Rev. 03 - 23 September 2004
Product data sheet

## 1. General description

The device is intended for switching between two RGB or YUV video sources. The outputs can be set to a high-impedance state to enable parallel connection of several devices.

A HIGH level on SEL (pin 5) selects the video inputs of channel 2. The IOCNTR control pin (pin 16) defines the 3-state outputs and clamp inputs:

- HIGH $=3$-state outputs (also for test; active clamp)
- LOW = passive clamp at the video inputs (diode)
- Sandcastle: the video signal is clamped with an active clamp during the sync pulse.


## 2. Features

- YUV/RGB and fast blanking switch
- 3-state output
- Selectable clamp:
- Passive (with diodes) or
- Active clamp.
- Bandwidth greater than 22 MHz
- Fully ESD protected
- Latch-up free.


## 3. Applications

- Standard and high definition television sets
- Peri-television sets.


## 4. Quick reference data

Table 1: Quick reference data

| Symbol | Parameter | Conditions | Min | Typ | Max | Unit |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| $\mathrm{V}_{\mathrm{P}}$ | supply voltage |  | 7.2 | 8.0 | 8.8 | V |
| $\mathrm{G}_{\mathrm{v}}$ | voltage gain | at 3 dB | 22 | - | - | MHz |
| B | bandwidth | $\mathrm{f}_{\mathrm{i}}=5 \mathrm{MHz}$ | -60 | - | - | dB |
| $\alpha_{\mathrm{ct}}$ | crosstalk attenuation between two <br> video channels |  | 0 | - | 70 | ${ }^{\circ} \mathrm{C}$ |
| $\mathrm{T}_{\text {amb }}$ | operating ambient temperature |  |  |  |  |  |

## 5. Ordering information

Table 2: Ordering information

| Type number | Package |  |  |
| :--- | :--- | :--- | :--- | :--- |
|  | Name | Description | Version |
| TDA8601/C2 | DIP16 | plastic dual in-line package; 16 leads (300 mil); long body | SOT38-1 |
| TDA8601T/C2 | SO16 | plastic small outline package; 16 leads; body width 3.9 mm | SOT109-1 |

## 6. Block diagram



Fig 1. Block diagram.

## 7. Pinning information

### 7.1 Pinning



Fig 2. Pin configuration SOT38-1 (DIP16).


Fig 3. Pin configuration SOT109-1 (SO16).

### 7.2 Pin description

Table 3: Pin description

| Symbol | Pin | Description |
| :--- | :--- | :--- |
| V $_{P}$ | 1 | supply voltage (8 V) |
| VIDIa1 | 2 | video input a (channel 1) |
| VIDIb1 | 3 | video input b (channel 1) |
| VIDIc1 | 4 | video input c (channel 1) |
| SEL | 5 | channel selection |
| VIDla2 | 6 | video input a (channel 2) |
| VIDIb2 | 7 | video input b (channel 2) |
| VIDIc2 | 8 | video input c (channel 2) |
| GND | 9 | ground |
| VIDOc | 10 | video output c |
| VIDOb | 11 | video output b |
| VIDOa | 12 | video output a |
| FBO | 13 | fast blanking output signal |
| FBI2 | 14 | fast blanking input signal (channel 2) |
| FBI1 | 15 | fast blanking input signal (channel 1) |
| IOCNTR | 16 | control of video input or video output |

## 8. Internal circuitry

Table 4: Internal circuitry
Internal pin configuration


## 9. Limiting values

Table 5: Limiting values
In accordance with the Absolute Maximum Rating System (IEC 60134).

| Symbol | Parameter | Conditions | Min | Max | Unit |
| :--- | :--- | :--- | :--- | :--- | :--- |
| $\mathrm{V}_{\mathrm{P}}$ | supply voltage | -0.3 | +9 | V |  |
| $\mathrm{~V}_{\mathrm{i}}$ | input voltage (pins 2 to 4 and 6 <br> to 8) referenced to ground | 0 | 8.8 | V |  |
| $\mathrm{~T}_{\mathrm{j}}$ | junction temperature | - | 150 | ${ }^{\circ} \mathrm{C}$ |  |
| $\mathrm{T}_{\mathrm{stg}}$ | IC storage temperature | -55 | +150 | ${ }^{\circ} \mathrm{C}$ |  |

## 10. Thermal characteristics

Table 6: Thermal characteristics

| Symbol | Parameter | Conditions | Typ | Unit |
| :--- | :--- | :--- | :--- | :--- |
| $\mathrm{R}_{\mathrm{th}(\mathrm{j}-\mathrm{a})}$ | thermal resistance from junction to ambient | in free air |  |  |
|  | DIP16 |  | 70 | K/W |
|  | SO16 | 115 | K/W |  |

