

Version : 1.0

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TECHNICAL SPECIFICATION
MODEL NO. : PD104VT2

Customer's Confirmation

Customer _____

By _____

PVI's Confirmation

Confirmed By _____

Prepared By _____

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Date : Sep 12,2002

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TECHNICAL SPECIFICATION**CONTENTS**

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1. Application

This data sheet applies to a color TFT LCD module, PD104VT2.

PD104VT2 module applies to OA product, car TV(must use Analog to Digital drive board), which require high quality flat panel display. If you must use in high reliability environment can't over reliability test condition

Prime View assume no responsibility for any damage resulting from the use of the device which dose not comply with the instructions and the precautions in these specification sheet.

2. Features

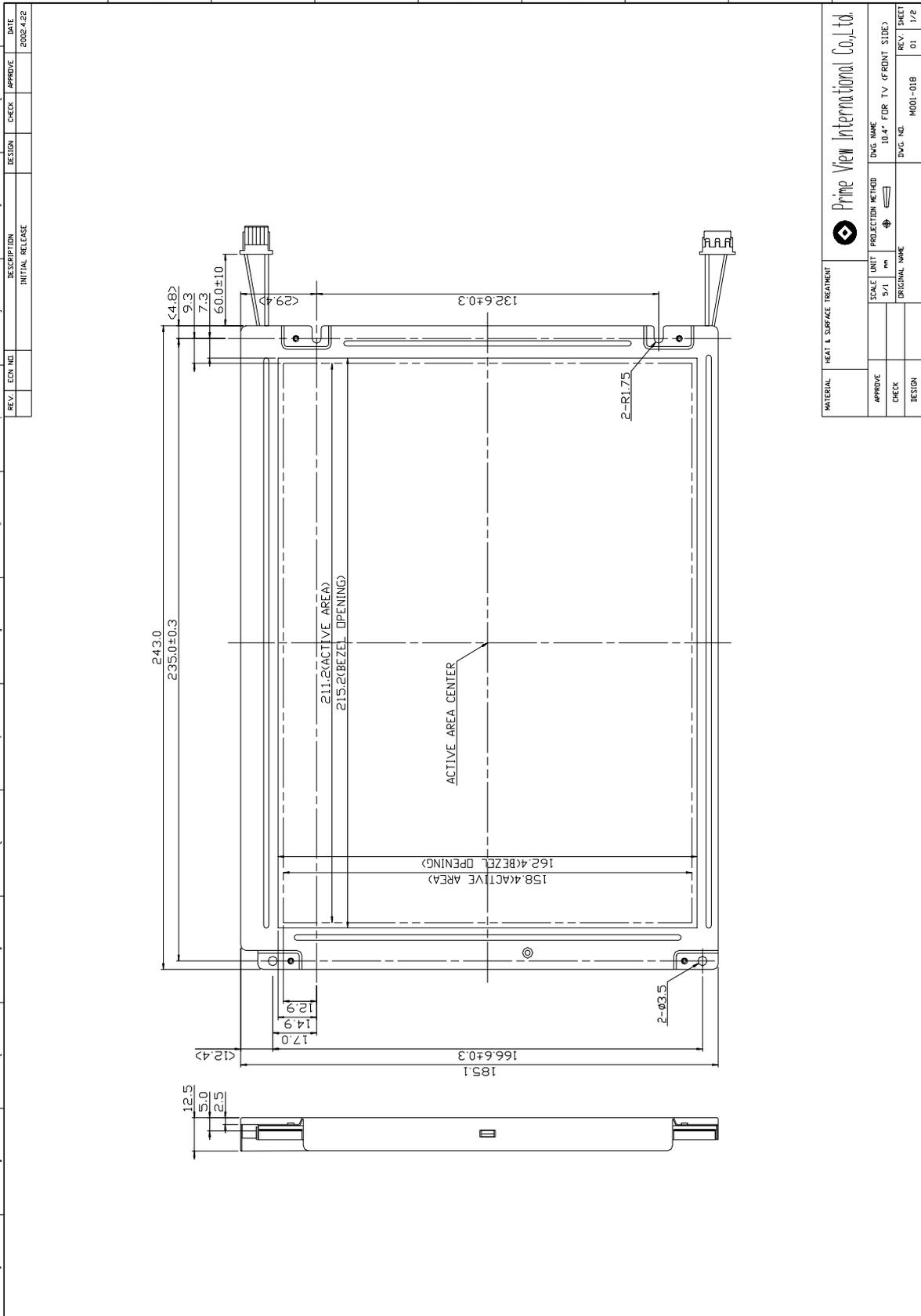
- . Amorphous silicon TFT LCD panel with back-light unit
- . Pixel in stripe configuration
- . Slim and compact, designed for O/A application
- . Display Colors : 262,144 colors
- . Optimum Viewing Direction : 6 o'clock
- . +3.3V DC supply voltage for TFT LCD panel driving
- . Backlight driving DC/AC inverter not included in this module
- . TTL transmission interface

3. Mechanical Specifications

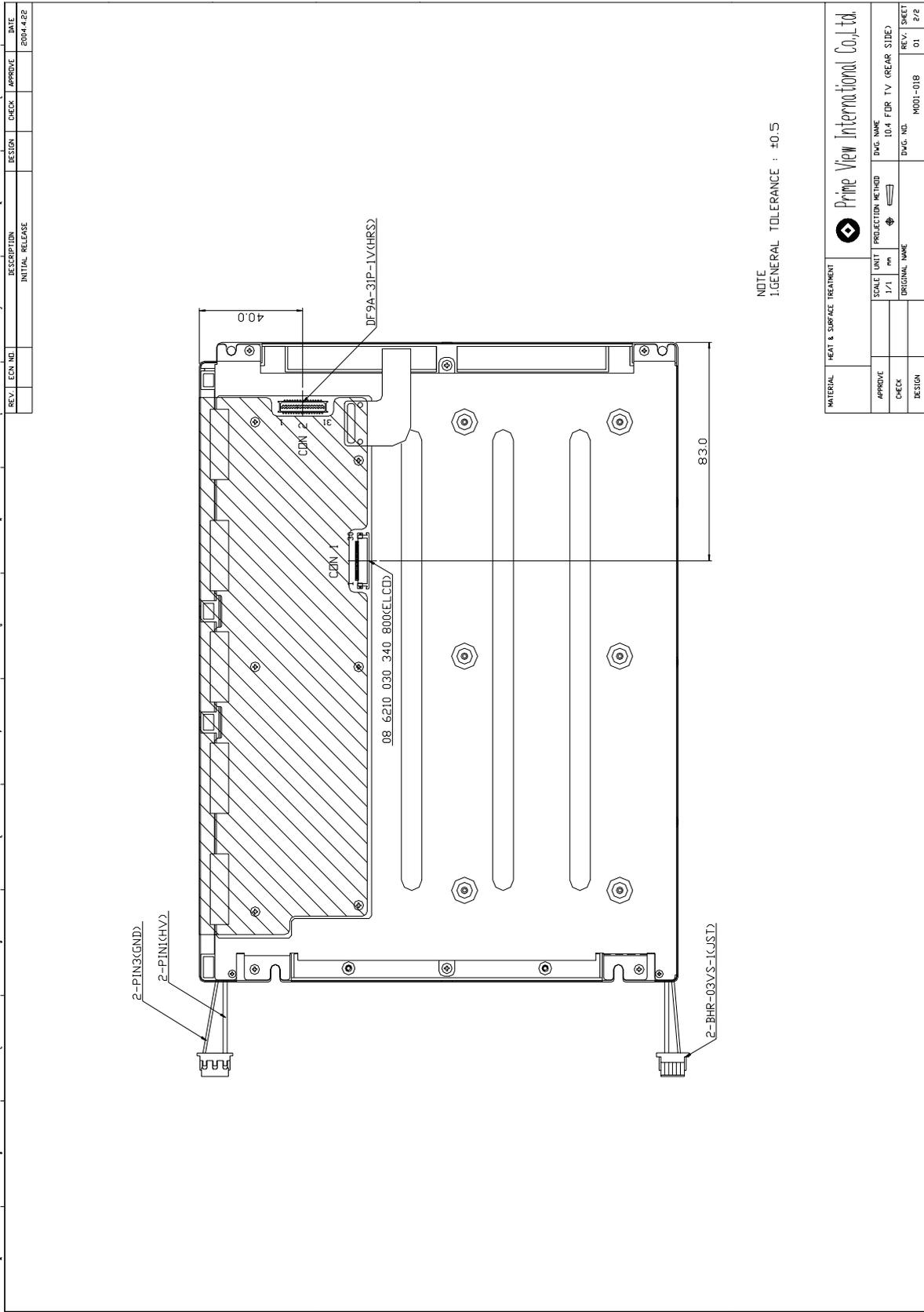
| Parameter | Specifications | Unit |
|---------------------|------------------------------------|------|
| Screen Size | 26.4(diagonal) | cm |
| | 10.4 (diagonal) | inch |
| Display Format | 640×(R, G, B)×480 | dot |
| Display Colors | 262,144 | |
| Active Area | 211.2(H)×158.4(V) | mm |
| Pixel Pitch | 0.330(H)×0.330(V) | mm |
| Pixel Configuration | Stripe | |
| Outline Dimension | 243.0(w)×185.1 (H)×12.5 (typ.) (D) | mm |
| Weight | 516±10 | g |
| Back-light | CCFL, 2 tubes | |
| Surface treatment | Anti-glare and hard-coating | |
| Display mode | Normally white | |

