FERRITE CHIP BEADS

Z0 SERIES

1. PART NO. EXPRESSION :

Z 0 K 1 2 1 - R B - 1 0

(a)(b)(c) (d) (e)(f) (g)

(a) Series code

(b) Dimension code

(c) Material code

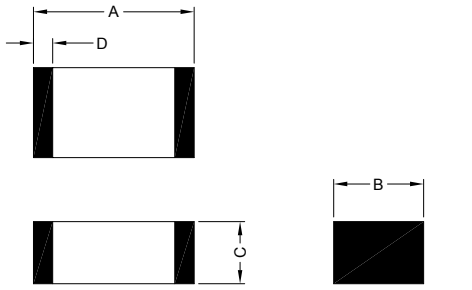
(d) Impedance code : 470 = 47Ω

(e) R : Reel

(f) Current : C = 300mA

(g) □□ : 10 : RoHS Compliant
11 ~ 99 : Internal controlled number

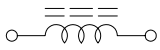
2. CONFIGURATION & DIMENSIONS :



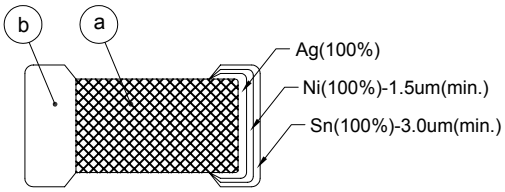
Unit:m/m

A	B	C	D
0.60±0.03	0.30±0.03	0.30±0.03	0.15±0.05

3. SCHEMATIC :



4. MATERIALS :



(a) Body : Ferrite

(b) Termination : Ag/Ni/Sn

5. GENERAL SPECIFICATION :

a) Temp. rise : 30°C Max.

b) Rated current : Base on temp. rise

c) Storage temp. : -55°C to +125°C

d) Operating temp. : -55°C to +125°C (include self-temp. rise)

e) Resistance to solder heat : 260°C.10secs

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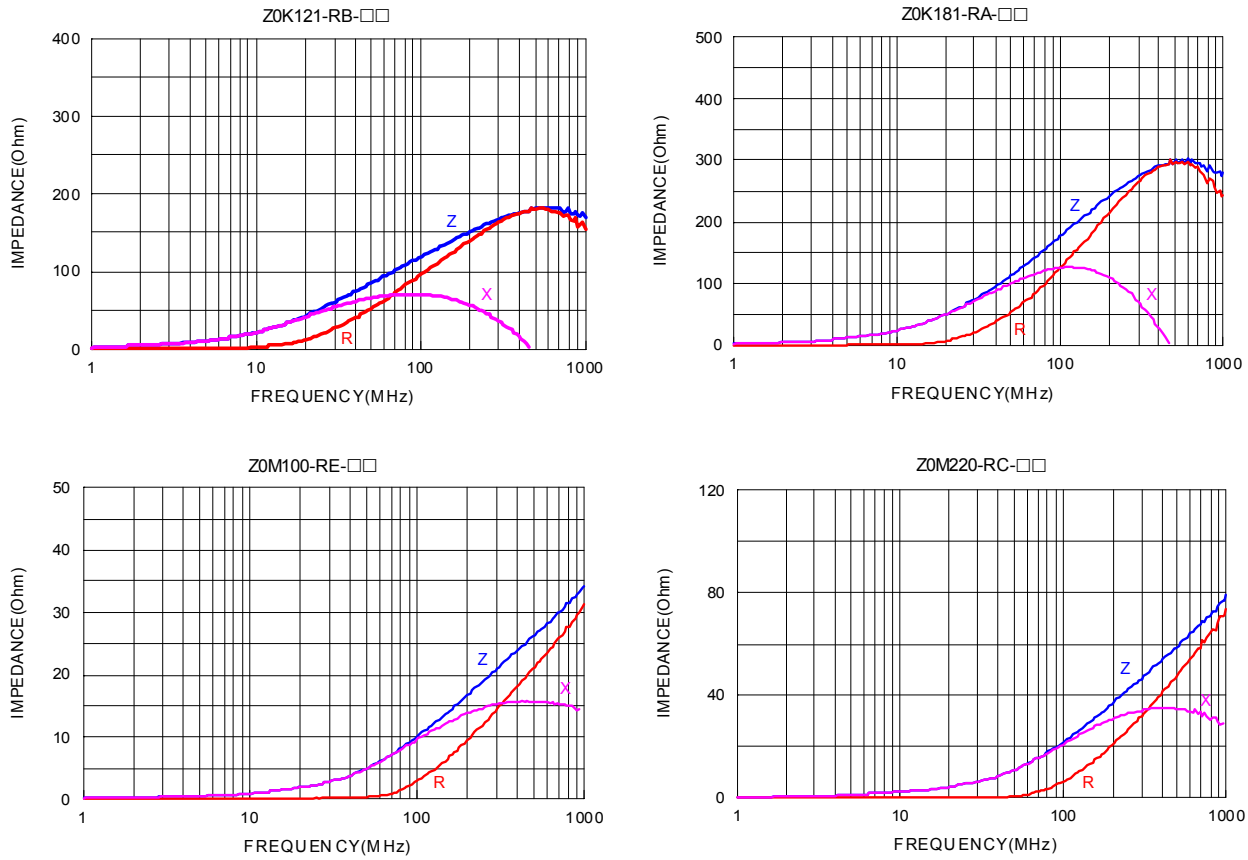
NOTE : Specifications subject to change without notice. Please check our website for latest information.

