## Distinctive Characteristics

Slim . $150^{\prime \prime}(3.8 \mathrm{~mm})$ body has the lowest profile in the industry and allows close stacking of PC boards.

Highly visible legends and screwdriver actuator with arrow position indication provide trouble-free code setting.

Detent mechanism gives crisp, positive action for accurate switch setting.

Use of heat resistant resin allows infrared convection reflow soldering.

Gull-winged terminals ensure mechanical stability during soldering and simplify solder joint inspection.


Cam activated movable contact and gold contacts assure contact reliability and continuity.

Tape-reel packaging meets EIA-481-2 Standard.

Coplanarity: all considered surfaces must lie between two parallel planes that are a maximum distance apart of $.0059^{\prime \prime}(0.15 \mathrm{~mm})$. (Additional coplanarity details in Terms and Acronyms in the Supplement section.)

## General Specifications

## Electrical Capacity (Resistive Load)

$\begin{array}{cl}\text { Switching Rating: } & \text { 100mA @ 5V DC } \\ \text { Nonswitching Rating: } & \\ \text { 100mA @ 50V DC }\end{array}$

## Other Ratings

Contact Resistance: Insulation Resistance:

Dielectric Strength: Mechanical Life:

Electrical Life:

Nominal Operating Torque:
Contact Timing:

100 milliohms maximum for circuit; 30 milliohms maximum for contact point
1,000 megohms minimum @ 250V DC
250V AC minimum for 1 minute minimum
10,000 detent operations minimum
10,000 detent operations minimum
Notes: A detent operation is one actuator position operation or stepping.
A cycle is one $360^{\circ}$ rotation. 10,000 detent operations equal
625 cycles for hexadecimal devices or 1,000 cycles for decimal devices.
0.008 Nm for decimal devices; 0.01 Nm for hexadecimal devices

Shorting (Avoid possible false signal by turning off power before switching.)

## Materials \& Finishes

Actuator:
Housing \& Base: Leaf Spring:
Movable Contacts:
Stationary Contacts:
Terminals:
Glass fiber reinforced polyamide (UL94V-0)
Glass fiber reinforced polyamide (UL94V-0)
Stainless steel
Copper alloy with gold plating
Phosphor bronze with gold plating
Phosphor bronze with gold plating

## Environmental Data

Operating Temperature Range:
Humidity:
Vibration:
$-25^{\circ} \mathrm{C}$ through $+85^{\circ} \mathrm{C}\left(-13^{\circ} \mathrm{F}\right.$ through $\left.+185^{\circ} \mathrm{F}\right)$
$90 \sim 95 \%$ humidity for 240 hours @ $40^{\circ} \mathrm{C}\left(104^{\circ} \mathrm{F}\right)$
$10 \sim 55 \mathrm{~Hz}$ with peak-to-peak amplitude of 1.5 mm traversing the frequency range $\&$ returning in 5 minutes; 3 right angled directions for 2 hours
Shock: $50 \mathrm{G}\left(490 \mathrm{~m} / \mathrm{s}^{2}\right)$ acceleration (tested in 6 right angled directions, with 5 shocks in each direction)

## Processing

Soldering: Reflow Soldering Recommended. See Profile A in Supplement section.
Note: During Reflow Soldering process, set the switch to the following position:
FRO2FR10P, FRO2FR16P: 0 position; FR02FC10P: 7 position; FRO2FC16P: F position Manual Soldering: See Profile A in Supplement section.
Cleaning: These devices are not process sealed. Hand clean locally using alcohol based solution.

## Standards \& Certifications <br> Flammability Standards: <br> UL Recognition <br> or CSA Certification:

UL94V-0 rated actuator, housing, \& base
The FR Series rotaries have not been tested for UL recognition or CSA certification.
These switches are designed for use in a low-voltage, low-current circuit.
When used as intended, the results do not produce hazardous energy.

## TYPICAL SWITCH ORDERING EXAMPLE



## DESCRIPTION FOR TYPICAL ORDERING EXAMPLE

Screwdriver Actuated Decimal Actuator Positions

Packaged in Stick-Tube
 Real Coded

Gull Wing Terminals for Upright Mount

## ACTUATORS



Adjusted with a flat tipped screwdriver

Actuators are fully rotational either clockwise or counterclockwise. Actuator Colors: Orange for real coded devices;

Yellow for complement coded devices.

| TRUTH TABLES (CIRCUITS \& POSITIONS) |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Actuator Position <br> Terminal No. (Output) |  | 10 Decimal |  |  |  |  |  |  |  |  |  | 16 Hexadecimal |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | A | B | C | D | E | F |
| Real Coded Model Number: FR02FR | 1 |  | - |  | - |  | - |  | - |  | - |  | - |  | - |  | - |  | - |  | - |  | - |  | - |  | - |
|  | 2 |  |  | - | - |  |  | - | - |  |  |  |  | - | - |  |  | - | - |  |  | - | - |  |  | - | - |
|  | 4 |  |  |  |  | - | - | - | - |  |  |  |  |  |  | - | - | - | - |  |  |  |  | - | - | - | $\bigcirc$ |
|  | 8 |  |  |  |  |  |  |  |  | - | - |  |  |  |  |  |  |  |  | - | - | - | - | - | - | - | $\bigcirc$ |
| Complement Coded Model Number: FRO2FC | 1 | - |  | - |  | - |  | - |  | - |  | - |  | - |  | - |  | - |  | - |  | - |  | - |  | - |  |
|  | 2 | - | - |  |  | - | - |  |  | - | - | - | - |  |  | - | - |  |  | - | - |  |  | - | - |  |  |
|  | 4 | - | - | - | - |  |  |  |  | - | - | - | - | - | - |  |  |  |  | - | - | - | - |  |  |  |  |
|  | 8 | - | - | - | - | - | O | - | - |  |  | - | - | - | - | - | - | - | - |  |  |  |  |  |  |  |  |

Terminal numbers are actually on the switch.

## 10mm Ultra-Thin SMT DIP Rotaries Series FRO2

## TYPICAL SWITCH DIMENSIONS

## P Upright • Screwdriver Actuated



## PACKAGING

## S

## Stick-Tube

Each stick-tube contains 50 switches.
Switches must be ordered in 50-piece increments.


## R <br> Tape-Reel

Switches must be ordered in 500-piece increments. This packaging meets EIA-481-2 Standard.

Each tape-reel of 550 pockets contains 500 switches.
Minimum Leader Length: 15.748" (400mm)
Minimum Trailer Length: $\quad 6.299^{\prime \prime}(160 \mathrm{~mm})$


