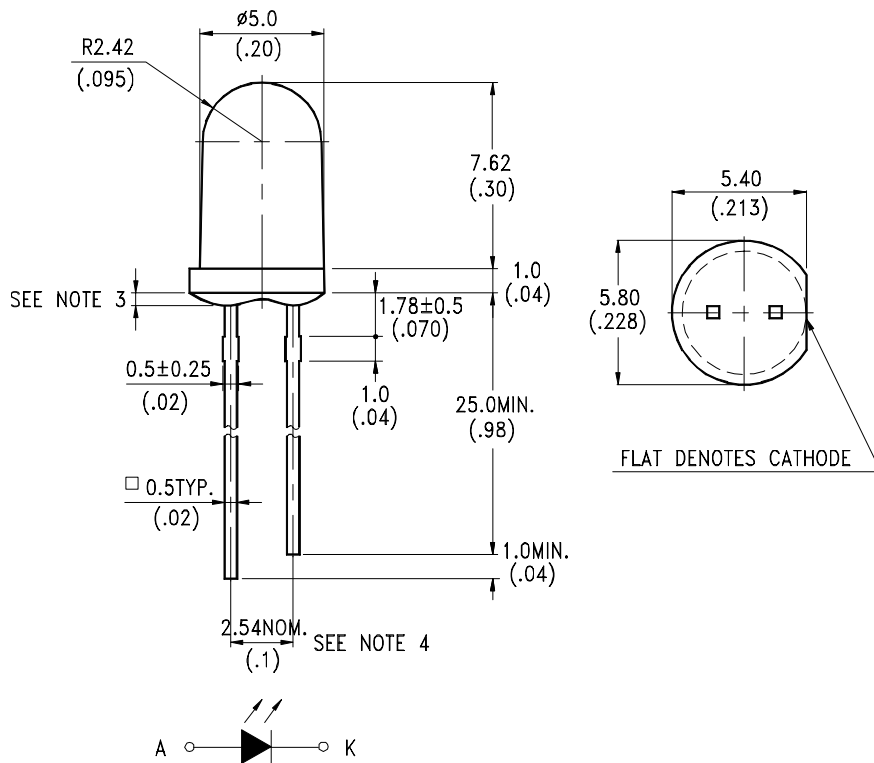


FEATURES

- * SPECIAL FOR HIGH CURRENT AND LOW FORWARD VOLTAGE
- * HIGH POWER
- * AVAILABLE FOR PULSE OPERATING
- * WIDE VIEWING ANGLE
- * WATER CLEAR PACKAGE
- * SOLDER PLATED LEADS

PACKAGE DIMENSIONS



NOTES:

1. All dimensions are in millimeters (inches).
2. Tolerance is $\pm 0.25\text{mm}$ (.010") unless otherwise noted.
3. Protruded resin under flange is 1.5mm (.059") max.
4. Lead spacing is measured where the leads emerge from the package.
5. Specifications are subject to change without notice.
6. The vender of dice is OTC.



LITE-ON TECHNOLOGY CORPORATION

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ABSOLUTE MAXIMUM RATINGS AT TA=25°C

PARAMETER	MAXIMUM RATING	UNIT
Power Dissipation	150	mW
Peak Forward Current (300pps, 10 μ s pulse)	2	A
Continuous Forward Current	100	mA
Reverse Voltage	5	V
Operating Temperature Range	-40°C to + 85°C	
Storage Temperature Range	-55°C to + 100°C	
Lead Soldering Temperature [4.0mm(.157") From Body]	320°C for 3 Seconds	

ELECTRICAL / OPTICAL CHARACTERISTICS AT TA=25°C

PARAMETER	SYMBOL	MIN.	TYP.	MAX.	UNIT	TEST CONDITION
Aperture Radiant Incidence	Ee	0.80	1.4		mW/cm ²	I _F = 20mA
Radiant Intensity	I _E	30			mW/sr	I _F = 100mA
Radiant Intensity	I _E	6	10.5		mW/sr	I _F = 20mA
Peak Emission Wavelength	λ_P		940		nm	I _F = 20mA
Spectral Line Half-Width	$\Delta \lambda$		50		nm	I _F = 20mA
Forward Voltage	V _F		1.25	1.6	V	I _F = 50mA
Forward Voltage	V _F		1.65	2.1	V	I _F = 250mA
Forward Voltage	V _F		2.0	2.4	V	I _F = 450mA
Reverse Current	I _R			100	μ A	V _R = 5V
Viewing Angle (See FIG.6)	2 $\theta_{1/2}$	20	50		deg.	

