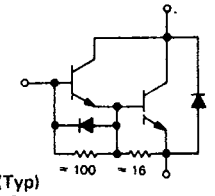
MOTOROLA
SEMICONDUCTOR
TECHNICAL DATA

BUT15

SWITCHMODE SERIES
NPN SILICON POWER DARLINGTON TRANSISTORS
WITH BASE-EMITTER SPEEDUP DIODE

The BUT15 Darlington transistor is designed for high-voltage, high-speed, power switching in inductive circuits where fall time is critical. They are particularly suited for line-operated switchmode applications such as:

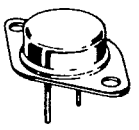
- AC and DC Motor Controls
- Switching Regulators
- Inverters
- Solenoid and Relay Drivers
- Fast Turn-Off Times
  300 nS Inductive Fall Time at 25°C (Typ)
  1.2 μS Inductive Storage Time at 25°C (Typ)
- Operating Temperature Range −65 to 200°C



20 AMPERES
NPN SILICON
POWER DARLINGTON
TRANSISTORS
1000 VOLTS
175 WATTS

Designer's Data for "Worst Case" Conditions

The Designers Data Sheet permits the design of most circuits entirely from the information presented. Limit data – representing device characteristics boundaries – are given to facilitate "worst case" design.



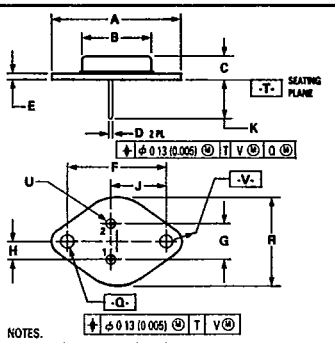
MAXIMUM RATINGS

Rating	Symbol	BUT15	Unit
Collector-Emitter Voltage	$V_{CEO(sus)}$	700	Vdc
Collector-Emitter Voltage	V_{CEV}	1000	Vdc
Emitter Base Voltage	V_{EB}	10	Vdc
Collector Current – Continuous – Peak (1)	 I_C I_{CM}	 20 25	Adc
Base Current – Continuous – Peak (1)	 I_B I_{BM}	 5 10	Adc
Free Wheel Diode: Forward current – Continuous – Peak	 I_F I_{FM}	 20 25	Adc
Total Power Dissipation @ T_C = 25°C @ T_C = 100°C Derate above 25°C	P_D	175 100	Watts W/°C
Operating and Storage Junction Temperature Range	T_J, T_{stg}	−65 to +200	°C

THERMAL CHARACTERISTICS

Characteristic	Symbol	Max	Unit
Thermal Resistance, Junction to Case	$R\theta_{JC}$	1.0	°C/W
Maximum Lead Temperature for Soldering Purpose: 1/8" from Case for 5 Seconds	T_L	275	°C

(1) Pulse Test. Pulse Width = 5 ms, Duty Cycle ≤ 10%.



DIM	MILLIMETERS MIN	MILLIMETERS MAX	INCHES MIN	INCHES MAX
A	—	39.37	—	1.550
B	—	21.08	—	0.830
C	6.35	8.25	0.250	0.325
D	0.97	1.09	0.038	0.043
E	1.40	1.77	0.055	0.070
F	30.15 BSC		1.187 BSC	
G	10.92 BSC		0.430 BSC	
H	5.46 BSC		0.215 BSC	
J	16.89 BSC		0.665 BSC	
K	11.18	12.19	0.440	0.480
Q	3.84	4.19	0.151	0.165
R	—	26.67	—	1.050
U	4.83	5.33	0.190	0.210
V	3.84	4.19	0.151	0.165

STYLE 1:
PIN 1. BASE
2. EMITTER
CASE COLLECTOR

CASE 1-06
TO-204AA
(TO-3)

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ELECTRICAL CHARACTERISTICS (T_C = 25°C unless otherwise noted)

