

# DATA SHEET

**TDA1521A**

**2 x 6 W hi-fi audio power amplifier**

Product specification  
File under Integrated Circuits, IC01

July 1994

**2 x 6 W hi-fi audio power amplifier****TDA1521A****GENERAL DESCRIPTION**

The TDA1521A is a dual hi-fi audio power amplifier encapsulated in a 9-lead plastic power package. The device is especially designed for mains fed applications (e.g. stereo tv sound and stereo radio).

**Features**

- Requires very few external components
- Input muted during power-on and off  
(no switch-on or switch-off clicks)
- Low offset voltage between output and ground
- Excellent gain balance between channels
- Hi-fi according to IEC 268 and DIN 45500
- Short-circuit-proof
- Thermally protected.

**QUICK REFERENCE DATA****Stereo applications**

Supply voltage range	$V_P$	$\pm 7,5$ to $\pm 21,0$ V
Output power at THD = 0,5%, $V_P = \pm 12$ V	$P_o$	typ. 6 W
Voltage gain	$G_V$	typ. 30 dB
Gain balance between channels	$\Delta G_V$	typ. 0,2 dB
Ripple rejection	SVRR	typ. 60 dB
Channel separation	$\alpha$	typ. 70 dB
Noise output voltage	$V_{no(rms)}$	typ. 70 $\mu$ V

**PACKAGE OUTLINE**

TDA1521A: 9-lead single in-line; plastic power (SOT 110B); SOT110-1; 1996 July 22.

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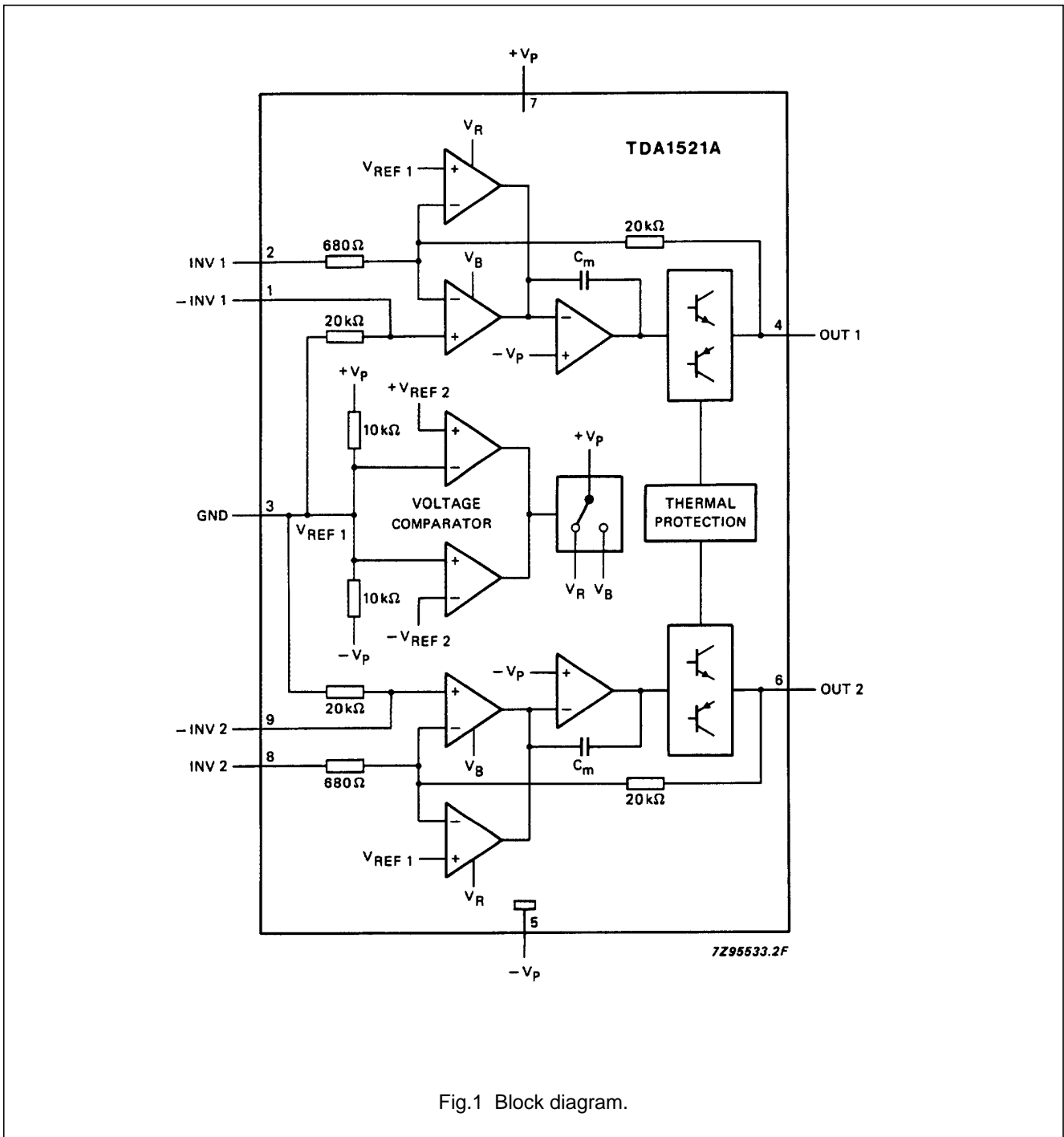


