

**VI TELEFILTER**

**Filter specification**

**TFS455A**

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**Measurement condition**

Ambient temperature:	23	°C
Input power level:	0	dBm
Terminating impedance: *		
Input:	50	Ω
Output:	50	Ω

**Characteristics**

**Remark:**

Reference level for the relative attenuation  $a_{rel}$  of the TFS455A is the minimum of the pass band attenuation  $a_{min}$ . The minimum of the pass band attenuation  $a_{min}$  is defined as the insertion loss  $a_e$ . The centre frequency  $f_c$  is the arithmetic mean value of the upper and lower frequencies at the 3 dB filter attenuation level relative to the insertion loss  $a_e$ . The nominal frequency  $f_N$  is fixed at 455,0 MHz without tolerance. The given values for the relative attenuation  $a_{rel}$  and for the group delay ripple have to be reached at the frequencies given below even if the centre frequency  $f_c$  is shifted due to the temperature coefficient of frequency  $TC_f$  in the operating temperature range and due to a production tolerance for the centre frequency  $f_c$ .

**D a t a**

		typ. value		tolerance / limit	
<b>Insertion Loss</b> (reference level)	$a_e$	1,35	dB	2,8	dB
		-		-	
<b>Nominal Frequency</b>	$f_N$	-		455,0	MHz
<b>Centre Frequency</b>	$f_c$	455	MHz	-	
<b>Passband at 23°C</b> 2,8 dB	PB	7,8	MHz	min. 5	MHz
<b>Relative Attenuation</b>	$a_{rel}$				
$f_N - 10,0$ MHz ... $f_N - 105$ MHz		39	dB	min. 25	dB
$f_N - 105$ MHz ... $f_N - 454,7$ MHz		40	dB	min. 30	dB
$f_N + 8,0$ MHz ... $f_N + 12,5$ MHz		42	dB	min. 30	dB
$f_N + 12,5$ MHz ... $f_N + 1545$ MHz		40	dB	min. 25	dB
<b>Operating Temperature Range</b>	OTR	-		- 10 °C ... + 85 °C	
<b>Storage Temperature Range</b>		-		- 45 °C ... + 90 °C	
<b>Temperature Coefficient of Frequency</b>	$TC_f$ **	-32	ppm/K <sup>2</sup>	-	
<b>Input Power Level</b>		-		max. 25	dBm

\*) The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.

\*\*)  $\Delta f(\text{Hz}) = TC_f(\text{ppm/K}) \times (T - T_0)^2 \times f_{T0}(\text{MHz})$ .

**Generated:**

**Checked / Approved:**

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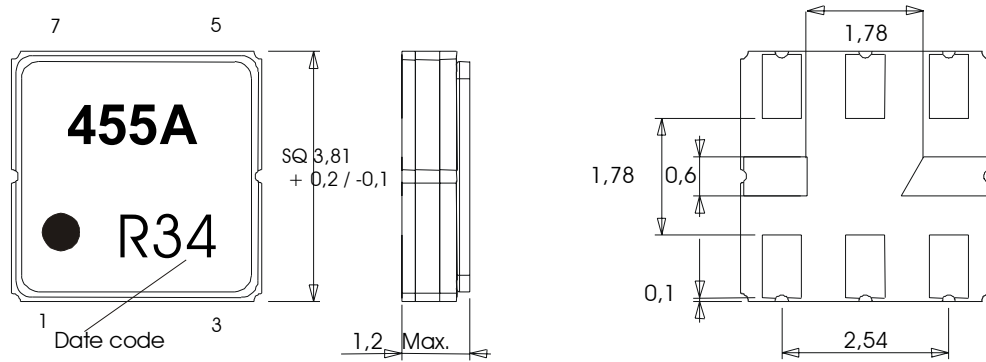
**Filter specification**

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**Construction and pin connection**

(All dimensions in mm)



- |       |                  |       |                 |
|-------|------------------|-------|-----------------|
| Pin 1 | output rf return | Pin 5 | input rf return |
| Pin 2 | Input            | Pin 6 | Output          |
| Pin 3 | ground           | Pin 7 | ground          |
| Pin 4 | package ground   | Pin 8 | package ground  |

Date code:            year + week  
 N                        2001  
 P                        2002  
 R                        2003  
 ...