4.Mechanical Drawing of TFT-LCD Module

Outline Drawing : Front View (unit mm)



Outline Drawing : Rear View (unit mm)



Note1: Con 2 mode DF9A-31P-1V(HRS)

5. Input / Output Terminals

5-1) TFT-LCD Panel Driving

Connector type : :Con 2 mode DF9A-31P-1V(HRS)

| Pin No. | Symbol | Function | Remark |
|---------|--------|------------------------------------------------|--------|
| 1 | GND | Ground (0V) | |
| 2 | CLK | Clock Signal for Sampling Image Digital Data | |
| 3 | Hsync | Horizontal Synchronous Signal | |
| 4 | Vsync | Vertical Synchronous Signal | |
| 5 | GND | Ground (0V) | |
| 6 | R0 | Red Image Data Signal (LSB) | |
| 7 | R1 | Red Image Data Signal | |
| 8 | R2 | Red Image Data Signal | |
| 9 | R3 | Red Image Data Signal | |
| 10 | R4 | Red Image Data Signal | |
| 11 | R5 | Red Image Data Signal (MSB) | |
| 12 | GND | Ground (0V) | |
| 13 | G0 | Green Image Data Signal (LSB) | |
| 14 | G1 | Green Image Data Signal | |
| 15 | G2 | Green Image Data Signal | |
| 16 | G3 | Green Image Data Signal | |
| 17 | G4 | Green Image Data Signal | |
| 18 | G5 | Green Image Data Signal (MSB) | |
| 19 | GND | Ground (0V) | |
| 20 | B0 | Blue Image Data Signal (LSB) | |
| 21 | B1 | Blue Image Data Signal | |
| 22 | B2 | Blue Image Data Signal | |
| 23 | B3 | Blue Image Data Signal | |
| 24 | B4 | Blue Image Data Signal | |
| 25 | B5 | Blue Image Data Signal (MSB) | |
| 26 | GND | Ground (0V) | |
| 27 | DENB | Disable | |
| 28 | VCC | DC +5.0V Power Supply | |
| 29 | VCC | DC +5.0V Power Supply | |
| 30 | R/L | Horizontal Image Shift-direction Select Signal | |
| 31 | U/D | Vertical Image Shift-direction Select Signal | |

5-2) Backlight driving

Connector type: BHR-03VS-1 (JST) , PIN No 3pin, pitch=4mm

| Pin No | Symbol | Description | Remark |
|--------|--------|-----------------------------------|--------------------------------|
| 1 | VL1 | Input terminal (Hi voltage side) | Wire color : Pink |
| 2 | NC | No Connection | |
| 3 | VL2 | Input terminal (Low voltage side) | Wire Color : White Note 5-1 |

Note 5-1 : Low voltage side of backlight inverter connects with ground of inverter circuits.

6. Absolute Maximum Ratings:

GND=0V, Ta=25°C

| Parameters | Symbol | MIN. | MAX. | Unit | Remark |
|-----------------------------|-----------------|------|---------|------|--------|
| Supply Voltage | V _{CC} | -0.3 | +4.0 | V | |
| Input Signal Voltage | V _{IN} | -0.3 | VDD+0.3 | V | |
| Backlight Driving Voltage | V _L | - | 2000 | V | |
| Backlight Driving Frequency | F _L | 0 | 100 | KHz | |
| Storage Temperature | T _{ST} | -10 | +70 | °C | |
| Operating Temperature | T _{OP} | 0 | +60 | °C | |

7. Electrical Characteristics

7-1) Recommended Operating Conditions:

GND = 0V , Ta = 25°C

| Item | Symbol | Min. | Typ. | Max. | Unit | Remark |
|------------------------|------------------|-------|-------|------|------|----------------------------------|
| Supply Voltage | VDD | 3.0 | 3.3 | 3.6 | V | |
| Current Dissipation | I _{DD} | - | 300 | 390 | mA | Note 7-1 |
| Lamp Current | I _{FL} | 3.0 | 6.0 | 8.0 | mA | Per CCFL Note 7-2 Note 7-4 |
| Lamp Voltage | V _L | 540 | 540 | 650 | Vrms | Note 7-2 |
| Lamp Initial Voltage | V _{SFL} | - | - | 1060 | Vrms | at Ta=25°C Note 7-3 |
| | | - | - | 1300 | | at Ta=0°C Note 7-3 |
| Lamp Driving Frequency | F _L | 30 | 55 | 60 | KHz | |
| Lamp Life Time | | 20000 | 25000 | | Hrs | Note 7-5 |

Note 7-1 : To test the current dissipation of VDD, using the “color bars” testing pattern shown as below

| | | | | | | | |
|---|---|---|---|---|---|---|---|
| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 |
|---|---|---|---|---|---|---|---|

1. White
2. Yellow
3. Cyan
4. Green
5. Magenta
6. Red
7. Blue
8. Black

I_{DD} current dissipation testing pattern

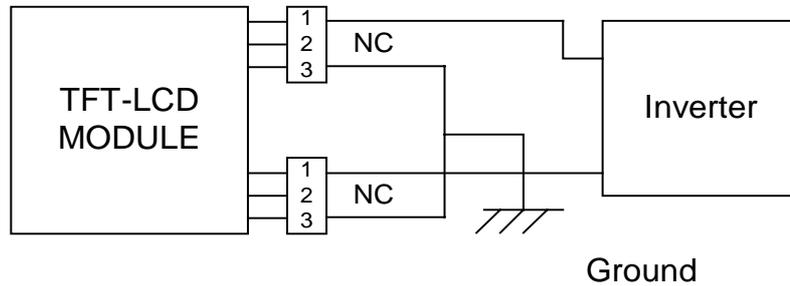
Note 7-2 : The back-light driving waveform should be as closed to sine-wave as possible.

