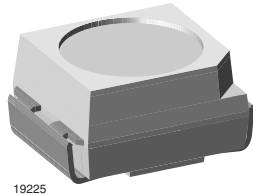


## Power SMD LED PLCC-2



19225

### FEATURES

- Utilizing (AS) AlInGaP technology
- Available in 8 mm tape
- Luminous intensity, color and forward voltage categorized per packing unit
- Luminous intensity ratio per packing unit  
 $I_{Vmax}/I_{Vmin} \leq 1.6$
- Thermal resistance  $R = 400 \text{ K/W}$
- ESD-withstand voltage: up to 2 kV according to JESD22-A114-B
- Suitable for all soldering methods according to CECC
- Lead (Pb)-free device
- Preconditioning: acc. to JEDEC level 2a



### DESCRIPTION

The TLM.33.. series is an advanced modification of the Vishay TLM.31.. series. It is designed to incorporate larger chips, therefore, capable of withstanding a 50 mA drive current.

The package of the TLM.33.. is the PLCC-2.

It consists of a lead frame which is embedded in a white thermoplast. The reflector inside this package is filled up with clear epoxy.

### APPLICATIONS

- Traffic signals and signs
- Interior and exterior lighting
- Dashboard illumination
- Indicator and backlighting purposes for audio, video, LCDs switches, symbols, illuminated advertising etc

### PRODUCT GROUP AND PACKAGE DATA

- Product group: LED
- Package: SMD PLCC-2
- Product series: power
- Angle of half intensity:  $\pm 60^\circ$

PARTS TABLE		
PART	COLOR, LUMINOUS INTENSITY	TECHNOLOGY
TLMK3300-GS08	Red, $I_V > 200 \text{ mcd}$	AllnGaP on GaAs
TLMK3300-GS18	Red, $I_V > 200 \text{ mcd}$	AllnGaP on GaAs
TLMK3301-GS08	Red, $I_V = (250 \text{ to } 800) \text{ mcd}$	AllnGaP on GaAs
TLMK3301-GS18	Red, $I_V = (250 \text{ to } 800) \text{ mcd}$	AllnGaP on GaAs
TLMK3302-GS08	Red, $I_V = (400 \text{ to } 800) \text{ mcd}$	AllnGaP on GaAs
TLMK3302-GS18	Red, $I_V = (400 \text{ to } 800) \text{ mcd}$	AllnGaP on GaAs
TLMK3303-GS08	Red, $I_V = (400 \text{ to } 1250) \text{ mcd}$	AllnGaP on GaAs
TLMS3300-GS08	Red, $I_V > 160 \text{ mcd}$	AllnGaP on GaAs
TLMS3301-GS08	Red, $I_V = (160 \text{ to } 400) \text{ mcd}$	AllnGaP on GaAs
TLMS3302-GS08	Red, $I_V = (250 \text{ to } 800) \text{ mcd}$	AllnGaP on GaAs

PARTS TABLE		
PART	COLOR, LUMINOUS INTENSITY	TECHNOLOGY
TLMO3300-GS08	Soft orange, $I_V > 200$ mcd	AllnGaP on GaAs
TLMO3301-GS08	Soft orange, $I_V = (250 \text{ to } 640)$ mcd	AllnGaP on GaAs
TLMO3302-GS08	Soft orange, $I_V = (320 \text{ to } 800)$ mcd	AllnGaP on GaAs
TLMO3303-GS08	Soft orange, $I_V = (400 \text{ to } 1250)$ mcd	AllnGaP on GaAs
TLMY3300-GS08	Yellow, $I_V > 200$ mcd	AllnGaP on GaAs
TLMY3301-GS08	Yellow, $I_V = (250 \text{ to } 640)$ mcd	AllnGaP on GaAs
TLMY3302-GS08	Yellow, $I_V = (320 \text{ to } 800)$ mcd	AllnGaP on GaAs
TLMY3303-GS08	Yellow, $I_V = (400 \text{ to } 1250)$ mcd	AllnGaP on GaAs

ABSOLUTE MAXIMUM RATINGS <sup>1)</sup> TLMY33.., TLMO33.., TLMK33.., TLMS33..				
PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT
Reverse voltage <sup>2)</sup>		$V_R$	5	V
DC Forward current	$T_{amb} \leq 73$ °C (400 K/W)	$I_F$	50	mA
Power dissipation	$T_{amb} \leq 73$ °C (400 K/W)	$P_V$	130	mW
Junction temperature		$T_j$	125	°C
Operating temperature range		$T_{amb}$	- 40 to + 100	°C
Storage temperature range		$T_{stg}$	- 40 to + 100	°C
Soldering temperature	$t \leq 5$ s	$T_{sd}$	260	°C
Thermal resistance junction/ambient	mounted on PC board (pad size > 16 mm <sup>2</sup> )	$R_{thJA}$	400	K/W