## 11. Characteristics

### 11.1 Operating characteristics

Table 7: Operating characteristics
The operating characteristics are the conditions within the IC when it is functional; these conditions can have any value. For example, condition $V_{I L}$ (pin 5) is fixed at 0.5 V . The IC will then operate over the full temperature range and supply voltage range.

| Symbol | Parameter | Conditions | Min | Typ | Max | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Supply |  |  |  |  |  |  |
| $V_{P}$ | operating supply voltage |  | 7.2 | 8.0 | 8.8 | V |
| Video inputs (pins 1 to 3 and 6 to 8) |  |  |  |  |  |  |
| $\mathrm{V}_{\mathrm{i}(\mathrm{p}-\mathrm{p})}$ | input video signal amplitude (peak-to-peak value) | R, G, B signals | - | 0.7 | 1 | V |
|  |  | Y signal; active clamp | - | 1 | 1.4 | V |
|  |  | -(B-Y) signal; active clamp | - | 1.05 | 1.5 | V |
|  |  | -( $\mathrm{R}-\mathrm{Y}$ ) signal; active clamp | - | 1.33 | 1.9 | V |
| $\mathrm{C}_{\mathrm{i}}$ | input clamp capacitor |  | - | 47 | - | nF |
| Control inputs (pins 5 and 16) |  |  |  |  |  |  |
| $\mathrm{V}_{\mathrm{IH}}$ | HIGH level input voltage (pin 5) | $\mathrm{I}_{\mathrm{H}}=10 \mu \mathrm{~A}$ | 1.2 | - | $V_{P}$ | V |
| VIL | LOW level input voltage (pin 5) | $\mathrm{I}_{\mathrm{IL}}=-10 \mu \mathrm{~A}$ | - | - | 0.5 | V |
| $\mathrm{V}_{\mathrm{IH}}$ | HIGH level input voltage (pin 16) | $\mathrm{I}_{\mathrm{H}}=10 \mu \mathrm{~A}$ | 2.0 | - | $V_{P}$ | V |
| $\mathrm{V}_{\text {IL }}$ | LOW level input voltage (pin 16) | $\mathrm{I}_{1 L}=-10 \mu \mathrm{~A}$ | - | - | 0.8 | V |

Table 7: Operating characteristics ...continued
The operating characteristics are the conditions within the IC when it is functional; these conditions can have any value. For example, condition $V_{I L}$ (pin 5) is fixed at 0.5 V . The IC will then operate over the full temperature range and supply voltage range.

| Symbol | Parameter | Conditions | Min | Typ | Max | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathrm{V}_{\text {sc }}$ | sandcastle input voltage level (pin 16) | zero level | - | - | 1.1 | V |
|  |  | blanking level | 2.0 | - | 3.1 | V |
|  |  | clamp level | 3.9 | - | 5.5 | V |
| tw | clamp pulse width | SECAM mode | - | 3.6 | - | $\mu \mathrm{s}$ |
|  |  | PAL mode | - | 2.5 | - | $\mu \mathrm{s}$ |
| Fast blanking inputs (pins 14 and 15) |  |  |  |  |  |  |
| $\mathrm{V}_{\mathrm{IH}}$ | HIGH level input voltage |  | 1.2 | - | $V_{P}$ | V |
| $\mathrm{V}_{\text {IL }}$ | LOW level input voltage |  | - | - | 0.5 | V |
| Video outputs (pins 10 to 12) |  |  |  |  |  |  |
| $\mathrm{C}_{\mathrm{L}}$ | output load capacitor |  | - | - | 15 | pF |
| $\mathrm{R}_{\mathrm{L}}$ | output load resistor |  | [1] 1 | - | - | $\mathrm{k} \Omega$ |
| Fast blanking output (pin 13) |  |  |  |  |  |  |
| $\mathrm{C}_{\mathrm{L}}$ | output load capacitor |  | - | 40 | 100 | pF |
| $\mathrm{R}_{\mathrm{L}}$ | output load resistor |  | [1] 1 | - | - | k $\Omega$ |

[1] For the DIP16 package, the thermal resistance is lower. The minimum value for the output load resistor is $270 \Omega$.