Fig.1 Block diagram.

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## PINNING

1	-INV1	non-inverting input 1	5	-V <sub>P</sub>	negative supply (symmetrical) ground (asymmetrical)
2	INV1	inverting input 1	6	OUT2	output 2
3	GND	ground (symmetrical) ½ V <sub>P</sub> (asymmetrical)	7	+ V <sub>P</sub>	positive supply
4	OUT1	output 1	8	INV2	inverting input 2
			9	-INV2	non-inverting input 2

## FUNCTIONAL DESCRIPTION

This hi-fi stereo power amplifier is designed for mains fed applications. The circuit is designed for both symmetrical and asymmetrical power supply systems. An output power of 2 × 6 watts (THD = 0,5%) can be delivered into an 8 Ω load with a symmetrical power supply of ± 12 V.

The gain is fixed internally at 30 dB. Internal gain fixing gives low gain spread and very good balance between the amplifiers (0,2 dB).

A special feature of this device is a mute circuit which suppresses unwanted input signals during switching on and off. Referring to Fig.12, the 100 µF capacitor creates a time delay when the voltage at pin 3 is lower than an internally fixed reference voltage. During the delay the amplifiers remain in their DC operating mode but are isolated from the non-inverting inputs on pins 1 and 9.

Two thermal protection circuits are provided, one monitors the average junction temperature and the other the instantaneous temperature of the power transistors. Both protection circuits activate at 150 °C allowing safe operation to a maximum junction temperature of 150 °C without added distortion.

## RATINGS

Limiting values in accordance with the Absolute Maximum System (IEC 134)

PARAMETER	CONDITIONS	SYMBOL	MIN.	MAX.	UNIT
Supply voltage	pin 7	V <sub>P</sub> = V <sub>7-3</sub>	-	+21	V
	pin 5	-V <sub>P</sub> = V <sub>5-3</sub>	-	-21	V
Non-repetitive peak output current	pins 4 and 6	I <sub>OSM</sub>	-	4	A
Total power dissipation	see Fig.2	P <sub>tot</sub>			
Storage temperature range		T <sub>stg</sub>	-55	+ 150	°C
Junction temperature		T <sub>j</sub>	-	150	°C
Short-circuit time: outputs short-circuited to ground (full signal drive)	see note 1  symmetrical power supply asymmetrical power supply	  t <sub>sc</sub>  t <sub>sc</sub>	  -  -	  1  1	  hour  hour

## Note

1. For asymmetrical power supplies (at short circuiting of the load) the maximum supply voltage is limited to V<sub>P</sub> = 28 V.

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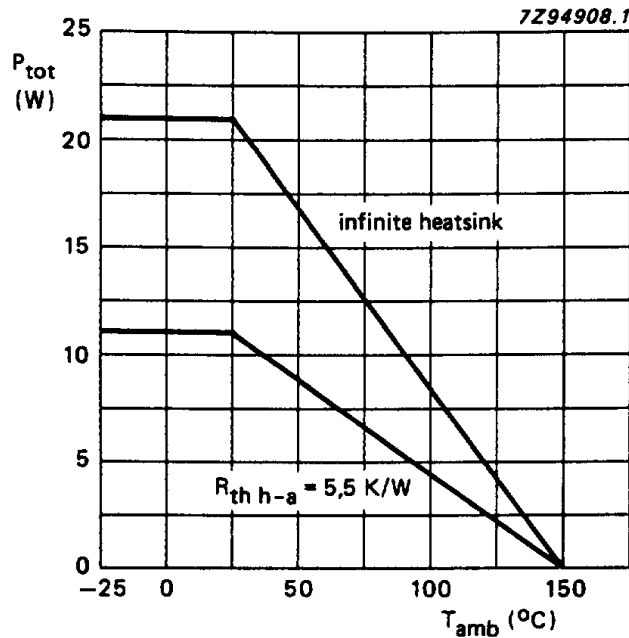


Fig.2 Power derating curve.

