

DX SERIES

DX (1.27MM PITCH) SERIES HIGH-DENSITY I/O CONNECTOR

Scope

DX series high-density I/O connectors with bellow contacts are perfect for tomorrow's miniaturized electronic devices. This new 1.27 mm (0.050") interconnect design ensures positive locking, effortless coupling, terminal protection and EMI reduction in a miniaturized and rugged package. DX series offers you one of the most varied

and complete lines of High-Density connectors in the world, i.e. IDC, Solder and with Co-axial contacts for the plug and right angle dip, straight dip, IDC and with Co-axial contacts for the receptacle. Available in 20, 28, 36, 50, 60, 68, 80, 100 and 132 way.

Features

1. 1.27 mm (0.050") contact spacing conserves valuable board space and permits ultra-high density designs.
2. Bellow contacts create smooth and precise mating and unmating.
3. Unique shell design assures first make/last break grounding and overall noise protection.
4. IDC termination allows quick and low cost termination to AWG #28 & #30 wires.
5. Interchangeable wire cover/protector enables easy variation between discrete wire or ribbon cable.
6. Backshell and receptacle shell are made of die-cast zinc alloy to reduce the penetration of external EMI noise.
7. Easy to use 'One-Touch' and 'Screw' locking mechanisms assure quick and easy 'positive' closures every time.
8. Termination method is available in IDC, Soldering, Right Angle Dip, Straight Dip and SMT.
9. DX with 3 cavities and 2 cavities for Co-axial contacts are newly introduced to meet the needs of high speed data transmission.
10. Shielded Plug-in type for interface between 2 Units available.

Applications

Office Automation, Communications Equipment Control, Factory Automation, Home Automation and other commercial applications needing high density interconnections.

Specifications

Items	Standard value
Current capacity	0.5A
Rated voltage	AC125V
Insulation resistance	250M Ω or more at DC100V
Contact resistance	30m Ω or less at DC100mA
Withstanding voltage	AC300Vr.m.s. for 1 minute

Material & Finish

Parts	Materials	Finish
Plug shell	Zinc alloy die-cast	Silver finish
Receptacle shell	Zinc alloy die-cast	Nickel plating
Insulator	PBT resin or equivalent*	Black, UL94V-0
Pin contact	Copper alloy	Selective gold plating
Socket contact	Copper alloy	Selective gold plating

* To identify DX30A, DX31A, DX32A & DX33A for AWG #28, natural color is partially used in the insulator.

Applicable cable

I/O cable (Discrete wire)		
Conductor size	AWG #30	AWG #28
Conductor information	7/0.1	7/0.127
Insulator outer dia.	ϕ 0.5	ϕ 0.58
UL style cables	UL20276 and UL2789	

Ribbon cable (flat & slit)	
Conductor size	AWG #28
Conductor information	19/0.08
Cable thickness	0.9
UL style cables	UL2651, UL2734, UL20012

Ordering Information

• Receptacle Connector

DX	10	※	※	—	50	S	※	—	※
(1)	(2)	(3)	(5)		(6)	(7)	(12)		(8)

• Plug Connector

DX	30	A	※	—	50	P	—	※
(1)	(2)	(4)	(5)		(6)	(7)		(8)

• Co-axial Connector

DX	30	A	J	—	26	P	—	CP3
(1)	(2)	(4)	(5)		(10)	(7)		(8)

DX	10	J	—	0	SE	—	CR3	/	A
(1)	(2)	(5)		(10)	(7)		(8)		(11)

• SMT Connector

DX	10	S	—	60	S	—	SG
(1)	(2)	(13)		(6)	(7)		(8)

DX	30	A	—	60	P	—	PG
(1)	(2)	(4)		(6)	(7)		(8)

• Accessories

DX	—	50	—	CV
(1)		(6)		(9)

- (1) Series Number : DX
- (2) Connection Type
 - 10 : Right Angle Dip
 - 20 : Straight Dip
 - 30 : IDC for discrete thin wire (AWG #28 and #30)
 - 31 : IDC for discrete wire laminated (AWG #28 and #30)
 - 32 : IDC for slit ribbon cable (AWG #28)
 - 33 : IDC for flat ribbon cable (AWG #28)
 - 40 : Solder
- (3) Lock Type
 - Blank : One Touch Lock
 - A : Screw Lock
- (4) Applicable Wire
 - Blank : AWG #30
 - A : AWG #28
- (5) Variation
 - Blank : Standard
 - J : Co-axial contact included
- (6) Number of Pins: 20, 28, 36, 50, 68, 100, 132
(Co-axial contact included: 26)
- (7) Types of Opening
 - P : Plug connector
 - S : Receptacle connector
 - SW : Receptacle connector (double layer)
- (8) Variation
 - Blank : Standard
 - CR3 : 3 co-axial contacts provided (Receptacle)
 - CP3 : 3 co-axial contact holes provided (Plug)
 - LNA : Screw lock mechanism (Receptacle)
 - PG : Plug-in (Plug)
 - SG : Plug-in (Receptacle)
- (9) Accessories
 - CV : Straight cable entry case (One-touch lock type)
 - CV1 : Straight cable entry case (Screw lock type)
 - CV3 : Straight cable entry case (Over mode type)
 - DC : Dust cap (Semi-hard, for one-touch lock)
 - DC1 : Dust cap (Semi-hard, for screw lock)
 - DC2 : Dust cap (Soft, for screw lock)
- (10) No. of signal terminals :
 - 0 : 26
- (11) Shell size
 - No symbol : 50 pins
 - A : 20 pins
- (12) PCB mounting method
 - Blank : Standard
 - E : with Lock pin
- (13) Surface Mount
 - S : SMT

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■ DX Series variations

● One-touch lock I/O connector

[Receptacle]

DX10-***S (Right angle dip)
DX10-20SE (Right angle dip, lock pin type)

DX20-***S (Straight dip)

DX30A, 31A-***S (IDC type for fine wire)
DX32A, 33A-***S (IDC type for ribbon cable)

Right angle dip
DX10-50SW (50 pin double layer type)

[Plug]

DX30, 31-***P (IDC type)
DX30A, 31A-***P (IDC type)

DX10-***P (Solder type)

[Cover]

DX-***CV (Die cast cover)
DX-***CV3 (Overmold cover)

[Dust cap]

DX-***DC

● Screw lock I/O connector

[Receptacle]

DX10A-***S (Right angle dip)
DX10A-100SE (Right angle dip, lock pin type)

DX20A-***S (Straight dip)

DX30A, 31A-***S-LNA (IDC type for fine wire)
DX32A, 33A-***S-LNA (IDC type for ribbon cable)

Right angle dip
DX10A-68SW1 (68 pin double layer type)

[Plug]

DX30, 31-***P (Press fit type)
DX30A, 31A-***P (Press-fit type)

DX40-***P (Solder type)

[Cover]

DX-***CV1 (Die cast cover)

[Dust cap]

DX-100S-DC1
DX-***S-DC2

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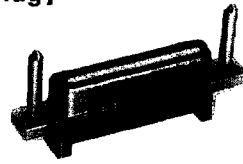
● Plug-in connector

[Receptacle]



DX30A-31A-***S-SG

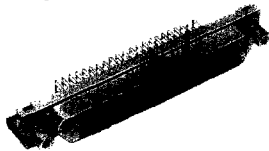
[Plug]



DX30A-31A-***P-PG

● Multipole (132 pins) Connector

[Receptacle]



DX10A-132S

[Plug]



DX30A-132P

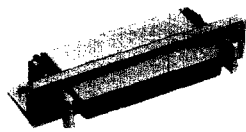
[Diecast shell]



DX-132-CV1

● I/O connector with co-axial contact

[Receptacle]



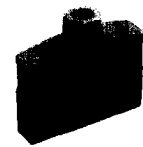
DX10J-26S-CR3 (Right angle dip)
DX20J-26S-CR3 (Straight dip)
DX10J-26S-CR2A

[Plug]



DX30AJ-26P-CP3 (HDC type)

[Over-mold shell]



DX-50-CV3

[Dust cap]



DX-50-DC

<Prevention of mis-insertion>

[Receptacle]



DX10J-0SE-CR3/A
DX10J1-0SE-CR3/A

[Plug]



DXJ-0P-CP3/A
DXJ1-0P-CP3/A

[Diecast shell]



DX-20-CV

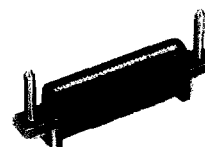
● SMT connector

[Receptacle]



DX10S-60S-SG

[Plug]

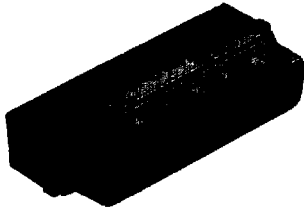


DX30A-60P-PG

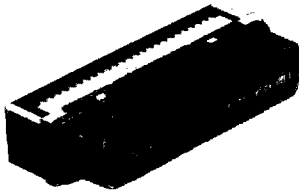
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1. IDC Plug Connector

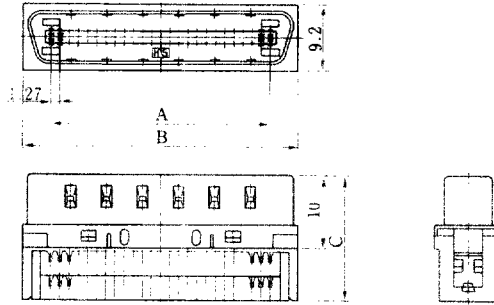
1.1 DX30, DX30A (AWG # 28 Discrete Thin Wire)



CL230-0011-5
DX30-50P



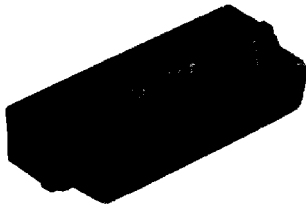
CL230-0025-0
DX30A-50P



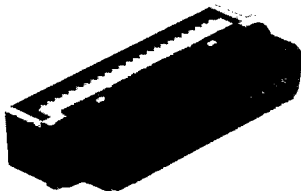
Unit: mm

HRS No.	No. of Pin	Part No.	Applicable cable	A	B	C
CL230-0008-0	20	DX30-20P	AWG # 30	11.43	19.18	17.2
CL230-0022-1		DX30A-20P	AWG # 28			
CL230-0009-3	28	DX30-28P	AWG # 30	16.51	24.26	17.2
CL230-0023-4		DX30A-28P	AWG # 28			
CL230-0010-2	36	DX30-36P	AWG # 30	21.59	29.34	17.2
CL230-0024-7		DX30A-36P	AWG # 28			
CL230-0011-5	50	DX30-50P	AWG # 30	30.48	38.23	17.2
CL230-0025-0		DX30A-50P	AWG # 28			
CL230-0012-8	68	DX30-68P	AWG # 30	41.91	49.66	17.2
CL230-0026-2		DX30A-68P	AWG # 28			
CL230-0013-0	80	DX30-80P	AWG # 30	49.53	57.28	17.2
CL230-0027-5		DX30A-80P	AWG # 28			
CL230-0014-3	100	DX30-100P	AWG # 30	62.23	69.98	18.2
CL230-0028-8		DX30A-100P	AWG # 28			

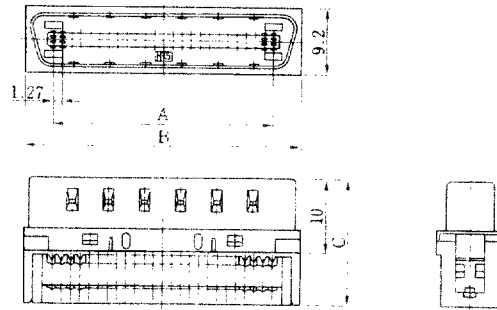
1.2 IDC Plug Connector DX31, DX31A (Discrete Wire Laminated)



CL230-0018-4
DX31-50P



CL230-0032-5
DX31A-50P

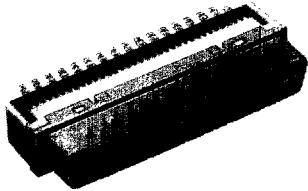


Unit: mm

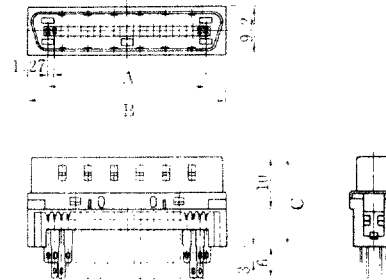
HRS No	No. of Pin	Part No.	Applicable cable	A	B	C
CL230-0015-6	20	DX31-20P	AWG # 30	11.43	19.18	17.2
CL230-0029-0		DX31A-20P	AWG # 28			
CL230-0016-9	28	DX31-28P	AWG # 30	16.51	24.26	17.2
CL230-0030-0		DX31A-28P	AWG # 28			
CL230-0017-1	36	DX31-36P	AWG # 30	21.59	29.34	17.2
CL230-0031-2		DX31A-36P	AWG # 28			
CL230-0018-4	50	DX31-50P	AWG # 30	30.48	38.23	17.2
CL230-0032-5		DX31A-50P	AWG # 28			
CL230-0019-7	68	DX31-68P	AWG # 30	41.91	49.66	17.2
CL230-0033-8		DX31A-68P	AWG # 28			
CL230-0020-6	80	DX31-80P	AWG # 30	49.53	57.28	17.2
CL230-0034-0		DX31A-80P	AWG # 28			
CL230-0021-9	100	DX31-100P	AWG # 30	62.23	69.98	18.2
CL230-0035-3		DX31A-100P	AWG # 28			