### 11.2 Characteristics

Table 8: Characteristics
The typical values are given for $V_{P}=8 \mathrm{~V} ; T_{\text {amb }}=25^{\circ} \mathrm{C} . C_{L}=40 \mathrm{pF}$; no load resistor; measured in application circuit of Figure 8 over full supply voltage and temperature range; unless otherwise specified.

| Symbol | Parameter | Conditions | Min | Typ | Max | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Supply |  |  |  |  |  |  |
| $\mathrm{I}_{\mathrm{P}}$ | supply current | no resistive load on the outputs | - | 33 | 45 | mA |
| SVRR | supply voltage rejection ratio | $\mathrm{f}_{\mathrm{i}}=40 \mathrm{~Hz}$ to 50 kHz | [1] | - | -36 | dB |
|  |  | $\mathrm{f}_{\mathrm{i}}=40 \mathrm{~Hz}$ | [1] - | -51 | -36 | dB |
| Video inputs (pins 1 to 3 and 4 to 6) |  |  |  |  |  |  |
| $\mathrm{R}_{\mathrm{i}}$ | input resistance | for each type of clamp | 10 | - | - | k $\Omega$ |
| $\mathrm{C}_{\mathrm{i}(\text { max })}$ | maximum input capacitance |  | - | 3 | - | pF |
| $\mathrm{V}_{\text {clamp }}$ | input clamping voltage level | $\mathrm{I}_{\mathrm{i}}=-50 \mu \mathrm{~A}$; passive clamp | 0.8 | 1.21 | 1.35 | V |
|  |  | $\mathrm{I}_{\mathrm{i}}=50 \mu \mathrm{~A}$; active clamp; $\mathrm{V}_{\text {IOCNTR }}=3.9 \mathrm{~V}$ | 2.05 | 2.42 | 2.70 | V |
|  |  | $\mathrm{I}_{\mathrm{i}}=-50 \mu \mathrm{~A}$; active clamp; <br> $\mathrm{V}_{\text {IOCNTR }}=3.9 \mathrm{~V}$ | 2.05 | 2.37 | 2.70 | V |
| $\mathrm{I}_{\text {sink }}$ | input sink current | $\mathrm{V}_{\mathrm{i}}=2 \mathrm{~V}$; passive clamp | 0.3 | 1.6 | 3 | $\mu \mathrm{A}$ |

Table 8: Characteristics ...continued
The typical values are given for $V_{P}=8 \mathrm{~V} ; T_{\text {amb }}=25^{\circ} \mathrm{C} . C_{L}=40 \mathrm{pF}$; no load resistor; measured in application circuit of Figure 8 over full supply voltage and temperature range; unless otherwise specified.

| Symbol | Parameter | Conditions | Min | Typ | Max | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| \| ${ }_{\text {clamp }}$ \| | maximum absolute input clamping current | $\begin{aligned} & \mathrm{V}_{\mathrm{i}}=\mathrm{V}_{\text {clamp }}+0.5 \mathrm{~V} \text {; active } \\ & \text { clamp } \end{aligned}$ | 200 | - | - | $\mu \mathrm{A}$ |
| Video outputs (pins 10 to 12) |  |  |  |  |  |  |
| $\mathrm{R}_{0}$ | output resistance |  | - | - | 50 | $\Omega$ |
| $\mathrm{R}_{0 \mathrm{~L}}$ | output resistance | 3-state output | 0.1 | - | - | $\mathrm{M} \Omega$ |
| $\mathrm{Coz}_{\text {(max }}$ | maximum output capacitance | 3 -state output | - | 3 | - | pF |
| $\mathrm{G}_{v}$ | voltage gain | $\mathrm{f}_{\mathrm{i}}=1 \mathrm{MHz}$ | -0.5 | 0 | +0.5 | dB |
| B | bandwidth | at $\pm 0.5 \mathrm{~dB}$ | 5 | - | - | MHz |
|  |  | at $\pm 1 \mathrm{~dB}$ | 10 | - | - | MHz |
|  |  | at $\pm 3 \mathrm{~dB}$ | 22 | 40 | - | MHz |
| $\alpha_{c t}$ | crosstalk attenuation between two video channels | $\mathrm{f}_{\mathrm{i}}=5 \mathrm{MHz}$ | [2] -60 | - | - | dB |
|  |  | $\mathrm{f}_{\mathrm{i}}=10 \mathrm{MHz}$ | [2] -50 | - | - | dB |
|  |  | $\mathrm{f}_{\mathrm{i}}=22 \mathrm{MHz}$ | [2] -40 | - | - | dB |
| $\alpha_{\text {off }}$ | isolation of the 3-state configuration | $\mathrm{f}_{\mathrm{i}}=5 \mathrm{MHz}$ | [2] -60 | - | - | dB |
|  |  | $\mathrm{f}_{\mathrm{i}}=10 \mathrm{MHz}$ | [2] -50 | - | - | dB |
|  |  | $\mathrm{f}_{\mathrm{i}}=22 \mathrm{MHz}$ | [2] -40 | - | - | dB |
| SR | slew rate |  | 100 | 120 | - | V/us |
| $\left\|\Delta G_{m}\right\|$ | gain matching between two different signals of the same channel | $\mathrm{f}_{\mathrm{i}}=5 \mathrm{MHz}$ | - | - | 0.5 | dB |
| $\mathrm{V}_{\text {(bl) }}$ | output blanking level voltage |  | 2.1 | 2.23 | 2.7 | V |
| $\mathrm{V}_{\text {os(bl) }}$ | output blanking offset voltage | $\begin{aligned} & \mathrm{V}_{\mathrm{i}(\mathrm{ch1})}=0.7 \mathrm{~V}(\mathrm{p}-\mathrm{p}) \text { (white); } \\ & \mathrm{V}_{\mathrm{i} \text { (ch2) }}=0 \mathrm{~V}(\mathrm{p}-\mathrm{p}) \text { (black); } \\ & \text { active clamp } \end{aligned}$ | [3] - | - | 10 | mV |
|  |  | $\begin{aligned} & \mathrm{V}_{\mathrm{i}(\text { ch1 })}=0.7 \mathrm{~V}(\mathrm{p}-\mathrm{p}) \text { (white); } \\ & \mathrm{V}_{\mathrm{i}} \text { (ch2) }=0 \mathrm{~V}(\mathrm{p}-\mathrm{p}) \text { (black); } \\ & \text { passive clamp } \end{aligned}$ | [3] - | - | 15 | mV |
| $\Delta \mathrm{V}_{\text {os(b) }}$ | matching of output blanking offset voltage | $\mathrm{V}_{\mathrm{i}(\text { ch1 })}=0.7 \mathrm{~V}$ (p-p) (white); <br> $\mathrm{V}_{\mathrm{i}(\text { (ch2) }}=0 \mathrm{~V}(\mathrm{p}-\mathrm{p})$ (black); <br> active clamp | [3] - | - | 10 | mV |
|  |  | $\mathrm{V}_{\mathrm{i}(\mathrm{ch} 1)}=0.7 \mathrm{~V}$ (p-p) (white); <br> $\mathrm{V}_{\mathrm{i}(\mathrm{ch} 2)}=0 \mathrm{~V}(\mathrm{p}-\mathrm{p})$ (black); <br> passive clamp | [3] - | - | 10 | mV |