6. ELECTRICAL CHARACTERISTICS :

Part Number	Impedance (Ω)	Test Frequency (Hz)	DC Resistance (Ω) Max.	Rated Current (mA) Max.
Z0K121-RB-□□	120 ± 25%	100M	0.50	200
Z0K181-RA-□□	180 ± 25%	100M	0.70	100
Z0M100-RE-□□	10 ± 25%	100M	0.15	500
Z0M220-RC-□□	22 ± 25%	100M	0.20	300
Z0M300-RC-□□	30 ± 25%	100M	0.25	300
Z0M470-RB-□□	47 ± 25%	100M	0.30	200
Z0M600-RA-□□	60 ± 25%	100M	0.30	100

7. IMPEDANCE VS. FREQUENCY CURVES :



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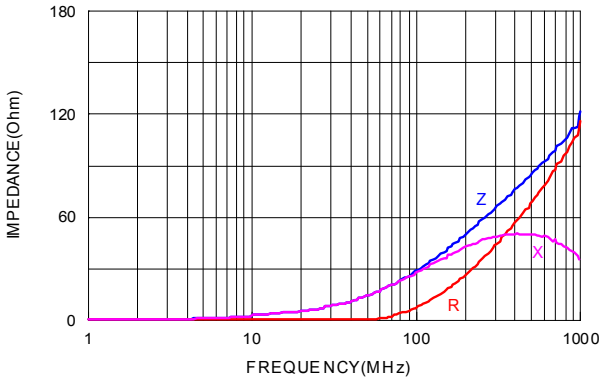
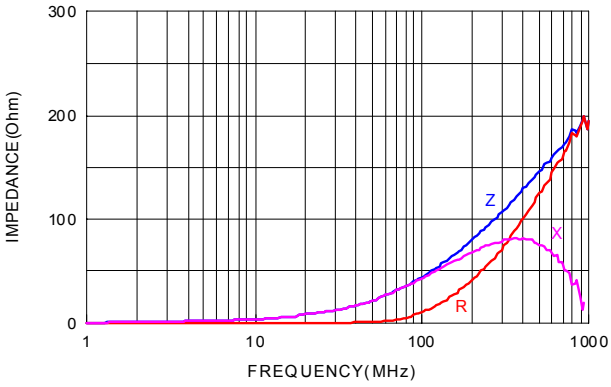
7. IMPEDANCE VS. FREQUENCY CURVES :