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1.3 DX40 (Solder)



CL230-0111-0
DX40-68P

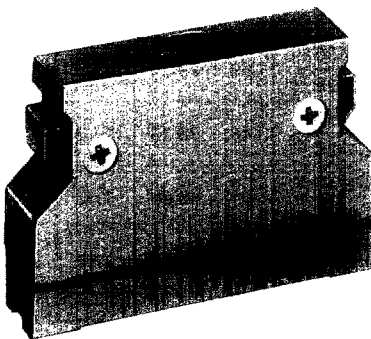


Unit: mm

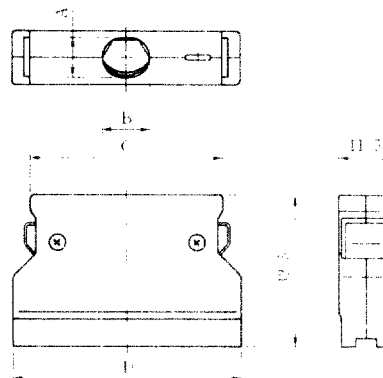
HRS No.	No. of Pin	Part No.	A	B	C
CL230-0107-2	20	DX40-20P	11.43	19.18	17.2
CL230-0108-5	28	DX40-28P	16.51	24.26	17.2
CL230-0109-8	36	DX40-36P	21.59	29.34	17.2
CL230-0110-7	50	DX40-50P	30.48	38.23	17.2
CL230-0111-0	68	DX40-68P	41.91	49.66	17.2
CL230-0112-2	80	DX40-80P	49.53	57.28	17.2
CL230-0113-5	100	DX40-100P	62.23	69.98	18.2

2. Shell

2.1 DX-**-CV (One Touch Lock)



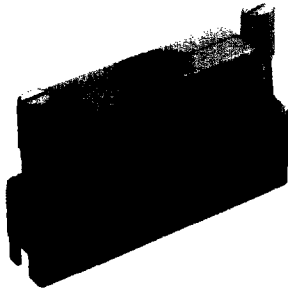
CL230-0039-4
DX-50-CV



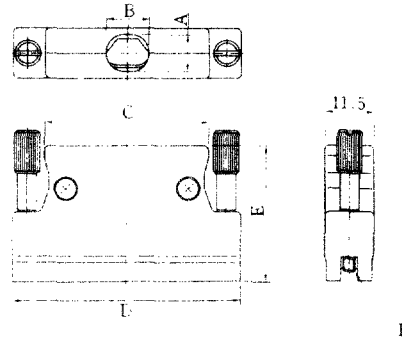
Unit: mm

HRS No.	No. of Pin	Part No.	A	B	C	D
CL230-0036-6	20	DX-20-CV	φ6.7		22.3	30.0
CL230-0037-9	28	DX-28-CV	φ7.5		27.38	35.08
CL230-0038-1	36	DX-36-CV	φ8.7		32.46	40.16
CL230-0039-4	50	DX-50-CV	8.5	10.0	41.35	49.05
CL230-0040-3	68	DX-68-CV	9.2	10.0	52.78	60.48
CL230-0041-6	80	DX-80-CV	8.5	12.5	60.4	68.1

2.2 DX-**-CV1 (Screw Lock)



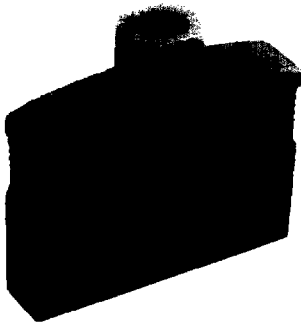
CL230-0058-9
DX-68-CV1



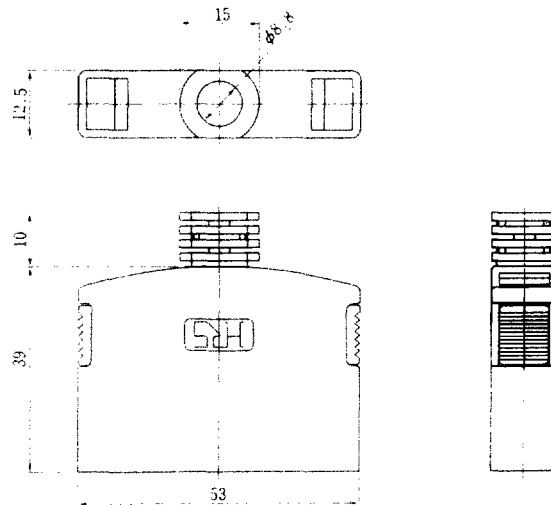
Unit: mm

HRS No.	No. of Pin	Part No.	A	B	C	D	E	F
CL230-0054-8	20	DX-20-CV1	6.0	8.0	19.2	34.2	32	M3 x 0.5
CL230-0055-0	28	DX-28-CV1	6.5	8.5	24.28	39.28	32	M3 x 0.5
CL230-0056-3	36	DX-36-CV1	7.5	9.0	29.36	44.36	32	M3 x 0.5
CL230-0057-6	50	DX-50-CV1	8.5	10.0	38.25	53.25	32	M3 x 0.5
CL230-0058-9	68	DX-68-CV1	8.5	11.0	49.68	64.68	32	M3 x 0.5
CL230-0059-1	80	DX-80-CV1	8.5	12.5	57.3	72.3	32	M3 x 0.5
CL230-0044-4	100	DX-100-CV1	8.5	14.0	60.0	85.0	38.9	M2.6 x 0.45

2.3 DX-50-CV3 (One Touch Lock, Overmold)



CL230-0147-7
DX-50-CV3



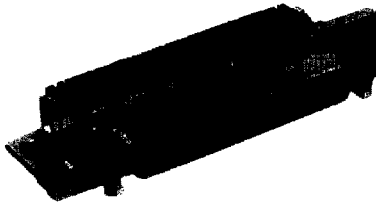
Unit: mm

HRS No.	No. of Pin	Part No.	A	B	C
CL230-0147-7	50	DX-50-CV3	8.8	15	53
CL230-0237-8	68	DX-68-CV3	9.6	14.9	64.43

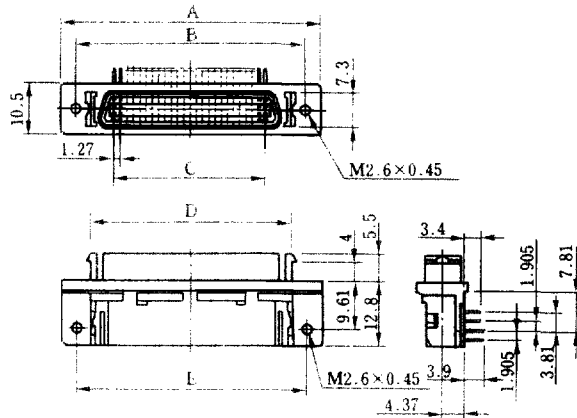
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3. Receptacle

3.1 DX10 (Right Angle Dip, One Touch Lock)



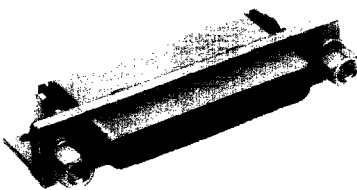
CL230-0004-0
DX10-50S



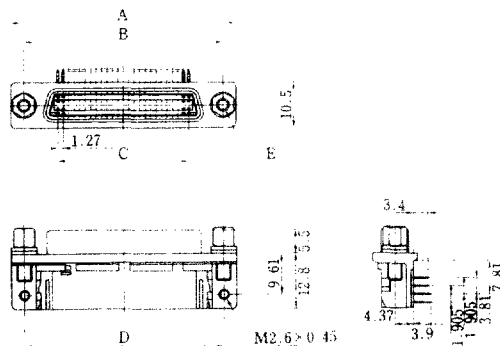
Unit: mm

HRS No.	No. of Pin	Part No.	A	B	C	D	E
CL230-0001-1	20	DX10-20S	33.4	27.4	11.43	21.6	27.4
CL230-0002-4	28	DX10-28S	38.48	32.48	16.51	26.68	32.48
CL230-0003-7	36	DX10-36S	43.56	34.56	21.59	31.76	37.56
CL230-0004-0	50	DX10-50S	52.45	46.45	30.48	40.65	46.45
CL230-0005-2	68	DX10-68S	63.88	57.88	41.91	52.08	57.88
CL230-0006-5	80	DX10-80S	71.5	65.5	49.53	59.7	65.5

3.2 DX10A (Right Angle Dip, Screw Lock)



CL230-0050-7
DX10A-50S



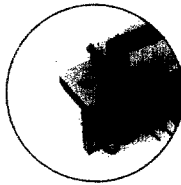
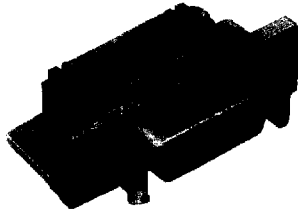
Panel Thickness	No. of Washer
t = 0.7 ~ 1.0	Each 2 pieces
t = 1.5 ~ 1.8	Each 1 piece

Unit: mm

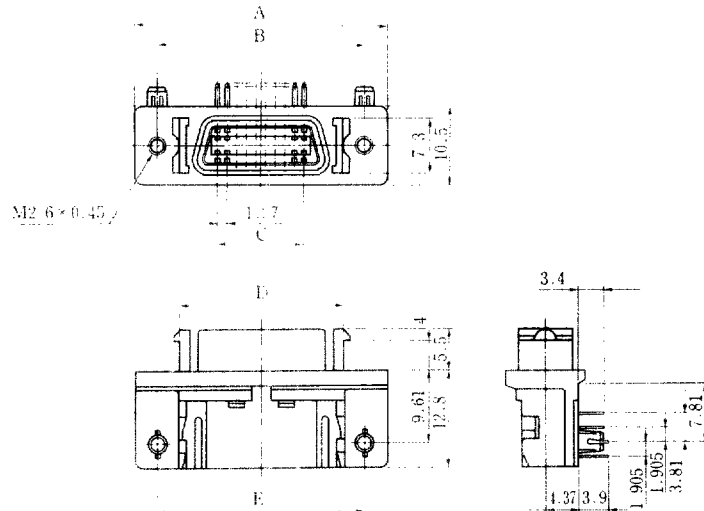
HRS No.	No. of Pin	Part No.	A	B	C	D	E
CL230-0047-2	20	DX10A-20S	33.4	27.4	11.43	27.4	M3 x 0.5
CL230-0048-5	28	DX10A-28S	38.48	32.48	16.51	32.48	M3 x 0.5
CL230-0049-8	36	DX10A-36S	43.56	37.56	21.59	37.56	M3 x 0.5
CL230-0050-7	50	DX10A-50S	52.45	46.45	30.48	46.45	M3 x 0.5
CL230-0051-0	68	DX10A-68S	63.88	57.88	41.91	57.88	M3 x 0.5
CL230-0052-2	80	DX10A-80S	71.5	65.5	49.53	65.5	M3 x 0.5
CL230-0043-1	100	DX10A-100S	84.2	78.2	62.23	78.2	M2.6 x 0.45

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3.3 DX10-※※SE (Right Angle Dip, One Touch Lock, Lock Pin)



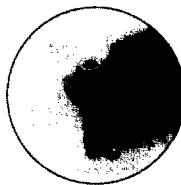
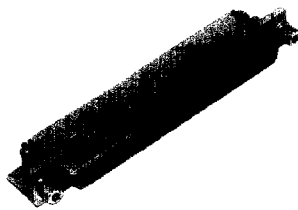
CL230-0274-4
DX10-20SE



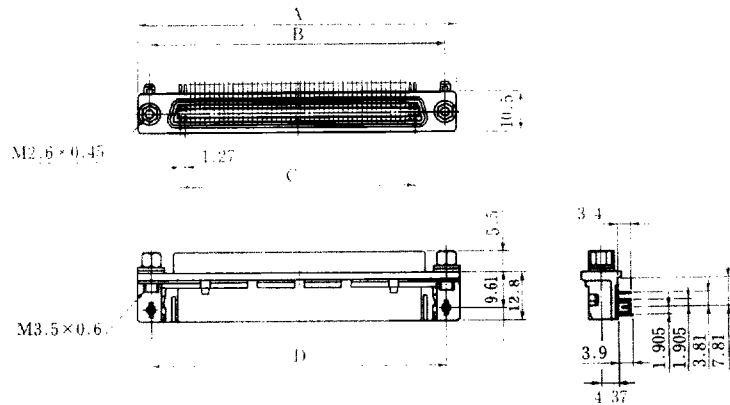
Unit: mm

HRS No.	No. of Pin	Part No.	A	B	C	D	E
CL230-0274-4	20	DX10-20SE	33.4	27.4	11.43	21.6	27.4