Fast blanking inputs (pins 14 and 15)

| $\mathrm{Z}_{\mathrm{i}}$ | input impedance | 10 | - | - | $\mathrm{k} \Omega$ |
| :--- | :--- | :---: | :---: | :---: | :---: |
| Fast blanking output (pin 13) | 2 | 2.35 | 3 | V |  |
| $\mathrm{~V}_{\mathrm{OH}}$ | HIGH level output <br> voltage | 0 | 0.15 | 0.3 | V |
| V OL | LOW level output <br> voltage |  |  |  |  |

Table 8: Characteristics ...continued
The typical values are given for $V_{P}=8 \mathrm{~V}$; $T_{\text {amb }}=25^{\circ} \mathrm{C} . C_{L}=40 \mathrm{pF}$; no load resistor; measured in application circuit of Figure 8 over full supply voltage and temperature range; unless otherwise specified.

| Symbol | Parameter | Conditions |  | Min | Typ | Max | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathrm{Z}_{0}$ | output impedance |  |  | - | - | 50 | $\Omega$ |
| SEL input (pin 5) |  |  |  |  |  |  |  |
| $\mathrm{Z}_{\mathrm{i}}$ | input impedance |  |  | 10 | - | - | $\mathrm{k} \Omega$ |
| Timing |  |  |  |  |  |  |  |
| $\mathrm{t}_{\text {dSEL; }}$ VID | delay time between SEL input and video output |  | [4] | - | 12 | 20 | ns |
| $\mathrm{t}_{\text {dSEL; }}$ FBO | delay time between SEL input and fast blanking output |  | [5] | - | 15 | 40 | ns |
| $t_{\text {SWVID }}$ | switching time of video output |  |  | - | 8.5 | 15 | ns |
| tswfbo | switching time of fast blanking output |  | [5] | - | 8.5 | 15 | ns |
| $\mathrm{t}_{\text {dFB }}$ | fast blanking level delay between input and output |  | [6] | - | 13 | 20 | ns |
| $\mathrm{t}_{\text {dVID }}$ | video delay between input and output |  | [7] | - | 4 | 20 | ns |
| $\Delta \mathrm{t}_{\mathrm{dVII}}$ | delay difference between two video signals at the output |  | [7] | - | 0.5 | 10 | ns |
| $\Delta t_{\text {dFB; }}$ VID | delay difference between fast blanking level and video at the output |  | [7] | - | 5 | 10 | ns |