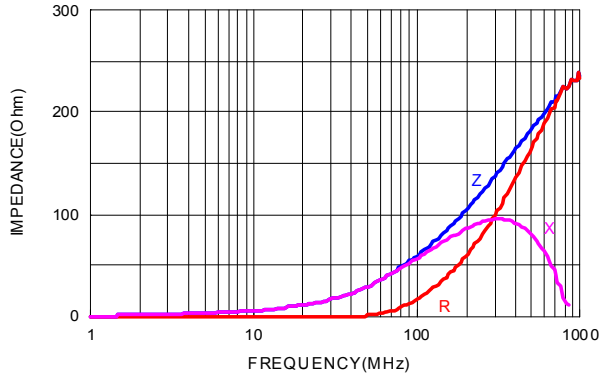
Z0M300-RC-□□



Z0M470-RB-□□



Z0M600-RA-□□



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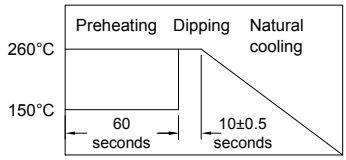
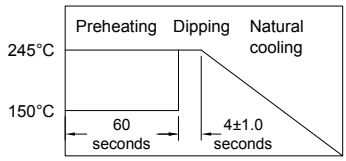
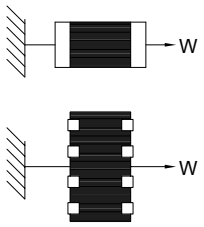
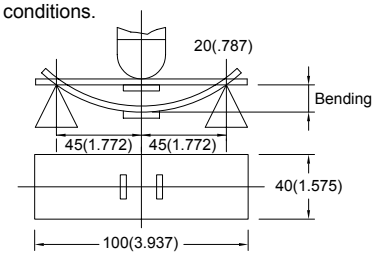
8. RELIABILITY & TEST CONDITION :

<table>
<tr><th>ITEM</th><th>PERFORMANCE</th><th>TEST CONDITION</th></tr>
<tr><td colspan="3">Electrical Characteristics Test</td></tr>
<tr><td>Impedance</td><td rowspan="3">Refer to standard electrical characteristics list</td><td>HP4291A, HP4287A+16092A</td></tr>
<tr><td>DC Resistance</td><td>HP4338B</td></tr>
<tr><td>Rated Current</td><td></td></tr>
<tr><td>Temperature Rise Test</td><td>30°C max. (Δt)</td><td>1. Applied the allowed DC current.
2. Temperature measured by digital surface thermometer.</td></tr>
<tr><td>Solder Heat Resistance</td><td>Appearance : No significant abnormality
Impedance change : Within ±30%
 
</td><td>Preheat : 150°C, 60sec.
Solder : Sn-Ag3.0-Cu0.5
Solder Temperature : 260±5°C
Flux for lead free : rosin
Dip Time : 10±0.5sec.</td></tr>
<tr><td>Solderability</td><td>More than 90% of the terminal electrode should be covered with solder.
 
</td><td>Preheat : 150°C, 60sec.
Solder : Sn-Ag3.0-Cu0.5
Solder Temperature : 245±5°C
Flux for lead free : rosin
Dip Time : 4±1sec.</td></tr>
<tr><td>Terminal Strength</td><td>The terminal electrode & the dielectric must not be damaged by the forces applied on the right conditions.
 
</td><td>For Z Series :
<table>
<tr><th>Size</th><th>Force (Kfg)</th><th>Time (sec)</th></tr>
<tr><td>1</td><td>0.2</td><td></td></tr>
<tr><td>2</td><td>0.5</td><td></td></tr>
<tr><td>3</td><td>0.6</td><td></td></tr>
<tr><td>4</td><td>1.0</td><td>> 25</td></tr>
<tr><td>5</td><td>1.0</td><td></td></tr>
<tr><td>6</td><td>1.0</td><td></td></tr>
<tr><td>7</td><td>1.5</td><td></td></tr>
<tr><td>8</td><td>2.0</td><td></td></tr>
</table></td></tr>
<tr><td>Flexture Strength</td><td>The terminal electrode & the dielectric must not be damaged by the forces applied on the right conditions.
 
</td><td>Solder a chip on a test substrate, bend the substrate by 2mm (0.079in) and return.</td></tr>
</table>

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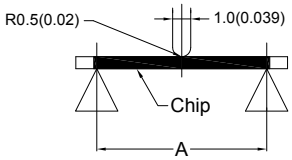
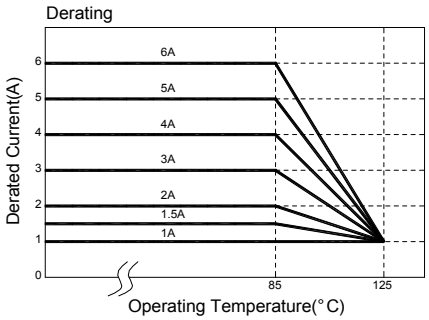
8. RELIABILITY & TEST CONDITION :

<table>
<tr><th>ITEM</th><th>PERFORMANCE</th><th>TEST CONDITION</th></tr>
<tr><td>Bending Strength</td><td>The ferrite should not be damaged by forces applied on the right condition.
 