Note:

<sup>1)</sup>  $T_{amb} = 25$  °C, unless otherwise specified

<sup>2)</sup> Driving LED in reverse direction is suitable for short term application

OPTICAL AND ELECTRICAL CHARACTERISTICS <sup>1)</sup> TLMK33.., RED							
PARAMETER	TEST CONDITION	PART	SYMBOL	MIN	TYP.	MAX	UNIT
Luminous intensity	$I_F = 50$ mA	TLMK3300	$I_V$	200	500		mcd
		TLMK3301	$I_V$	250		800	mcd
		TLMK3302	$I_V$	400		800	mcd
		TLMK3303	$I_V$	400		1250	mcd
Luminous flux/Luminous intensity			$\phi_V/I_V$		3		mlm/mcd
Dominant wavelength	$I_F = 50$ mA		$\lambda_d$	611	617	622	nm
Peak wavelength	$I_F = 50$ mA		$\lambda_p$		624		nm
Spectral bandwidth at 50 % $I_{rel \text{ max}}$	$I_F = 50$ mA		$\Delta\lambda$		18		nm
Angle of half intensity	$I_F = 50$ mA		$\phi$		$\pm 60$		deg
Forward voltage	$I_F = 50$ mA		$V_F$	1.85	2.1	2.55	V
Reverse current	$V_R = 5$ V		$V_R$		0.01	10	$\mu$ A

Note:

<sup>1)</sup>  $T_{amb} = 25$  °C, unless otherwise specified



<b>OPTICAL AND ELECTRICAL CHARACTERISTICS<sup>1)</sup> TLMS33.., RED</b>							
PARAMETER	TEST CONDITION	PART	SYMBOL	MIN	TYP.	MAX	UNIT
Luminous intensity	$I_F = 50 \text{ mA}$	TLMS3300	$I_V$	160	300		mcd
		TLMS3301	$I_V$	160		400	mcd
		TLMS3302	$I_V$	250		800	mcd
Luminous flux/Luminous intensity			$\phi_V/I_V$		3		mlm/mcd
Dominant wavelength	$I_F = 50 \text{ mA}$		$\lambda_d$	626	630	638	nm
Peak wavelength	$I_F = 50 \text{ mA}$		$\lambda_p$		641		nm
Spectral bandwidth at 50 % $I_{rel \text{ max}}$	$I_F = 50 \text{ mA}$		$\Delta\lambda$		17		nm
Angle of half intensity	$I_F = 50 \text{ mA}$		$\varphi$		$\pm 60$		deg
Forward voltage	$I_F = 50 \text{ mA}$		$V_F$	1.85	2.1	2.55	V
Reverse current	$V_R = 5 \text{ V}$		$V_R$		0.01	10	$\mu\text{A}$

Note:

<sup>1)</sup>  $T_{amb} = 25 \text{ }^\circ\text{C}$ , unless otherwise specified

<b>OPTICAL AND ELECTRICAL CHARACTERISTICS<sup>1)</sup> TLMO33.., SOFT ORANGE</b>							
PARAMETER	TEST CONDITION	PART	SYMBOL	MIN	TYP.	MAX	UNIT
Luminous intensity	$I_F = 50 \text{ mA}$	TLMO3300	$I_V$	200	500		mcd
		TLMO3301	$I_V$	250		640	mcd
		TLMO3302	$I_V$	320		800	mcd
		TLMO3303	$I_V$	400		1250	mcd
Luminous flux/Luminous intensity			$\phi_V/I_V$		3		mlm/mcd
Dominant wavelength	$I_F = 50 \text{ mA}$		$\lambda_d$	600	605	611	nm
Peak wavelength	$I_F = 50 \text{ mA}$		$\lambda_p$		611		nm
Spectral bandwidth at 50 % $I_{rel \text{ max}}$	$I_F = 50 \text{ mA}$		$\Delta\lambda$		17		nm
Angle of half intensity	$I_F = 50 \text{ mA}$		$\varphi$		$\pm 60$		deg
Forward voltage	$I_F = 50 \text{ mA}$		$V_F$	1.85	2.1	2.55	V
Reverse current	$V_R = 5 \text{ V}$		$V_R$		0.01	10	$\mu\text{A}$

Note:

<sup>1)</sup>  $T_{amb} = 25 \text{ }^\circ\text{C}$ , unless otherwise specified