[1] The supply voltage rejection ratio is measured at the video outputs (pins 10 to 12) when a sine wave is applied on the power supply pin (pin 1); where: $\mathrm{V}_{\mathrm{DC}}=8 \mathrm{~V} ; \mathrm{V}_{\mathrm{i}}=100 \mathrm{mV}(\mathrm{p}-\mathrm{p})$. This additional sine wave on the power supply pin is guaranteed not to cause extraneous oscillations on the video control and fast blanking signals.
[2] The 6 video inputs will contain the same signal. The source impedance is $50 \Omega$.
[3] The blanking offset is the level difference between the two channels when they are selected separately and, also, on one video output. This value is measured on each video signal.
[4] The delay between the SEL input and the video output together with the switching time of the video output is illustrated in Figure 4. The amplitude of the video signal is $1.9 \mathrm{~V}(p-p)$ when the clamp is active and $1.0 \mathrm{~V}(p-p)$ when the clamp is passive.
[5] The delay between the SEL input and fast blanking output together with the switching time of fast blanking output is illustrated in Figure 5.
[6] The fast blanking delay between input and output is illustrated in Figure 6.
[7] The video delay between input and output and delay differences are illustrated in Figure 7. Inputs 1 and 2 are either fast blanking input plus a video signal or two video signals. The amplitude of the video signal is $0.5 \mathrm{~V}(\mathrm{p}-\mathrm{p})$. The video signal levels (i1, i2, 01 and o ) are $50 \%$ of the video amplitude. The fast blanking signal levels (i1 and 01) are 1.2 V when the signal rises and 0.5 V when the signal falls.


Fig 4. Timing definition: SEL and VIDO.


Fig 5. Timing definition: SEL and FBO.


Fig 6. Timing definition: fast blanking delay.


Fig 7. Timing definition: video delay.

## 12. Application information



Fig 8. Application diagram.


Fig 9. Schematic diagram of two TDA8601s operating four channels.

## 13. Package outline

## DIP16: plastic dual in-line package; 16 leads ( $\mathbf{3 0 0}$ mil); long body

SOT38-1


DIMENSIONS (inch dimensions are derived from the original mm dimensions)

| UNIT | A max. | $A_{1}$ min. | $\begin{gathered} \mathbf{A}_{2} \\ \max . \end{gathered}$ | b | $\mathrm{b}_{1}$ | C | $D^{(1)}$ | $E^{(1)}$ | e | $\mathbf{e}_{1}$ | L | $\mathrm{M}_{\mathrm{E}}$ | $\mathrm{M}_{\mathrm{H}}$ | w | $\mathrm{Z}_{\mathrm{Zax}}^{(1)}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| mm | 4.7 | 0.51 | 3.7 | $\begin{aligned} & 1.40 \\ & 1.14 \end{aligned}$ | $\begin{aligned} & 0.53 \\ & 0.38 \end{aligned}$ | $\begin{aligned} & 0.32 \\ & 0.23 \end{aligned}$ | $\begin{aligned} & 21.8 \\ & 21.4 \end{aligned}$ | $\begin{aligned} & 6.48 \\ & 6.20 \end{aligned}$ | 2.54 | 7.62 | $\begin{aligned} & 3.9 \\ & 3.4 \end{aligned}$ | $\begin{aligned} & 8.25 \\ & 7.80 \end{aligned}$ | $\begin{aligned} & 9.5 \\ & 8.3 \end{aligned}$ | 0.254 | 2.2 |
| inches | 0.19 | 0.02 | 0.15 | $\begin{aligned} & 0.055 \\ & 0.045 \end{aligned}$ | $\begin{aligned} & 0.021 \\ & 0.015 \end{aligned}$ | $\begin{aligned} & 0.013 \\ & 0.009 \end{aligned}$ | $\begin{aligned} & 0.86 \\ & 0.84 \end{aligned}$ | $\begin{aligned} & 0.26 \\ & 0.24 \end{aligned}$ | 0.1 | 0.3 | $\begin{aligned} & 0.15 \\ & 0.13 \end{aligned}$ | $\begin{aligned} & 0.32 \\ & 0.31 \end{aligned}$ | $\begin{aligned} & 0.37 \\ & 0.33 \end{aligned}$ | 0.01 | 0.087 |

## Note

1. Plastic or metal protrusions of 0.25 mm ( 0.01 inch ) maximum per side are not included.

| OUTLINE <br> VERSION | REFERENCES |  |  |  | EUROPEAN <br> PROJECTION | ISSUE DATE |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | IEC | JEDEC | JEITA |  |  |  |

