



LIGITEK

LIGITEK ELECTRONICS CO.,LTD.
Property of Ligitek Only

LED SMD



Lead-Free Parts

LG-110HR-CT

DATA SHEET

DOC. NO : QW0905-LG-110HR-CT

REV. : B

DATE : 24 - Jun - 2005



Features:

- 1. Package in 8.0mm carrier tape on 7" diameter reel.
- 2. Compatible with automatic placement equipment.
- 3. Compatible with reflow solder process.

Descriptions:

- 1. The LG-110 SMD Taping is much smaller than lead frame type components, thus enable smaller board size, higher packing density, reduced storage space and finally smaller equipment to be obtained.
- 2. Besides, lightweight makes them ideal for miniature applications. etc.

Applications:

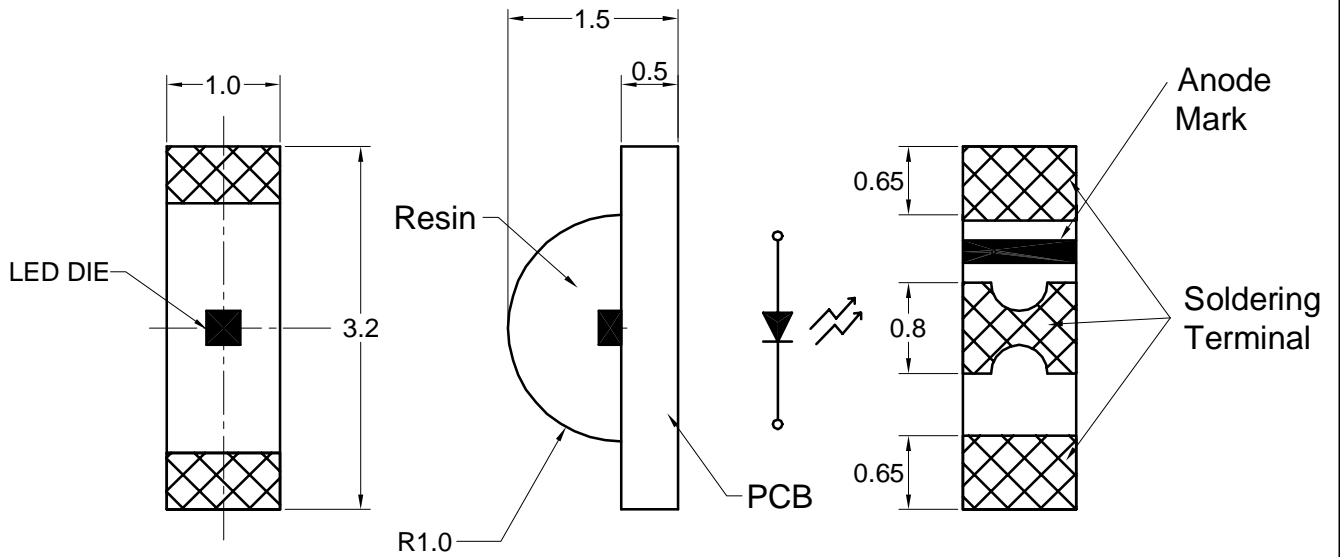
- 1. Automotive : backlighting in dashboard and switch.
- 2. Telecommunication : indicator and backlighting in telephone and fax.
- 3. Flat backlight for LCD, switch and symbol
- 4. General use.