In order to satisfy the quality of B/L , no matter use what kind of inverter , the output lamp current must between Min. and Max. to avoid the abnormal display image caused by B/L.

Note 7-3 : Not including the efficiency of backlight DC/AC inverter

Note 7-4 : Lamp current is measured with current meter for high frequency as shown below

Lamp current dissipation testing configuration



Note1: Pin 1 is high voltage, Pin 2 NC, Pin 3 ground.
 Note2: One Lamp Current is 6mA. Two Lamp 12mA.

Note 7-5: The life time is determined as the time at which brightness of lamp is 50% compare to that of initial value at the typical lamp current.

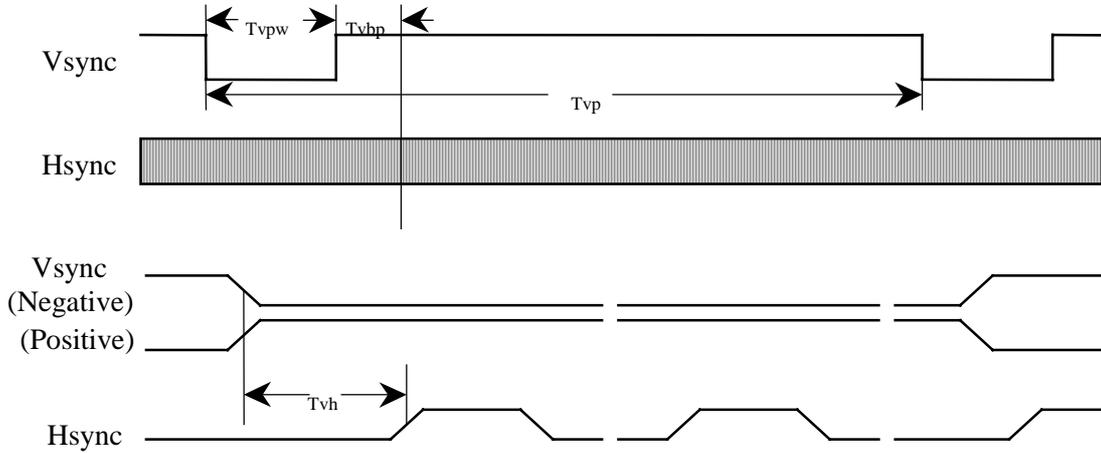
7-3) Input / Output signal timing chart

| Parameters | | Symbol | Min. | Typ. | Max. | Unit | Note |
|------------------------------|-----------------|-------------|------|--------|-------|---------|----------|
| | Frequency | $F_c=1/T_c$ | | 25.175 | | MHz | Note 7-3 |
| Clock | High Time | Tckh | 10 | | | ns | |
| | Low Time | Tckl | 10 | | | ns | |
| | Periodic = Line | Thp | | 31.778 | | μs | Note 7-3 |
| Hsync | | | | 800 | 1024 | clock | Note 7-3 |
| | Pulse Width | Thpw | 2 | 96 | 200 | clock | |
| | Back Porch | Thbp | 2 | 49 | 64 | clock | |
| | | | 515 | 525 | 1024 | line | Note 7-3 |
| Vsync | Pulse Width | Tvpw | 1 | 2 | | line | |
| | Back Porch | Tvbp | 1 | 33 | 64 | line | |
| Data | Setup Time | Tds | 10 | | | ns | |
| | Hold Time | Tdh | 10 | | | ns | |
| | Periodic = Line | Tep | | 800 | 1024 | clock | |
| | Pulse Width (H) | Tepw | 2 | 640 | 800 | clock | |
| Horizontal Display Periodic | | Thd | 640 | 640 | 640 | clock | |
| Hsync-CLK Phase Difference | | Thc | 10 | | Tc-10 | ns | |
| Vsync-Hsync Phase Difference | | Tvh | 1 | | Thp-1 | clock | |

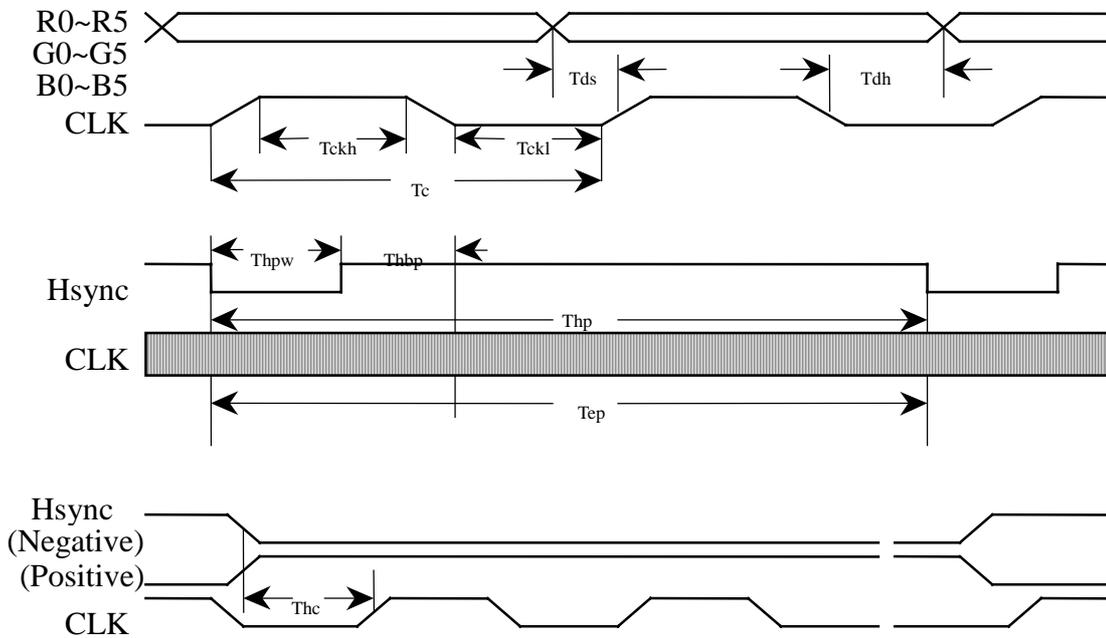
Note 7-3 : Tc is the period of sampling clock. In case of low-frequency, the image-flicker may occur.