Characteristic	Symbol	Min	Typ	Max	Unit
OFF CHARACTERISTICS					
Collector-Emitter Sustaining Voltage (Table 1) (I_C = 100 mA, I_B = 0)	$V_{CEO(sus)}$	700	–	–	Vdc
Collector Cutoff Current (V_{CEV} = Rated Value, $V_{BE(off)}$ = 1.5 Vdc)	I_{CEV}	–	–	0.1	mAdc
(V_{CEV} = Rated Value, $V_{BE(off)}$ = 1.5 Vdc, T_C = 100°C)		–	–	2.0	
Emitter Cutoff Current (V_{EB} = 2.0 V, I_C = 0)	I_{EBO}	–	–	175	mAdc
SECOND BREAKDOWN					
Second Breakdown Collector Current with base forward biased	$I_{S/b}$		See Figure 16		
Clamped Inductive SOA with Base Reverse Biased	RBSOA		See Figure 17		
ON CHARACTERISTICS (1)					
DC Current Gain (I_C = 6 A, V_{CE} = 5 V)	h_{FE}	30	–	–	
(I_C = 12 A, V_{CE} = 5 V)		15	–	–	
Collector-Emitter Saturation Voltage (I_C = 6 A, I_B = 0.3 A)	$V_{CE(sat)}$	–	–	2.0	Vdc
(I_C = 12 A, I_B = 1.2 A)		–	–	3.0	
(I_C = 16 A, I_B = 1.6 A)		–	–	3.5	
(I_C = 20 A, I_B = 4 A)		–	–	5.0	
Base-Emitter Saturation Voltage (I_C = 6 A, I_B = 0.3 A)	$V_{BE(sat)}$	–	–	2.5	Vdc
(I_C = 12 A, I_B = 1.2 A)		–	–	2.9	
(I_C = 16 A, I_B = 1.6 A)		–	–	3.3	
Diode Forward Voltage (I_F = 16 A)	V_f	–	–	4.0	Vdc

SWITCHING CHARACTERISTICS
Inductive Load, Clamped (Table 1)

Storage Time	T_C = 25°C	See Table 1	t_s	–	1.2	2.5	μs
Fall Time		I_C = 12 A	t_f	–	0.3	0.8	μs
Storage Time	T_C = 100°C	I_{B1} = 1.2 A	t_s	–	1.4	–	μs
Fall Time		$V_{BE(off)}$ = 5 V	t_f	–	0.35	–	μs

(1) Pulse Test: PW = 300 μs, Duty Cycle ≦ 2%.