Device Selection Guide:

| PART NO | MATERIAL | COLOR | |
|-------------|----------|---------|-------------|
| | | Emitted | Lens |
| LG-110HR-CT | GaAIAs | Red | Water Clear |

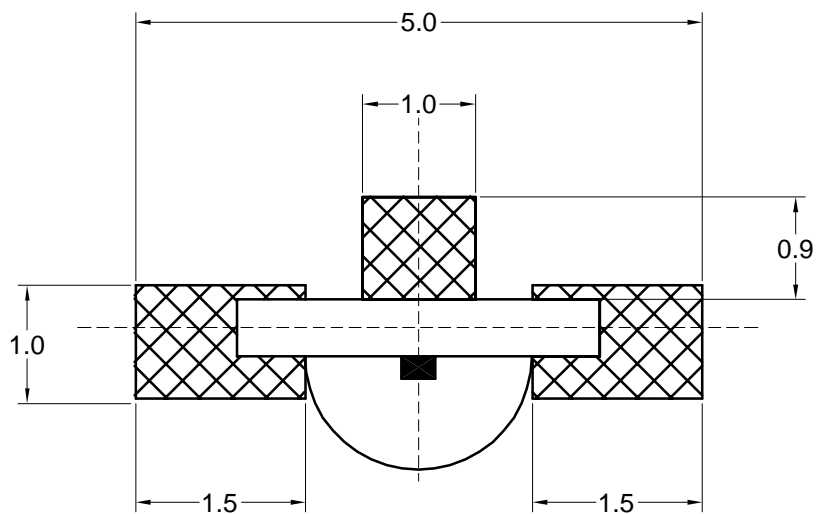


Package Dimensions



Note : 1.All dimension are in millimeter tolerance is $\pm 0.1\text{mm}$ unless otherwise noted.
2.Specifications are subject to change without notice.

Recommended Soldering Pad Dimensions



Note : The tolerances unless mentioned is $\pm 0.1\text{mm}$, Angle ± 0.5 . Unit=mm.



Absolute Maximum Ratings at Ta=25

| Parameter | Symbol | Ratings | UNIT |
|---|------------------|-----------------------|---------|
| Power Dissipation | PD | 60 | mW |
| Peak Forward Current Duty 1/10@10KHz | IFP | 100 | mA |
| Forward Current | IF | 25 | mA |
| Reverse Current @5V | Ir | 10 | μ A |
| Operating Temperature | T _{opr} | -40 ~ +85 | |
| Storage Temperature | T _{stg} | -40 ~ +90 | |
| Soldering Temperature | T _{sol} | Max 260 for 5 sec Max | |

Typical Electrical & Optical Characteristics (Ta=25)

| Items | Symbol | Min. | Typ. | Max. | UNIT | CONDITION |
|--------------------------|----------------|------|------|------|------|-----------|
| Luminous Intensity | I _v | 12.5 | 32 | ---- | mcd | IF=20mA |
| Peak Wavelength | P | ---- | 660 | ---- | nm | IF=20mA |
| Dominant Wavelength | D | ---- | 643 | ---- | nm | IF=20mA |
| Spectral Line Half-Width | | ---- | 20 | ---- | nm | IF=20mA |
| Forward Voltage | V _F | 1.5 | ---- | 2.4 | V | IF=20mA |
| Viewing Angle | 2 1/2 | ---- | 150 | ---- | deg | IF=20mA |

Note : 1.The forward voltage data did not including $\pm 0.1V$ testing tolerance.
2. The luminous intensity data did not including $\pm 15\%$ testing tolerance.