Fig 10. Package outline SOT38-1 (DIP16).
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DIMENSIONS (inch dimensions are derived from the original mm dimensions)

| UNIT | $\begin{gathered} \mathrm{A} \\ \max . \end{gathered}$ | $\mathrm{A}_{1}$ | $\mathrm{A}_{2}$ | $\mathrm{A}_{3}$ | $\mathrm{b}_{\mathrm{p}}$ | c | $D^{(1)}$ | $E^{(1)}$ | e | $\mathrm{H}_{\mathrm{E}}$ | L | $L_{p}$ | Q | v | w | y | $Z^{(1)}$ | $\theta$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| mm | 1.75 | $\begin{aligned} & 0.25 \\ & 0.10 \end{aligned}$ | $\begin{aligned} & 1.45 \\ & 1.25 \end{aligned}$ | 0.25 | $\begin{aligned} & 0.49 \\ & 0.36 \end{aligned}$ | $\begin{aligned} & 0.25 \\ & 0.19 \end{aligned}$ | $\begin{gathered} \hline 10.0 \\ 9.8 \end{gathered}$ | $\begin{aligned} & 4.0 \\ & 3.8 \end{aligned}$ | 1.27 | $\begin{aligned} & 6.2 \\ & 5.8 \end{aligned}$ | 1.05 | $\begin{aligned} & 1.0 \\ & 0.4 \end{aligned}$ | $\begin{aligned} & 0.7 \\ & 0.6 \end{aligned}$ | 0.25 | 0.25 | 0.1 | $\begin{aligned} & 0.7 \\ & 0.3 \end{aligned}$ | $\begin{aligned} & 8^{\circ} \\ & 0^{\circ} \end{aligned}$ |
| inches | 0.069 | $\begin{aligned} & 0.010 \\ & 0.004 \end{aligned}$ | $\begin{aligned} & 0.057 \\ & 0.049 \end{aligned}$ | 0.01 | $\begin{aligned} & 0.019 \\ & 0.014 \end{aligned}$ | $\begin{array}{l\|} \hline 0.0100 \\ 0.0075 \end{array}$ | $\begin{aligned} & 0.39 \\ & 0.38 \end{aligned}$ | $\begin{aligned} & 0.16 \\ & 0.15 \end{aligned}$ | 0.05 | $\begin{aligned} & 0.244 \\ & 0.228 \end{aligned}$ | 0.041 | $\begin{array}{\|l\|} \hline 0.039 \\ 0.016 \end{array}$ | $\begin{array}{l\|} \hline 0.028 \\ 0.020 \end{array}$ | 0.01 | 0.01 | 0.004 | $\begin{aligned} & 0.028 \\ & 0.012 \end{aligned}$ |  |

Note

1. Plastic or metal protrusions of 0.15 mm ( 0.006 inch ) maximum per side are not included.

| OUTLINE <br> VERSION | REFERENCES |  |  |  | EUROPEAN <br> PROJECTION | ISSUE DATE |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | IEC | JEDEC | JEITA |  |  | $-99-12-27$ |
| SOT109-1 | $076 E 07$ | MS-012 |  |  | $-02-19$ |  |

Fig 11. Package outline SOT109-1 (SO16).
939775013713

## 14. Handling information

Inputs and outputs are protected against electrostatic discharge in normal handling. However, to be completely safe, it is desirable to take normal precautions appropriate to handling integrated circuits.

## 15. Soldering

### 15.1 Introduction

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our Data Handbook IC26; Integrated Circuit Packages (document order number 9398652 90011).

There is no soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and surface mount components are mixed on one printed-circuit board. Wave soldering can still be used for certain surface mount ICs, but it is not suitable for fine pitch SMDs. In these situations reflow soldering is recommended.

Driven by legislation and environmental forces the worldwide use of lead-free solder pastes is increasing.

### 15.2 Through-hole mount packages

### 15.2.1 Soldering by dipping or by solder wave

Typical dwell time of the leads in the wave ranges from 3 seconds to 4 seconds at $250^{\circ} \mathrm{C}$ or $265^{\circ} \mathrm{C}$, depending on solder material applied, SnPb or Pb -free respectively.

The total contact time of successive solder waves must not exceed 5 seconds.
The device may be mounted up to the seating plane, but the temperature of the plastic body must not exceed the specified maximum storage temperature $\left(T_{\operatorname{stg}(\max )}\right)$. If the printed-circuit board has been pre-heated, forced cooling may be necessary immediately after soldering to keep the temperature within the permissible limit.

### 15.2.2 Manual soldering

Apply the soldering iron ( 24 V or less) to the lead(s) of the package, either below the seating plane or not more than 2 mm above it. If the temperature of the soldering iron bit is less than $300^{\circ} \mathrm{C}$ it may remain in contact for up to 10 seconds. If the bit temperature is between $300^{\circ} \mathrm{C}$ and $400^{\circ} \mathrm{C}$, contact may be up to 5 seconds.

### 15.3 Surface mount packages

### 15.3.1 Reflow soldering

Reflow soldering requires solder paste (a suspension of fine solder particles, flux and binding agent) to be applied to the printed-circuit board by screen printing, stencilling or pressure-syringe dispensing before package placement.