7-4) Display Time Range

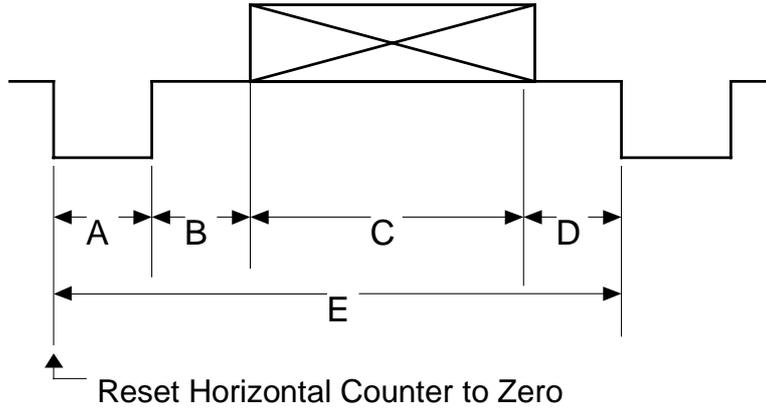
(1) Vertical Timing :



(2) Horizontal Timing :

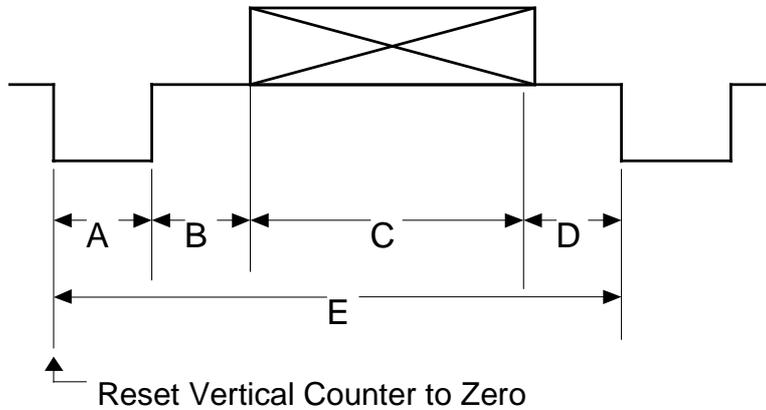


(3). Detail of Horizontal Timing :



| Item | Description | Clock Cycles | Time |
|------|--------------------|--------------|----------------|
| A | Horizontal Width | 96 | 3.813 μ s |
| B | Horizontal B-Porch | 49 | 1.907 μ s |
| C | Horizontal Display | 640 | 25.422 μ s |
| D | Horizontal F-Porch | 16 | 0.636 μ s |
| E | Horizontal Total | 800 | 31.778 μ s |

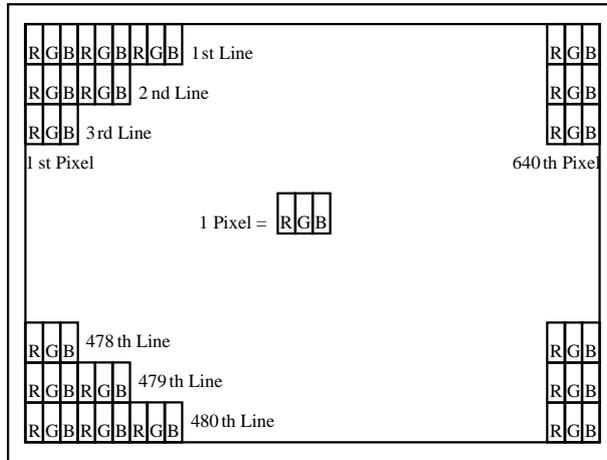
(4). Detail of Vertical Timing :



| Item | Description | Horizontal Lines | Time |
|------|------------------|------------------|---------------|
| A | Vertical Width | 2 | 63.5 μ s |
| B | Vertical B-Porch | 33 | 1.049 ms |
| C | Vertical Display | 480 | 15.253 ms |
| D | Vertical F-Porch | 10 | 317.8 μ s |
| E | Vertical Total | 525 | 16.683 ms |

7-5) Pixel Arrangement

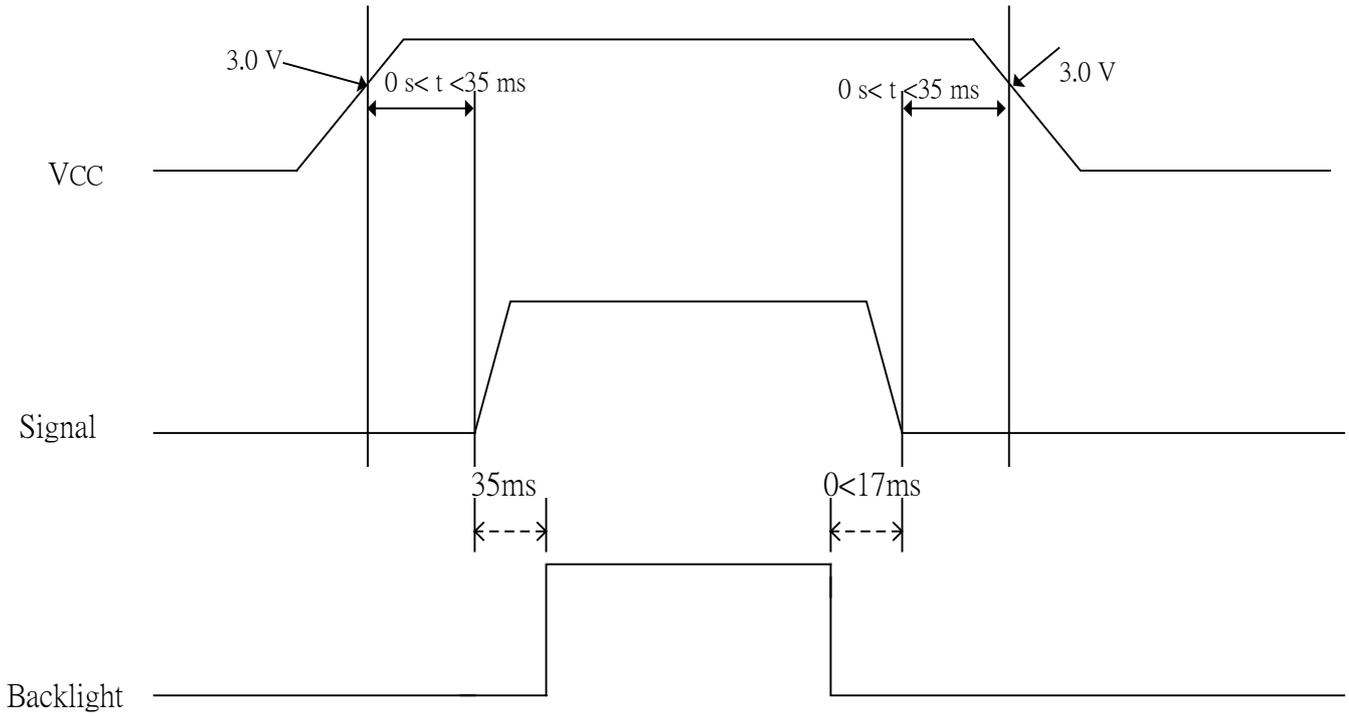
The LCD module pixel arrangement is the stripe.



