TACT Switch™

0.6mm Height Low-profile with Long-life (Surface Mount Type)

SKRR Series



A low-profile 0.6mm thick model with long-life of 3 million cycles widely applicable to portable information devices.



Detector

Push

Slide

Rotary

Encoders

Power

Dual-in-line

Package Type

TACT Switch™

Custom-**Products**

Product Line

1 Todact Line								
Product No.	Operating force	Operating direction	Travel (mm)	Rating (max.)	Rating (min.)	Operating life (5mA 5V DC)	Initial contact resistance	Minimum order unit (pcs.)
SKRRAAE010	1N							
SKRRABE010	1.6N	Vertical	0.25	50mA 12V DC	10 <i>μ</i> A 1V DC	5,000,000cycles	500m max.	7,000
SKRRACE010	2.0N							

Specification of Embossed Taping Package (Taping Packaging for Auto-insertion)

Reel Size Unit:mm Plastic Reel

Numl	T : 141				
1 reel	1 case /Japan	1 case /export packing	Tape width (mm)		
7,000	56,000	56,000	16		

Feeling Soft **Feeling** Snap-in Type Surface

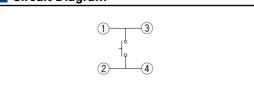
Mount Type

Radial

Type

Dimensions Unit:mm PC board land dimensions Style (Viewed from switch mounting face) Prohibitted area of copper tracks

Circuit Diagram



- Please place purchase orders for taping products per minimum order unit (1 reel or a case).
- 330mm diameter reel requirements, please contact us.

Refer to P.306 for soldering conditions.

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Power Dual-in-line Package Type TACT Switch™ Custom-**Products**

ist of Varieties

Sharp Feeling Type

Sharp reeling Type													
	Series		SKQU	SKQB	SKQE	SKHC	SKHK	SKRW	SKRM	SKQR	SKRB	SKRR	SKQG
	Photo		•					0					
	Туре		Snap-in					Surface mount					
	Features		4-direction switch + push switch	Water-proof Horizontal type	Long Long Low-profile				Low-profile and long life	Low-profile			
Operating direction	Ver	tical											
ating tion	Horiz	ontal											
	Dimensions (mm)		10	11.5	12			3.7	4.5	4.8		7.5	5.2
			10	11.9	12			3.7	4.5	4.0		7	5.2
		Н	7.1	11.3	4.	.3	12	0.35	0.4	0.5	0.55	0.6	0.8
fc	Operation force coverage		See the relevant pages for respective product descriptions	•	‡	1	•	1	1	1	\uparrow	‡	\bigcap
Gro	Ground terminal												
Operating temperature range		-30 to +85											
Electrical performance	Insulation resistance 100M min. 100V DC												
Voltage proof SKRW/RM/RB/RR : 100V AC for 1min.													
Dura	Vibra	ation	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively										

Type Surface **Mount Type**

Sharp Feeling Soft Feeling Snap-in

Radial Type

W: Width. The most outer dimension excluding terminal portion.
D: Depth. The most outer dimension excluding terminal portion.

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H: Height. The minimum dimension if there are variances.

TACT Switch™ Soldering Conditions306

270

Shall be in accordance with individual specifications.

 60 ± 2 , 90 to 95%RH for 96h

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for 96h

for 96h

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-30 ± 2

 80 ± 2

Product Line of Knob for TACT Switch™.....

Note

Environmental performance

Lifetime

Cold

Dry heat

Damp heat

Page

The automotive operating temperature range to be individually discussed upon request.

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TACT Switch¹¹

Custom-

Products

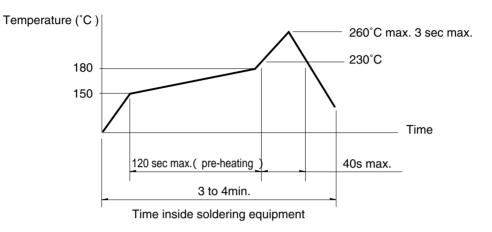
Snap-in Type Surface Mount Type Radial Type

Soldering Conditions

Condition for Reflow

Available for Surface Mount Type.

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2 CA(K)or CC(T)at solder joints(copper foil surface). A heat resistive tape should be used to fix thermocouple.
- 3. Temperature profile



Note

- 1. The above temperature shall be measured on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Sharp Feeling Conditions for Auto-dip Available for Snap-in Type and Radial Type (Except SKHJ, SKHL, SKQJ, SKQK, SKEG series)

Items	Condition				
Flux built-up	Mounting surface should not be exposed to fluk				
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100 max.				
Preheating time	60s max.				
Soldering temperature	260 max.				
Duration of immersion	5s max.				
Number of soldering	2times max.				

Manual Soldering (Except SKRT Series)

Items	Condition				
Soldering temperature	350 max.				
Duration of soldering	3s max.				
Capacity of soldering iron	60W max.				

Notes

- 1. Consult with us for availability of TACT Switch™ washing.
- 2. Prevent flux penetration from the top side of the TACT \widetilde{Switch}^{TM} .
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch is stable with normal temperature.
- 5. Use the flux with a specific gravity of min 0.81. (EC-19S-8 by TAMURA Corporation, or equivalents.)