Typical Electro-Optical Characteristics Curve HR CHIP

Fig.1 Forward current vs. Forward Voltage

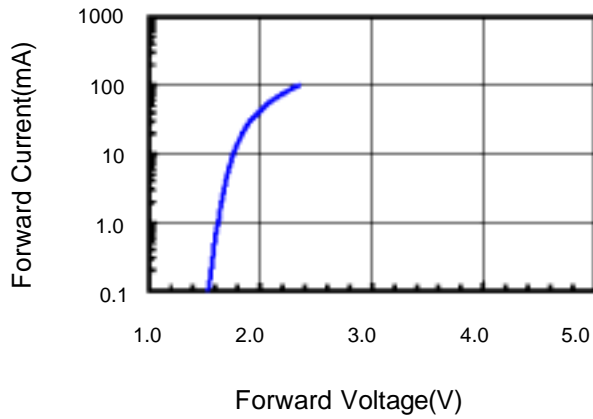


Fig.2 Relative Intensity vs. Forward Current

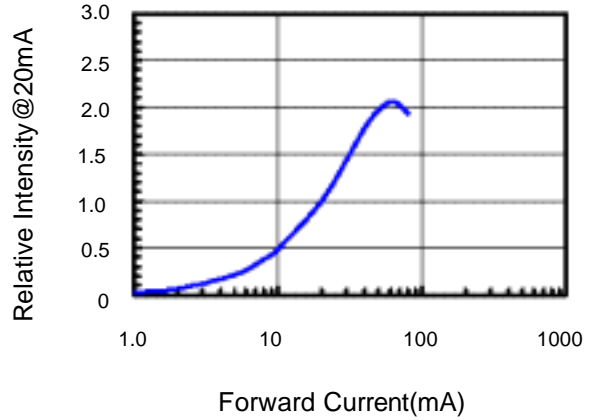


Fig.3 Forward Voltage vs. Temperature

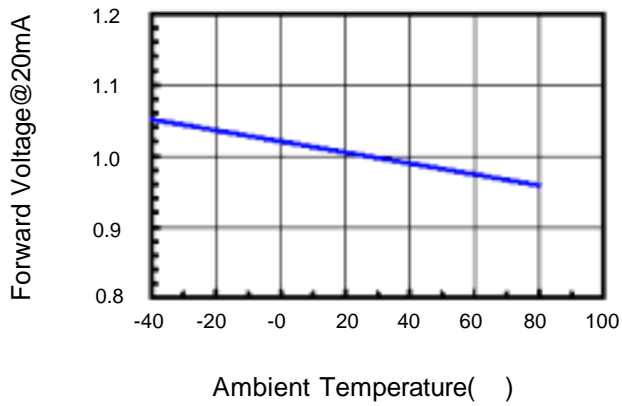


Fig.4 Relative Intensity vs. Temperature

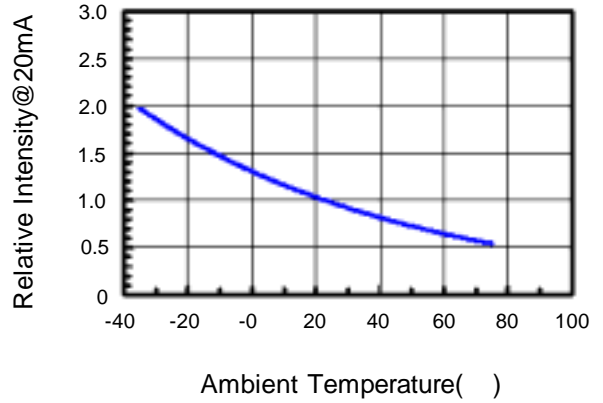


Fig.5 Relative Intensity vs. Wavelength

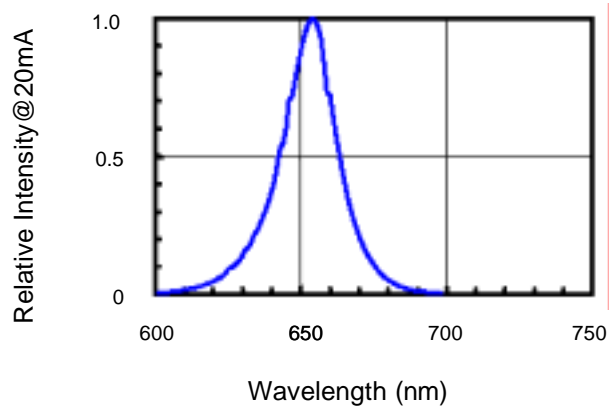
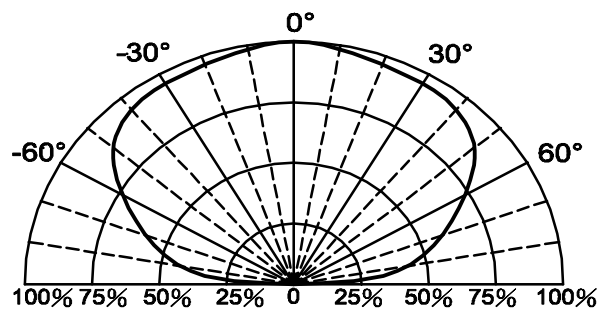