OPTICAL AND ELECTRICAL CHARACTERISTICS <sup>1)</sup> TLMY33..., YELLOW							
PARAMETER	TEST CONDITION	PART	SYMBOL	MIN	TYP.	MAX	UNIT
Luminous intensity	$I_F = 50 \text{ mA}$	TLMY3300	$I_V$	200	450		mcd
		TLMY3301	$I_V$	250		640	mcd
		TLMY3302	$I_V$	320		800	mcd
		TLMY3303	$I_V$	400		1250	mcd
Luminous flux/Luminous intensity			$\phi_V/I_V$		3		mlm/mcd
Dominant wavelength	$I_F = 50 \text{ mA}$		$\lambda_d$	583	588	594	nm
Peak wavelength	$I_F = 50 \text{ mA}$		$\lambda_p$		590		nm
Spectral bandwidth at 50 % $I_{rel \text{ max}}$	$I_F = 50 \text{ mA}$		$\Delta\lambda$		18		nm
Angle of half intensity	$I_F = 50 \text{ mA}$		$\varphi$		$\pm 60$		deg
Forward voltage	$I_F = 50 \text{ mA}$		$V_F$	1.85	2.1	2.55	V
Reverse current	$V_R = 5 \text{ V}$		$V_R$		0.01	10	$\mu\text{A}$

Note:

<sup>1)</sup>  $T_{amb} = 25 \text{ }^\circ\text{C}$ , unless otherwise specified

FORWARD VOLTAGE CLASSIFICATION			
GROUP	FORWARD VOLTAGE (V)		
	MIN	MAX	
1	1.85	2.25	
2	2.15	2.55	

COLOR CLASSIFICATION						
GROUP	DOMINANT WAVELENGTH (NM)					
	RED		SOFT ORANGE		YELLOW	
	min	max	min	max	min	max
1	611	618	598	601	581	584
2	614	622	600	603	583	586
3			602	605	585	588
4			604	607	587	590
5			606	609	589	592
6			608	611	591	594

LUMINOUS INTENSITY CLASSIFICATION			
GROUP	LUMINOUS INTENSITY (MCD)		
	MIN	MAX	
Xa	160	250	
Xb	200	320	
Ya	250	400	
Yb	320	500	
Za	400	630	
Zb	500	800	
0a	630	1000	
0b	800	1250	

GROUP NAME ON LABEL			
Luminous Intensity Group	Halfgroup	Wavelength	Forward Voltage
Z	b	2	1

One packing unit/tape contains only one classification group of luminous intensity, color and forward voltage.  
 Only one single classification groups is not available.  
 The given groups are not order codes, customer specific group combinations require marketing agreement.  
 No color subgrouping for super red.