Several methods exist for reflowing; for example, convection or convection/infrared heating in a conveyor type oven. Throughput times (preheating, soldering and cooling) vary between 100 seconds and 200 seconds depending on heating method.

Typical reflow peak temperatures range from $215^{\circ} \mathrm{C}$ to $270^{\circ} \mathrm{C}$ depending on solder paste material. The top-surface temperature of the packages should preferably be kept:

- below $225{ }^{\circ} \mathrm{C}$ (SnPb process) or below $245{ }^{\circ} \mathrm{C}$ (Pb-free process)
- for all BGA, HTSSON..T and SSOP..T packages
- for packages with a thickness $\geq 2.5 \mathrm{~mm}$
- for packages with a thickness $<2.5 \mathrm{~mm}$ and a volume $\geq 350 \mathrm{~mm}^{3}$ so called thick/large packages.
- below $240{ }^{\circ} \mathrm{C}$ (SnPb process) or below $260{ }^{\circ} \mathrm{C}$ (Pb-free process) for packages with a thickness < 2.5 mm and a volume < $350 \mathrm{~mm}^{3}$ so called small/thin packages.

Moisture sensitivity precautions, as indicated on packing, must be respected at all times.

### 15.3.2 Wave soldering

Conventional single wave soldering is not recommended for surface mount devices (SMDs) or printed-circuit boards with a high component density, as solder bridging and non-wetting can present major problems.

To overcome these problems the double-wave soldering method was specifically developed.

If wave soldering is used the following conditions must be observed for optimal results:

- Use a double-wave soldering method comprising a turbulent wave with high upward pressure followed by a smooth laminar wave.
- For packages with leads on two sides and a pitch (e):
- larger than or equal to 1.27 mm , the footprint longitudinal axis is preferred to be parallel to the transport direction of the printed-circuit board;
- smaller than 1.27 mm , the footprint longitudinal axis must be parallel to the transport direction of the printed-circuit board.

The footprint must incorporate solder thieves at the downstream end.

- For packages with leads on four sides, the footprint must be placed at a $45^{\circ}$ angle to the transport direction of the printed-circuit board. The footprint must incorporate solder thieves downstream and at the side corners.

During placement and before soldering, the package must be fixed with a droplet of adhesive. The adhesive can be applied by screen printing, pin transfer or syringe dispensing. The package can be soldered after the adhesive is cured.

Typical dwell time of the leads in the wave ranges from 3 seconds to 4 seconds at $250^{\circ} \mathrm{C}$ or $265^{\circ} \mathrm{C}$, depending on solder material applied, SnPb or Pb -free respectively.

A mildly-activated flux will eliminate the need for removal of corrosive residues in most applications.

### 15.3.3 Manual soldering

Fix the component by first soldering two diagonally-opposite end leads. Use a low voltage ( 24 V or less) soldering iron applied to the flat part of the lead. Contact time must be limited to 10 seconds at up to $300^{\circ} \mathrm{C}$.

When using a dedicated tool, all other leads can be soldered in one operation within 2 seconds to 5 seconds between $270^{\circ} \mathrm{C}$ and $320^{\circ} \mathrm{C}$.

### 15.4 Package related soldering information

Table 9: Suitability of IC packages for wave, reflow and dipping soldering methods

| Mounting | Package [1] | Soldering method |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  | Wave | Reflow [2] | Dipping |
| Through-hole mount | CPGA, HCPGA | suitable | - | - |
|  | DBS, DIP, HDIP, RDBS, SDIP, SIL | suitable [3] | - | suitable |
| Through-hole-surface mount | PMFP [4] | not suitable | not suitable | - |
| Surface mount | BGA, HTSSON..T [5], LBGA, LFBGA, SQFP, SSOP..T [5], TFBGA, VFBGA, XSON | not suitable | suitable | - |
|  | DHVQFN, HBCC, HBGA, HLQFP, HSO, HSOP, HSQFP, HSSON, HTQFP, HTSSOP, HVQFN, HVSON, SMS | not suitable [6] | suitable | - |
|  | PLCC [7], SO, SOJ | suitable | suitable | - |
|  | LQFP, QFP, TQFP | not recommended [7] [8] | suitable | - |
|  | SSOP, TSSOP, VSO, VSSOP | not recommended [9] | suitable | - |
|  | CWQCCN..L[10], WQCCN..L[10] | not suitable | not suitable | - |