3.4 DX10A-※※SE (Right Angle Dip, Screw Lock, Lock Pin)



CL230-0262-5
DX10A-100SE

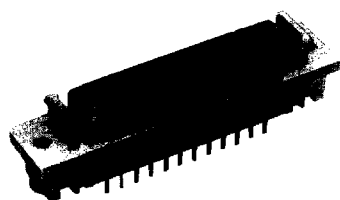


Unit: mm

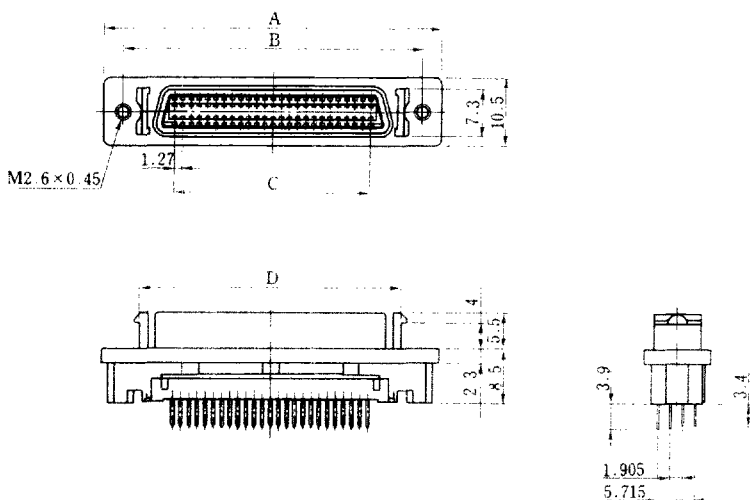
HRS No.	No. of Pin	Part No.	A	B	C	D
CL230-0212-5	100	DX10A-100SE	84.2	78.2	62.23	78.2

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3.5 DX20 (Straight Dip, One Touch Lock)



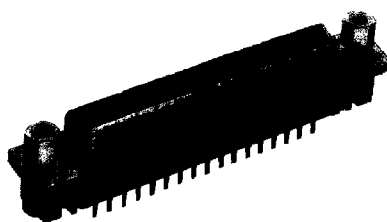
CL230-0068-2
DX20-50S



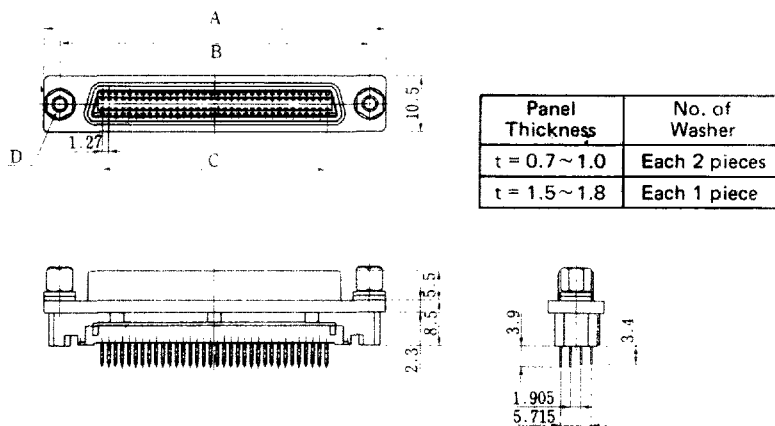
Unit: mm

HRS No.	No. of Pin	Part No.	A	B	C	D
CL230-0081-0	36	DX20-36S	43.56	37.56	21.59	31.76
CL230-0068-2	50	DX20-50S	52.45	46.45	30.48	40.65
CL230-0083-6	80	DX20-80S	71.5	65.5	49.53	59.7

3.6 DX20A (Straight Dip, Screw Lock)



CL230-0144-9
DX20A-68S



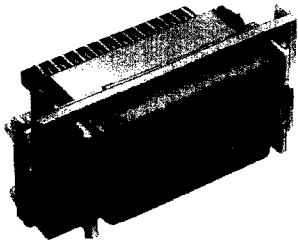
Panel Thickness	No. of Washer
t = 0.7 ~ 1.0	Each 2 pieces
t = 1.5 ~ 1.8	Each 1 piece

Unit: mm

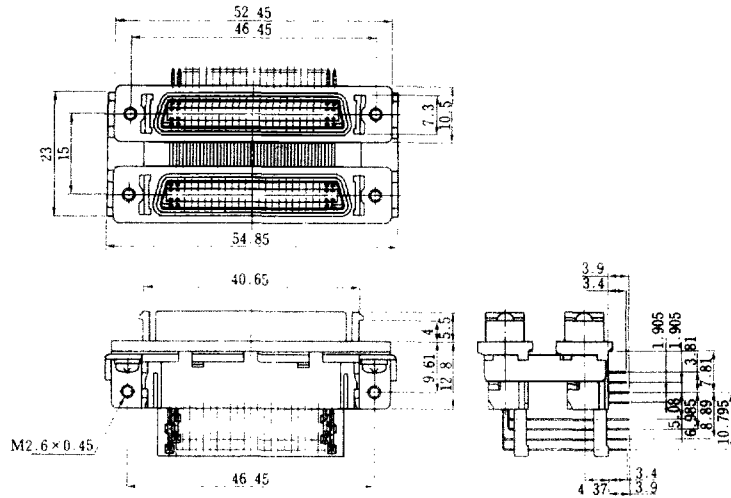
HRS No.	No. of Pin	Part No.	A	B	C	D
CL230-0156-8	36	DX20A-36S	43.56	37.56	21.59	M3 x 0.5
CL230-0272-9	50	DX20A-50S	52.45	46.45	30.48	M3 x 0.5
CL230-0144-9	68	DX20A-68S	63.88	57.88	41.91	M3 x 0.5
CL230-0158-3	80	DX20A-80S	71.5	65.5	49.53	M3 x 0.5
CL230-0084-9	100	DX20A-100S	84.2	78.2	62.23	M2.6 x 0.45

DX SERIES

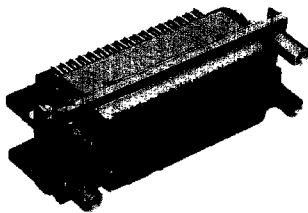
3.7 DX10-50SW (Right Angle Dip, One Touch Lock, Double Layer)



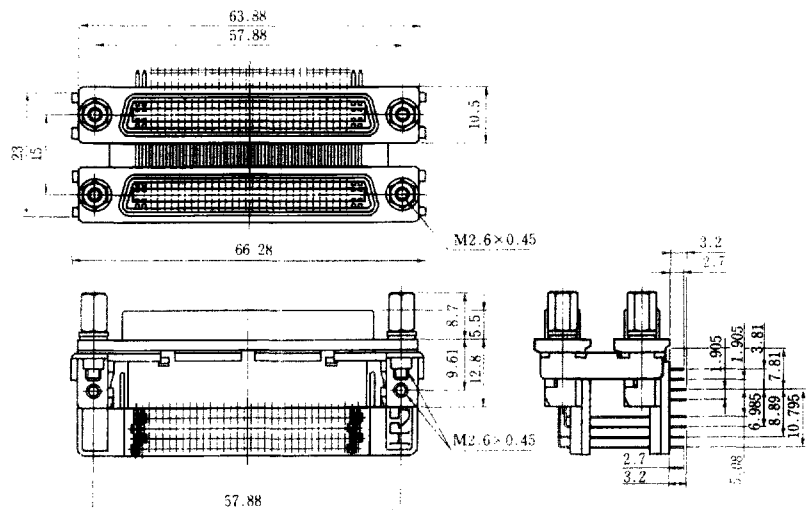
CL230-0069-5
DX10-50SW



3.8 DX10A-68SW1 (Right Angle Dip, Screw Lock, Double Layer)



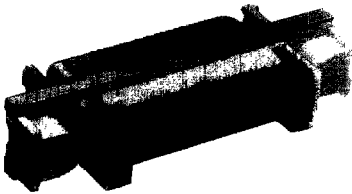
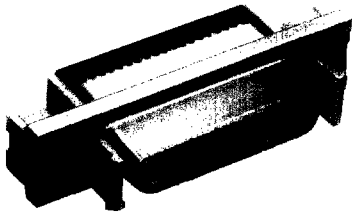
CL230-0240-2
DX10A-68SW1



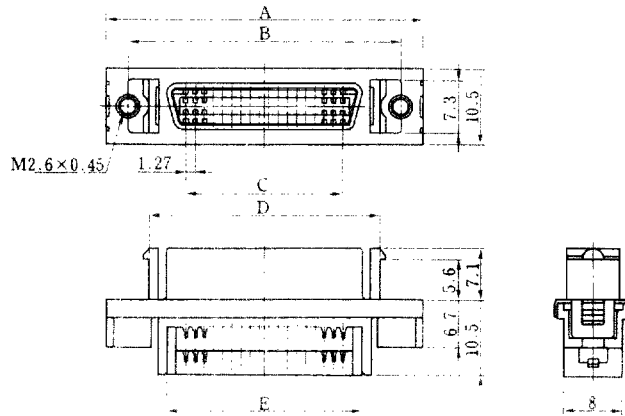
DX SERIES

4. Cable to Cable Connector

4.1 DX30A-※※S (Discrete Wire, Thin Cable, One Touch Lock)



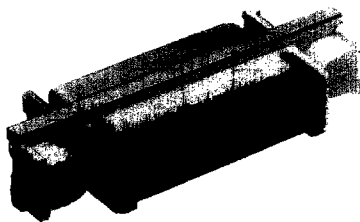
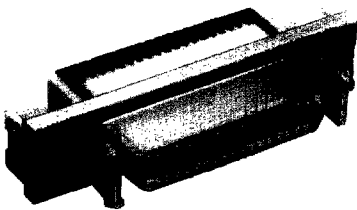
CL230-0185-6
DX30A-36S



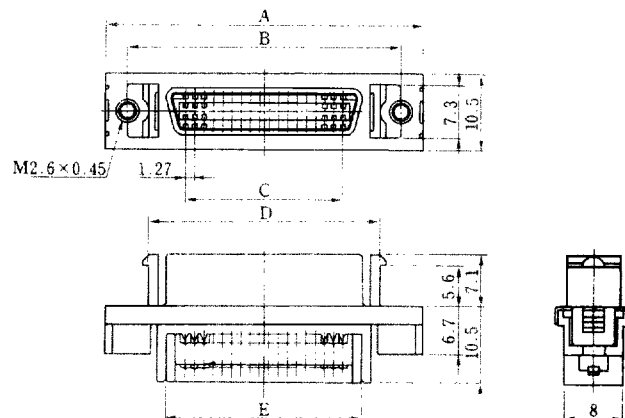
Unit: mm

HRS No.	No. of Pin	Part No.	A	B	C	D	E
CL230-0185-6	36	DX30A-36S	44.56	37.56	21.59	31.76	29.34
CL230-0186-9	50	DX30A-50S	53.45	46.45	30.48	40.65	38.23

4.2 DX31A-※※S (Discrete Wire Laminated, One Touch Lock)



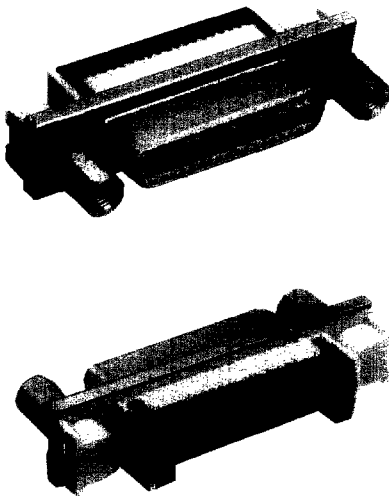
CL230-0141-0
DX31A-36S



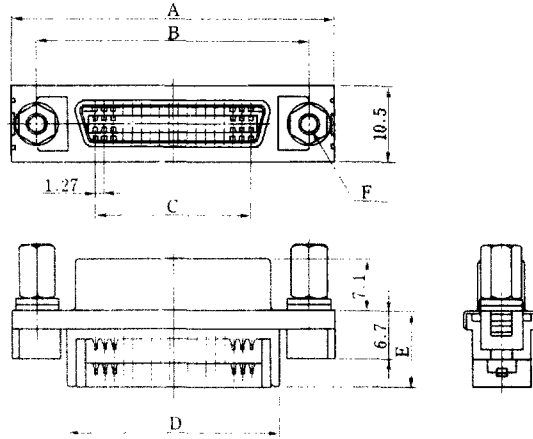
Unit: mm

HRS No.	No. of Pin	Part No.	A	B	C	D	E
CL230-0101-6	20	DX31A-20S	33.4	27.4	11.43	21.6	19.18
CL230-0141-0	36	DX31A-36S	44.56	37.56	21.59	31.76	29.34
CL230-0190-6	50	DX31A-50S	53.45	46.45	30.48	40.65	38.23