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TYPICAL CHARACTERISTICS

FIGURE 1 — DC CURRENT GAIN

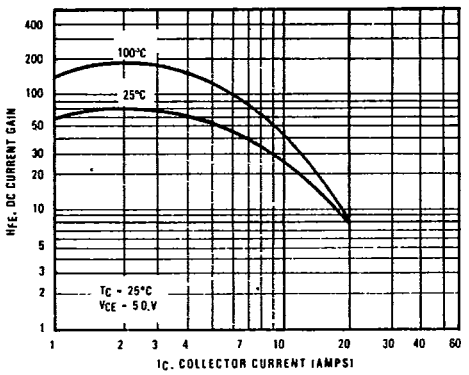

FIGURE 2 — COLLECTOR SATURATION REGION

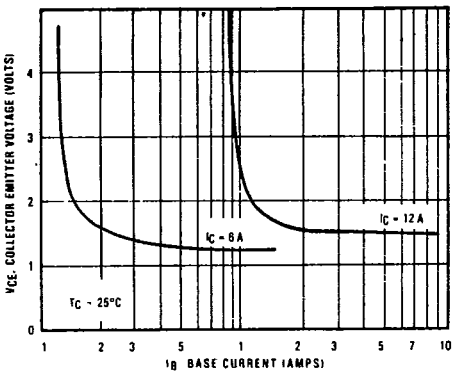

FIGURE 3 — COLLECTOR-EMITTER SATURATION VOLTAGE

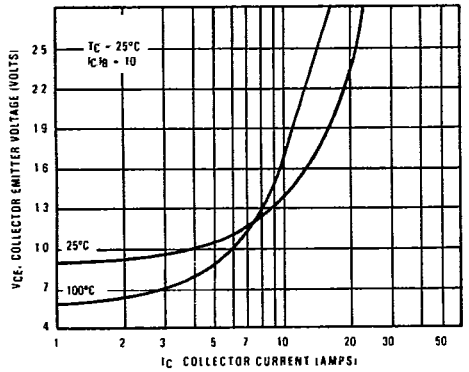

FIGURE 4 — BASE-EMITTER VOLTAGE

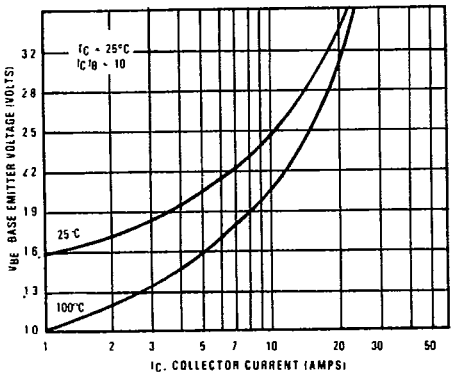

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FIGURE 5 — THERMAL RESPONSE

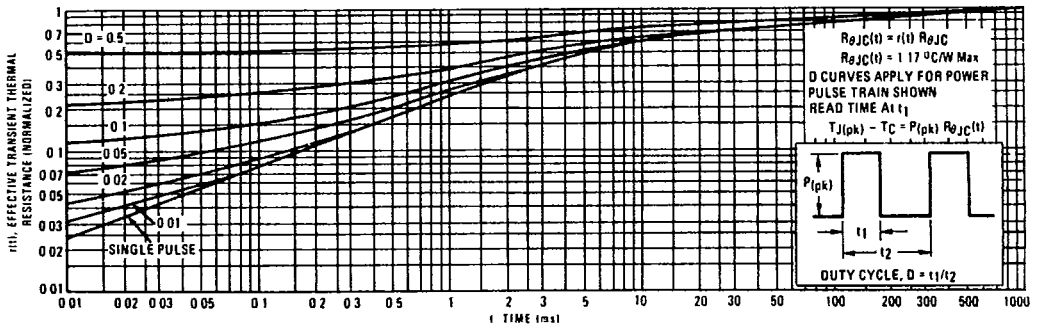
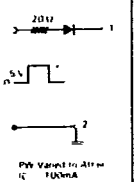
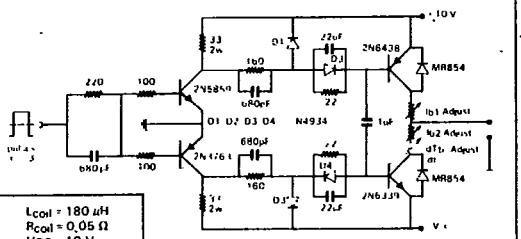
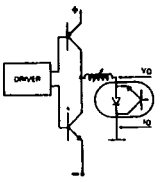
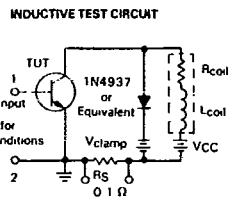
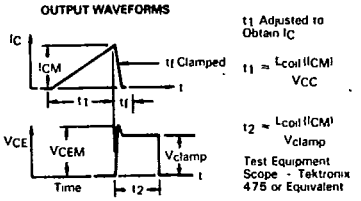
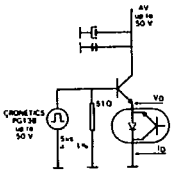


TABLE 1 – TEST CONDITIONS FOR DYNAMIC PERFORMANCE

	$V_{CEO(sus)}$	RBSOA AND INDUCTIVE SWITCHING	TEST CIRCUIT for FREE-WHEEL DIODE
INPUT CONDITIONS			
CIRCUIT VALUES	L_{coil} 10 mH VCC 10V R_{coil} = 0.7 Ω V_{clamp} = VCEO(sus)	L_{coil} = 180 μH R_{coil} = 0.05 Ω VCC = 10 V	
TEST CIRCUITS			

INDUCTIVE TEST CIRCUIT: TUT, Input, 1N4937 or Equivalent, R_{coil}, L_{coil}, VCC, V_{clamp}, See Above for Detailed Conditions, RS 0.1 Ω