Fig.6 Directive Radiation





Label Explanation

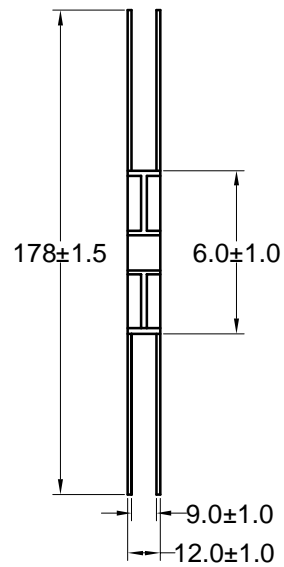
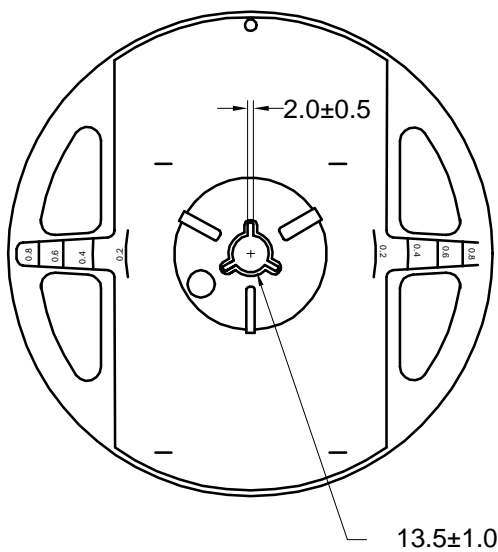
| | |
|---|-----------|
|  立碁電子工業股份有限公司 LIGITEK ELECTRONICS CO., LTD. | |
| PART NO. : LG-110HR-CT | |
| LOT NO. : 93000068 | |
| Q'TY(PCS) : 3000 PCS | |
| BIN/HUE : M/34 | 1.6 - 1.8 |

