

PLEASE CHECK WWW.MOLEX.COM FOR LATEST PART INFORMATION

Part Number: [0702476451](#)

Status: **Active**

Overview: [cgrid_sl_products](#)

Description: 2.54mm (.100") Pitch C-Grid® Header, Dual Row, Low Profile, Right Angle, Shrouded, 64 Circuits, 0.38µm (15µ") Gold (Au) Selective Plating, Tin (Sn) PC Tail Plating

Documents:

[3D Model](#)

[Drawing \(PDF\)](#)

[Product Specification PS-70246 \(PDF\)](#)

[Product Specification PS-70246-100 \(PDF\)](#)

[RoHS Certificate of Compliance \(PDF\)](#)

Agency Certification

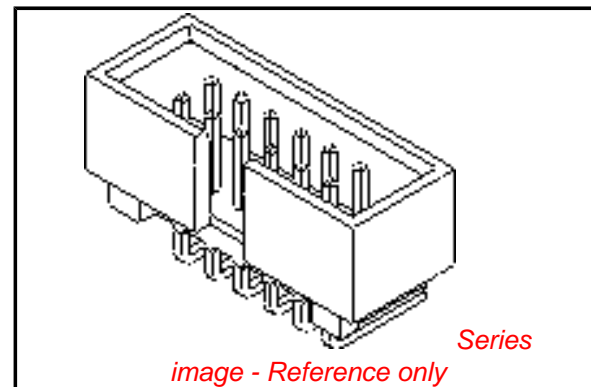
CSA	LR19980
UL	E29179

General

Product Family	PCB Headers
Series	70247
Application	Wire-to-Board
Overview	cgrid_sl_products
Product Name	C-Grid®

Physical

Breakaway	No
Circuits (Loaded)	64
Circuits (maximum)	64
Color - Resin	Black
Durability (mating cycles max)	50
First Mate / Last Break	No
Flammability	94V-0
Glow-Wire Compliant	No
Guide to Mating Part	No
Keying to Mating Part	None
Lock to Mating Part	None
Material - Plating Mating	Gold
Material - Plating Termination	Tin
Material - Resin	Polyester
Number of Rows	2
Orientation	Right Angle
PC Tail Length (in)	0.120 In
PC Tail Length (mm)	3.05 mm
PCB Locator	No
PCB Retention	None
PCB Thickness Recommended (in)	0.062 In
PCB Thickness Recommended (mm)	1.60 mm
Packaging Type	Tray
Pitch - Mating Interface (in)	0.100 In
Pitch - Mating Interface (mm)	2.54 mm
Plating min: Mating (µin)	15.2
Plating min: Mating (µm)	0.38
Plating min: Termination (µin)	75.2
Plating min: Termination (µm)	1.88
Polarized to Mating Part	Center Slot
Shrouded	Fully
Stackable	No
Temperature Range - Operating	-55°C to +120°C



EU RoHS

**ELV and RoHS
Compliant**

REACH SVHC

Contains SVHC: No

Halogen-Free

Status

Not Reviewed

China RoHS



**Need more information on product
environmental compliance?**

Email productcompliance@molex.com
For a multiple part number RoHS Certificate of
Compliance, [click here](#)

Please visit the [Contact Us](#) section for any
non-product compliance questions.

Search Parts in this Series

[70247Series](#)

Mates With

[70450 SL™](#) Crimp Housing, [70058 SL™](#)
Crimp Terminal

Termination Interface: Style Through Hole

Electrical

Current - Maximum per Contact 2.5A
Voltage - Maximum 250V DC

Solder Process Data

Duration at Max. Process Temperature (seconds) 10
Lead-free Process Capability Wave Capable (TH only)
Max. Cycles at Max. Process Temperature 1
Process Temperature max. C 265

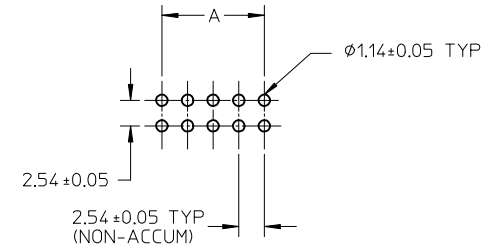
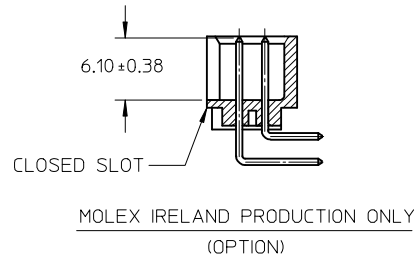
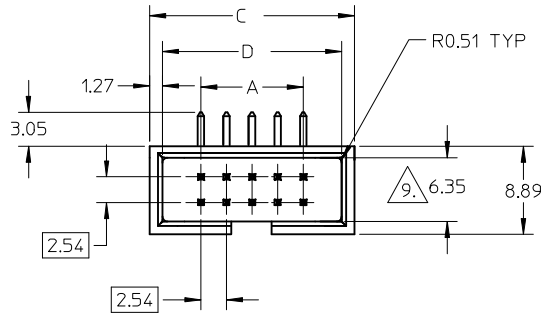
Material Info