OUTPUT WAVEFORMS: IC, ICM, tf Clamped, t1, tf, VCE, VCEM, V_{clamp}, Time, t2

t1 Adjusted to Obtain IC

$t1 \approx \frac{L_{coil}(I_{CM})}{VCC}$

$t2 \approx \frac{L_{coil}(I_{CM})}{V_{clamp}}$

Test Equipment Scope - Tektronix 475 or Equivalent

FIGURE 6 – FALL TIME vs IB2/IB1

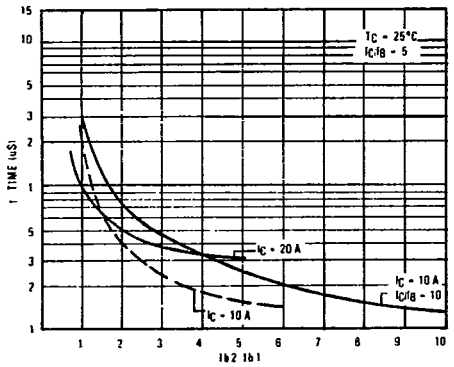


FIGURE 7 – TURN-OFF TIME vs Ic

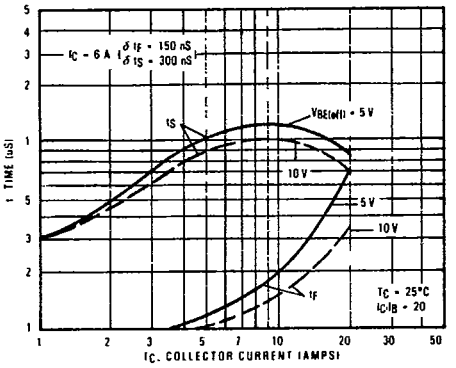


FIGURE 8 – STORAGE TIME vs FORCED GAIN

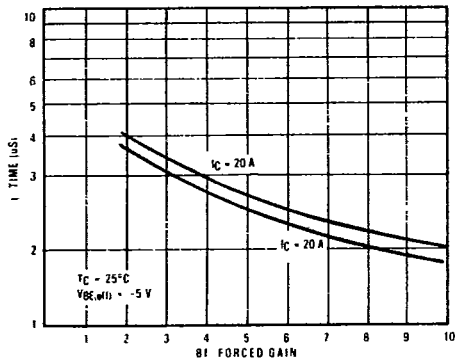
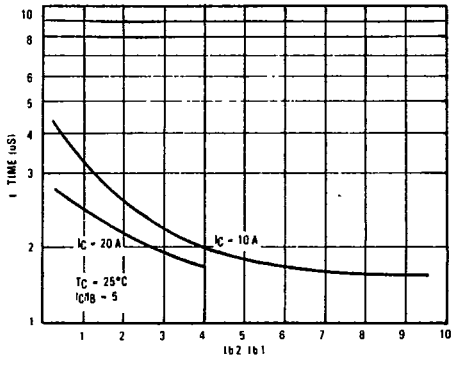


FIGURE 9 – STORAGE TIME vs Ib2/Ib1



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FREE-WHEEL DIODE CHARACTERISTICS