BIN : Luminous Intensity

HUE : Dominant Wavelength

1.6 - 1.8 : Forward Voltage

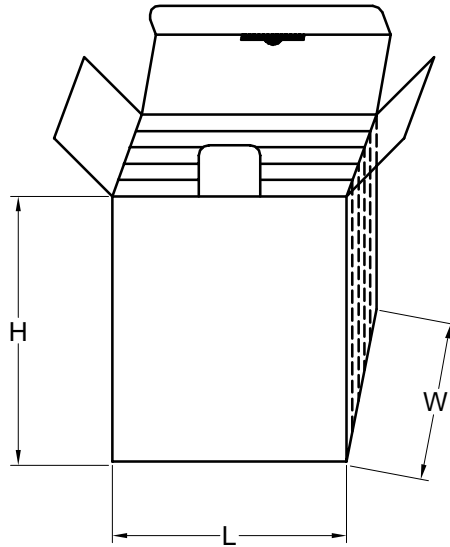
Reel Dimensions



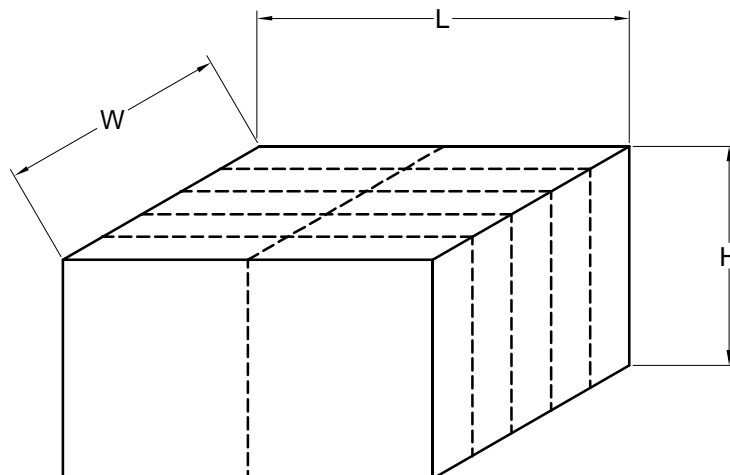


Box Explanation

1. 5 BAG / INNER BOX
2. INNER BOX SIZE : L X W X H 23cm X 8.5cm x 26cm



3. 10 INNER BOXES / CARTON
4. CARTON SIZE : L X W X H 49cm X 46cm x 29cm



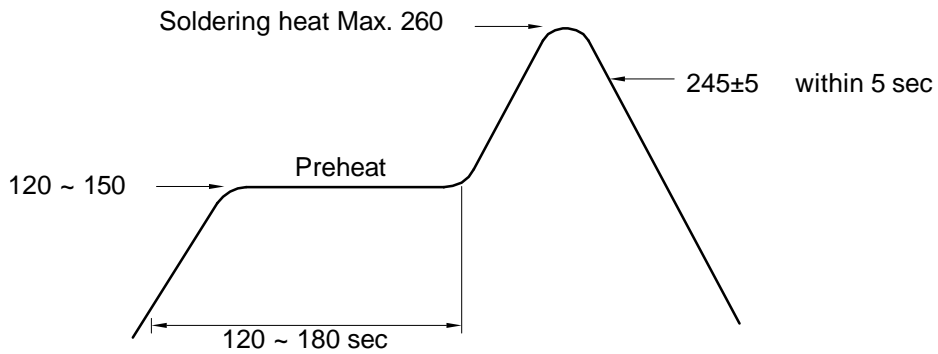


Recommended Soldering Conditions

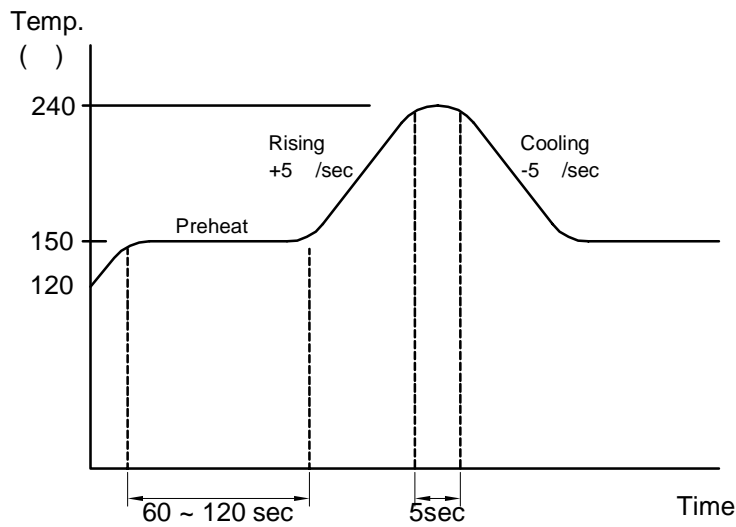
1. Hand Solder

Basic spec is 280 3 sec one time only.

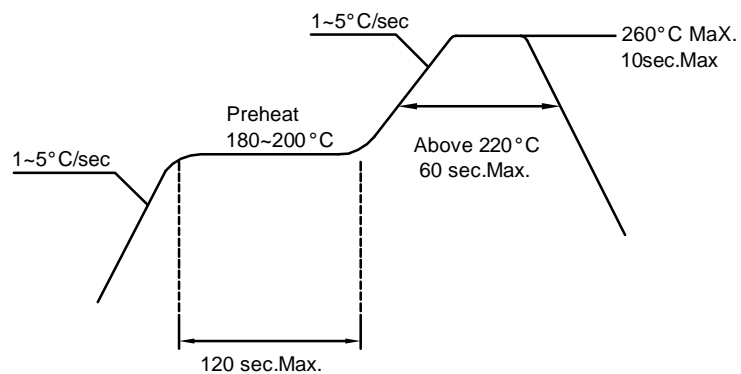
2. Wave Solder



3-1. LEAD Reflow Solder



3-2 PB-Free Reflow Solder



Reflow Soldering should not be done more than two times.