**TYPICAL CHARACTERISTICS**

$T_{amb} = 25\text{ }^{\circ}\text{C}$ , unless otherwise specified

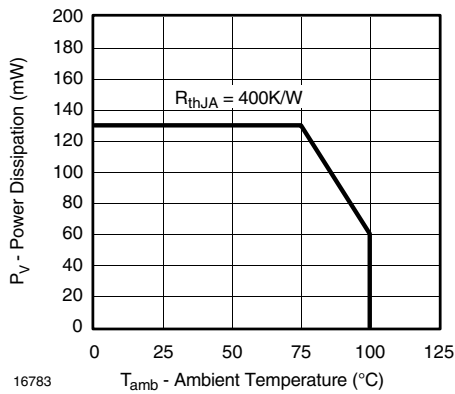


Figure 1. Power Dissipation vs. Ambient Temperature

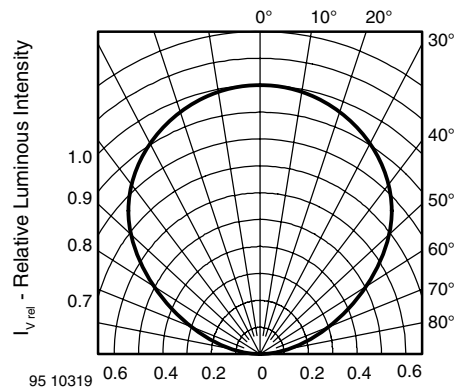


Figure 3. Rel. Luminous Intensity vs. Angular Displacement

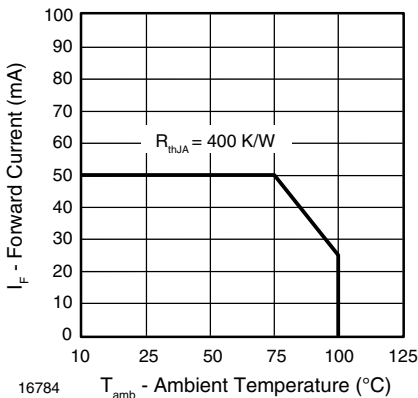


Figure 2. Forward Current vs. Ambient Temperature

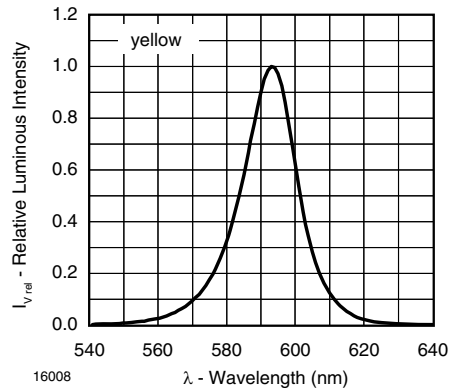


Figure 4. Relative Intensity vs. Wavelength

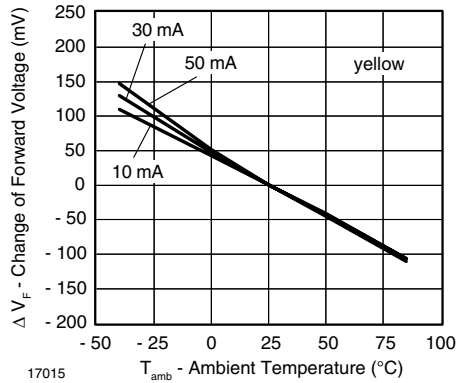


Figure 5. Change of Forward Voltage vs. Ambient Temperature

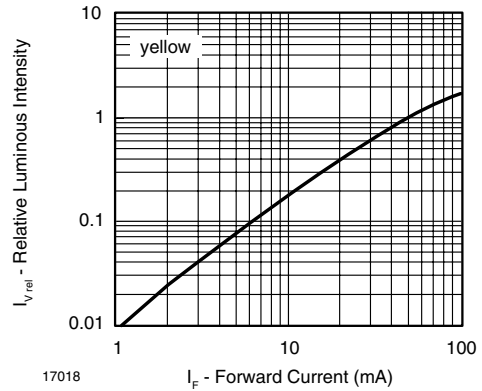


Figure 8. Relative Luminous Intensity vs. Forward Current

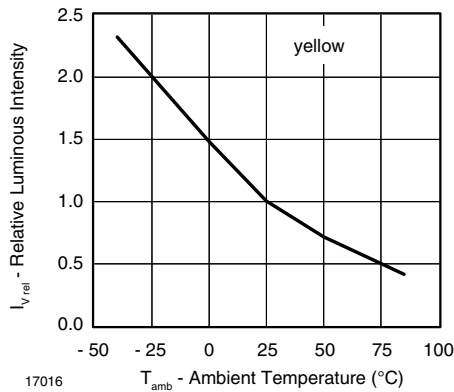


Figure 6. Relative Luminous Intensity vs. Amb. Temperature