</td><td>
<table>
<tr><th>Series name</th><th>mm (inches)</th><th>P-Kgf</th></tr>
<tr><td>Z2</td><td>0.80 (0.033)</td><td>0.3</td></tr>
<tr><td>Z3</td><td>1.40 (0.055)</td><td>1.0</td></tr>
<tr><td>Z4</td><td rowspan="2">2.00 (0.079)</td><td rowspan="2">2.5</td></tr>
<tr><td>Z5</td></tr>
<tr><td>Z6</td><td rowspan="3">2.70 (0.106)</td><td rowspan="3">2.5</td></tr>
<tr><td>Z7</td></tr>
<tr><td>Z8</td></tr>
</table>
</td></tr>
<tr><td>Random Vibration Test</td><td>Appearance : Cracking, shipping & any other defects harmful to the characteristics should not be allowed.
Impedance : Within ±30%</td><td>Frequency : 10-55-10Hz for 1 min.
Amplitude : 1.52mm
Directions & times : X, Y, Z directions for 2 hours.
A period of 2 hours in each of 3 mutually perpendicular directions (Total 6 hours).</td></tr>
<tr><td>Loading at High Temperature</td><td rowspan="2">Appearance : No damage.
Impedance : Within ±30% of initial value.</td><td>Temperature : 125±5°C
Applied Current : rated current
Duration : 1008±12hrs
Measured at room temperature after placing for 2 to 3hrs.</td></tr>
<tr><td>Humidity</td><td>Humidity : 90~95% RH.
Temperature : 40±2°C
Duration : 1008±12hrs
Measured at room temperature after placing for 2 to 3hrs.</td></tr>
<tr><td>Thermal Shock</td><td rowspan="2">Appearance : No damage.
Impedance : Within ±30% of initial value.
<table>
<tr><th>Phase</th><th>Temperature (°C)</th><th>Times (min.)</th></tr>
<tr><td>1</td><td>-55±2°C</td><td>30±3</td></tr>
<tr><td>2</td><td>+125±5°C</td><td>30±3</td></tr>
</table>
Measured : 5 times</td><td>For Z Series :
Condition for 1 cycle
Step1 : -55±2°C 30±3 min.
Step2 : +125±5°C 30±3 min.
Number of cycles : 5
Measured at room temperature after placing for 2 to 3hrs.</td></tr>
<tr><td>Low temperature storage test</td><td>Temperature : -55±2°C
Duration : 1008±12hrs
Measured at room temperature after placing for 2 to 3hrs.</td></tr>
<tr><td>Drop</td><td>a. No mechanical damage
b. Impedance change : ±30%</td><td>Drop 10 times on a concrete floor from a height of 75cm.</td></tr>
</table>

Derating Curve

For the ferrite chip bead which withstanding current over 1.5A, as the operating temperature over 85°C, the derating current information is necessary to consider with. For the detail derating of current, please refer to the Derated Current vs. Operating Temperature curve.



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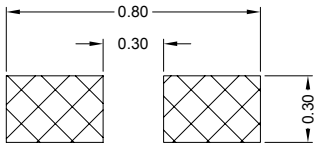
9. SOLDERING AND MOUNTING :

9-1. Recommended PC Board Pattern



PC board should be designed so that products are not sufficient under mechanical stress as warping the board.
Products shall be positioned in the sideway direction against the mechanical stress to prevent failure.

9-2. Soldering

Mildly activated rosin fluxes are preferred. The minimum amount of solder can lead to damage from the stresses caused by the difference in coefficients of expansion between solder, chip and substrate. The terminations are suitable for all wave and re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

9-2.1 Lead Free Solder Re-flow :

Recommended temperature profiles for re-flow soldering in Figure 1.

9-2.2 Solder Wave :

Wave soldering is perhaps the most rigorous of surface mount soldering processes due to the steep rise in temperature seen by the circuit when immersed in the molten solder wave. Due to the risk of thermal damage to products, wave soldering of large size products is discouraged. Recommended temperature profile for wave soldering is shown in Fig. 2

9-2.3 Soldering Iron (Figure 3) :

Products attachment with soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended.
Note :

a) Preheat circuit and products to 150°C.
b) 350°C tip temperature (max)
c) Never contact the ceramic with the iron tip
d) 1.0mm tip diameter (max)
e) Use a 20 watt soldering iron with tip diameter of 1.0mm
f) Limit soldering time to 3 secs.