4.3 DX30A-※※S-LNA (Discrete Thin Wire, Screw Lock)



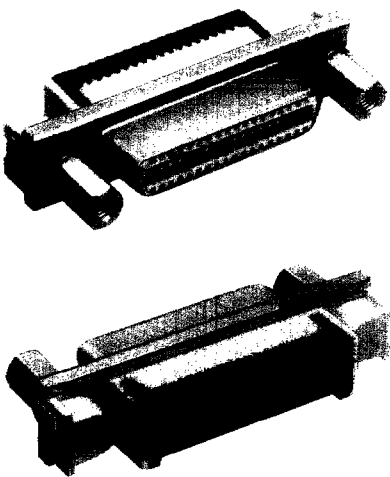
CL230-0167-4
DX30A-36S-LNA



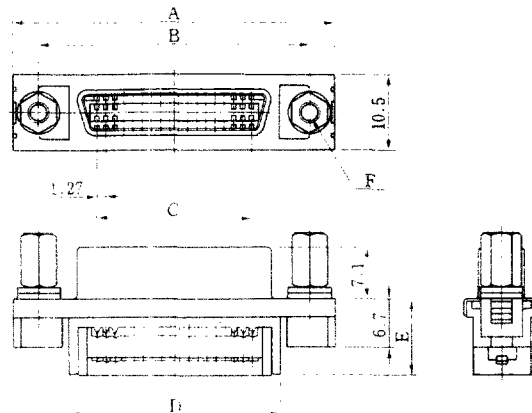
Unit: mm

HRS No.	No. of Pin	Part No.	A	B	C	D	E	F
CL230-0167-4	36	DX30A-36S-LNA	44.56	37.56	21.59	29.34	10.5	M3 x 0.5
CL230-0189-7	50	DX30A-50S-LNA	53.45	46.45	30.48	38.23	10.5	M3 x 0.5
CL230-0168-7	100	DX30A-100S-LNA	86.82	78.2	62.23	69.98	11.5	M2.6 x 0.45

4.4 DX31A-※※S-LNA (Discrete Wire Laminated, Screw Lock)



CL230-0217-0
DX31A-36S-LNA

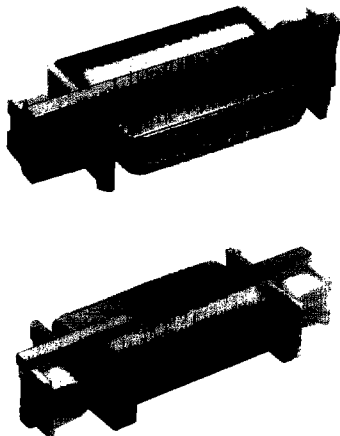


Unit: mm

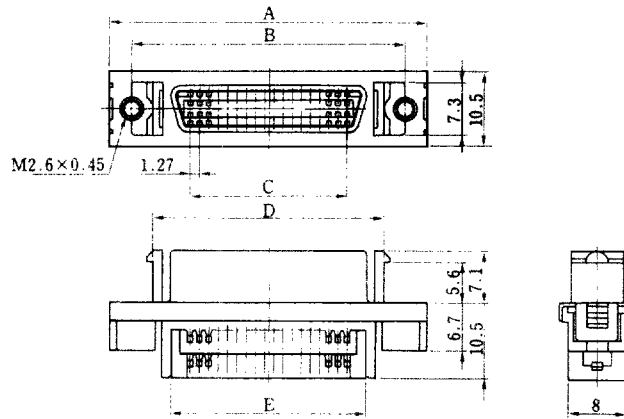
HRS No.	No. of Pin	Part No.	A	B	C	D	E	F
CL230-0217-0	36	DX31A-36S-LNA	44.56	37.56	21.59	29.34	10.5	M3 x 0.5
CL230-0193-4	50	DX31A-50S-LNA	53.45	46.45	30.48	38.23	10.5	M3 x 0.5
CL230-0086-4	100	DX31A-100S-LNA	86.82	78.2	62.23	69.98	11.5	M2.6 x 0.45

DX SERIES

4.5 DX32A-***S (Discrete Wire Laminated, One Touch Lock)



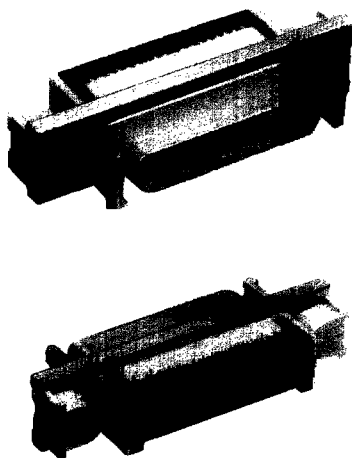
CL230-0195-0
DX32A-36S



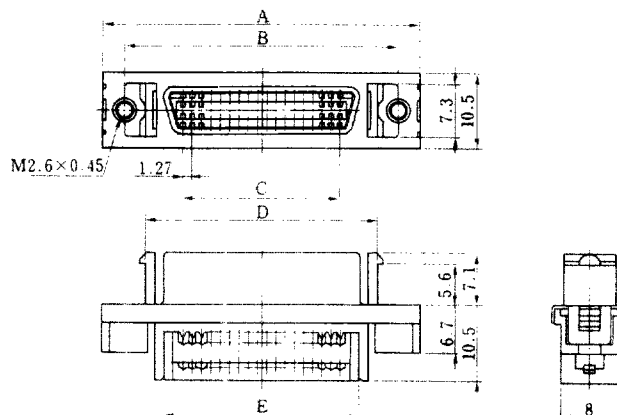
Unit: mm

HRS No.	No. of Pin	Part No.	A	B	C	D	E
CL230-0195-0	36	DX32A-36S	44.56	37.56	21.59	31.76	29.34

4.6 DX33A-***S (Flat Ribbon Cable, One Touch Lock)



CL230-0202-3
DX33A-36S

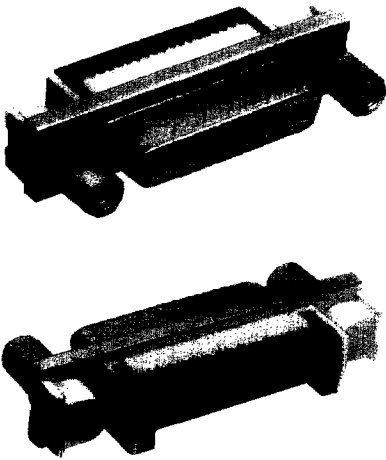


Unit: mm

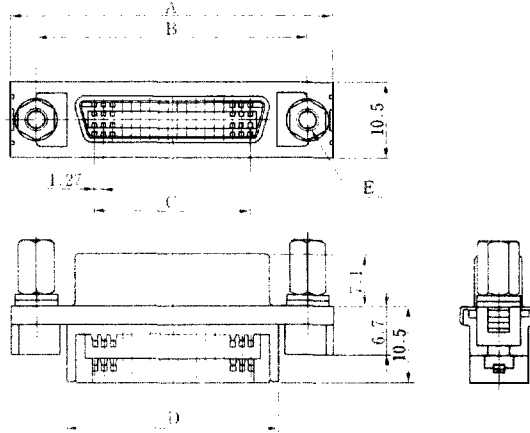
HRS No.	No. of Pin	Part No.	A	B	C	D	E
CL230-0202-3	36	DX33A-36S	44.56	37.56	21.59	31.76	29.34
CL230-0203-6	50	DX33A-50S	53.45	46.45	30.48	40.65	38.23

DX SERIES

4.7 DX32A-※※S-LNA (Slit Ribbon Cable, Screw Lock)



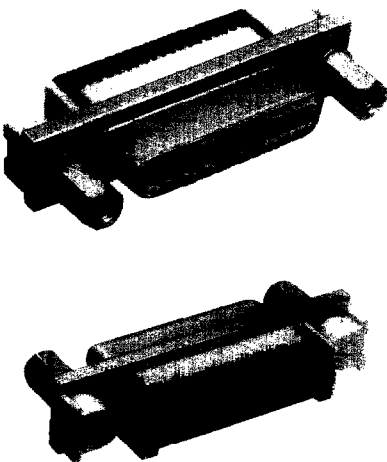
CL230-0169-0
DX32A-36S-LNA



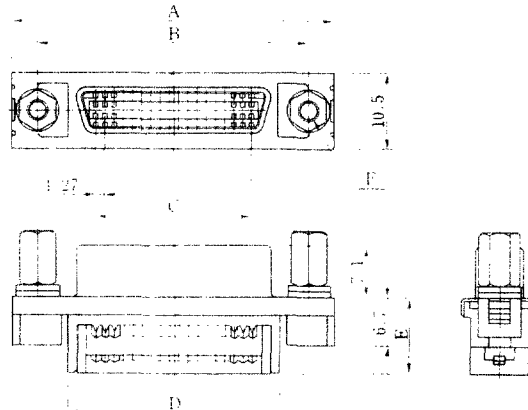
Unit: mm

HRS No.	No. of Pin	Part No.	A	B	C	D	E
CL230-0169-0	36	DX32A-36S-LNA	44.56	37.56	21.59	29.34	M3 x 0.5
CL230-0199-0	50	DX32A-50S-LNA	53.45	46.45	30.48	38.23	M3 x 0.5

4.8 DX33A-※※S-LNA (Flat Ribbon Cable, Screw Lock)



CL230-0170-9
DX33A-36S-LNA



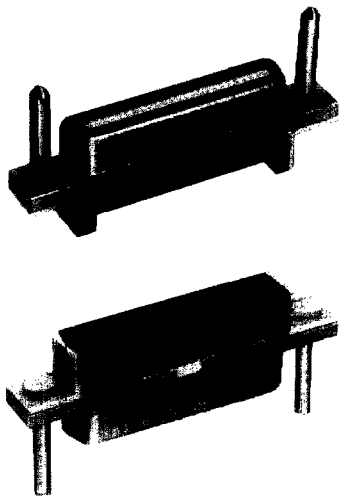
Unit: mm

HRS No.	No. of Pin	Part No.	A	B	C	D	E	F
CL230-0170-9	36	DX33A-36S-LNA	44.56	37.56	21.59	29.34	10.5	M3 x 0.5
CL230-0206-4	50	DX33A-50S-LNA	53.45	46.45	30.48	38.23	10.5	M3 x 0.5
CL230-0171-1	100	DX33A-100S-LNA	86.82	78.2	62.23	69.98	11.5	M2.6 x 0.45

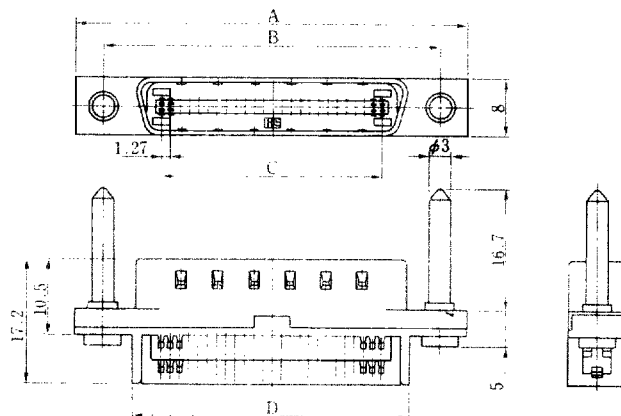
DX SERIES

5. Plug In Connector

5.1 DX30A-※※P-PG (Discrete Thin Wire)



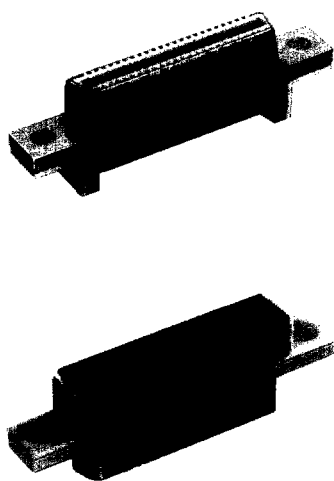
CL230-0152-7
DX30A-50P-PG



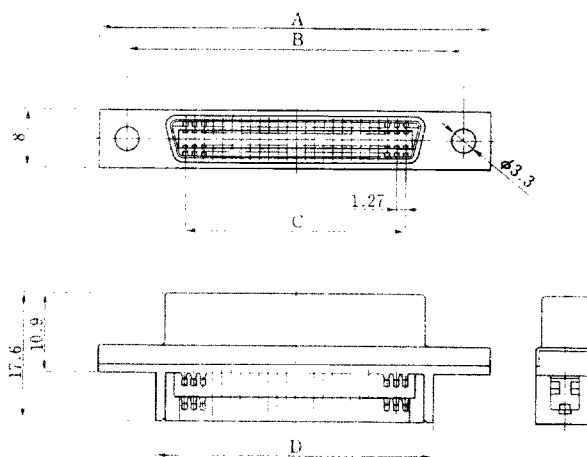
Unit: mm

HRS No.	No. of Pin	Part No.	A	B	C	D
CL230-0061-3	28	DX30A-28P-PG	40.0	32.48	16.51	24.26
CL230-0135-8	36	DX30A-36P-PG	45.08	37.56	21.59	29.34
CL230-0152-7	50	DX30A-50P-PG	53.97	46.45	30.48	38.23