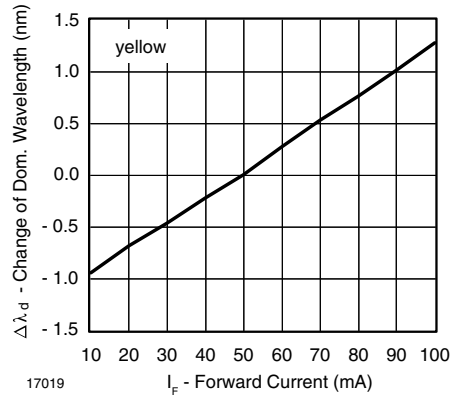


Figure 9. Change of Dominant Wavelength vs. Forward Current

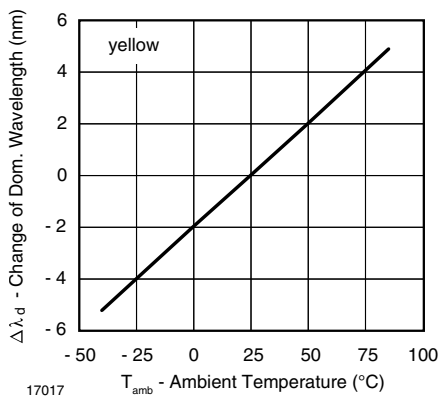


Figure 7. Change of Dominant Wavelength vs. Ambient Temperature

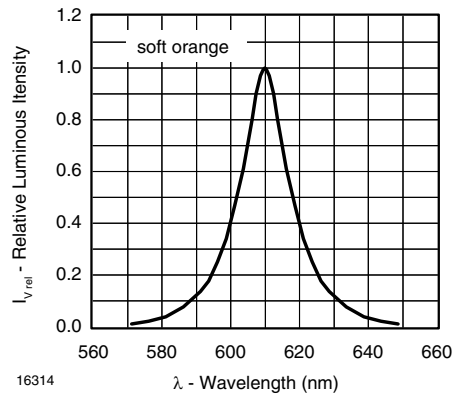


Figure 10. Relative Intensity vs. Wavelength

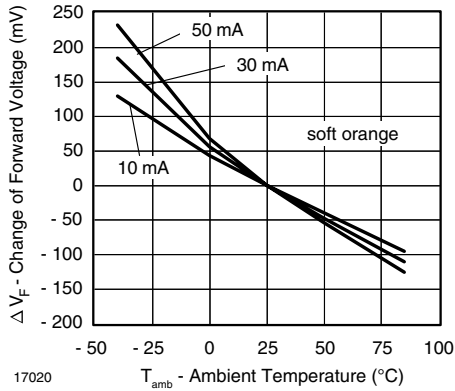


Figure 11. Change of Forward Voltage vs. Ambient Temperature

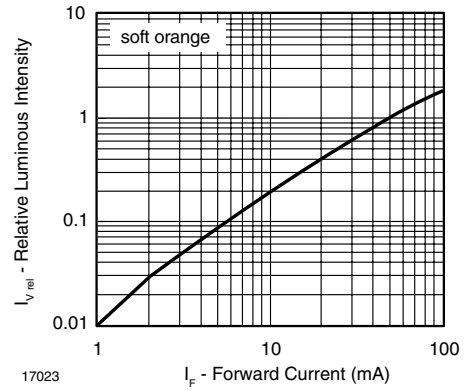


Figure 14. Relative Luminous Intensity vs. Forward Current

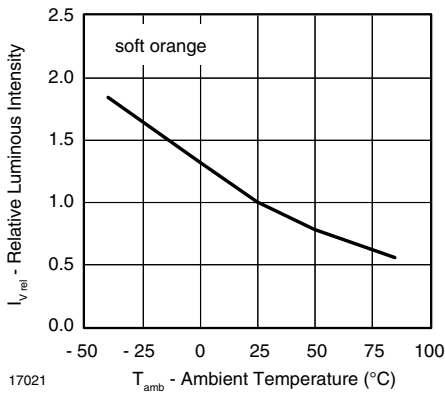


Figure 12. Relative Luminous Intensity vs. Amb. Temperature

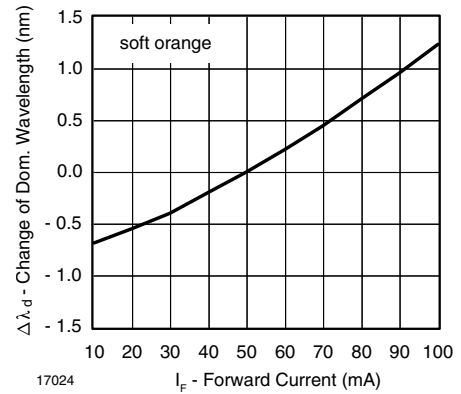


Figure 15. Change of Dominant Wavelength vs. Forward Current

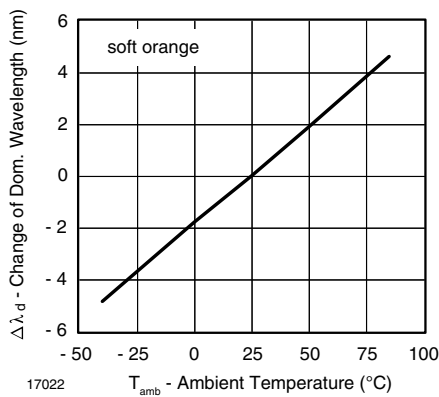