**THERMAL RESISTANCE**

From junction to case

$$R_{th\ j-c} = 6\ K/W$$

**HEATSINK DESIGN EXAMPLE**

With derating of 6 K/W, the value of heatsink thermal resistance is calculated as follows:

given  $R_L = 8\ \Omega$  and  $V_P = \pm 12\ V$ , the measured maximum dissipation is 7,8 W; then, for a maximum ambient temperature of 60 °C, the required thermal resistance of the heatsink is

$$R_{th\ h-a} = \frac{150 - 60}{7,8} - 6 = 5,5\ K/W$$

Note: The metal tab (heatsink) has the same potential as pin 5 ( $-V_P$ ).

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## CHARACTERISTICS

PARAMETER	CONDITIONS	SYMBOL	MIN.	TYP.	MAX.	UNIT
Supply voltage range						
operating mode		$V_P$	$\pm 7,5$	$\pm 12,0$	$\pm 20,0$	V
input mute mode		$V_P$	$\pm 2,0$	–	$\pm 5,8$	V
Repetitive peak						
output current		$I_{ORM}$	–	–	2,2	A
<b>Operating mode:</b> symmetrical power supply; test circuit as per Fig.11; $V_P = \pm 12$ V; $R_L = 8 \Omega$ ; $T_{amb} = 25$ °C; $f = 1$ kHz						
Total quiescent current	without $R_L$	$I_{tot}$	18	40	70	mA
Output power	THD = 0,5%	$P_o$	5	6	–	W
	THD = 10%	$P_o$	6,5	8,0	–	W
Total harmonic						
distortion	$P_o = 4$ W	THD	–	0,15	0,2	%
Power bandwidth	THD = 0,5% note 1	B		20 to 16 k		Hz
Voltage gain		$G_v$	29	30	31	dB
Gain balance		$\Delta G_v$	–	0,2	1,0	dB
Noise output voltage						
(r.m.s. value); unweighted (20 Hz to 20 kHz)	$R_S = 2$ k $\Omega$	$V_{no(rms)}$	–	70	140	$\mu$ V
Input impedance		$ Z_i $	14	20	26	k $\Omega$
Ripple rejection	note 2	SVRR	40	60	–	dB
Channel separation	$R_S = 0 \Omega$	$\alpha$	46	70	–	dB
Input bias current		$I_{ib}$	–	0,3	–	$\mu$ A
DC output offset						
voltage	with respect to ground	$V_{OFF}$	–	30	200	mV
<b>Input mute mode:</b> symmetrical power supply; test circuit as per Fig.11; $V_P = \pm 4$ V; $R_L = 8 \Omega$ ; $T_{amb} = 25$ °C; $f = 1$ kHz						
Total quiescent current	without $R_L$	$I_{tot}$	9	30	40	mA
Output voltage	$V_i = 600$ mV	$V_{out}$	–	0,6	1,8	mV
Noise output voltage						
(r.m.s. value); unweighted (20 Hz to 20 kHz)	$R_S = 2$ k $\Omega$	$V_{no(rms)}$	–	70	140	$\mu$ V
Ripple rejection	note 2	SVRR	35	55	–	dB
DC output offset						
voltage	with respect to ground	$V_{OFF}$	–	40	200	mV

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PARAMETER	CONDITIONS	SYMBOL	MIN.	TYP.	MAX.	UNIT
<b>Operating mode:</b> asymmetrical power supply; test circuit as per Fig.12;						
$V_P = 24\text{ V}$ ; $R_L = 8\ \Omega$ ; $T_{\text{amb}} = 25\text{ }^\circ\text{C}$ ; $f = 1\text{ kHz}$						
Total quiescent current		$I_{\text{tot}}$	18	40	70	mA
Output power	THD = 0,5%	$P_o$	5	6	–	W
	THD = 10%	$P_o$	6,5	8	–	W
Total harmonic distortion	$P_o = 4\text{ W}$	THD	–	0,13	0,2	%
Power bandwidth	THD = 0,5%			40 to		
	note 1	B		16 k		Hz
Voltage gain		$G_v$	29	30	31	dB
Gain balance		$\Delta G_v$	–	0,2	1,0	dB
Noise output voltage (r.m.s. value); unweighted (20 Hz to 20 kHz)	$R_S = 2\text{ k}\Omega$	$V_{\text{no(rms)}}$	–	70	140	$\mu\text{V}$
Input impedance		$ Z_i $	14	20	26	$\text{k}\Omega$
Ripple rejection		SVRR	35	44	–	dB
Channel separation	$R_S = 0\ \Omega$	$\alpha$	–	45	–	dB