7-6) Display Color and Gray Scale Reference

| Color | | Input Color Data | | | | | | | | | | | | | | | | | |
|--------------|------------|------------------|----|----|----|----|----|-------|----|----|----|----|----|------|----|----|----|----|----|
| | | Red | | | | | | Green | | | | | | Blue | | | | | |
| | | R5 | R4 | R3 | R2 | R1 | R0 | G5 | G4 | G3 | G2 | G1 | G0 | B5 | B4 | B3 | B2 | B1 | B0 |
| Basic Colors | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red (63) | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green (63) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Blue (63) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Cyan | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Magenta | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Yellow | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | White | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Red | Red (00) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red (01) | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red (02) | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Darker | | | | | | | | | | | | | | | | | | |
| | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ |
| | Brighter | | | | | | | | | | | | | | | | | | |
| | Red (61) | 1 | 1 | 1 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red (62) | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Red (63) | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| Green | Green (00) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green (01) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green (02) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Darker | | | | | | | | | | | | | | | | | | |
| | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ |
| | Brighter | | | | | | | | | | | | | | | | | | |
| | Green (61) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green (62) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Green (63) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | |
| Blue | Blue (00) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Blue (01) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 |
| | Blue (02) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 |
| | Darker | | | | | | | | | | | | | | | | | | |
| | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ |
| | Brighter | | | | | | | | | | | | | | | | | | |
| | Blue (61) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 0 | 1 |
| | Blue (62) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 |
| Blue (63) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | |

8. Power On Sequence



1. The supply voltage for input signals should be same as V_{CC} .
2. When the power is off , please keep whole signals (Hsync, Vsync, CLK, Data) low level or high impedance

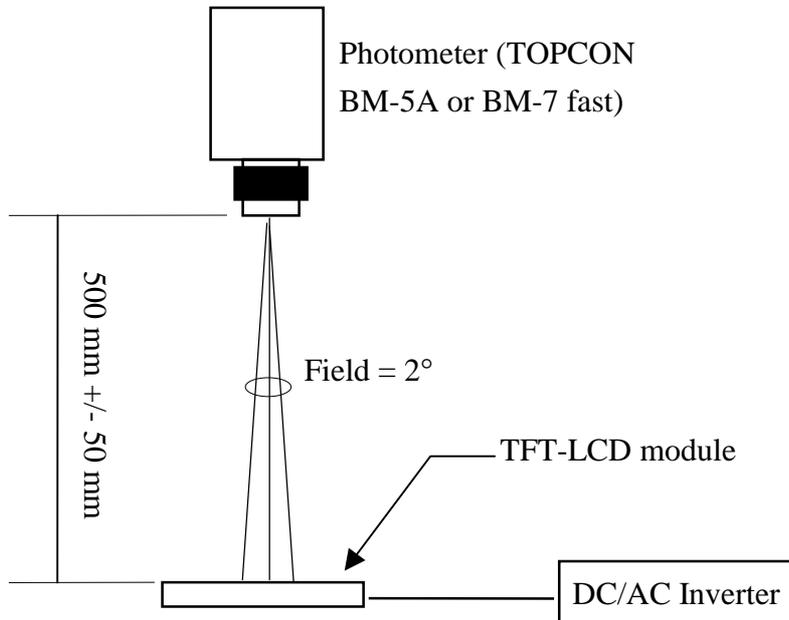
9. Optical Characteristics

9-1) Specification:

Ta=25°C

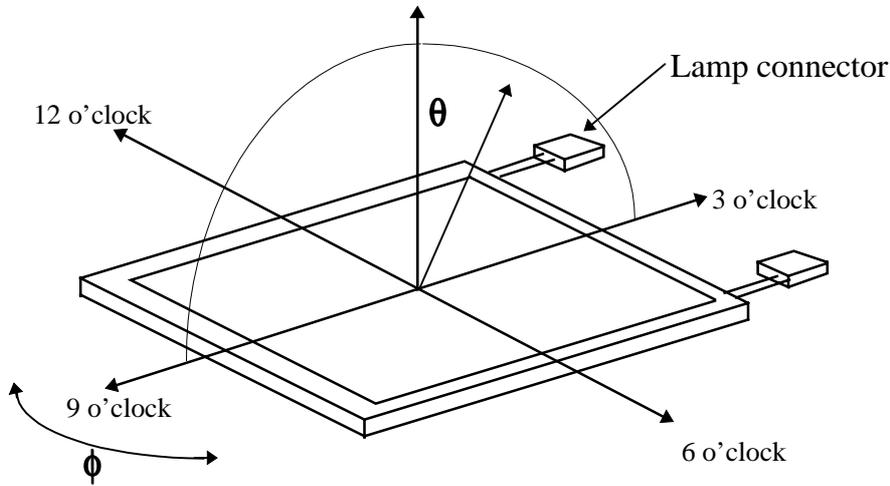
| Parameter | Symbol | Condition | MIN. | TYP. | MAX. | Unit | Remarks |
|----------------------|------------|----------------------------------|----------|----------|-------|-------------------|----------|
| Viewing Angle | Horizontal | θ | ± 40 | ± 45 | | deg | Note 9-3 |
| | Vertical | θ (to 12 o'clock) | 10 | 15 | - | deg | |
| | | θ (to 6 o'clock) | 25 | 40 | - | deg | |
| Contrast Ratio | CR | CR > 10 | 100 | 180 | - | - | Note 9-1 |
| Response time | Rise | Tr | - | 15 | | ms | Note 9-4 |
| | Fall | Tf | - | 25 | | ms | |
| Brightness | | $\theta = 0^\circ / \varphi = 0$ | 290 | 330 | | cd/m ² | Note 9-2 |
| Luminance Uniformity | U | | 55 | 80 | - | % | Note 9-6 |
| Lamp Life Time | | | 20000 | 25000 | - | hr | |
| White Chromaticity | x | | 0.279 | 0.309 | 0.339 | - | |
| | y | | 0.307 | 0.337 | 0.367 | - | |
| Cross Talk | | $\theta = 0^\circ$ | - | - | 3.5 | % | Note 9-5 |

All the optical measurement shall be executed 30 minutes after backlight being turn-on. The optical characteristics shall be measured in dark room (ambient illumination on panel surface less than 1 Lux). The measuring configuration shows as following figure.



Optical characteristics measuring configuration

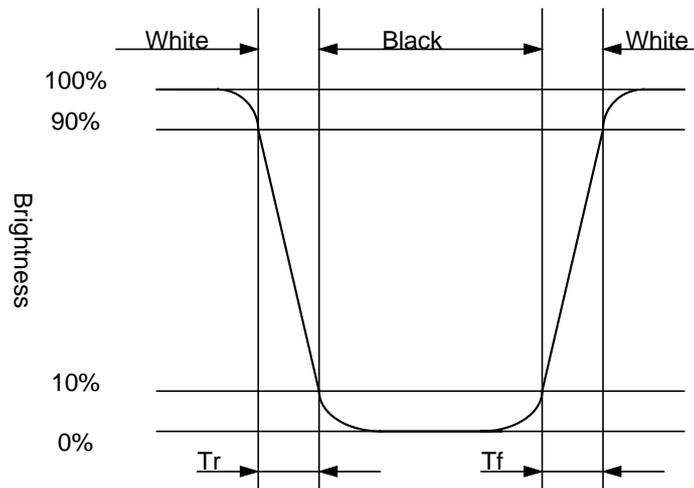
Note 9-1` : The definitions of viewing angles are as follow



Note 9-2 : The definition of contrast ratio $CR = \frac{\text{Luminance at gray level 63}}{\text{Luminance at gray level 0}}$

Note 9-3 : Topcon BM-5A luminance meter 2° field of view is used in the testing (after 30 minutes' operation). The typical luminance value is measured at lamp current 12.0 mA.