Figure 13. Change of Dominant Wavelength vs. Ambient Temperature

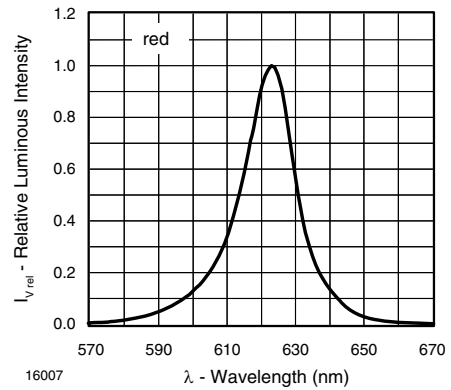


Figure 16. Relative Intensity vs. Wavelength

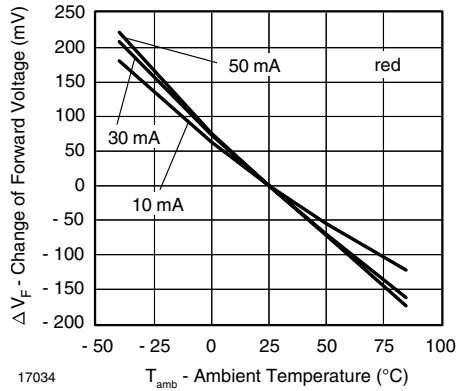


Figure 17. Change of Forward Voltage vs. Ambient Temperature

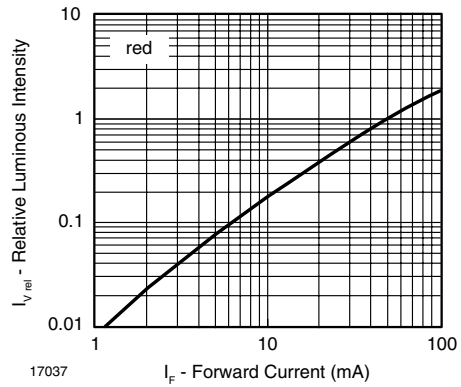


Figure 20. Relative Luminous Intensity vs. Forward Current

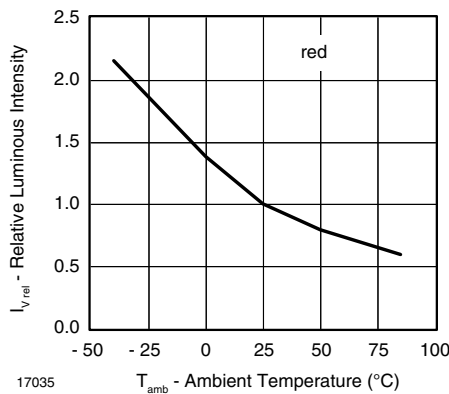


Figure 18. Relative Luminous Intensity vs. Amb. Temperature

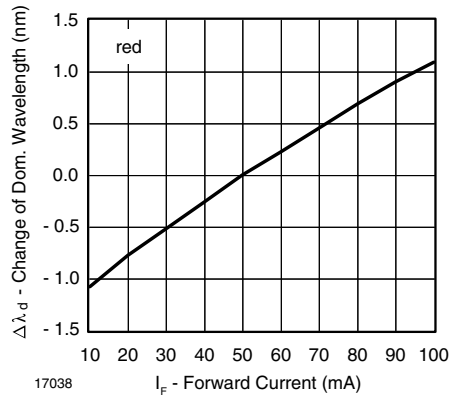


Figure 21. Change of Dominant Wavelength vs. Forward Current

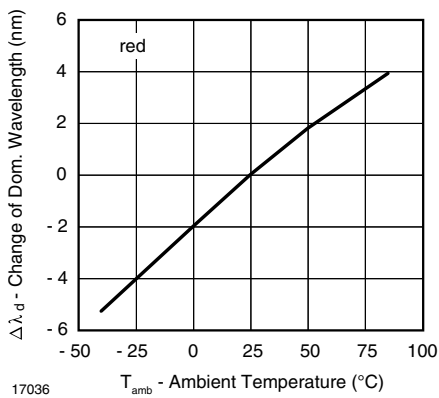


Figure 19. Change of Dominant Wavelength vs. Ambient Temperature

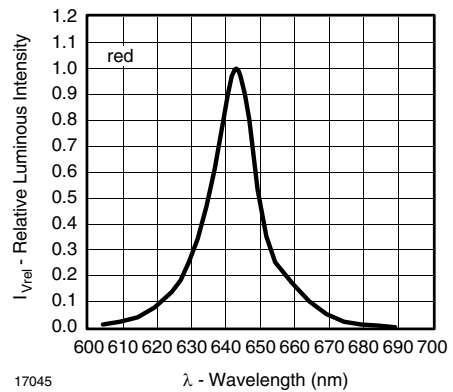
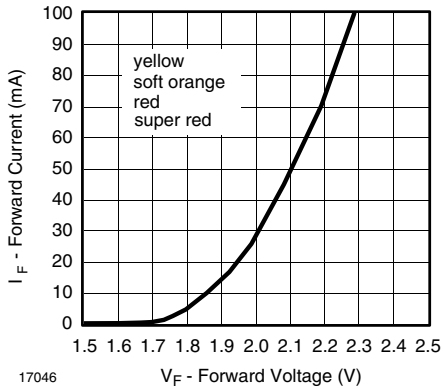