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**Filter specification**

**TFS455A**

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**Stability characteristics**

After the following tests the filter shall meet the whole specification:

- 1. Shock: 500g, 18 ms, half sine wave, 3 shocks each plane;  
DIN IEC 68 T2 - 27
- 2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;  
DIN IEC 68 T2 - 6
- 3. Change of temperature: -55 °C to 125 °C / 30 min. each / 10 cycles  
DIN IEC 68 part 2 – 14 Test N
- 4. Resistance to solder heat (reflow): reflow possible: twice max.;  
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

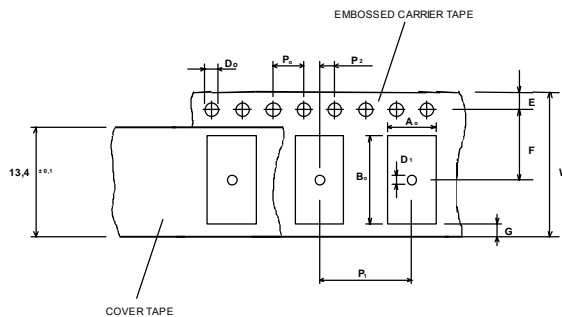
**Packing**

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;  
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters peer reel:	3000
reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

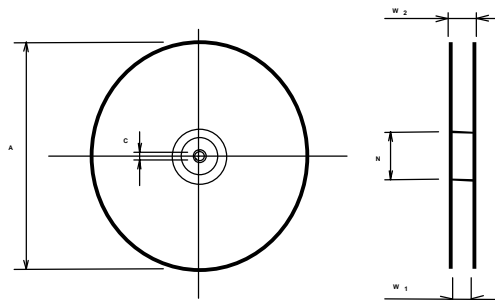
**Tape (all dimensions in mm)**

- W : 12,00 ± 0,3
- Po : 4,00 ± 0,1
- Do : 1,50 +0,1/-0
- E : 1,75 ± 0,1
- F : 5,50 ± 0,05
- G(min) : 0,75
- P2 : 2,00 ± 0,05
- P1 : 8,00 ± 0,1
- D1(min) : 1,50
- Ao : 4,30 ± 0,1
- Bo : 4,30 ± 0,1
- Ct : 9,5 ± 0,1



**Reel (all dimensions in mm)**

- A : 330
- W1 : 12,4 +2/-0
- W2(max) : 18,4
- N(min) : 50
- C : 13,0 0,5/-0,2



The minimum bending radius is 45 mm. The mounting surface of the filters faces the bottom side of the embossed carrier tape. Marking of the filters can be read if the upper side of the carrier tape is regarded with the sprocket holes on the right.

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**Air reflow temperature conditions**

1st and 2nd air reflow profile

Name:	pre-heating periods	main-heating periods	peak temperature
Temperature:	150 °C - 170 °C	over 200 °C	255 °C ± 5 °C
Time:	60 sec. - 90 sec.	20 sec. - 25 sec.	

**Chip-mount air reflow profile**

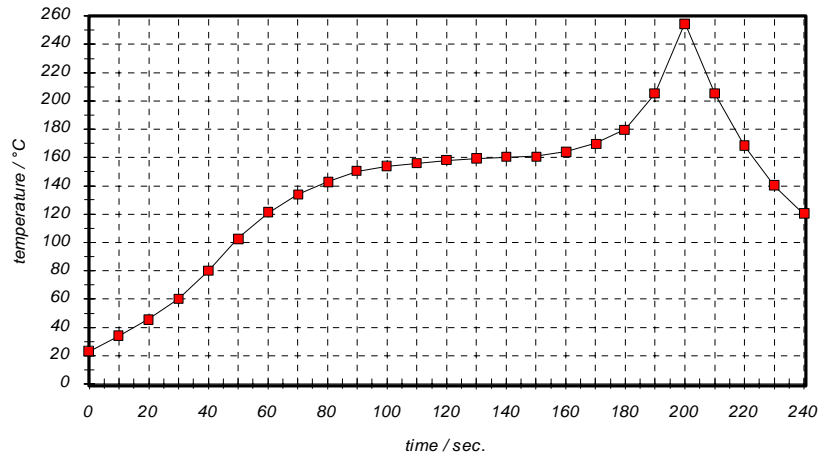


Table for temperature vs. time during the air reflow process

Tolerance of temperatures: ± 5 °C

time / sec.	temperature / °C	time / sec.	temperature / °C
0	23	140	160
10	34	150	161
20	46	160	164
30	60	170	170
40	80	180	180
50	103	190	205
60	121	195	230
70	134	200	255
80	143	205	230
90	150	210	205
100	154	215	180
110	156	220	165
120	158	230	140
130	159	240	120

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**VI TELEFILTER****Filter specification****TFS455A****5/5****History**

<b>Version</b>	<b>Reason of Changes</b>	<b>Name</b>	<b>Date</b>
1.0	- Generation of development specification .	Dr. Chilla	16.04.2003
1.1	- Filter specification, add of typical values - Change definition of insertion loss - Change definition of attenuation from absolute values to relative values - Change of relative attenuation fn +7,5 Mhz to fn +8,0 Mhz - Remove of VSWR - Define pass band of 23°C	Dr. Sabah	21.08.2003

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