**Notes to the characteristics**

1. Power bandwidth at  $P_{o\text{ max}} -3\text{ dB}$ .
2. Ripple rejection at  $R_S = 0\ \Omega$ ,  $f = 100\text{ Hz}$  to  $20\text{ kHz}$ ; ripple voltage =  $200\text{ mV}$  (r.m.s. value) applied to positive or negative supply rail.

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**APPLICATION INFORMATION**

**Input mute circuit**

The input mute circuit operates only during switching on and off of the supply voltage. The circuit compares the  $\frac{1}{2}$  supply voltage (at pin 3) with an internally fixed reference voltage ( $V_{ref}$ ), derived directly from the supply voltage. When the voltage at pin 3 is lower than  $V_{ref}$  the non-inverting inputs (pins 1 and 9) are disconnected from the amplifier. The voltage at pin 3 is determined by an internal voltage divider and the external  $100 \mu\text{F}$  capacitor.

During switching on, a time delay is created between the reference voltage and the voltage at pin 3, during which the input terminal is disconnected, (as illustrated in Fig.3).

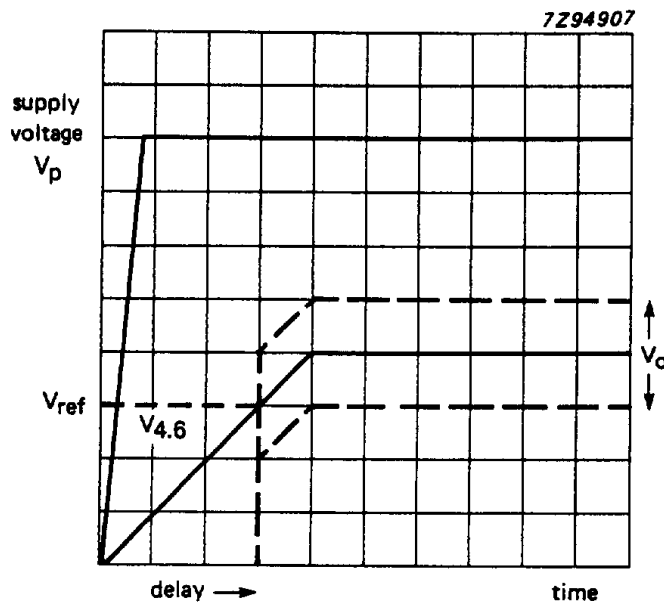


Fig.3 Input mute circuit; time delay.



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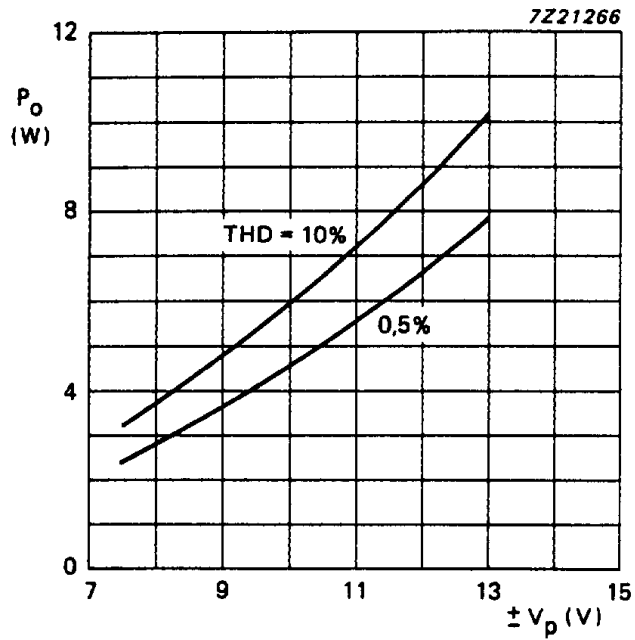


Fig.4 Output power as a function of supply voltage; symmetrical supply;  $R_L = 8 \Omega$ ;  $f = 1 \text{ kHz}$ .