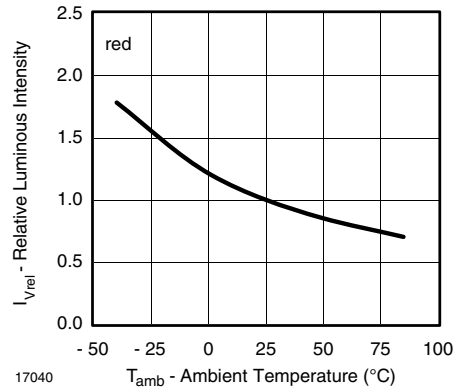
Figure 22. Relative Intensity vs. Wavelength





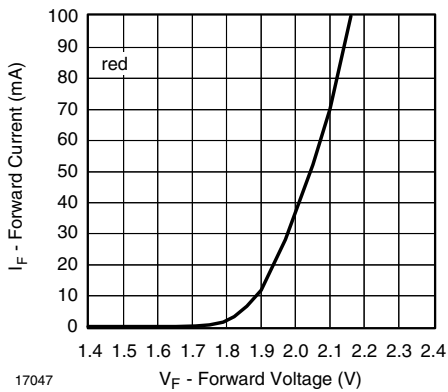
17046

Figure 23. Forward Current vs. Forward Voltage



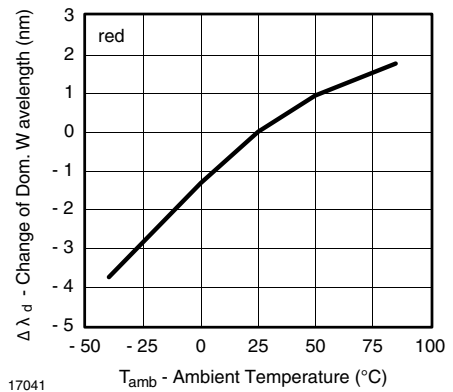
17040

Figure 26. Relative Luminous Intensity vs. Amb. Temperature



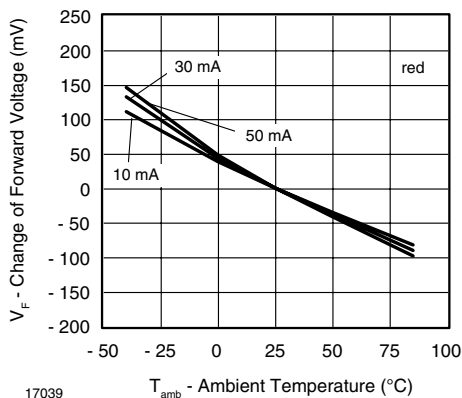
17047

Figure 24. Forward Current vs. Forward Voltage



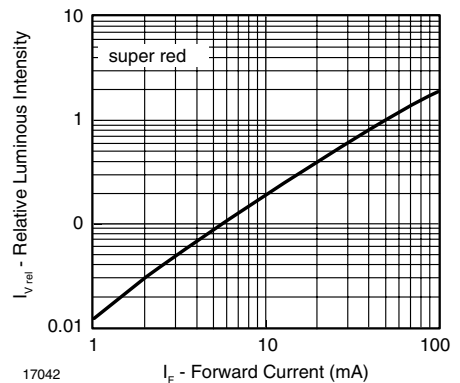
17041

Figure 27. Change of Dominant Wavelength vs. Ambient Temperature



17039

Figure 25. Change of Forward Voltage vs. Ambient Temperature



17042

Figure 28. Relative Luminous Intensity vs. Forward Current

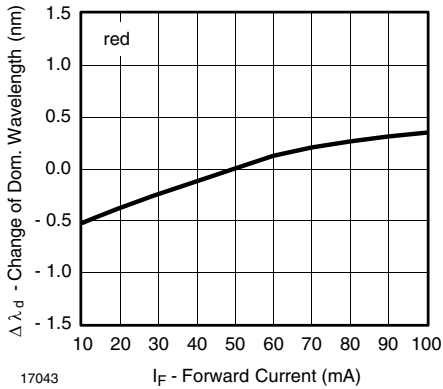


Figure 29. Change of Dominant Wavelength vs. Forward Current

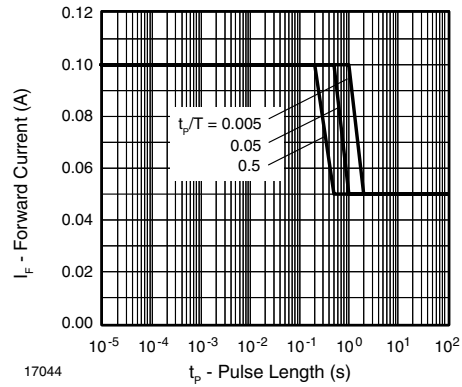
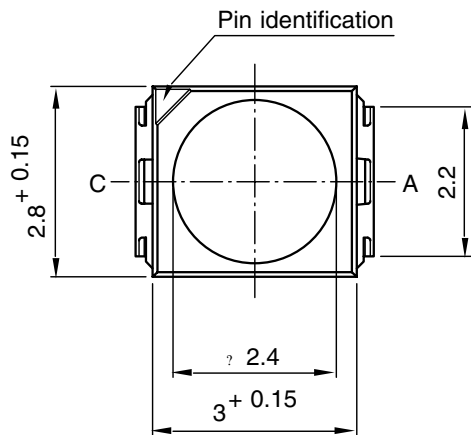
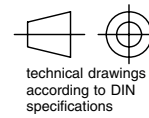
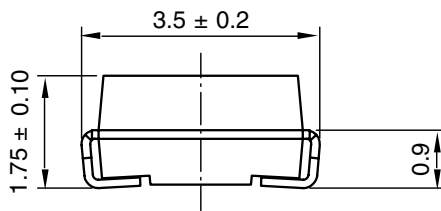
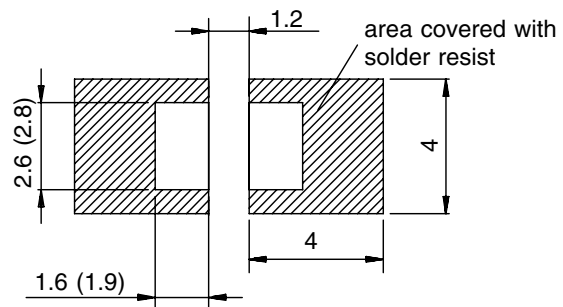


Figure 30. Forward Current vs. Pulse Length

**PACKAGE DIMENSIONS** in millimeters



**Mounting Pad Layout**



Drawing-No.: 6.541-5025.01-4  
 Issue: 8; 22.11.05  
 95 11314-1



### **OZONE DEPLETING SUBSTANCES POLICY STATEMENT**

It is the policy of Vishay Semiconductor GmbH to

1. Meet all present and future national and international statutory requirements.
2. Regularly and continuously improve the performance of our products, processes, distribution and operating systems with respect to their impact on the health and safety of our employees and the public, as well as their impact on the environment.

It is particular concern to control or eliminate releases of those substances into the atmosphere which are known as ozone depleting substances (ODSs).

The Montreal Protocol (1987) and its London Amendments (1990) intend to severely restrict the use of ODSs and forbid their use within the next ten years. Various national and international initiatives are pressing for an earlier ban on these substances.

Vishay Semiconductor GmbH has been able to use its policy of continuous improvements to eliminate the use of ODSs listed in the following documents.