5.2 DX30A-※※S-SG (Discrete Thin Wire)



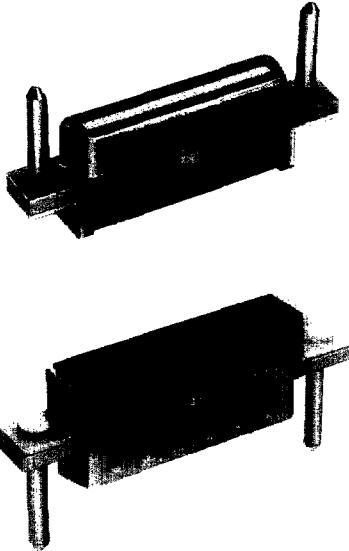
CL230-0153-0
DX30A-50S-SG



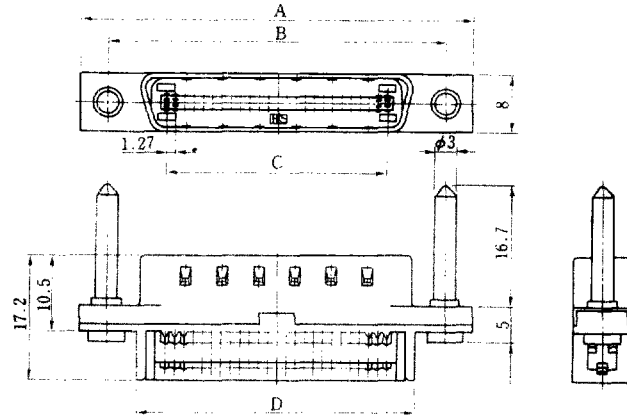
Unit: mm

HRS No.	No. of Pin	Part No.	A	B	C	D
CL230-0062-6	28	DX30A-28S-SG	40.0	32.48	16.51	24.26
CL230-0136-0	36	DX30A-36S-SG	45.08	37.56	21.59	29.34
CL230-0153-0	50	DX30A-50S-SG	53.97	46.45	30.48	38.23

5. 3 DX31A-※※P-PG (Discrete Wire Laminated)



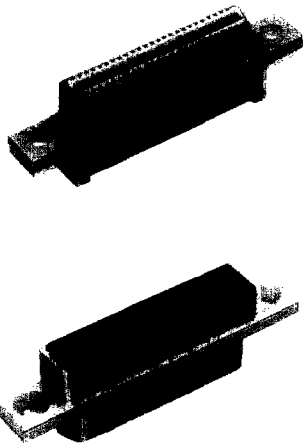
CL230-0162-0
DX31A-50P-PG



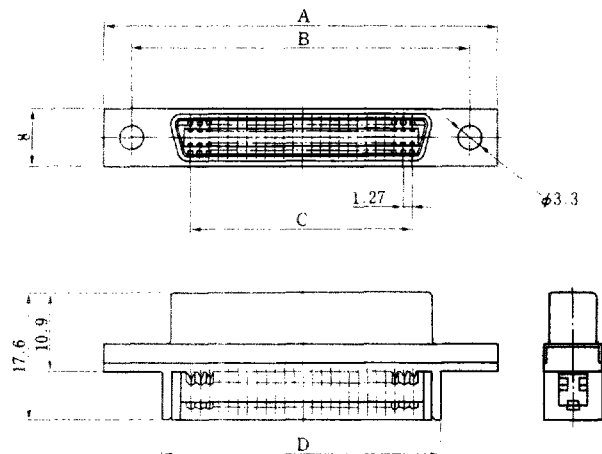
Unit: mm

HRS No.	No. of Pin	Part No.	A	B	C	D
CL230-0160-5	28	DX31A-28P-PG	40.0	32.48	16.51	24.26
CL230-0161-8	36	DX31A-36P-PG	45.08	37.56	21.59	29.34
CL230-0162-0	50	DX31A-50P-PG	53.97	46.45	30.48	38.23

5. 4 DX31A-※※S-SG (Discrete Wire Laminated)



CL230-0165-9
DX31A-50S-SG

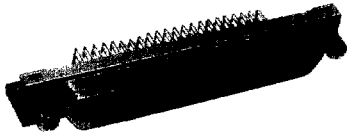


Unit: mm

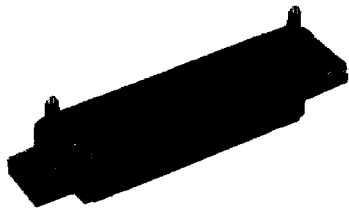
HRS No.	No. of Pin	Part No.	A	B	C	D
CL230-0163-3	28	DX31A-28S-SG	40.0	32.48	16.51	24.26
CL230-0164-6	36	DX31A-36S-SG	45.08	37.56	21.59	29.34
CL230-0165-9	50	DX31A-50S-SG	53.97	46.45	30.48	38.23

DX SERIES

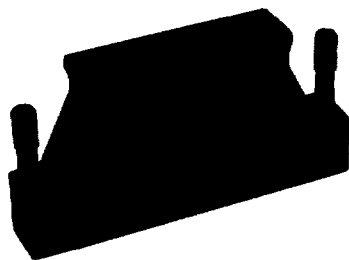
6. Multipole Connector (132 pins)



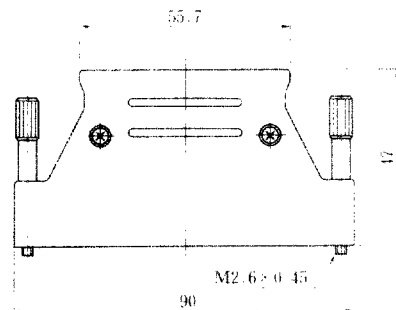
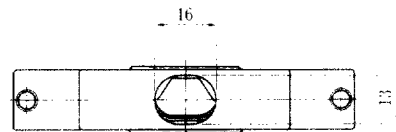
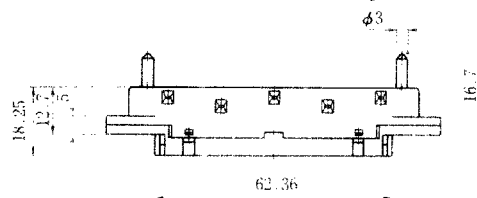
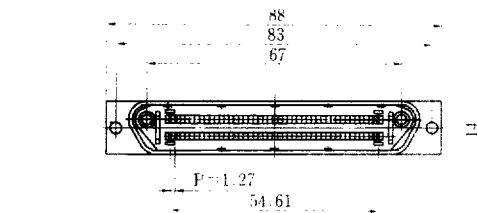
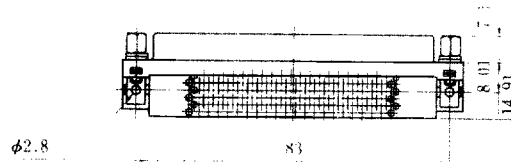
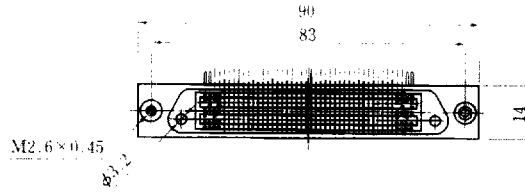
CL230-0225-9
DX10A-132S



CL230-0224-6
DX30A-132P



CL230-0232-4
DX-132-CV1

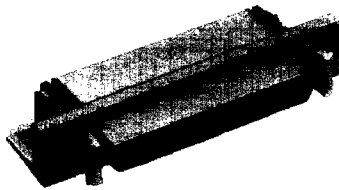


7. Co-axial Connector

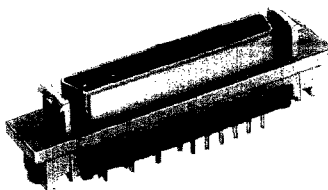
7.1 Co-axial, Signal Terminal Connector



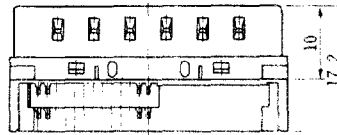
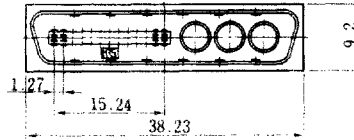
CL230-0148-0
DX30AJ-26P-CP3



CL230-0063-9
DX10J-26S-CR3

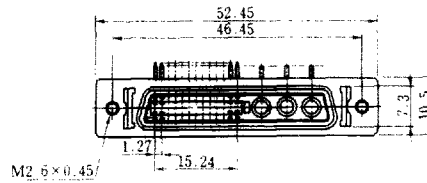


CL230-0064-1
DX20J-26S-CR3

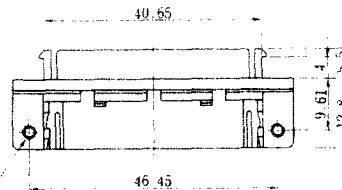


Applicable coaxial contact
CL313-0282-5
MJ-P-1.5CV(01)

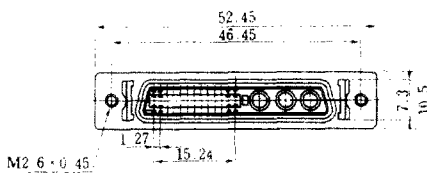
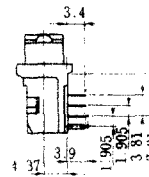
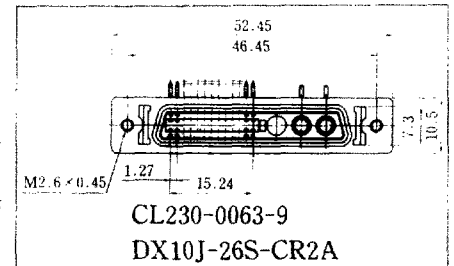
Applicable Cable
Sumitomo Electric Industrial Co., Ltd.
UL20121 (80°C, 30V)
Complex 29 pins cable with double shield
(Light Beige)



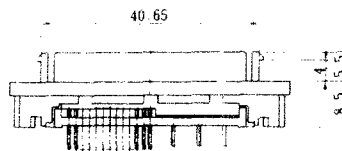
M2.6 x 0.45



M2.6 x 0.45



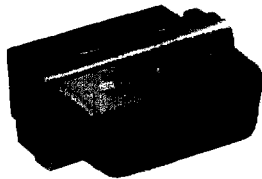
M2.6 x 0.45



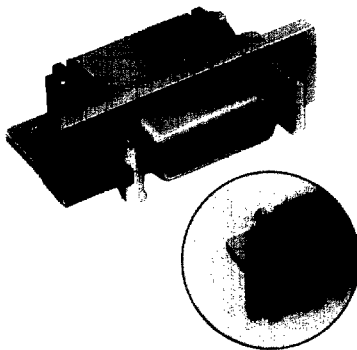
1.905
1.905
5.715

DX SERIES

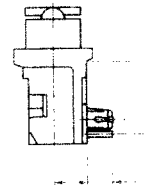
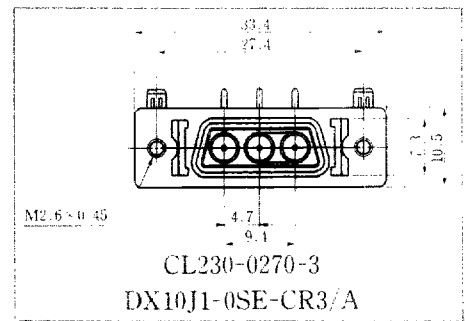
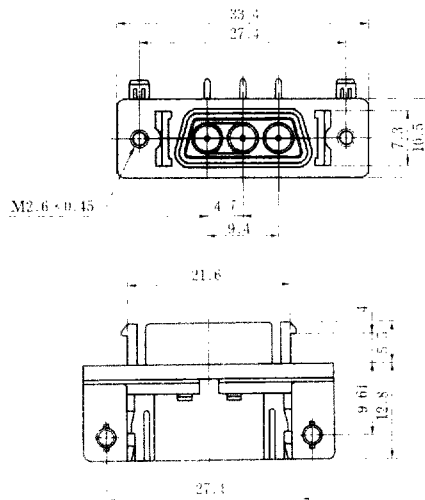
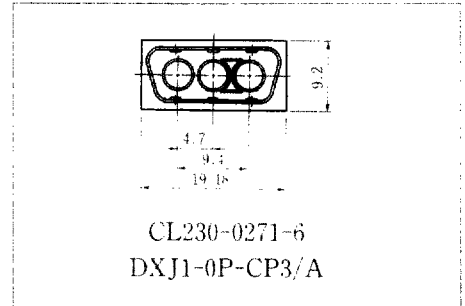
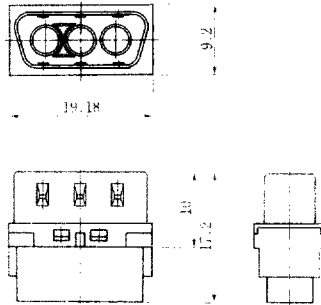
7.2 Co-axial Connector (Prevention of Mis-insertion)