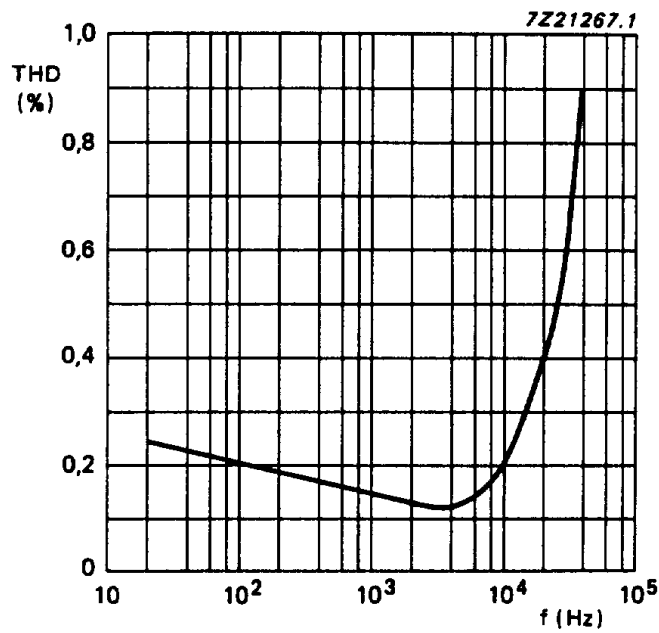


Fig.5 Distortion as a function of frequency; symmetrical supply;  $V_P = \pm 12 \text{ V}$ ;  $R_L = 8 \Omega$ ;  $P_o = 3 \text{ W}$ .

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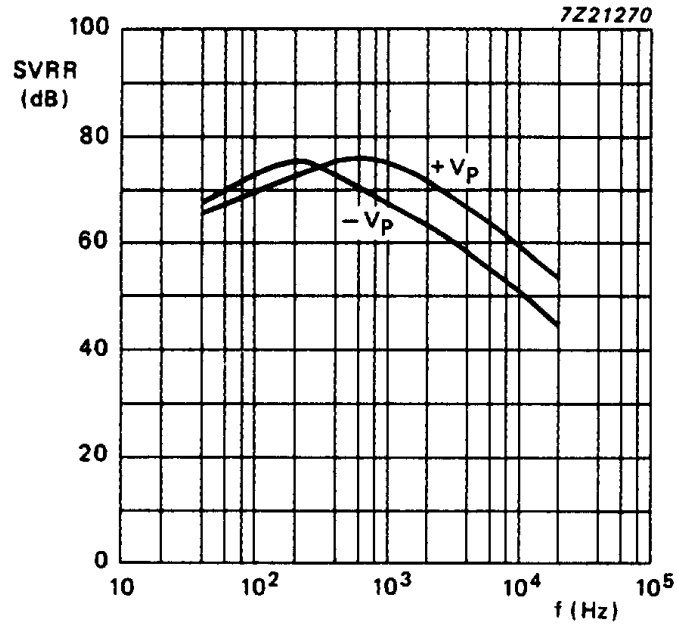


Fig.6 Supply voltage ripple rejection; symmetrical supply,  $V_P = \pm 12$  V;  $V_{RR} = 200$  mV.

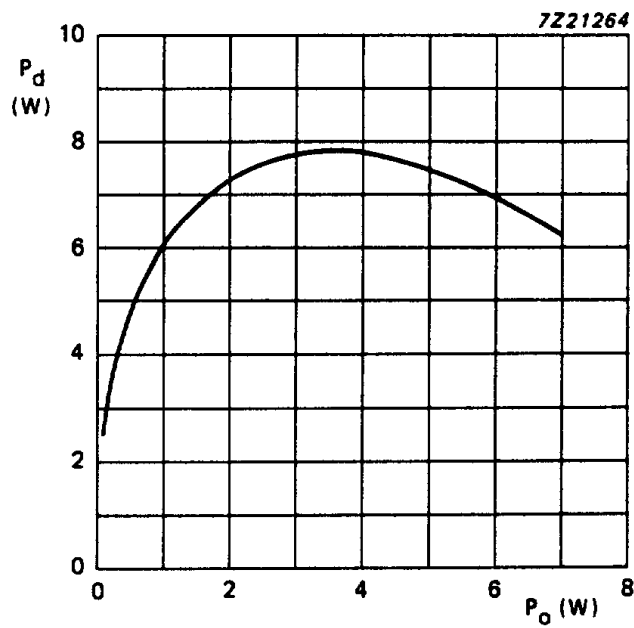


Fig.7 Power dissipation as a function of output power; asymmetrical supply;  $V_S = 24$  V;  $R_L = 8 \Omega$ ;  $f = 1$  kHz.