1. Annex A, B and list of transitional substances of the Montreal Protocol and the London Amendments respectively
2. Class I and II ozone depleting substances in the Clean Air Act Amendments of 1990 by the Environmental Protection Agency (EPA) in the USA
3. Council Decision 88/540/EEC and 91/690/EEC Annex A, B and C (transitional substances) respectively.

Vishay Semiconductor GmbH can certify that our semiconductors are not manufactured with ozone depleting substances and do not contain such substances.

We reserve the right to make changes to improve technical design  
and may do so without further notice.

Parameters can vary in different applications. All operating parameters must be validated for each customer application by the customer. Should the buyer use Vishay Semiconductors products for any unintended or unauthorized application, the buyer shall indemnify Vishay Semiconductors against all claims, costs, damages, and expenses, arising out of, directly or indirectly, any claim of personal damage, injury or death associated with such unintended or unauthorized use.

Vishay Semiconductor GmbH, P.O.B. 3535, D-74025 Heilbronn, Germany



## Notice

Specifications of the products displayed herein are subject to change without notice. Vishay Intertechnology, Inc., or anyone on its behalf, assumes no responsibility or liability for any errors or inaccuracies.

Information contained herein is intended to provide a product description only. No license, express or implied, by estoppel or otherwise, to any intellectual property rights is granted by this document. Except as provided in Vishay's terms and conditions of sale for such products, Vishay assumes no liability whatsoever, and disclaims any express or implied warranty, relating to sale and/or use of Vishay products including liability or warranties relating to fitness for a particular purpose, merchantability, or infringement of any patent, copyright, or other intellectual property right.

The products shown herein are not designed for use in medical, life-saving, or life-sustaining applications. Customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify Vishay for any damages resulting from such improper use or sale.