CL230-0269-4
DXJ-0P-CP3/A

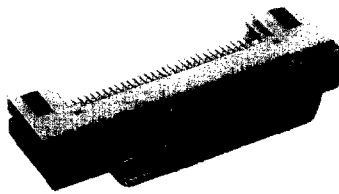


CL230-0268-1
DX10J-0SE-CR3/A

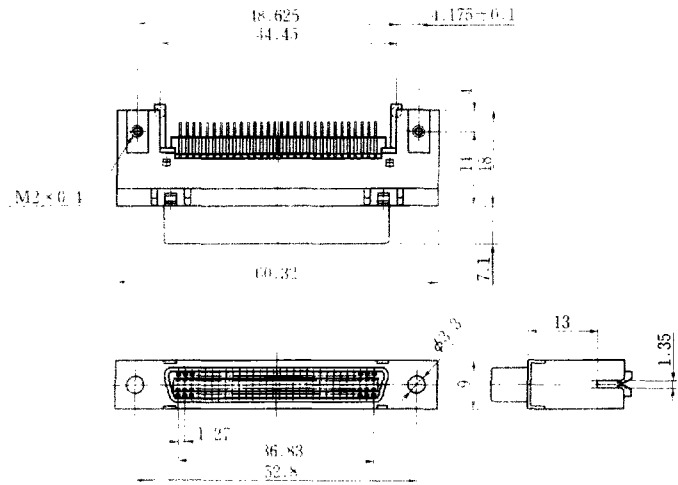


8. SMT Connector

8.1 DX10S-60S-SG Socket



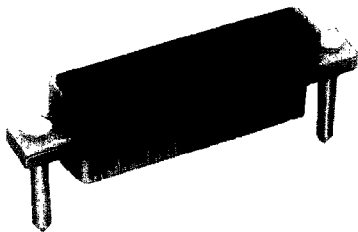
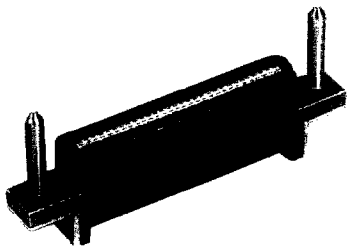
CL230-0238-0
DX10S-60S-SG



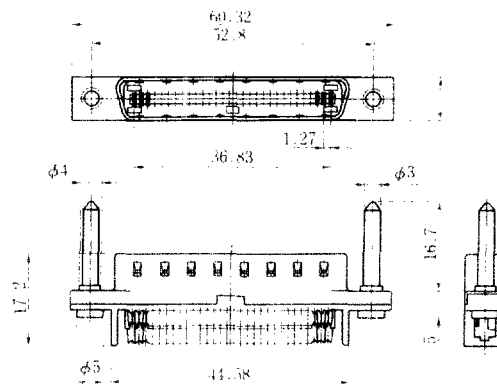
(Board thickness: 1.2mm)

(In board mounting, refer to P.25)

8.2 DX10S-60P-SG Engaging Plug



CL230-0239-3
DX30A-60P-PG



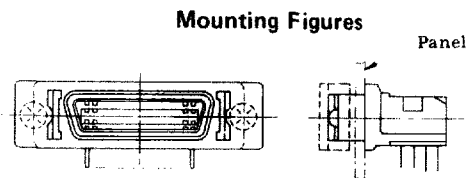
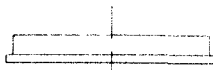
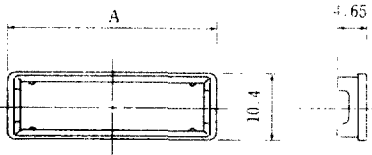
DX SERIES

9. Dust Cap

9.1 DX-**-DC (Semi-Hard, for One Touch Lock)



CL230-0104-4
DX-50-DC



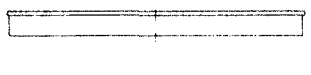
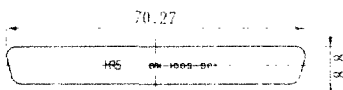
Unit: mm

HRS No.	No. of Pin	Part No.	A
CL230-0103-1	20	DX-20-DC	27.35
CL230-0045-7	28	DX-28-DC	32.43
CL230-0241-5	36	DX-36-DC	37.5
CL230-0104-4	50	DX-50-DC	46.4
CL230-0078-6	68	DX-68-DC	57.83
CL230-0046-0	80	DX-80-DC	65.45

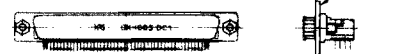
9.2 DX-100S-DC1 (Semi-Hard, for Screw Lock)



CL230-0114-8
DX-100S-DC1



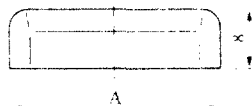
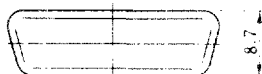
Mounting Figures



9.3 DX-**-S-DC2 (Hard, for Screw Lock)



CL230-0105-7
DX-36S-DC2



Mounting Figures

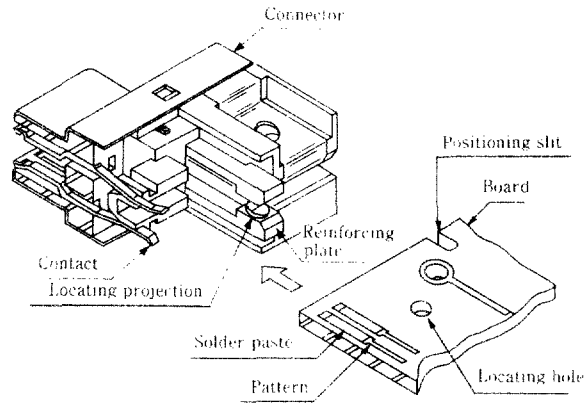


Unit: mm

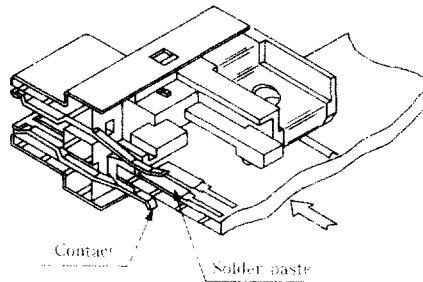
HRS No.	No. of Pin	Part No.	A
CL230-0105-7	36	DX-36S-DC2	28.07
CL230-0264-0	50	DX-50S-DC2	36.96
CL230-0106-0	68	DX-68S-DC2	48.39

◆ SMT Mounting Instructions

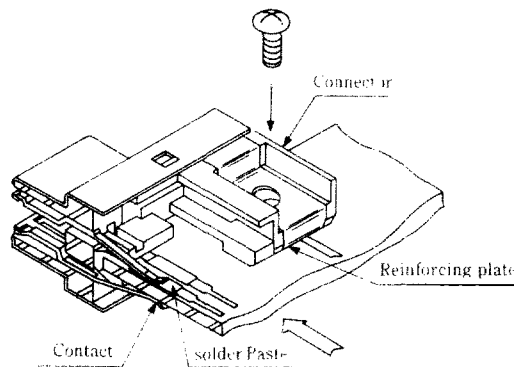
1. Insert board in connector until the projections for locating the reinforcing plate stop in the locating holes on the board.



2. When the projections for locating the reinforcing plate are on the surface of the board, a gap exists between the solder paste on the board and the connector contacts.



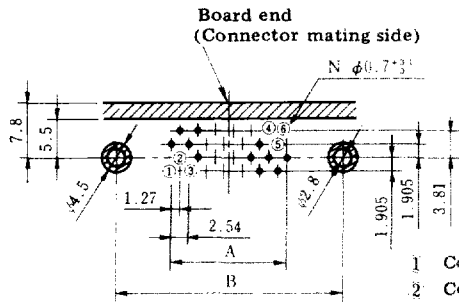
3. When the board is inserted fully, the locating projections snap into the locating holes on the board, allowing the connector contacts to close and make contact with the solder paste.



DX SERIES

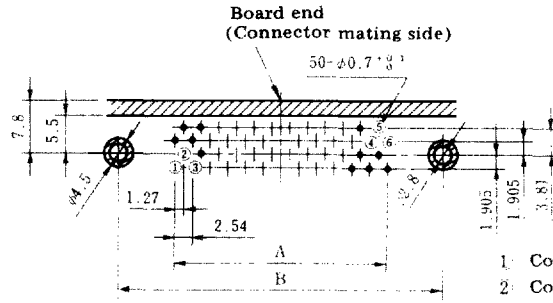
◆ PC Board Layout (Recommended board thickness: 1.6mm)

DX10, DX10A—**S



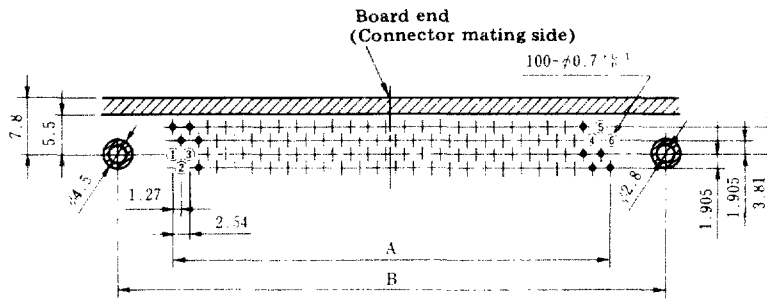
(20, 28, 36, 68, 80 Pin)

- 1 Contact No.1
- 2 Contact No.2
- 3 Contact No.3
- 4 Contact No.(N-2)
- 5 Contact No.(N-1)
- 6 Contact No.(N)



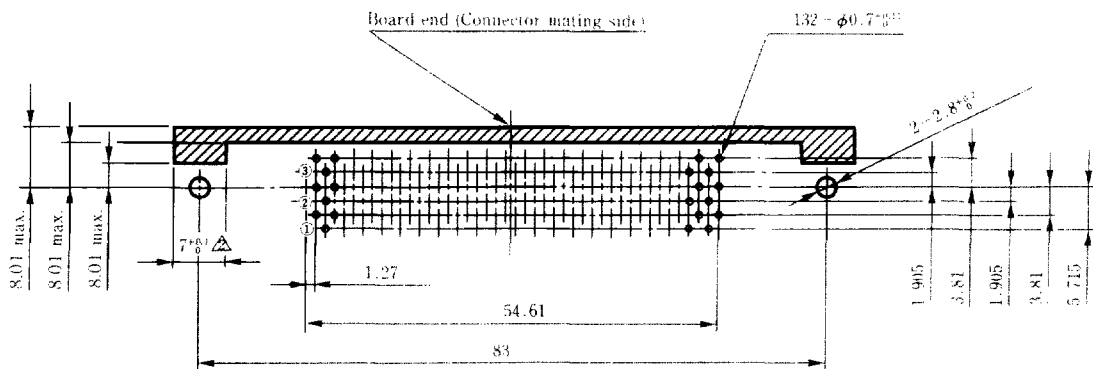
(50 Pin)

- 1 Contact No.1
- 2 Contact No.2
- 3 Contact No.3
- 4 Contact No.48
- 5 Contact No.49
- 6 Contact No.50



(100 Pin)

- 1 Contact No.1
- 2 Contact No.2
- 3 Contact No.3
- 4 Contact No.98
- 5 Contact No.99
- 6 Contact No.100



(132 pin)

- ① Terminal No.1
- ② Terminal No.45
- ③ Terminal No.89

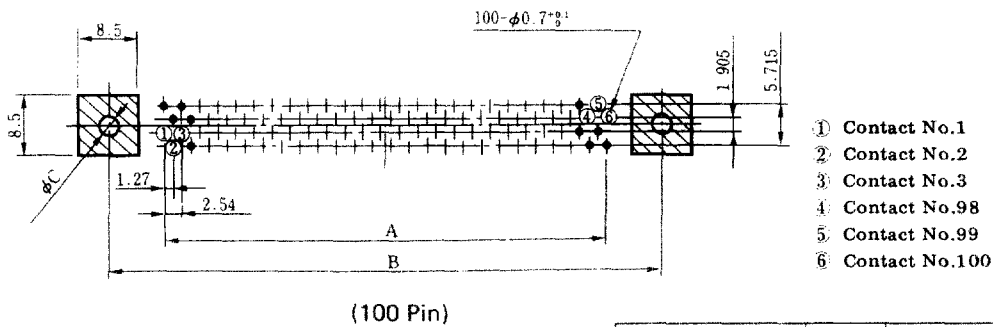
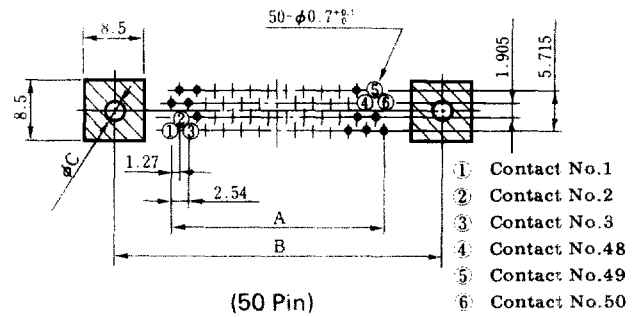
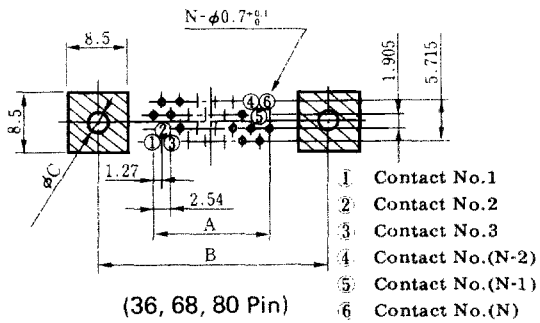
Unit: mm