TYPICAL ELECTRICAL / OPTICAL CHARACTERISTICS CURVES

(25°C Ambient Temperature Unless Otherwise Noted)

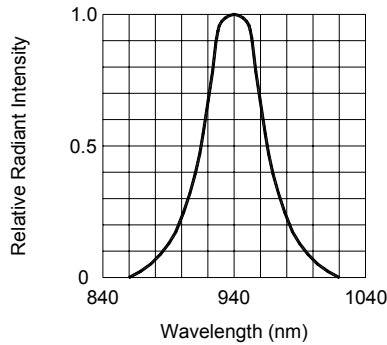


FIG.1 SPECTRAL DISTRIBUTION

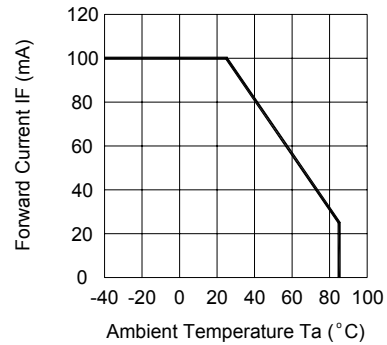


FIG.2 FORWARD CURRENT VS. AMBIENT TEMPERATURE

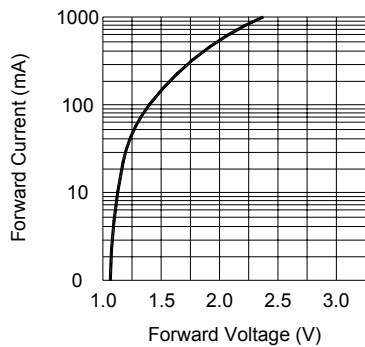


FIG.3 FORWARD CURRENT VS. FORWARD VOLTAGE

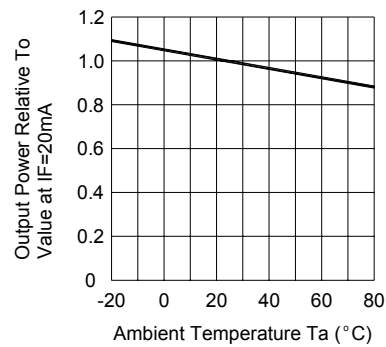


FIG.4 RELATIVE RADIANT INTENSITY VS. AMBIENT TEMPERATURE

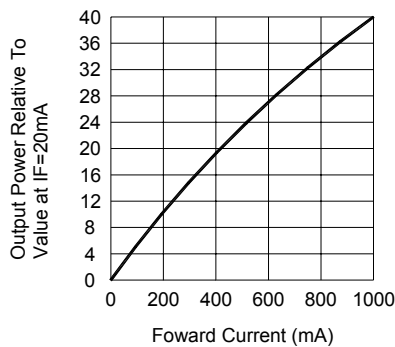


FIG.5 RELATIVE RADIANT INTENSITY VS. FORWARD CURRENT

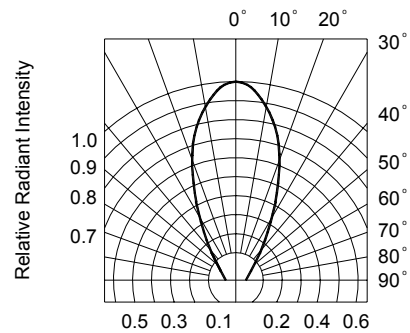


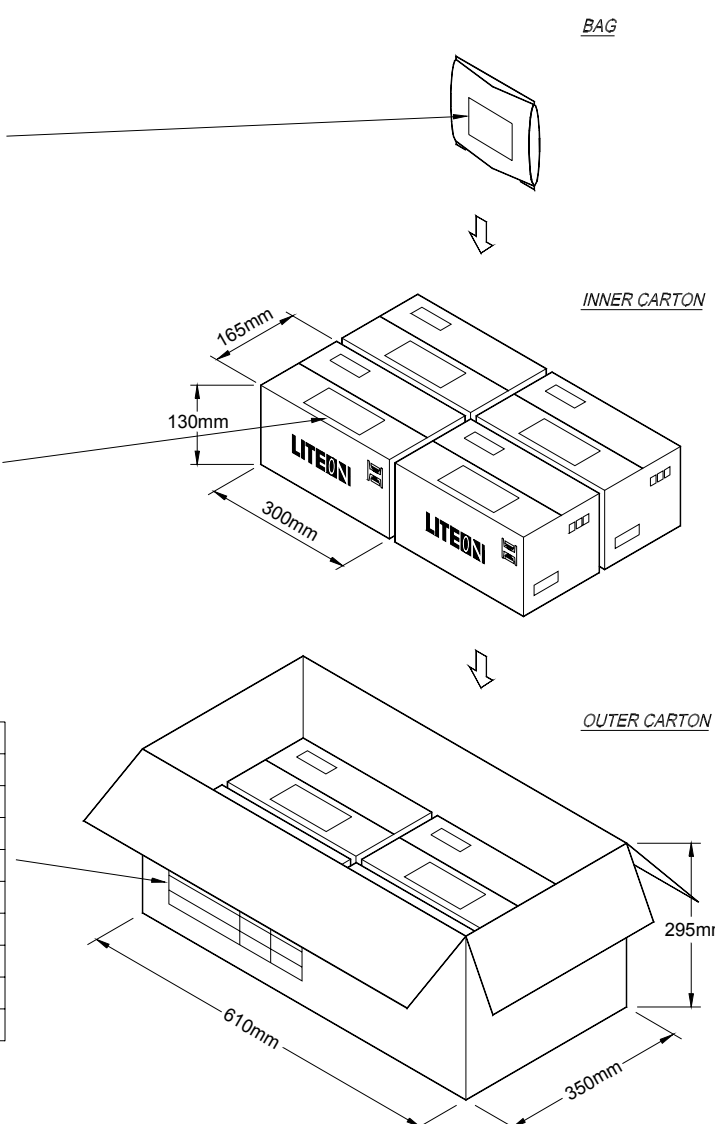
FIG.6 RADIATION DIAGRAM

PACKING

LITEON	
LITE-ON TECHNOLOGY CORP.	
CUSTOMER:	LTE-3271T-A1
DEVICE TYPE:	_____
BIN GRADE:	_____
LOT NO.:	_____
Q'TY:	_____
RMK:	_____

CUSTOMER	:	_____
CUSTOMER P/N:	:	_____
DEVICE TYPE	:	LTE-3271T-A1
BIN	:	_____
COLOR RANK	:	_____
QUANTITY	:	_____
Q. C STAMP	:	_____

DEVICE NO.	BIN	QUANTITY
LTE-3271T-A1		
Q.C STAMP		



Bag volume (pcs / Bag)	Inner carton volume (Bag / carton)	Outer carton volume (Box / Carton)	Total volume (pcs/outer carton)
1000	8	8	64000

CAUTIONS**1. Application**

The LEDs described here are intended to be used for ordinary electronic equipment (such as office equipment, communication equipment and household applications). Consult Liteon's Sales in advance for information on applications in which exceptional reliability is required, particularly when the failure or malfunction of the LEDs may directly jeopardize life or health (such as in aviation, transportation, traffic control equipment, medical and life support systems and safety devices).