Note 9-4: Definition of Response Time T_r and T_f :



Note 9-5: The uniformity of LCD is defined as

$$U = \frac{\text{The Minimum Brightness of the 13 testing Points}}{\text{The Maximum Brightness of the 13 testing Points}}$$

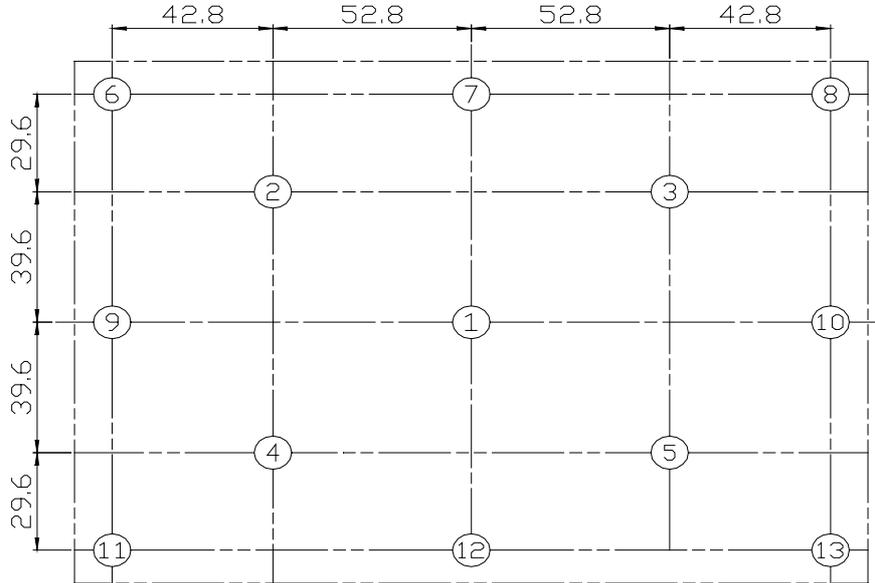
Luminance meter : BM-5A or BM-7 fast(TOPCON)

Measurement distance : 500 mm +/- 50 mm

Ambient illumination : < 1 Lux

Measuring direction : Perpendicular to the surface of module

The test pattern is white (Gray Level 63).



Note 8-6: Cross Talk (CTK) = $\frac{|YA-YB|}{YA} \times 100\%$

YA: Brightness of Pattern A

YB: Brightness of Pattern B

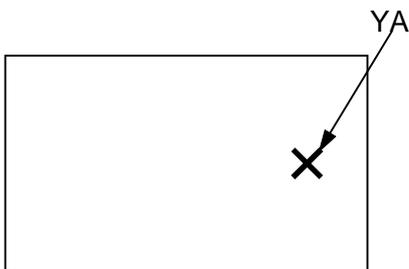
Luminance meter : BM 5A (TOPCON)

Measurement distance : 500 mm +/- 50 mm

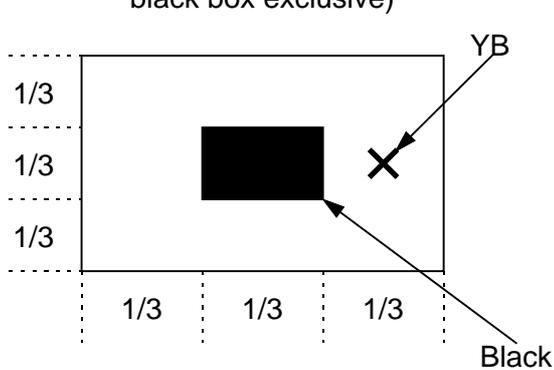
Ambient illumination : < 1 Lux

Measuring direction : Perpendicular to the surface of module

Pattern A
(Gray Level 31)



Pattern B
(Gray Level 31, central black box exclusive)



X: Measuring Point (A and B are at the same point.)

(Gray Level 0)

10. Reliability Test

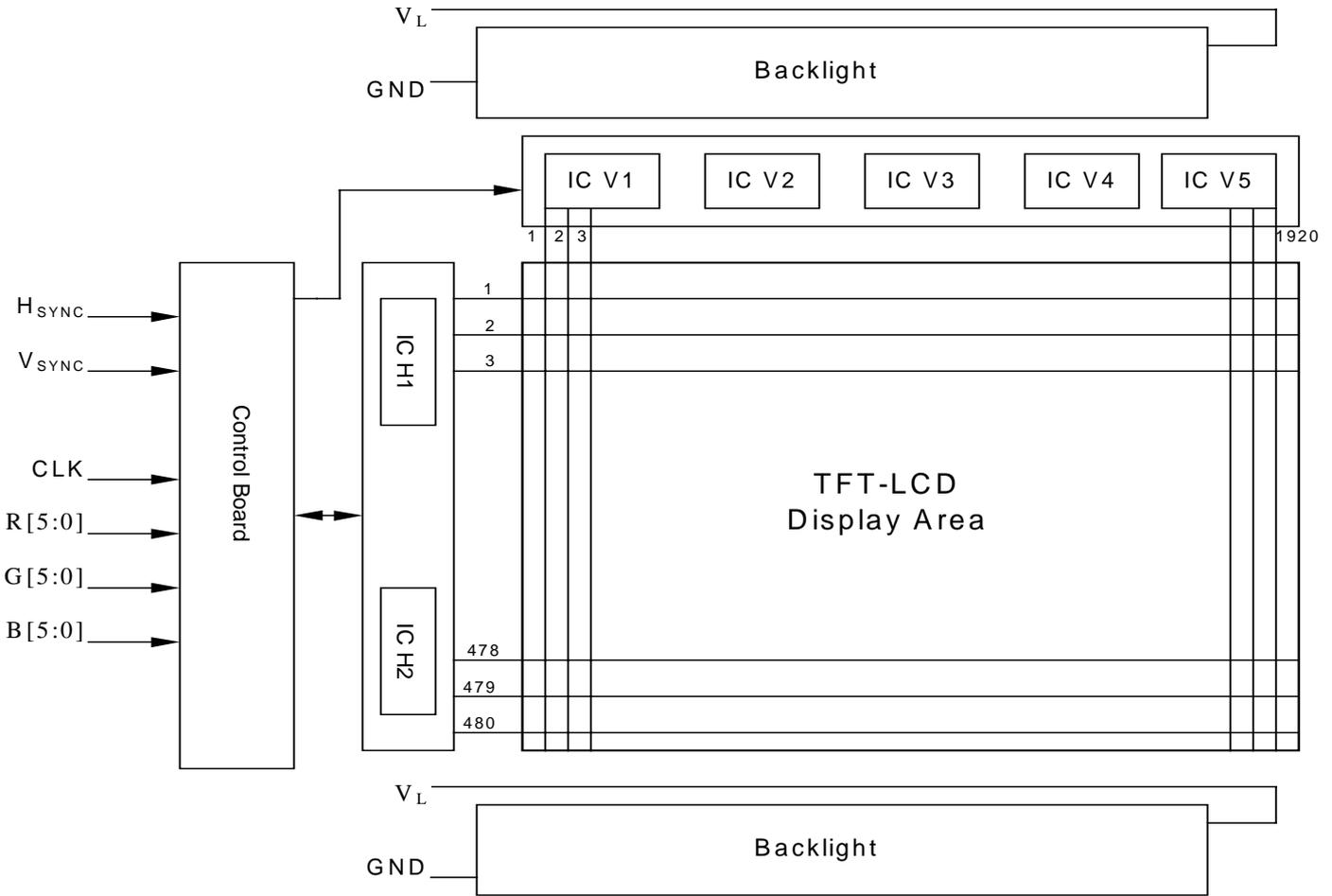
| No | Test Item | Test Condition | Remark |
|----|-------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 1 | High Temperature Storage Test | Ta = +70°C, 240 hrs | |
| 2 | Low Temperature Storage Test | Ta = -10°C, 240 hrs | |
| 3 | High Temperature Operation Test | Ta = +60°C, 240 hrs | |
| 4 | Low Temperature Operation Test | Ta = 0°C, 240 hrs | |
| 5 | High Temperature & High Humidity Operation Test | Ta = +50°C, 85%RH, 240 hrs (No Condensation) | |
| 6 | Thermal Cycling Test (non-operating) | 0°C ↔ +25°C ↔ +60°C, 50 Cycles 1Hr 0.5Hr 1Hr | |
| 7 | Vibration Test (non-operating) | Frequency : 10 ~ 57 Hz, Amplitude : 0.5 mm 58~500Hz, 1G Sweep time: 11 min Test Period: 3 hrs (1 hr for each direction of X, Y, Z) | |
| 8 | Shock Test (non-operating) | 80G, 6ms, X,Y, Z 1 times for each direction | |
| 9 | Electrostatic Discharge Test (non-operating) | 150pF, 330Ω Air: ±15KV; Contact: ±8KV 10 times/point, 9 points/panel face | |