FIGURE 10 — FREE WHEEL DIODE MEASUREMENTS

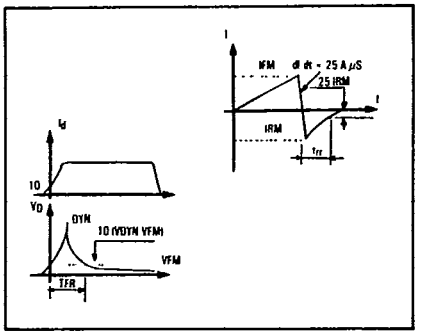


FIGURE 11 — FORWARD VOLTAGE

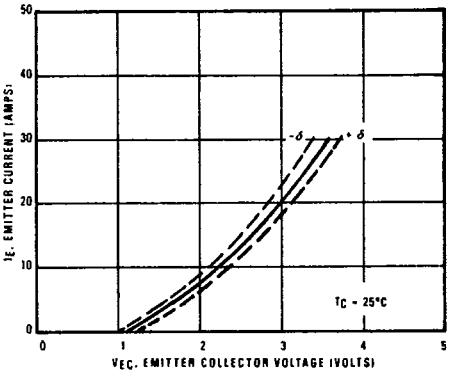


FIGURE 12 — FORWARD MODULATION VOLTAGE

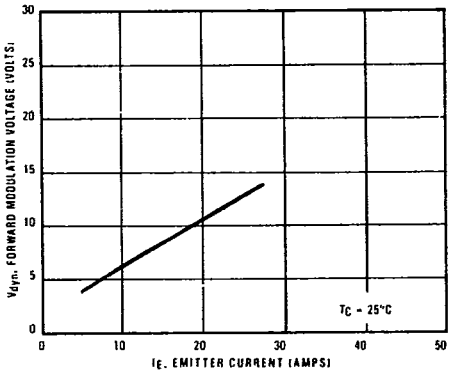


FIGURE 13 — PEAK REVERSE RECOVERY CURRENT

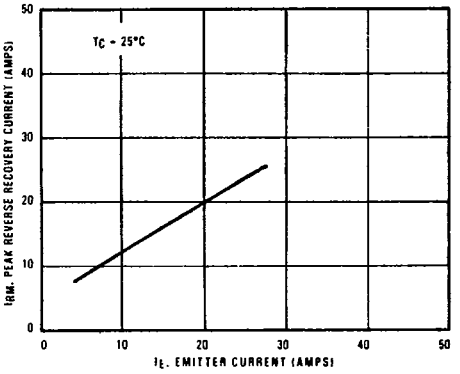


FIGURE 14 — FORWARD RECOVERY TIME

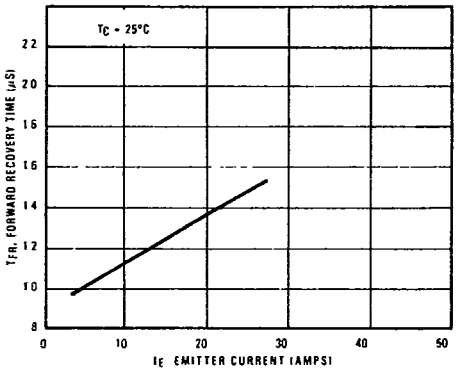
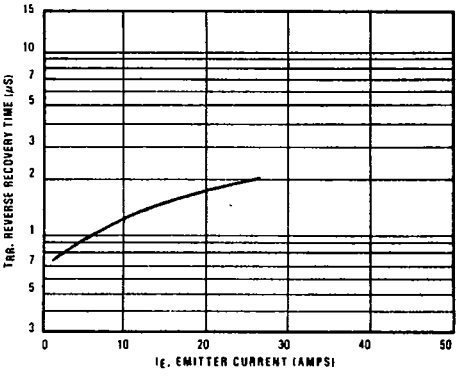


FIGURE 15 — REVERSE RECOVERY TIME



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The Safe Operating Area figures shown in Figures 16 and 17 are specifed for these devices under the test conditions shown.

FIGURE 16 – SAFE OPERATING AREA

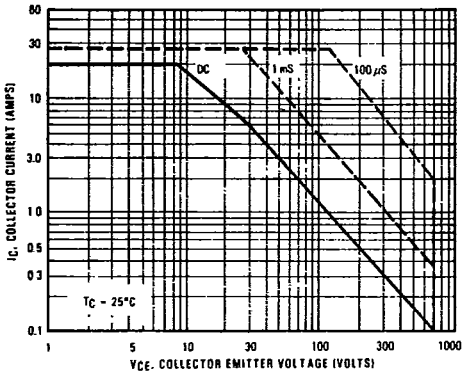
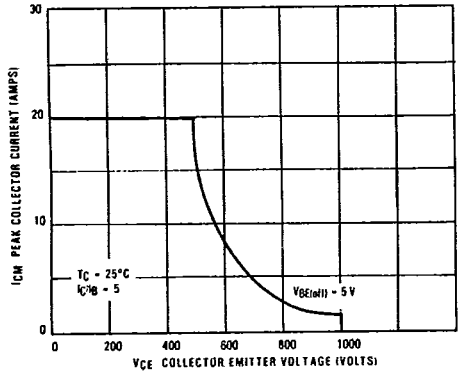


FIGURE 17 – REVERSE BIAS SAFE OPERATING AREA



SAFE OPERATING AREA INFORMATION

FORWARD BIAS

There are two limitations on the power handling ability of a transistor: average junction temperature and second breakdown. Safe operating area curves indicate I_C-V_{CE} limits of the transistor that must be observed for reliable operation, i.e., the transistor must not be subject to grater dissipation than the curves indicate.

The data of Figure 16 is based on T_C = 25°C; $T_{J(pk)}$ is variable depending on power level. Second breakdown pulse limits are valid for duty cycles to 10% but must be derated when $T_C \geq 25°C$. Second breakdown limitations do not derate the same as thermal limitations. Allowable current at the voltages shown on Figure 16 may be found at any case temperature by using the appropriate curve on Figure 18.

$T_{J(pk)}$ may be calculated from the data in Figure 5. At high case temperatures, thermal limitations will reduce the power that can be handled to values less than the limitations imposed by second breakdown.

REVERSE BIAS

For inductive loads, high voltage and high current must be sustained simultaneously during turn-off, in most cases, with the base to emitter junction reverse biased. Under these conditions the collector voltage must be held to a safe level at or below a specific value of collector current. This can be accomplished by several means such as active clamping, RC snubbing, load line shaping, etc. The safe level for these devices is specified as Reverse Bias Safe Operating Area and represents the voltage-current condition allowable during reverse biased turn-off. This rating is verified under clamped conditions so that the device is never subjected to an avalanche mode. Figure 17 gives the RBSOA characteristics.

FIGURE 18 – POWER DERATING