2. Storage

The storage ambient for the LEDs should not exceed 30°C temperature or 70% relative humidity.

It is recommended that LEDs out of their original packaging are used within three months.

For extended storage out of their original packaging, it is recommended that the LEDs be stored in a sealed container with appropriate desiccant or in desiccators with nitrogen ambient.

3. Cleaning

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LEDs if necessary.

4. Lead Forming & Assembly

During lead forming, the leads should be bent at a point at least 3mm from the base of LED lens.

Do not use the base of the lead frame as a fulcrum during forming.

Lead forming must be done before soldering, at normal temperature.

During assembly on PCB, use minimum clinch force possible to avoid excessive mechanical stress.

5. Soldering

When soldering, leave a minimum of 2mm clearance from the base of the lens to the soldering point.

Dipping the lens into the solder must be avoided.

Do not apply any external stress to the lead frame during soldering while the LED is at high temperature.

Recommended soldering conditions :

Soldering iron		Wave soldering	
Temperature	320°C Max.	Pre-heat	100°C Max.
Soldering time	3 sec. Max. (one time only)	Pre-heat time	60 sec. Max.
		Solder wave	260°C Max.
		Soldering time	5 sec. Max.

Note: Excessive soldering temperature and/or time might result in deformation of the LED lens or catastrophic failure of the LED