Reference - Drawing Numbers

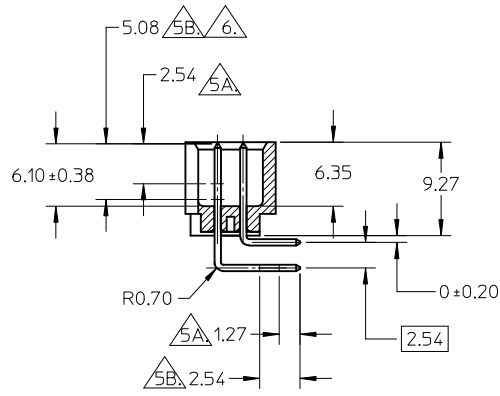
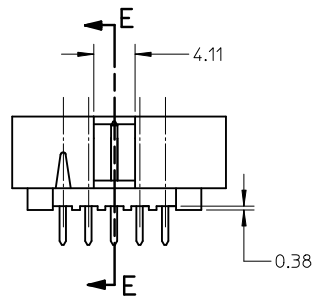
Packaging Specification PK-87835-001
Product Specification PS-70246, PS-70246-100
Sales Drawing SDA-70247-**00-04

This document was generated on 05/24/2010

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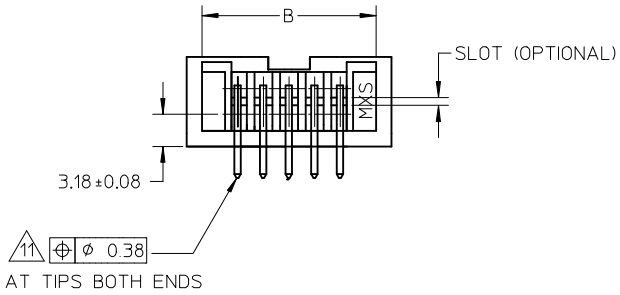


RECOMMENDED PCB HOLE LAYOUT



SECTION E-E

LEGEND:
70247 - * * * *
CKT SIZE
7 PLATING OPT.



REVISE DIMENSIONS EC NO: S2010-0369 DRWN:SKANG 2009/10/27 CHKD:ATSEE 2009/11/09 APPR:MLONG 2009/11/11	QUALITY SYMBOLS $F_A=0$ $F_C=0$ $F_P=0$	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE NTS	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION		
			mm	INCH	DRAWN BY	DATE	TITLE			
		4 PLACES	± ---	± ---	JENNIFER	1987/09/21	C-GRID, SHROUDED HEADER			
		3 PLACES	± ---	± ---	CHECKED BY	DATE	R/A			
	ANGULAR ± 3 °		2 PLACES	± 0.20	± ---	MLA1	1987/09/21	(SLOTTED W/O STANDOFFS)		
			1 PLACE	± ---	± ---	APPROVED BY	DATE	MOLEX INCORPORATED		
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE TABLE		MATERIAL NO.		DOCUMENT NO.		SHEET NO.	
					MLONG 2009/11/10		SDA-70247-**00-04		1 OF 2	
					SIZE A3		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			


NOTES:

1. PIN PUSHOUT FORCE (.9072KG)/2LBS MIN.
2. PIN SOLDERABILITY PER MOLEX SPEC. ES-152.
3. PRODUCT SPEC: PS-70246 APPLIES.
4. WAFER TO BE FLAT WITHIN .003 MM/MM.
5. DIMENSIONS FOR PLATING LOCATION:

 MEASURE POINT FOR THICKNESS


 MINIMUM COVERAGE


 GOLD END OF PIN UNLESS OVERALL PLATED.

 FINISH: - 51 : 15 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 75 MICRO INCHES MIN TIN PLATE ON SOLDERTAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL.

- 52 : 30 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 75 MICRO INCHES MIN TIN PLATE ON SOLDERTAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL.

- 54 : 5 MICRO INCHES MIN GOLD PLATE ON CONTACT AND 75 MICRO INCHES MIN TIN PLATE ON SOLDERTAIL BOTH OVER 50 MICRO INCHES MIN NICKEL OVERALL.

 CHECK WITH SALES OFFICE FOR AVAILABILITY.


 DIM AT THE CENTRE OF THE SHROUDED WALL SHALL BE 5.91MM MIN. THIS SPEC IS VALID FOR ALL CKT SIZE.




10. MATERIAL:

HSG: PBT, GLASS FILLED, UL94V-0, COLOUR: BLACK (SPEC NO: 89992-0028)

PIN: 0.64MM SQ. PIN PHOSPHOR BRONZE.

 SOLDERTAIL POSITION TOLERANCE TO BE GAUGED.

PART NUMBER 	CKT SIZE	DIM A	DIM B	DIM C	DIM D
70247-08**	08	7.62	14.73	17.78	15.24
70247-10**	10	10.16	17.27	20.32	17.78
70247-12**	12	12.70	19.81	22.86	20.32
70247-14**	14	15.24	22.35	25.40	22.86
70247-16**	16	17.78	24.89	27.94	25.40
70247-20**	20	22.86	29.97	33.02	30.48
70247-24**	24	27.94	35.05	38.10	35.56
70247-26**	26	30.48	37.59	40.64	38.10
70247-30**	30	35.56	42.67	45.72	43.18
70247-34**	34	40.64	47.75	50.80	48.26
70247-40**	40	48.26	55.37	58.42	55.88
70247-44**	44	53.34	60.45	63.50	60.96
70247-48**	48	58.42	65.53	68.58	66.04
70247-50**	50	60.96	68.07	71.12	68.58
70247-56**	56	68.58	75.69	78.74	76.20
70247-60**	60	73.66	80.77	83.82	81.28
70247-64**	64	78.74	85.85	88.90	86.36
70247-72**	72	88.90	96.01	99.06	96.52

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	 =0	3 PLACES	± ---	± ---	CHECKED BY MLA1	DATE 1987/09/21	MOLEX MOLEX INCORPORATED			
	 =0	2 PLACES	± 0.20	± ---	APPROVED BY MLONG	DATE 2009/11/10	MATERIAL NO. SEE TABLE	DOCUMENT NO. SDA-70247-**-00-04	SHEET NO. 2 OF 2	
	1 PLACE	± ---	± ---	ANGULAR ± 3 °		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS									