



KR3301X Single Color ϕ 3 Round Shape Type

Features

Package	ϕ 3 Round shape type, Water Clear epoxy
Product features	 Outer Dimension \$\$\phi\$ 3 Round shape type Operation temperature range. Storage Temperature :-30°C~100°C Operating Temperature :-30°C~85°C Lead-free soldering compatible RoHS compliant
Dominant wavelength	647 nm
Half Intensity Angle	54 deg.
Die materials	GaAlAs
Rank grouping parameter	Sorted by luminous intensity per rank taping
Soldering methods	TTW (Through The Wave) soldering and manual soldering
ESD	More than 2kV(HBM)
Packing	Bulk : 200pcs(MIN.)

Recommended Applications

Amusement Equipment, Electric Household Appliances, OA/FA, Other General Applications



Color and Luminous Intensity

(Ta=25°C)

Part No.	Material	Emitted Color	Lens Color		Wave	inant length (nm)	Lumi	nous Inter Iv (mcd)	nsity
					TYP.	I _F	MIN.	TYP.	I _F
KR3301X	GaAlAs	Red	Water Clear	Clear	647	20	70	140	20



Absolute Maximum Ratings

Item	Symbol	Absolute Maximum Ratings	Unit
Power Dissipation	P _d	125	mW
Forward Current	I _F	50	mA
Pulse Forward Current ^{%1}	I _{FRM}	300	mA
Derating (Ta=25℃ or higher)	⊿ I _F	0.67	mA/℃
Reverse Voltage	V _R	4	v
Operating Temperature	T _{opr}	-30~+85	Ĵ
S torage Temperature	T _{stg}	-30~+100	r

%1 I_{FRM} Measurement condition : Pulse Width≦1ms., Duty≦1/20.



Electro-Optical Characteristics

(Ta=25°C	;)
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Item		Symbol	Characteristics		Unit
	Conditions				
Forward Valtage	L _ 20m A	V	TYP.	1.8	V
Forward Voltage	I _F =20mA	V _F	MAX.	2.5	v
Reverse Current	V _R =4V	I _R	MAX.	100	μA
Peak Wavelength	I _F =20mA	λ,	TYP.	660	nm
Dominant Wavelength	I _F =20mA	λ _d	TYP.	647	nm
Spectral Line Half Width	I _F =20mA	⊿λ	TYP.	25	nm
Half Intensity Angle	I _F =20mA	2 0 1/2	TYP.	54	deg.



(Ta=25°C)

KR3301X Pb-free HEAT Single Color ϕ 3 Round Shape Type

Luminous Intensity Rank

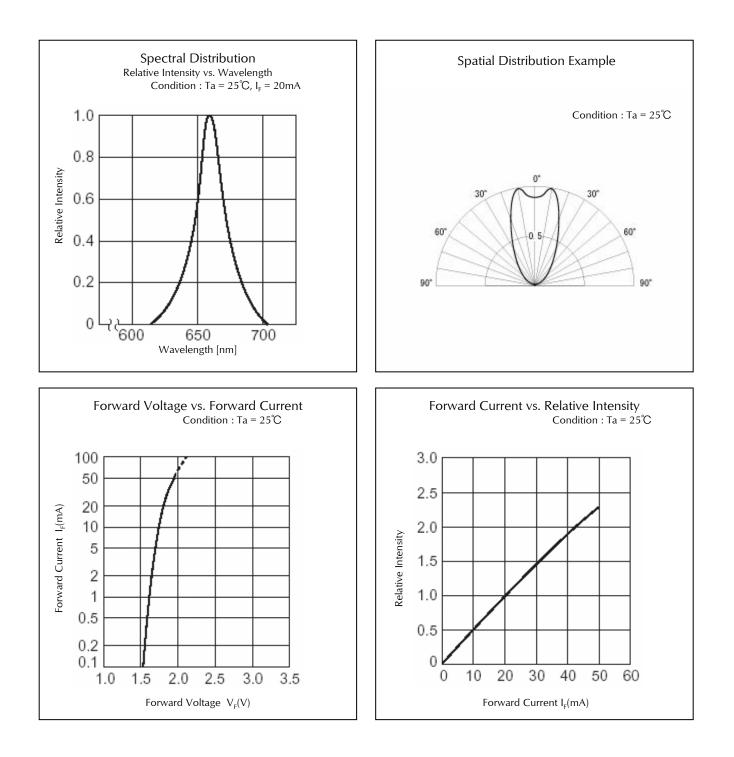
Rank	l _v (n	ncd)	Condition
Kalik	MIN.	MAX.	Condition
Α	70	140	
В	100	200	
С	140	280	I _F = 20mA
D	200	400	
E	280	-	

Please contact our sales staff concerning rank designation.





