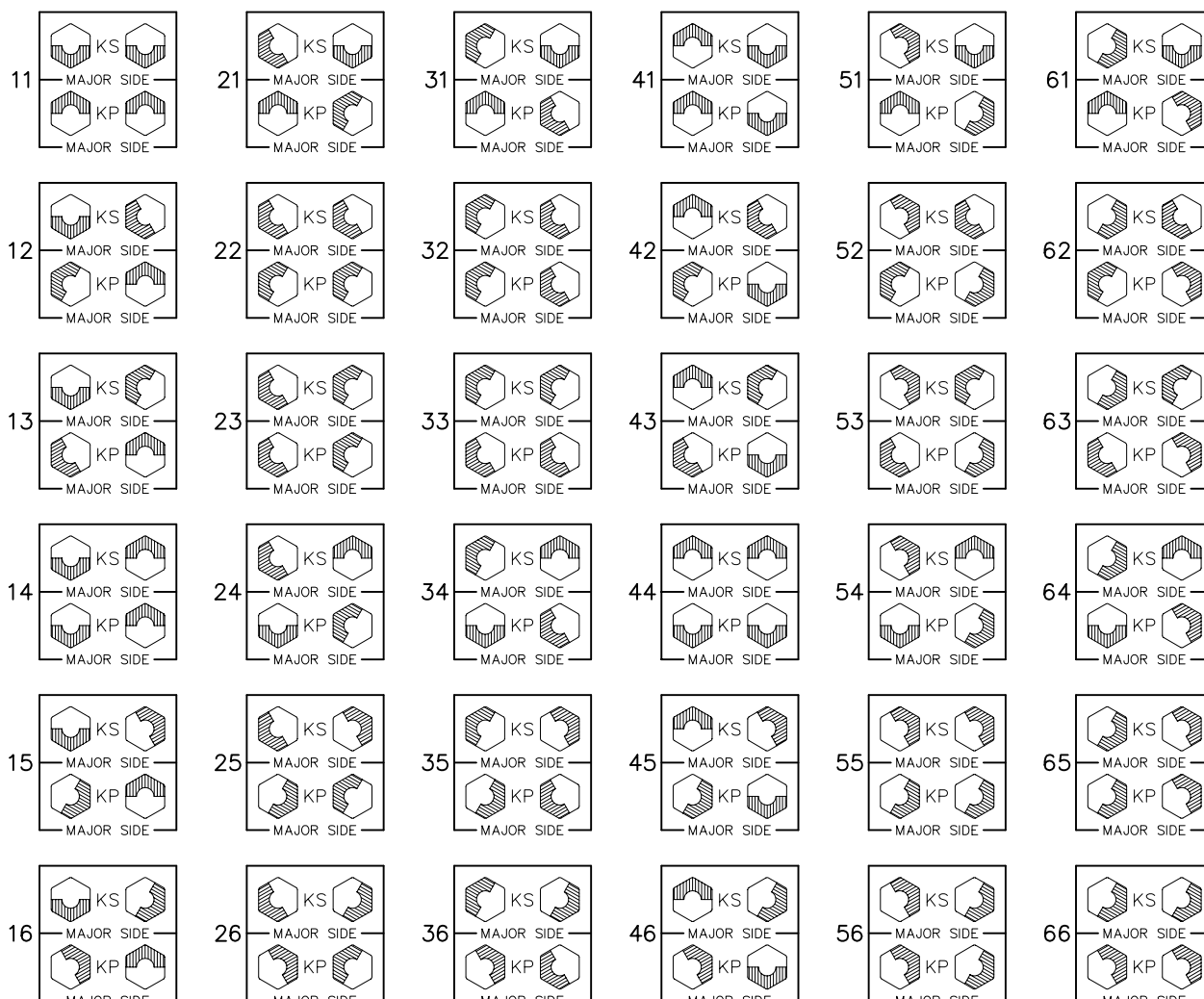
CONNECTOR
MATING FACE
(RECEPTACLE)



RECEPTACLE
PC BOARD LAYOUT
COMPONENT SIDE



Polarized Keying Hardware

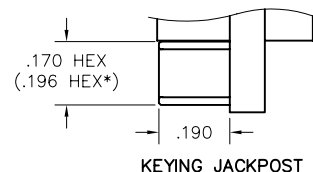
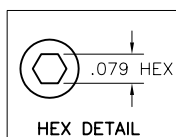
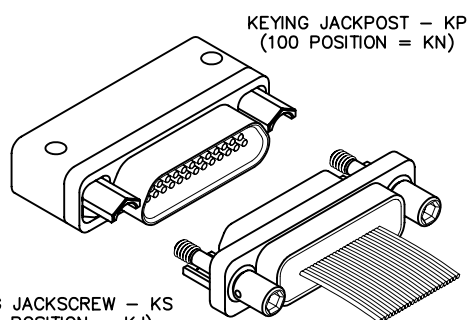


Select the appropriate two digit number above and include as the last two digits of the hardware code in the part number.
(Keying hardware is factory installed and non-removable).

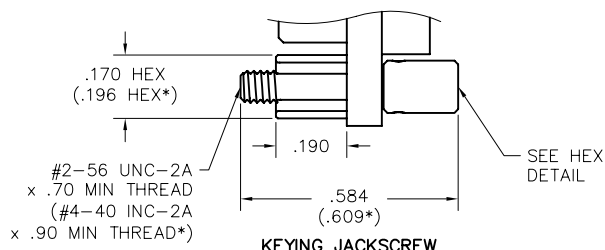
Example:

MM-213-025-161-99WA-KS11

MK-263-025-435-990S-KP11



KEYING JACKPOST



KEYING JACKSCREW

* = Dimensions for 100 position connectors