HRS No.	No. of Pin	Part No.	A	B
CL230-0001-1	20	DX10-20S	11.43	27.4
CL230-0047-2		DX10A-20S		
CL230-0002-4	28	DX10-28S	16.51	32.48
CL230-0048-5		DX10A-28S		
CL230-0003-7	36	DX10-36S	21.59	37.56
CL230-0049-8		DX10A-36S		
CL230-0004-0	36	DX10-50S	30.48	46.45
CL230-0050-7		DX10A-50S		

HRS No.	No. of Pin	Part No.	A	B
CL230-0005-2	68	DX10-68S	41.91	57.88
CL230-0051-2		DX10A-68S		
CL230-0006-5	80	DX10-80S	49.53	65.5
CL230-0052-2		DX10A-80S		
CL230-0043-1	100	DX10A-100S	62.23	78.2
CL230-0225-9	132	DX10A-132S	54.61	83

DX SERIES

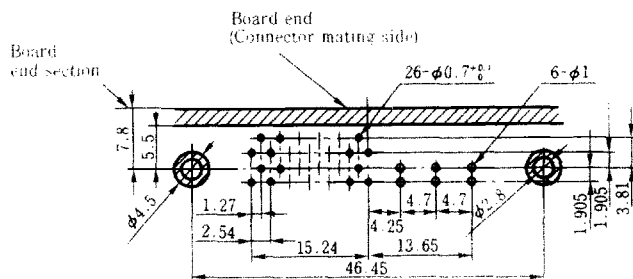
DX20, DX20A—**S



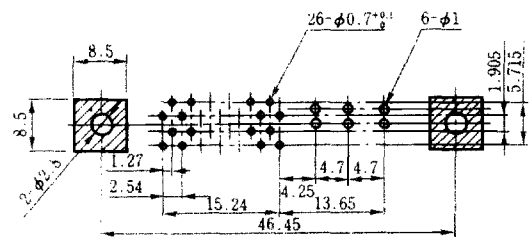
Unit: mm

HRS No.	No. of Pin	Part No.	A	B	C
CL230-0081-0	36	DX20-36S	21.59	37.56	2.8
CL230-0068-2	50	DX20-50S	30.48	46.45	2.8
CL230-0144-9	68	DX20A-68S	41.91	57.88	3.7
CL230-0158-3	80	DX20-80S	49.53	65.5	3.7
CL230-0084-9	100	DX20A-100S	62.23	78.2	3.7

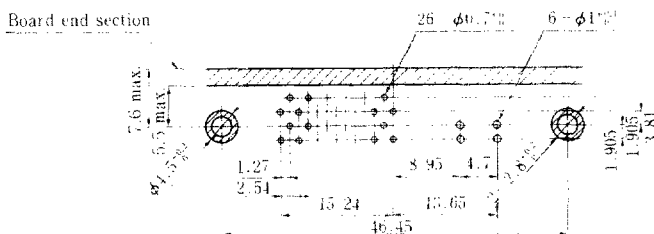
DX10J-26S-CR3



DX20J-26S-CR3

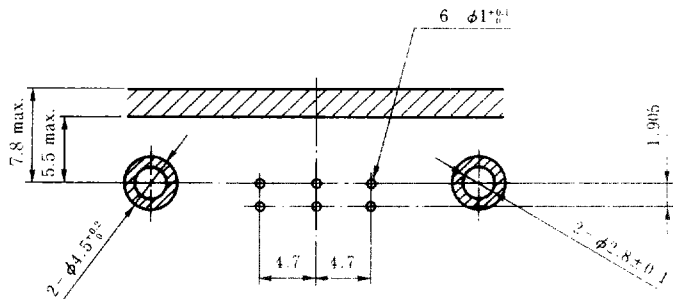


DX10J-26S-CR2A

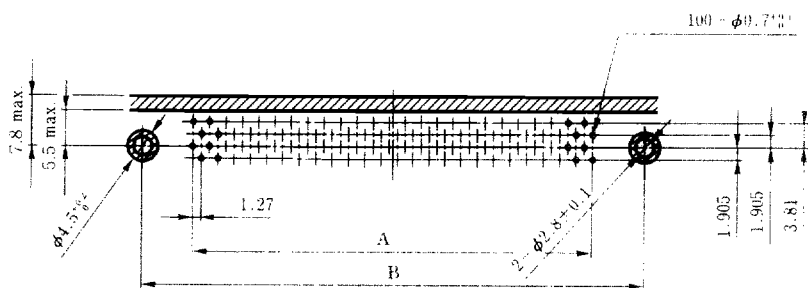


DX SERIES

DX10J(1)-OSE-CR3/A



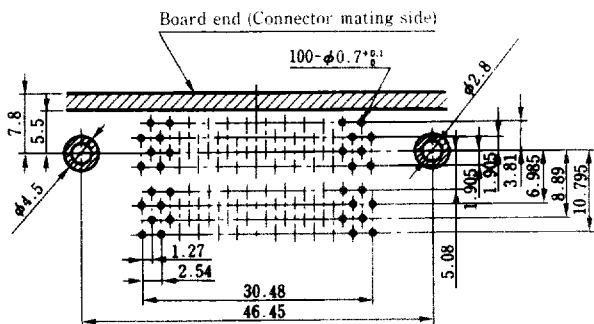
DX10-※SE



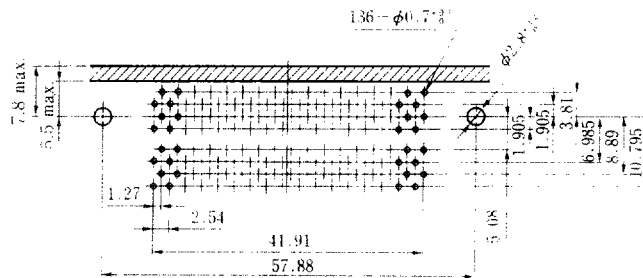
Unit: mm

HRS No.	No. of Pin	Part No.	A	B
CL230-0274-4	20	DX10A-20SE	11.43	27.4
CL230-0262-5	100	DX10A-100SE	62.23	78.2

DX10-50SW

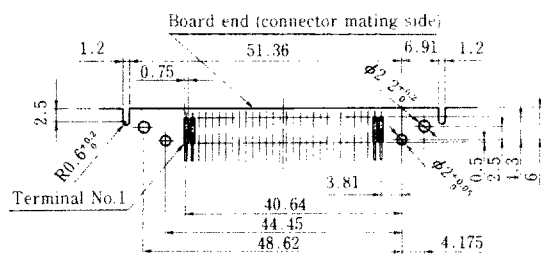


DX10A-68SW1



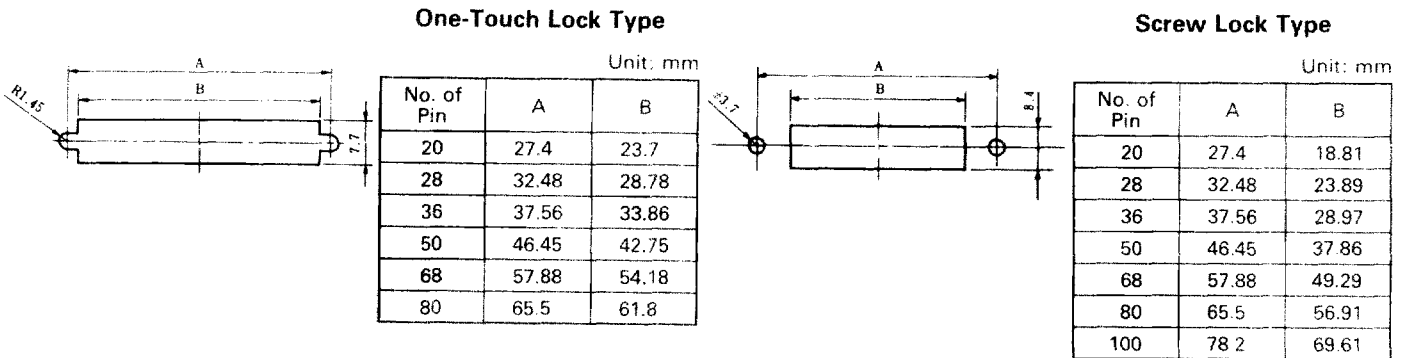
◆ SMT Connector

DX10S-60S-SG



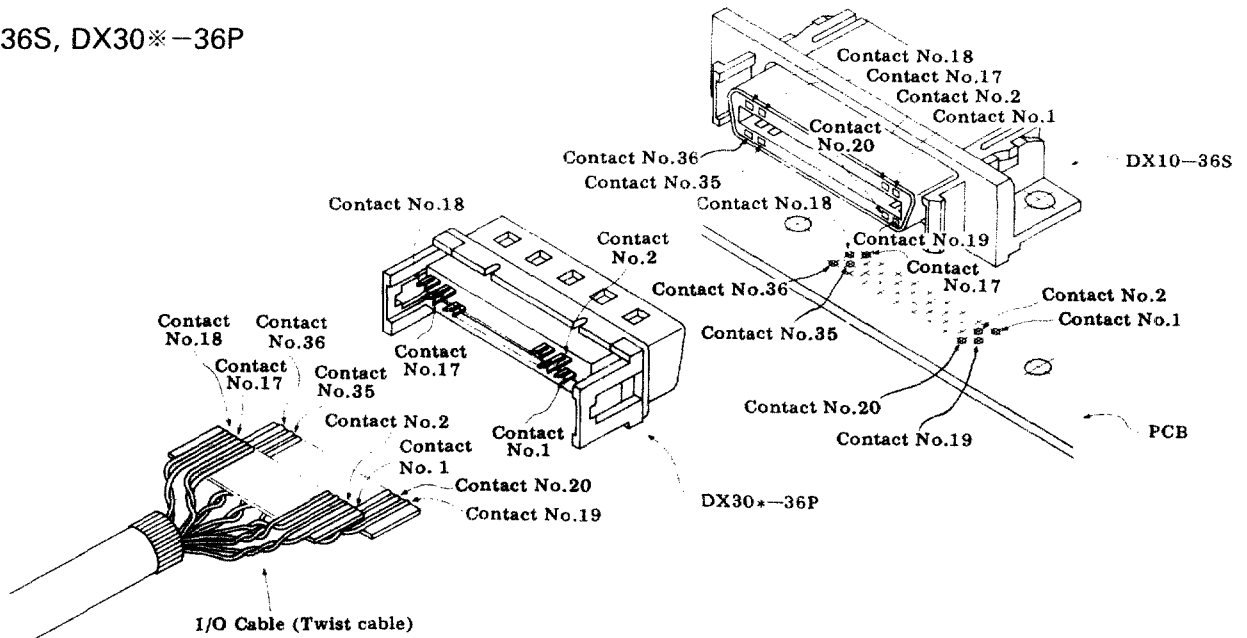
DX SERIES

◆ Panel-Fitting Dimensional Drawing (Recommended panel thickness: 1.6mm)

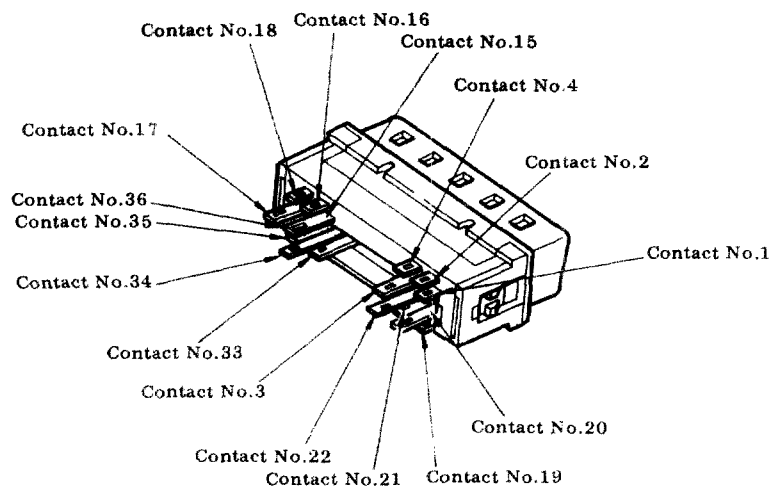


◆ DX Connector Distribution Diagram

DX10-36S, DX30※-36P



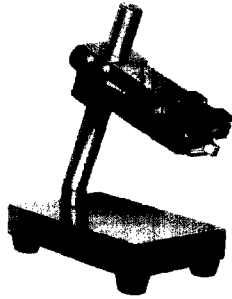
DX40-36P



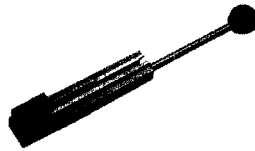
DX SERIES

Connecting Method (for Discrete thin wire-connection type 30)