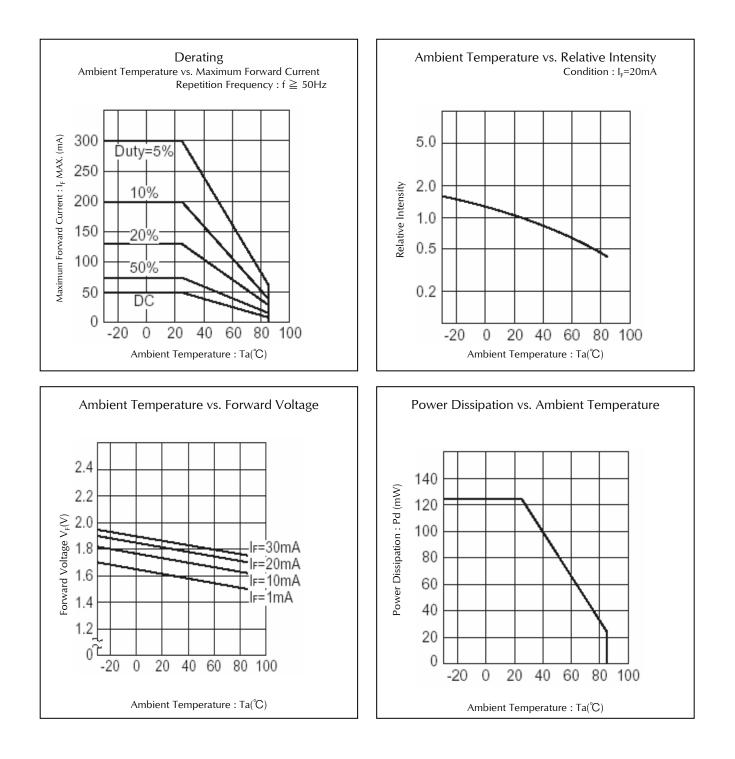
Technical Data







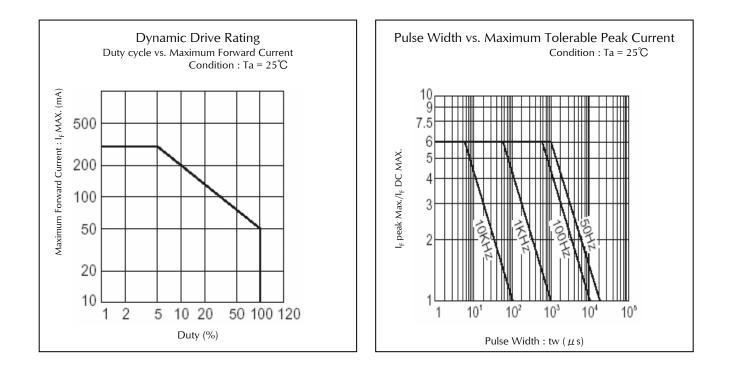
Technical Data







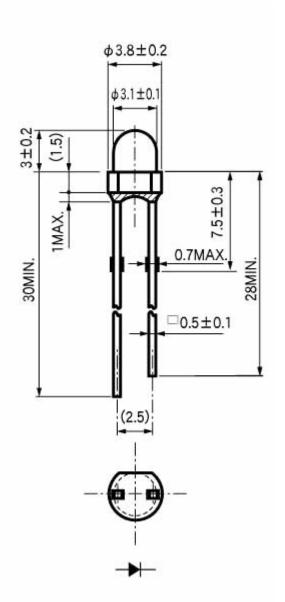
Technical Data





Package Dimensions

(Unit: mm)







TTW (Through The Wave) soldering Conditions

Pre-heating	100 °C	(MAX.)
Solder Bath Temp.	265°C	(MAX.)
Dipping Time	5 s	(MAX.)

- 1) The dip soldering process shall be 2 times maximum.
- 2) The product shall be cooled to room temp. before the second dipping process.

%The detail is described to LED and Photodetector handling precautions of home page: "Mounting through-hole Type Devices" and "Soldering", and use it after the confirmation, please.

Manual Soldering Conditions

Iron tip temp.	400°C	(MAX.)
Soldering time and frequency	3 s 2 times	(MAX.) (MAX.)

%The detail is described to LED and Photodetector handling precautions of home page:

"Mounting through-hole Type Devices" and "Soldering", and use it after the confirmation, please.





Single Color ϕ 3 Round Shape Type

Reliability Testing Result

Reliability Testing Result	Applicable Standard	Testing Conditions	Duration	Failure
Room Temp. Operating Life	EIAJ ED- 4701/100(101)	Ta = 25°C, IF = Maxium Rated Current	1 <i>,</i> 000 h	0/25
Resistance to Soldering Heat	EIAJ ED- 4701/300(302)	260±5° C , 3mm from package base	10s	0/25
Temperature Cycling	EIAJ ED- 4701/100(105)	Minimum Rated Storage Temperature(30min) ~Normal Temperature(15min) ~Maximum Rated Storage Temperature(30min) ~Normal Temperature(15min)	5 cycles	0/25
Wet High Temp. Storage Life	EIAJ ED- 4701/100(103)	$Ta = 60 \pm 2^{\circ}C$, RH = 90 ± 5%	1 <i>,</i> 000 h	0/25
High Temp. Storage Life	EIAJ ED- 4701/200(201)	Ta = Maximum Rated Storage Temperature	1,000 h	0/25
Low Temp. Storage Life	EIAJ ED- 4701/200(202)	Ta = Minimum Rated Storage Temperature	1 <i>,</i> 000 h	0/25
Lead Tension	EIAJ ED- 4701/400(401)	10N,1time([□] 0.4 and Flat Package : 5N)	10s	0/10
Vibration, Variable Frequency	EIAJ ED- 4701/400(403)	98.1m/s ² (10G), 100 ~ 2KHz sweep for 20min., XYZ each direction	2 h	0/10

Failure Criteria

ltems	Symbols	Conditions	Failure criteria
Luminous Intensity	lv	IF Value of each product Luminous Intensity	Testing Min. Value < Spec. Min. Value x 0.5
Forward Voltage	VF	IF Value of each product Forward Voltage	Testing Max. Value \geq Spec. Max. Value x 1.2
Reverse Current	 R	Vr = Maximum Rated Reverse Voltage V	Testing Max. Value \geq Spec. Max. Value x 2.5
Cosmetic Appearance	-	-	Occurrence of notable decoloration, deformation and cracking





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