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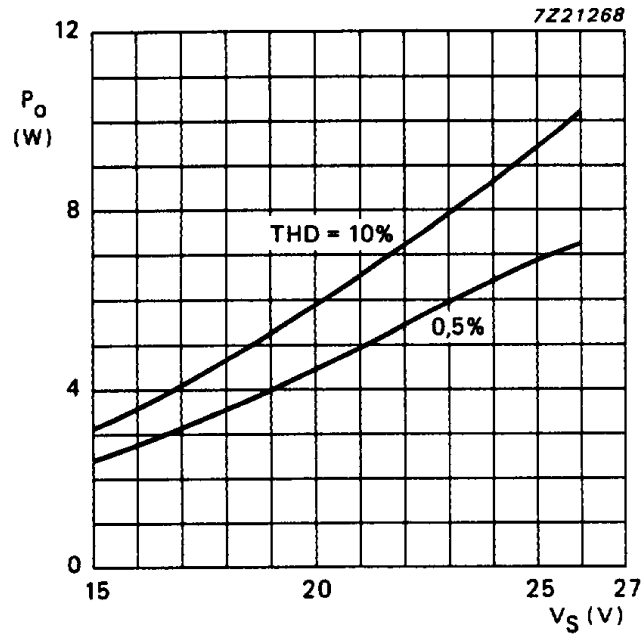


Fig.8 Output power as a function of supply voltage; asymmetrical supply;  $R_L = 8 \Omega$ ;  $f = 1 \text{ kHz}$ .

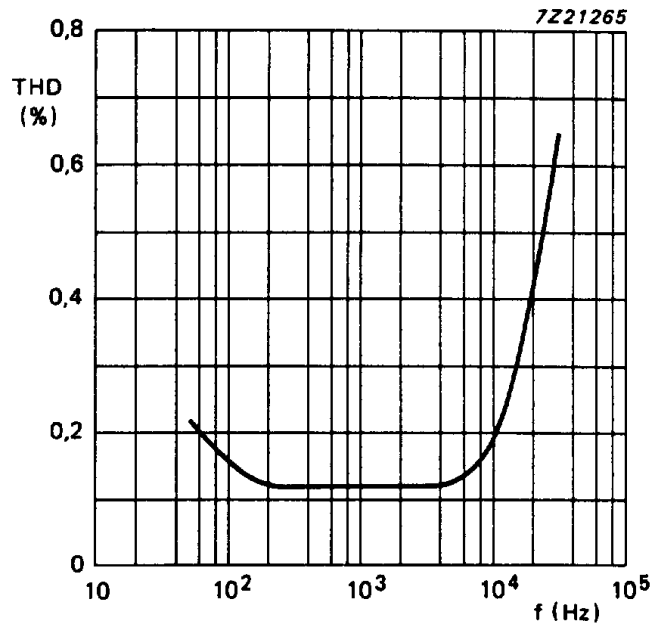


Fig.9 Distortion as a function of frequency; asymmetrical supply;  $V_S = 24 \text{ V}$ ;  $R_L = 8 \Omega$ ;  $P_o = 3 \text{ W}$ .

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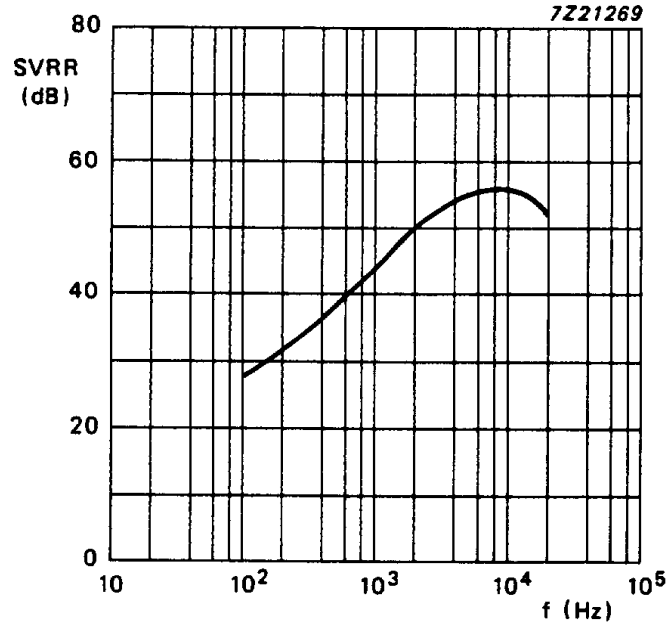


Fig.10 Supply voltage ripple rejection; asymmetrical supply;  $V_S = 24\text{ V}$ ;  $V_{RR} = 200\text{ mW}$ .