Precautions For Use:

Storage time:

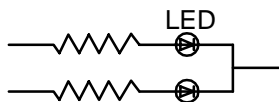
- 1.The operation of Temperatures and RH are : 5 ~35 ,RH60%.
- 2.Once the package is opened, the products should be used within a week.
Otherwise, they should be kept in a damp proof box with descanting agent.
Considering the tape life, we suggest our customers to use our products within a year(from production date).
- 3.If opened more than one week in an atmosphere 5 ~ 35 ,RH60%, they should be treated at 60 ±5 fo r 15hrs.

Drive Method:

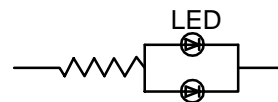
LED is a current operated device, and therefore, requirer some kind of current limiting incorporated into the driver circuit. This current limiting typically takes the form of a current limiting resistor placed in series with the LED.

Consider worst case voltage variations than could occur across the current limiting resistor. The forwr d current should not be allowed to change by more than 40 % of its desired value.

Circuit model A



Circuit model B



(A) Recommended circuit.

(B) The difference of brightness between LED could be found due to the VF-IF characteristics of LED.

Cleaning:

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED.

ESD(Electrostatic Discharge):

Static Electricity or power surge will damage the LED. Use of a conductive wrist band or anti-electrosatic glove is recommended when handing these LED. All devices, equipment and machinery must be properly grounded.



Reliability Test:

| Classification | Test Item | Test Condition | Reference Standard |
|--------------------|---|---|---|
| Endurance Test | Operating Life Test | 1.Ta=Under Room Temperature As Per Data Sheet Maximum Rating. 2.If=20mA 3.t=1000 hrs (-24hrs, +72hrs) | MIL-STD-750D: 1026 MIL-STD-883D: 1005 JIS C 7021: B-1 |
| | High Temperature Storage Test | 1.Ta=105 ±5 2.t=1000 hrs (-24hrs, +72hrs) | MIL-STD-883D:1008 JIS C 7021: B-10 |
| | Low Temperature Storage Test | 1.Ta=-40 ±5 2.t=1000 hrs (-24hrs, +72hrs) | JIS C 7021: B-12 |
| | High Temperature High Humidity Storage Test | 1.Ta=65 ±5 2.RH=90%~95% 3.t=1000hrs ±2hrs | MIL-STD-202F:103B JIS C 7021: B-11 |
| Environmental Test | Thermal Shock Test | 1.Ta=105 ±5 & -40 ±5 (10min) (10min) 2.total 10 cycles | MIL-STD-202F: 107D MIL-STD-750D: 1051 MIL-STD-883D: 1011 |
| | Solderability Test | 1.T.Sol=235 ±5 2.Immersion time 2 ±0.5sec 3.Coverage 95% of the dipped surface | MIL-STD-202F: 208D MIL-STD-750D: 2026 MIL-STD-883D: 2003 IEC 68 Part 2-20 JIS C 7021: A-2 |
| | Temperature Cycling | 1.105 ~ 25 ~ -55 ~ 25 30mins 5mins 30mins 5mins 2.10 Cyeles | MIL-STD-202F: 107D MIL-STD-750D: 1051 MIL-STD-883D: 1010 JIS C 7021: A-4 |
| | IR Reflow | 1.T=260°C Max. 10sec.Max. 2. 6 Min | MIL-STD-750D:2031.2 J-STD-020 |