[^0]
## 16. Revision history

Table 10: Revision history

| Document ID | Release date | Data sheet status | Change notice | Doc. number | Supersedes |
| :---: | :---: | :---: | :---: | :---: | :---: |
| TDA8601_3 | 20040923 | Product data sheet |  | 939775013713 | TDA8601_2 |
| Modifications: | - The format of this data sheet has been redesigned to comply with the new presentation and information standard of Philips Semiconductors <br> - Section 5: Ordering information adapted to present TDA8601/C2 and TDA8601T/C2 types <br> - Section 7: Pin configuration drawings updated to current standard <br> - Section 9: Changed $\mathrm{V}_{\mathrm{P}}$ maximum value to +9 V <br> - Section 11: Various values are updated to match TDA8601/C2 and TDA8601T/C2 <br> - Figure 4, $\underline{5}$ and 6 : Measurement level changed to 1.2 V |  |  |  |  |
| TDA8601_2 | 19960627 | Product specification |  | 939775000932 | TDA8601_1 |
| TDA8601_1 | 19940731 | Product specification |  | 939773640011 |  |

## 17. Data sheet status

| Level | Data sheet status $\underline{[1]}$ | Product status $\underline{[2][3]}$ [3] | Definition <br> I |
| :--- | :--- | :--- | :--- |
| Objective data | Development | This data sheet contains data from the objective specification for product development. Philips <br> Semiconductors reserves the right to change the specification in any manner without notice. |  |
| II | Preliminary data | Qualification | This data sheet contains data from the preliminary specification. Supplementary data will be published <br> at a later date. Philips Semiconductors reserves the right to change the specification without notice, in <br> order to improve the design and supply the best possible product. |
| III | Product data | Production | This data sheet contains data from the product specification. Philips Semiconductors reserves the <br> right to make changes at any time in order to improve the design, manufacturing and supply. Relevant <br> changes will be communicated via a Customer Product/Process Change Notification (CPCN). |

[1] Please consult the most recently issued data sheet before initiating or completing a design.
[2] The product status of the device(s) described in this data sheet may have changed since this data sheet was published. The latest information is available on the Internet at URL http://www.semiconductors.philips.com.
[3] For data sheets describing multiple type numbers, the highest-level product status determines the data sheet status.

## 18. Definitions

Short-form specification - The data in a short-form specification is extracted from a full data sheet with the same type number and title. For detailed information see the relevant data sheet or data handbook.

Limiting values definition - Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 60134). Stress above one or more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation of the device at these or at any other conditions above those given in the Characteristics sections of the specification is not implied. Exposure to limiting values for extended periods may affect device reliability.

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## 21. Contact information

For additional information, please visit: http://www.semiconductors.philips.com
For sales office addresses, send an email to: sales.addresses@www.semiconductors.philips.com

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[^0]:    [1] For more detailed information on the BGA packages refer to the (LF)BGA Application Note (AN01026); order a copy from your Philips Semiconductors sales office.
    [2] All surface mount (SMD) packages are moisture sensitive. Depending upon the moisture content, the maximum temperature (with respect to time) and body size of the package, there is a risk that internal or external package cracks may occur due to vaporization of the moisture in them (the so called popcorn effect). For details, refer to the Drypack information in the Data Handbook IC26; Integrated Circuit Packages; Section: Packing Methods.
    [3] For SDIP packages, the longitudinal axis must be parallel to the transport direction of the printed-circuit board.
    [4] Hot bar soldering or manual soldering is suitable for PMFP packages.
    [5] These transparent plastic packages are extremely sensitive to reflow soldering conditions and must on no account be processed through more than one soldering cycle or subjected to infrared reflow soldering with peak temperature exceeding $217^{\circ} \mathrm{C} \pm 10^{\circ} \mathrm{C}$ measured in the atmosphere of the reflow oven. The package body peak temperature must be kept as low as possible.
    [6] These packages are not suitable for wave soldering. On versions with the heatsink on the bottom side, the solder cannot penetrate between the printed-circuit board and the heatsink. On versions with the heatsink on the top side, the solder might be deposited on the heatsink surface.
    [7] If wave soldering is considered, then the package must be placed at a $45^{\circ}$ angle to the solder wave direction. The package footprint must incorporate solder thieves downstream and at the side corners.
    [8] Wave soldering is suitable for LQFP, QFP and TQFP packages with a pitch (e) larger than 0.8 mm ; it is definitely not suitable for packages with a pitch (e) equal to or smaller than 0.65 mm .
    [9] Wave soldering is suitable for SSOP, TSSOP, VSO and VSSOP packages with a pitch (e) equal to or larger than 0.65 mm ; it is definitely not suitable for packages with a pitch (e) equal to or smaller than 0.5 mm .
    [10] Image sensor packages in principle should not be soldered. They are mounted in sockets or delivered pre-mounted on flex foil. However, the image sensor package can be mounted by the client on a flex foil by using a hot bar soldering process. The appropriate soldering profile can be provided on request.