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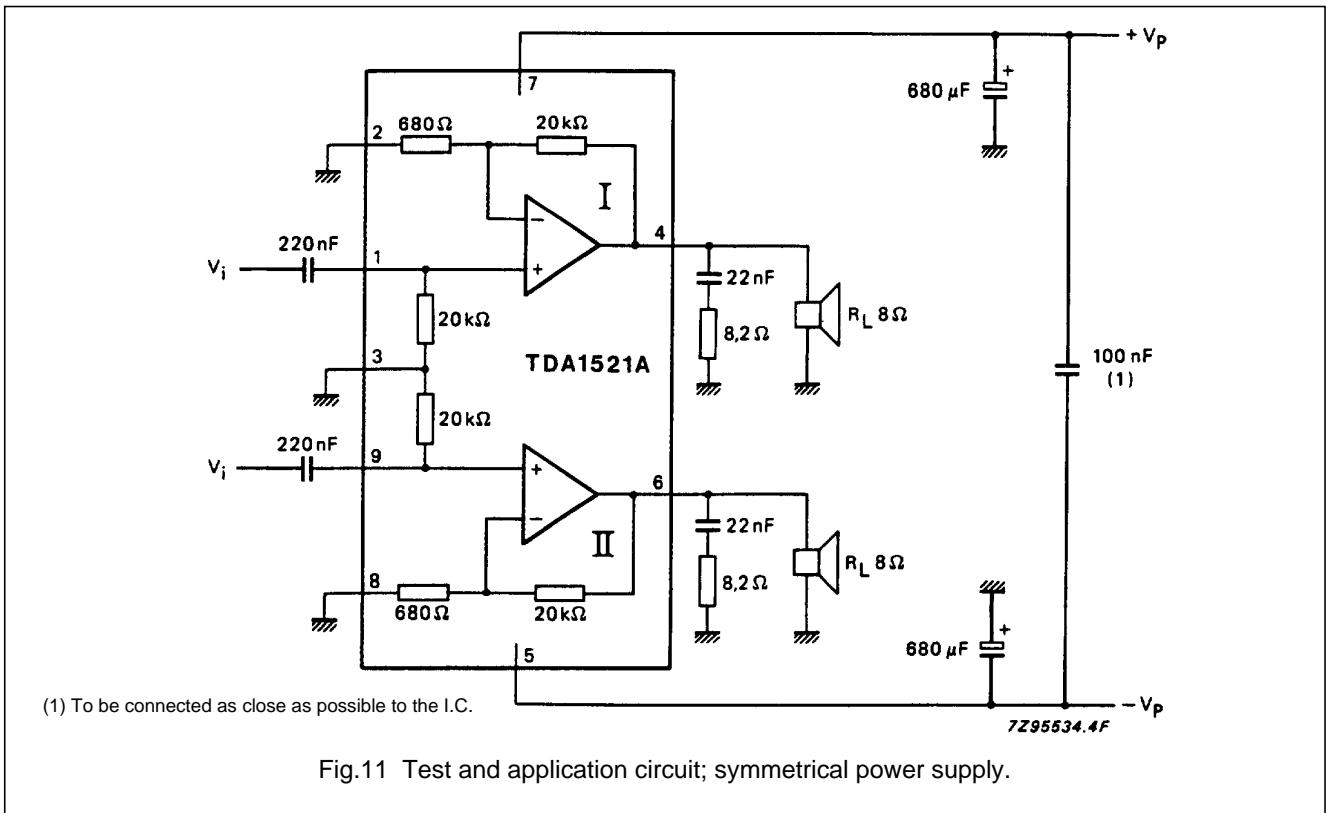


Fig.11 Test and application circuit; symmetrical power supply.