Ta: ambient temperature

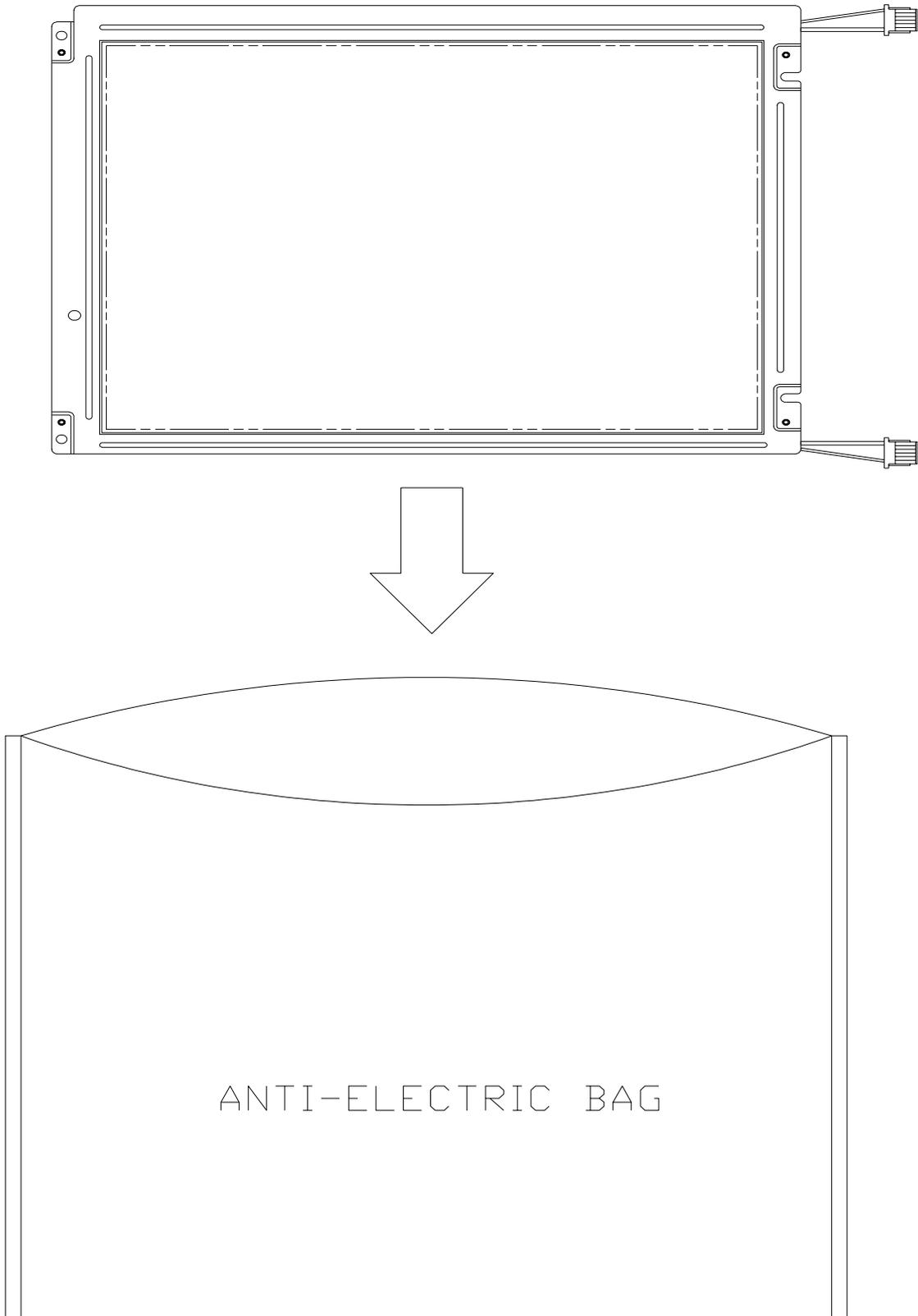
[Judgement Criteria]