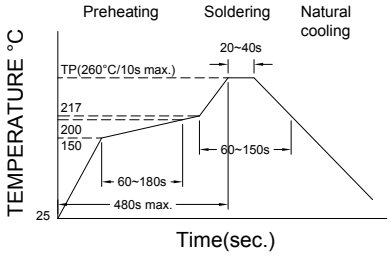


Figure 1. Re-flow Soldering

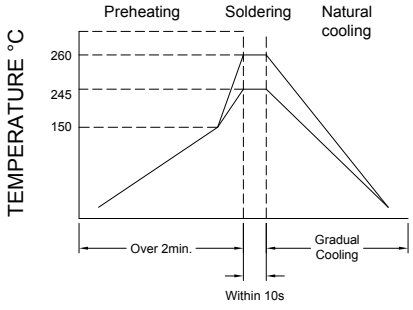


Figure 2. Wave Soldering

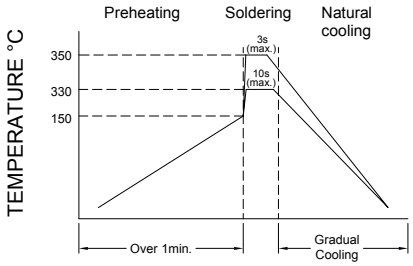


Figure 3. Hand Soldering

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9-3. Solder Volume

Accordingly increasing the solder volume, the mechanical stress to product is also increased. Exceeding solder volume may cause the failure of mechanical or electrical performance. Solder shall be used not to be exceed as shown in Fig. 4.

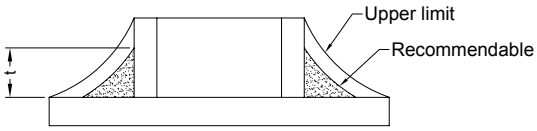
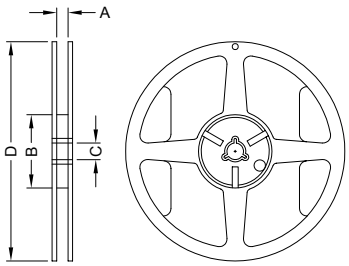


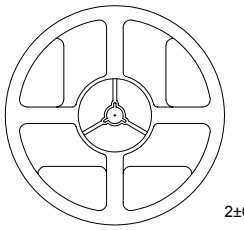
Figure 4

10. PACKAGING INFORMATION :

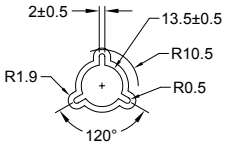
10-1. Reel Dimension



7" x 8mm



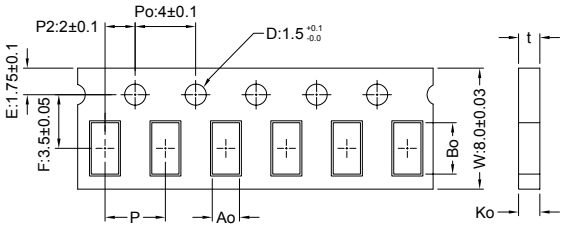
7" x 12mm

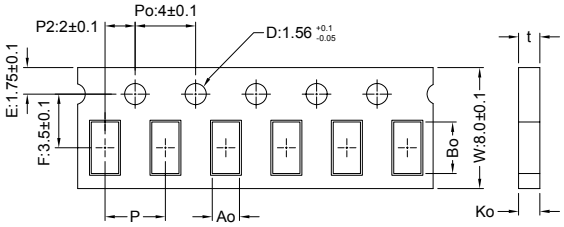


Type	A(mm)	B(mm)	C(mm)	D(mm)
7" x 8mm	9.0±0.5	60.0±2.0	13.5±0.5	178.0±2.0
7" x 12mm	13.5±0.5	60.0±2.0	13.5±0.5	178.0±2.0