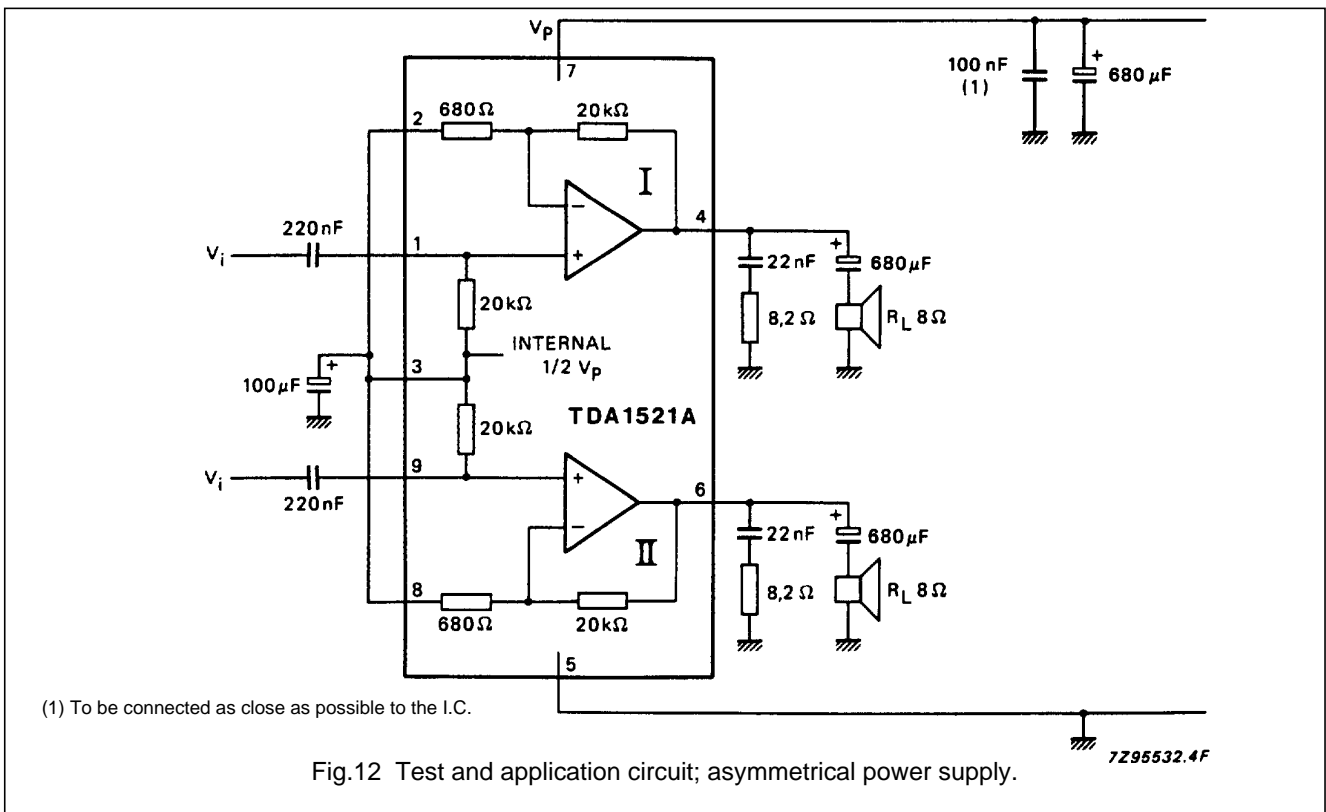


Fig.12 Test and application circuit; asymmetrical power supply.



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**SOLDERING****Introduction**

There is no soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and surface mounted components are mixed on one printed-circuit board. However, wave soldering is not always suitable for surface mounted ICs, or for printed-circuits with high population densities. In these situations reflow soldering is often used.

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our "IC Package Databook" (order code 9398 652 90011).

**Soldering by dipping or by wave**

The maximum permissible temperature of the solder is 260 °C; solder at this temperature must not be in contact with the joint for more than 5 seconds. The total contact time of successive solder waves must not exceed 5 seconds.

The device may be mounted up to the seating plane, but the temperature of the plastic body must not exceed the specified maximum storage temperature ( $T_{stg\ max}$ ). If the printed-circuit board has been pre-heated, forced cooling may be necessary immediately after soldering to keep the temperature within the permissible limit.

**Repairing soldered joints**

Apply a low voltage soldering iron (less than 24 V) to the lead(s) of the package, below the seating plane or not more than 2 mm above it. If the temperature of the soldering iron bit is less than 300 °C it may remain in contact for up to 10 seconds. If the bit temperature is between 300 and 400 °C, contact may be up to 5 seconds.

**DEFINITIONS**

<b>Data sheet status</b>	
Objective specification	This data sheet contains target or goal specifications for product development.
Preliminary specification	This data sheet contains preliminary data; supplementary data may be published later.
Product specification	This data sheet contains final product specifications.
<b>Limiting values</b>	
Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation of the device at these or at any other conditions above those given in the Characteristics sections of the specification is not implied. Exposure to limiting values for extended periods may affect device reliability.	
<b>Application information</b>	
Where application information is given, it is advisory and does not form part of the specification.	

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