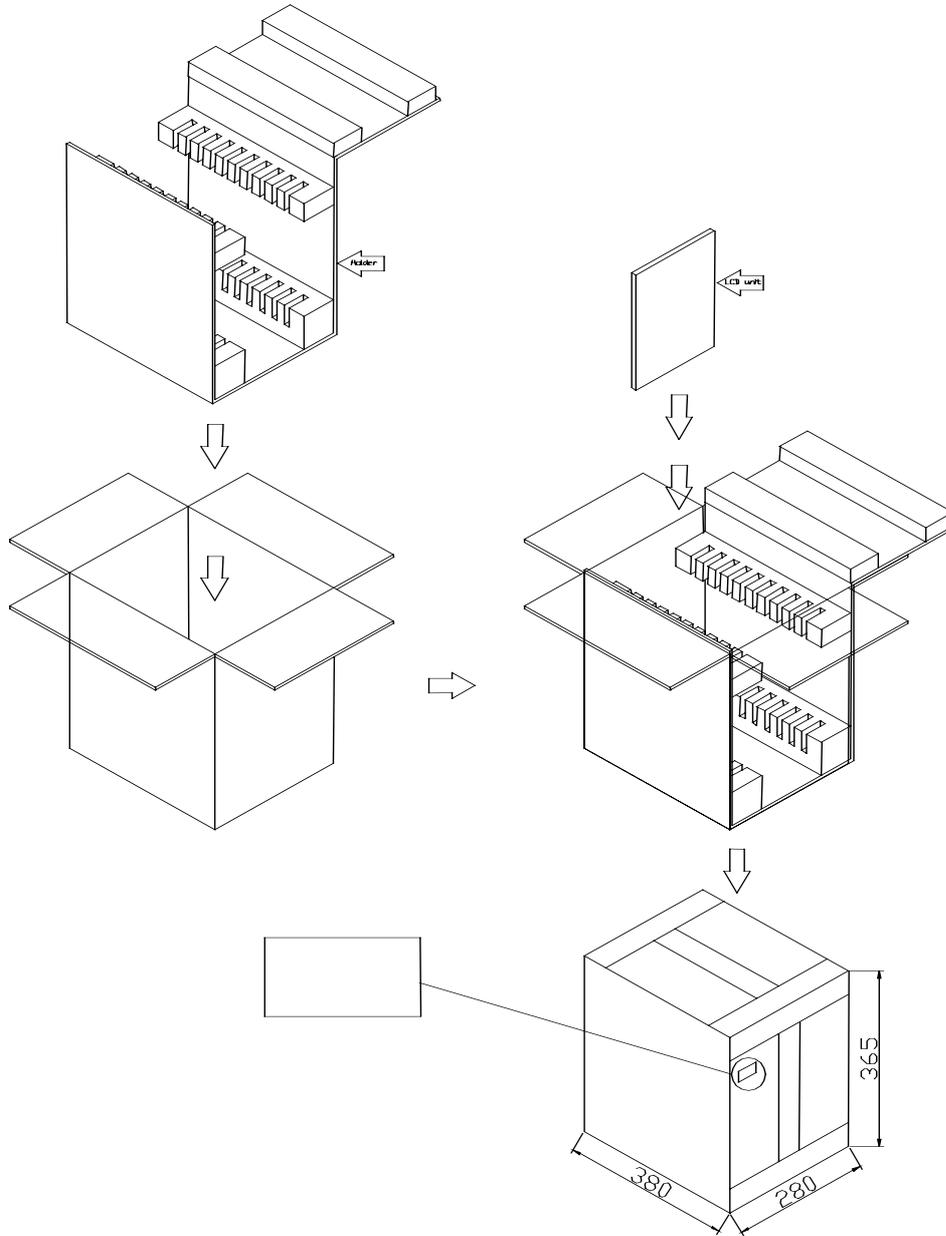
Under the display quality test conditions with normal operation state, there should be no change which may affect practical display function.

11. Block Diagram

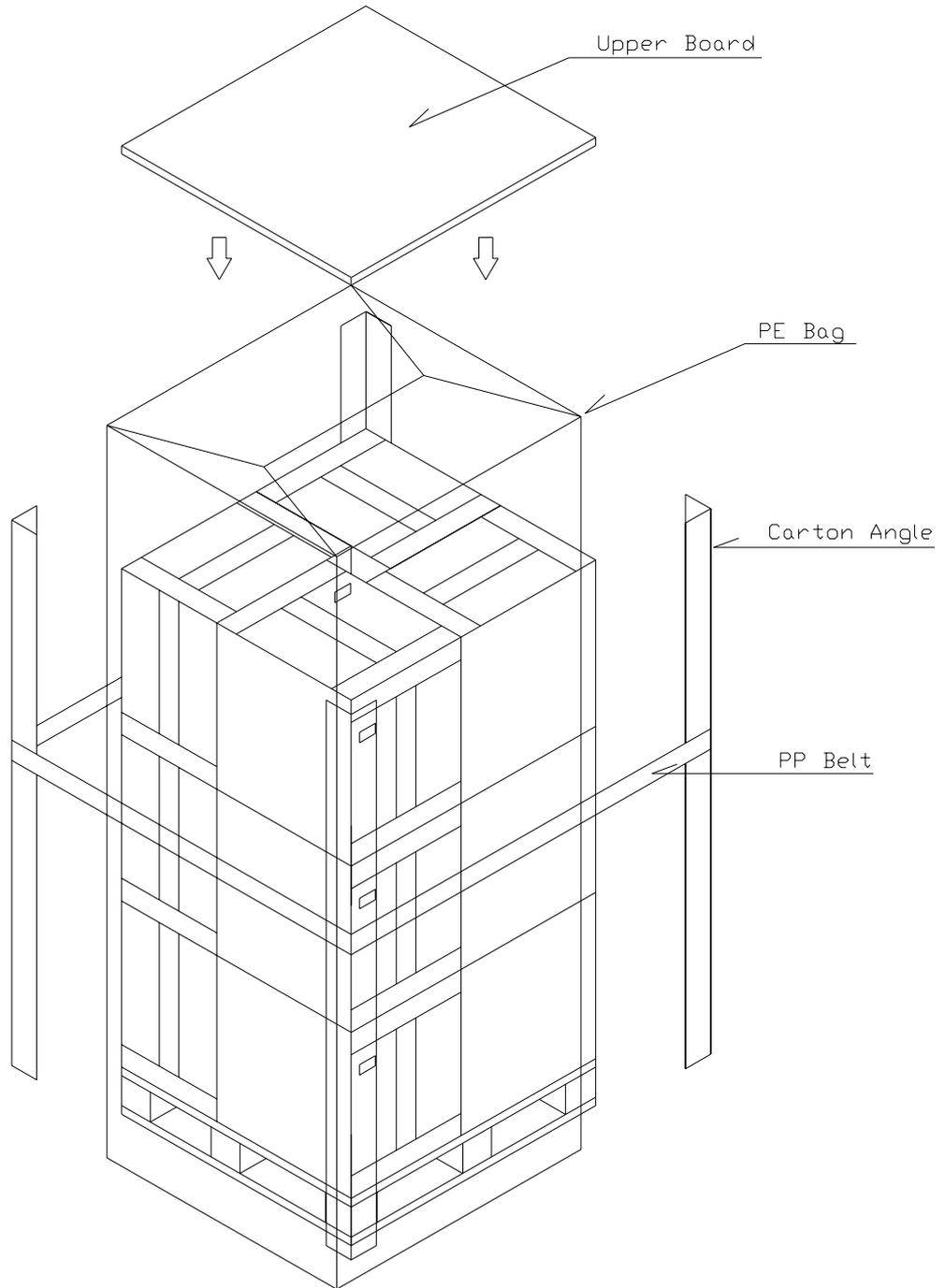


12. Packing Diagram





| | | | | | |
|----------------------|-----------|----------|-----|------------------------|--|
| 3RD ANGLE PROJECTION | | MATERIAL | | NAME Packing Method | |
| APVD | David Liu | SCALE | 2=1 | MODEL NO. | |
| CHKD | | SHEET | 1/1 | DWG NO. | |
| DWN | | UNIT | M/M | PART NO. | |
| | | DATE | | | |



| | | | | | |
|----------------------|-----------|----------|-----|------------------------|--|
| 3RD ANGLE PROJECTION | | MATERIAL | | NAME Packing Method | |
| APVD | | SCALE | 2=1 | MODEL NO. | |
| CHKD | | SHEET | 1/1 | DWG NO. | |
| DWN | David Liu | UNIT | M/M | DATE | |
| | | | | PART NO. | |

Revision History

| Rev. | Issued | Date | Revised | Contents |
|------|--------|-------------|---------|----------|
| 1.0 | | Sep 12,2002 | New | |