10-2 Tape Dimension / 8mm

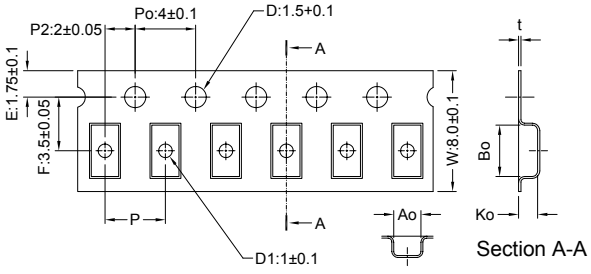
Material : Paper





Series	Size	Bo(mm)	Ao(mm)	Ko(mm)	P(mm)	t(mm)	D1(mm)
Z / L	0	0.68±0.05	0.38±0.05	0.50 Max.	2.0±0.05	0.50 Max.	none
	1	1.12±0.03	0.62±0.03	0.60±0.03	2.0±0.1	0.60±0.03	none
	2	1.85±0.05	1.05±0.05	0.95±0.05	4.0±0.1	0.95±0.05	none
	3(09)	2.30±0.05	1.50±0.05	0.95±0.05	4.0±0.1	0.95±0.05	none

Material : Plastic



Section A-A

Series	Size	Bo(mm)	Ao(mm)	Ko(mm)	P(mm)	t(mm)	D1(mm)
Z / L	2	1.95±0.10	1.05±0.10	1.05±0.10	4.0±0.1	0.23±0.05	none
	3(09)	2.25±0.10	1.42±0.10	1.04±0.10	4.0±0.1	0.22±0.05	1.0±0.1
	3(12)	2.35±0.10	1.50±0.10	1.45±0.10	4.0±0.1	0.22±0.05	1.0±0.1
	4	3.50±0.10	1.88±0.10	1.27±0.10	4.0±0.1	0.22±0.05	1.0±0.1
	5	3.42±0.10	2.77±0.10	1.55±0.10	4.0±0.1	0.22±0.05	1.0±0.1

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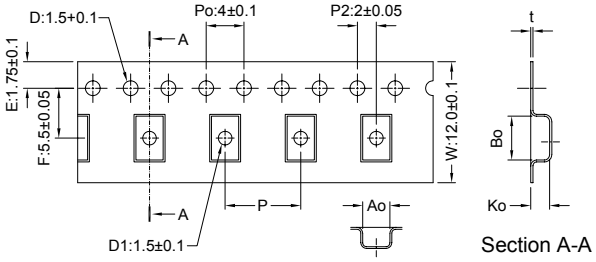
10-2.1 Tape Dimension / 12mm

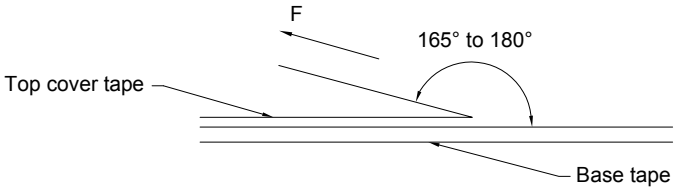


Series	Size	Bo(mm)	Ao(mm)	Ko(mm)	P(mm)	t(mm)	D1(mm)
Z / L	6	4.95±0.1	1.93±0.1	1.93±0.1	4.0±0.1	0.24±0.05	1.5±0.1
	7	4.95±0.1	3.66±0.1	1.85±0.1	8.0±0.1	0.24±0.05	1.5±0.1
	8	6.10±0.1	5.40±0.1	2.00±0.1	8.0±0.1	0.30±0.05	1.5±0.1

10-3. Packaging Quantity

Chip Size	8	7	6	5	4	3 (12)	3 (09)	2	1	0
Chip / Reel	1000	1000	2000	2500	3000	2000	4000	4000	10000	15000
Inner Box	4000	4000	8000	12500	15000	10000	20000	20000	50000	75000
Middle Box	20000	20000	40000	62500	75000	50000	100000	100000	250000	375000
Carton	40000	40000	80000	125000	150000	100000	200000	200000	500000	750000
Bulk (Bags)	7000	12000	20000	30000	50000	100000	150000	200000	300000	-

10-4. Tearing Off Force



The force for tearing off cover tape is 15 to 60 grams in the arrow direction under the following conditions.

Room Temp. (°C)	Room Humidity (%)	Room atm (hPa)	Tearing Speed (mm/min)
5~35	45~85	860~1060	300

Application Notice

1. Storage Conditions :
   To maintain the solderabililty of terminal electrodes :
   a) Temperature and humidity conditions : -10 ~ 40°C and 30 ~ 70% RH.
   b) Recommended products should be used within 6 months from the time of delivery.
   c) The packaging material should be kept where no chlorine or sulfur exists in the air.

2. Transportation :
   a) Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
   b) The use of tweezers or vacuum pick up is strongly recommended for individual components.
   c) Bulk handling should ensure that abrasion and mechanical shock are minimized.

RoHS Compliant

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