

Description: piezo electric diaphragm

Date: 10/23/2006

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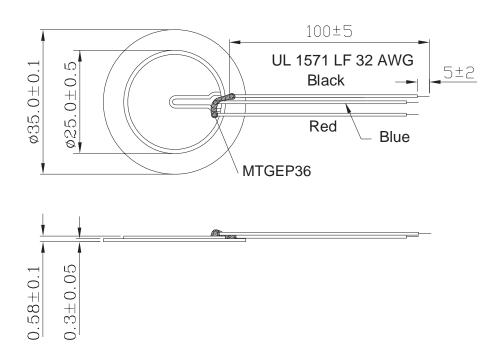


# **Specifications**

Maximum input voltage	30 Vp-p	
Resonant frequency	2.9 ± 0.5 KHz	see Measurement Methods
Resonant impedance	500 $Ω$ max.	see Measurement Methods
Electrostatic capacitance	25,000 ±30% pF	at 1 KHz / 1 V
Operating temperature	-20 ~ +70° C	
Storage temperature	-30 ~ +80° C	
Dimensions	ø35.0 x H0.58 mm	
Weight	3.50 g max.	
Material	Brass	
Terminal	Wire type	
RoHS	yes	

# **Appearance Drawing**

Tolerance: ±0.5





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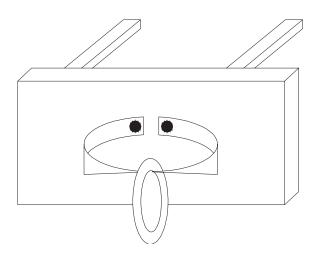
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#### **Measuring Methods**

## 1) Resonant frequency / Resonant impedance

The piezo electric diaphragm should be clamped at a node point (as shown in the following figure) to be free from any mechanical stress. Measure its resonant frequency and resonant impedance by using a vector impedance analyzer or equivalent.

When the input frequency is swept within 100 Hz to 5 KHz, the resonant frequency is defined as the frequency where the impedance shows minimum value. This impedance should be the resonant impedance.



#### 2) Static capacitance

The electrostatic capacitance should be measured at 120 Hz by using an L.C.R. meter (ex. HP4194A(H.P.)) or equivalent. The part should be clamped in the same way as the measurement or resonant frequency / resonant impedance mentioned above.

#### **Mechanical Characteristics**

Item	Test Condition	<b>Evaluation Standard</b>
Solderability	Stripped wires of lead wires are immersed in	90% min. of the stripped wires
	rosin for 5 seconds and then immersed in	will be wet with solder.
	solder bath of 270 ±5°C for 3 ±0.5 seconds.	(Except the edge of the terminal)
Lead Wire Pull Strength	The horizontal force of 3.0N (0.306kg) should	No damage or cutting off.
	be applied to the double lead wire for 30 sec.	
Vibration	The diaphragm should be measured after	The value of the resonant
	applying a vibration amplitude of 1.5 mm with	frequency should be ±10% of the
	10 to 55 Hz band of vibration frequency to each	initial measurements.
	of the 3 perpendicular directions for 2 hours.	Electrostatic capacitance should
		be ±20% compared with the initial
		measurement. The resonant
		impedance should be $2000\Omega$
		max.



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### **Environment Test**

Item	Test Condition	Evaluation Standard
High temp. test	After being placed in a chamber at +80°C for 240 hours.	
Low temp. test	After being placed in a chamber at -30°C for 240 hours.	The diaphragm will be measured
Humidity test	After being placed in a chamber at +40°C and 90±5% relative humidity for 240 hours.	
Temp. cycle test	The part shall be subjected to 5 cycles. One cycle will consist of:  +25°C  -30°C  0.5hr  0.5hr  0.5hr  0.5hr  0.5hr	after being placed at $\pm 25^{\circ}$ C for 4 hours. The value of the resonant frequency should be $\pm 10\%$ , the value of the electro static capacitance should be $\pm 20\%$ compared to the initial measurements. The resonant impedance should be $2,000~\Omega$ max.
	3hours	

#### **Test Conditions**

Standard Test Condition

a) Tempurature: +5 ~ +35°C

b) Humidity: 45 - 85%

c) Pressure: 860-1060 mbar

d) Tempurature: +25 ±2°C

b) Humidity: 60 - 70%

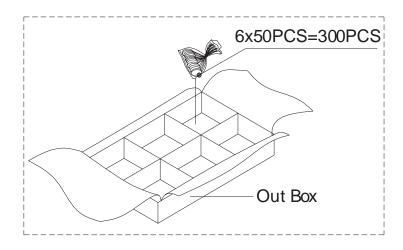
c) Pressure: 860-1060 mbar

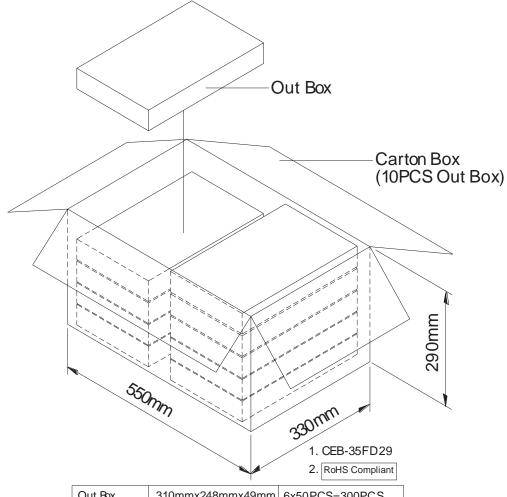
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## **Packaging**





	Out Box	310mmx248mmx49mm	6x50PCS=300PCS
Carton Box		550mmx330mmx290mm	300PCSx10=3,000PCS