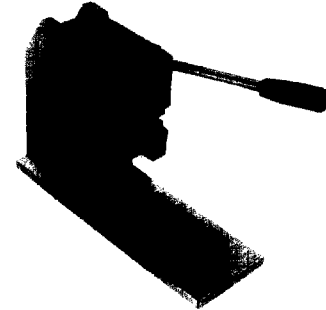
• Connecting Tools



Cable Distribution Jig

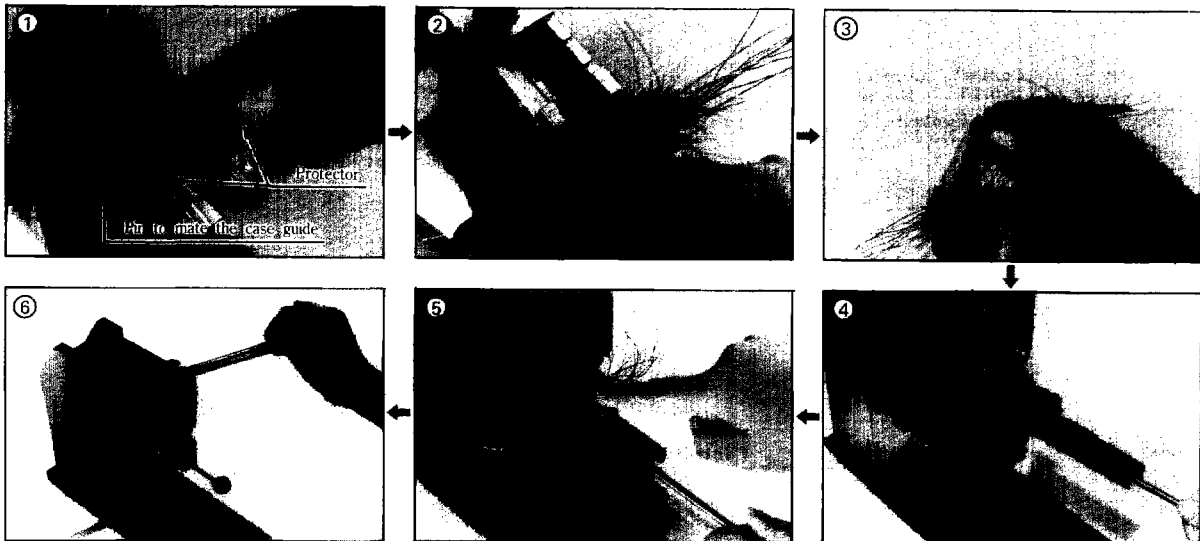


Guide Plate
DX30-***GP
**(20, 28, 36, 50, 68, 80)



Connecting Press

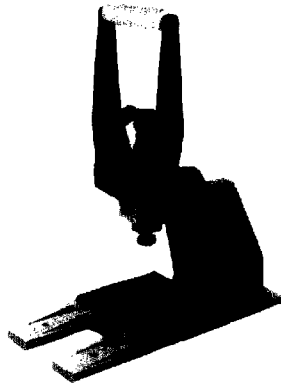
• Connecting Order



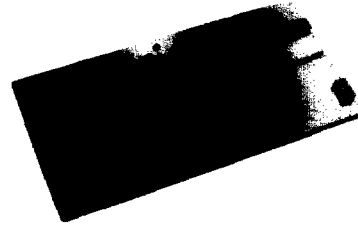
1. Mate the case guide of the distribution jig to the number of pins of the connector and set the protector.
2. Clamp the cable and distribute every one of the signal wires.
3. Combine the two protectors and temporarily fix it to the connector unit.
4. Set the guide plate (DX30-**GP) to the connecting press DX30-HP.
5. Set the connector to the guide plate and insert the guide plate in the connecting press DX30-HP.
6. Depress the handle. (With this the connection and the cutting of a remaining part of cable have been completed)

Connecting Method (Discrete wire laminated-connection type 31)

● Connecting Tools



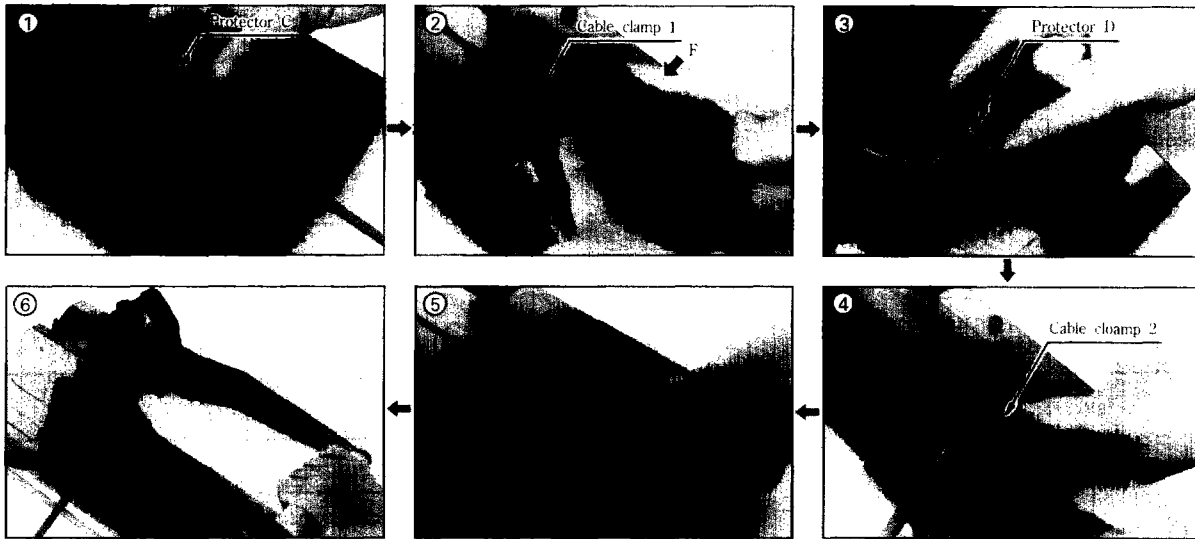
Connecting Press
Hi-Flex Connecting Press



Guide Plate
DX31-2080GP (For 20P ~ 80P)
DX31-100GP (For 100P)

Note: Comes with a pressure block

● Connecting Order



1. Set the guide plate in the connecting press and set the Protector C in the guide plate.
2. Set the first cable. (Fix the first cable with the cable clamp 1 of the guide plate)
3. Combine the Protector D with the Protector C.
4. Set the second cable. (With the cable clamp 2 of the guide plate, fix the second cable)
5. Place the connector body over the protector.
6. Shift the slide base to the position to crimp and depress the handle. (With this the connection has been completed)

DX SERIES

List of Connecting jigs and Accessories

Plug Connector

Cable	Connector Name	Wire Configuration	Crimping (Connection)	
			Press	Guide plate
I/O Cable (Discrete thin wire)	DX30-20P DX30A-20P	DX30 Cable distribution JIG (Common to all pins) CL902-0116-1	Connecting press DX30-HP (Common to all pins) CL902-0117-4	DX30-20GP CL902-0118-7
	DX30-28P DX30A-28P			DX30-28GP CL902-0119-0
	DX30-36P DX30A-36P			DX30-36GP CL902-0120-9
	DX30-50P DX30A-50P			DX30-50GP CL902-0121-1
	DX30-68P DX30A-68P			DX30-68GP CL902-0122-4
	DX30-80P DX30A-80P			DX30-80GP CL902-0123-7
I/O Cable (Discrete wire laminated)	DX31-20P DX31A-20P	-----	Hi-Flex Connecting press (Common to all pins) CL550-0082-2	DX31-2080GP (Common to 20P~80P) CL902-0124-0 *Comes with pressure block DX31-2080PB to a set.
	DX31-28P DX31A-28P			
	DX31-36P DX31A-36P			
	DX31-50P DX31A-50P			
	DX31-68P DX31A-68P			
	DX31-80P DX31A-80P			DX31-100GP CL902-0125-2 (100 Pin private) *Comes with pressure block DX31-100PB to a set.
DX31-100P DX31A-100P				

Cable	Connector Name	Wire Configuration	Crimping		Remaining part cutting
			Press	Guide plate	
I/O Cable (Discrete thin wire)	DX30A-20S	DX30 Cable distribution jig	Connecting press DX30-SHP	DX30-20SGP	
	DX30A-36S			DX30-36SGP	
	DX30A-50S			DX30-50SGP	
	DX30A-36S-LNA			DX30-36SGP	
	DX30A-50S-LNA			DX30-50SGP	
	DX30A-100S-LNA			DX30-100SGP	

DX SERIES

Cable Connector

Cable	Connector Name	Wire Configuration	Crimping		Remaining part cutting
			Press	Guide plate	
I/O Cable (Discrete wire laminated)	DX31A-20S		Hi-Flex Connecting press HHP-502	DX31-2050SGP	
	DX31A-36S				
	DX31A-50S				
	DX31A-36S-LNA				
	DX31A-50S-LNA				
	DX31A-100S-LNA			DX31-100SGP	
Slit ribbon cable	DX32A-36S	DX30 Cable distribution jig	Connecting press DX32A-SHP	DX32-36SGP	
	DX32A-50S			DX32-50SGP	
	DX32A-36S-LNA			DX32-36SGP	
	DX32A-50S-LNA			DX32-50SGP	
Flat ribbon cable	DX33A-36S		Hi-Flex Connecting press HHP-502	DX33A-3650GP	
	DX33A-50S				
	DX33A-36S-LNA				
	DX33A-50S-LNA				
	DX33A-100S-LNA			DX33A-100GP	

Plug-in Connector

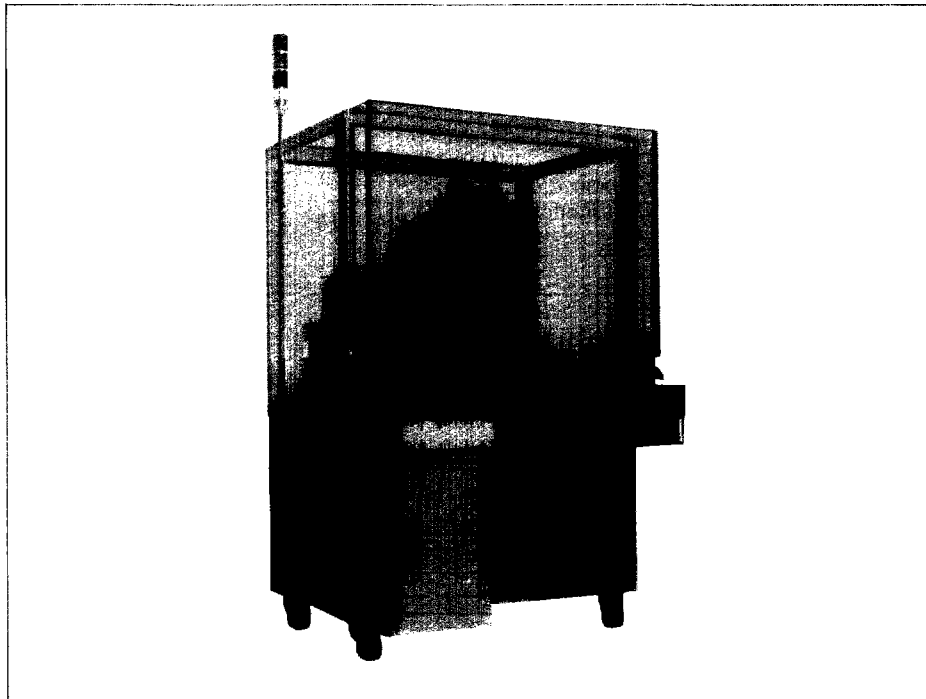
Cable	Connector Name	Wire Configuration	Crimping		Remaining part cutting
			Press	Guide plate	
Discrete thin wire	DX30A-28P-PG	DX30-PSG Cable distribution jig	Connecting press DX30-HP(02)	DX30A-PG-GPT	DX30A-PS-C
	DX30A-36P-PG				
	DX30A-50P-PG				
	DX30A-28S-PG			DX30A-SG-GPT	
	DX30A-36S-PG				
	DX30A-50S-PG				
Discrete wire laminated	DX31A-28P-PG		Hi-Flex Connecting press HHP-502	DX31-PG-GP	
	DX31A-36P-PG				
	DX31A-50P-PG				
	DX31A-28S-SG			DX31-SG-GP	
	DX31A-36S-SG				
	DX31A-50S-SG				

DX, DXM SERIES

AUTOMATIC DISCRETE CABLE COMBING MACHINE FOR DX, DXM SERIES

■ OUTLINE

This Automatic Combing Machine arranges and streamlines the conductor cables of a multiconductor round I/O cable when terminating it to a connector.



■ FEATURES

- (1) Cable number identification is provided.
- (2) High speed and highly accurate conductor cable handling mechanism.
- (3) Twin stage design provides highly efficient combing operation.
- (4) Pushbutton operation offers very simple operating procedure.
- (5) Lightweight, quiet operation, and clean working environment.

■ PRINCIPAL SPECIFICATIONS

- | | |
|---|---|
| 1. Power supply | 200VAC |
| 2. Pneumatic supply pressure | 5kgf/cm ² |
| 3. Dimensions and weight of the main unit | 1,100mm W × 1,150mm D × 1,720mm H
(not including circular indicating lamp)
Weight 400kg |
| 4. Cables to be used | AWG #28 (0.58mm φ) |