

MP03TT580

Dual Thyristor Water Cooled Welding Module

1800V

600A

1008A

6800A

3000V

2

G₁K₁ K₂ G₂

KEY PARAMETERS

V

LINE(cont.)

LINE(20cy./50%)

I_{TSM(per arm)} V_{isol} Preliminary Information DS5429-1.1 June 2001

FEATURES

- Dual Device Module
- Electrically Isolated Package
- Pressure Contact Construction
- International Standard Footprint
- Alumina (Non Toxic) Isolation Medium
- Integral Water Cooled Heatsink

APPLICATIONS

Welding

VOLTAGE RATINGS

Type Number	Repetitive Peak Voltages V _{DRM} V _{RRM} V	Conditions
MP03TT580-18 MP03TT580-17 MP03TT580-16 MP03TT580-15	1800 1700 1600 1500	$\begin{split} T_{vj} &= 0^{\circ} \text{ to } 125^{\circ}\text{C}, \\ I_{\text{DRM}} &= I_{\text{RRM}} = 30\text{mA} \\ V_{\text{DSM}} &= V_{\text{RSM}} = \\ V_{\text{DRM}} &= V_{\text{RRM}} + 100\text{V} \\ \text{respectively} \end{split}$

Lower voltage grades available

ORDERING INFORMATION

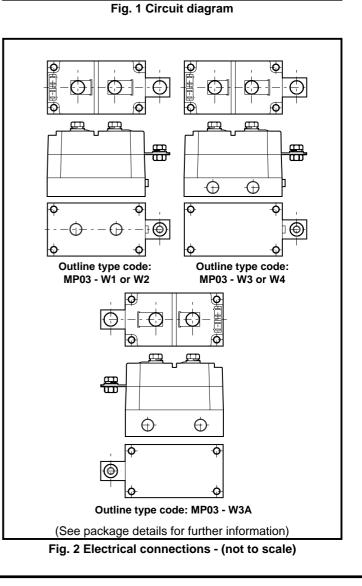
Order As:

MP03TT580-XX W1	With 1/4 BSP connection
MP03TT580-XX W2	1/4 – 18 NPT connection
MP03TT580-XX W3	1/4 – 18 NPT connection
MP03TT580-XX W3A	1/4 – 18 NPT water connection thread
MP03TT580-XX W4	With 1/4 BSP connection

XX shown in the part number about represents $V_{\mbox{\tiny DRM}}/100$ selection required, e.g. MP03TT580-16-W3

Note: When ordering, please use the whole part number.

Auxiliary gate and cathode leads can be ordered separately.





ABSOLUTE MAXIMUM CURRENT RATINGS

Stresses above those listed under 'Absolute Maximum Ratings' may cause permanent damage to the device. In extreme conditions, as with all semiconductors, this may include potentially hazardous rupture of the package. Appropriate safety precautions should always be followed. Exposure to Absolute Maximum Ratings may affect device reliability.

Symbol	Parameter	Test Conditions		Max.	Units
I _{LINE}	Max. controllable RMS line	Continuous 50/60Hz	$T_{water (in)} = 25^{\circ}C$	600	А
	current - single phase	4.5 Ltr/min	$T_{water (in)} = 40^{\circ}C$	530	А
		20 cycles, 50% duty cycle	$T_{water (in)} = 25^{\circ}C$	1186	А
		4.5 Ltr/min	$T_{water (in)} = 40^{\circ}C$	1008	А
I _{TSM}	Surge (non-repetitive) on-current	10ms half sine, $T_j = 125^{\circ}C$		6.8	kA
l²t	I ² t for fusing	V _R = 0		231x10 ³	A²s
I _{TSM}	Surge (non-repetitive) on-current	10ms half sine, $T_j = 125^{\circ}C$		5.5	kA
l²t	I ² t for fusing	$V_{R} = 50\% V_{DRM}$		150x10 ³	A²s
V _{isol}	Isolation voltage	Commoned terminals to base plate. AC RMS, 1 min, 50Hz		3000	V

THERMAL AND MECHANICAL RATINGS

Symbol	Parameter	Test Conditions	Min.	Max.	Units
R _{th(j-w)}	Thermal resistance - junction to water	dc, 4.5 Ltr/min	-	0.24	°C/kW
	(per thyristor)	Half wave, 4.5 Ltr/min	-	0.25	°C/kW
		3 Phase, 4.5 Ltr/min	-	0.26	°C/kW
T _{vj}	Virtual junction temperature	Reverse (blocking)	-	125	°C
T _{stg}	Storage temperature range	-	-40	125	°C
-	Screw torque	Mounting - M6	5(44)	-	Nm (lb.ins)
		Electrical connections - M4	8(70)	9(80)	Nm (lb.ins)
-	Weight (nominal)	-	-	Refer to drawings	g



DYNAMIC CHARACTERISTICS

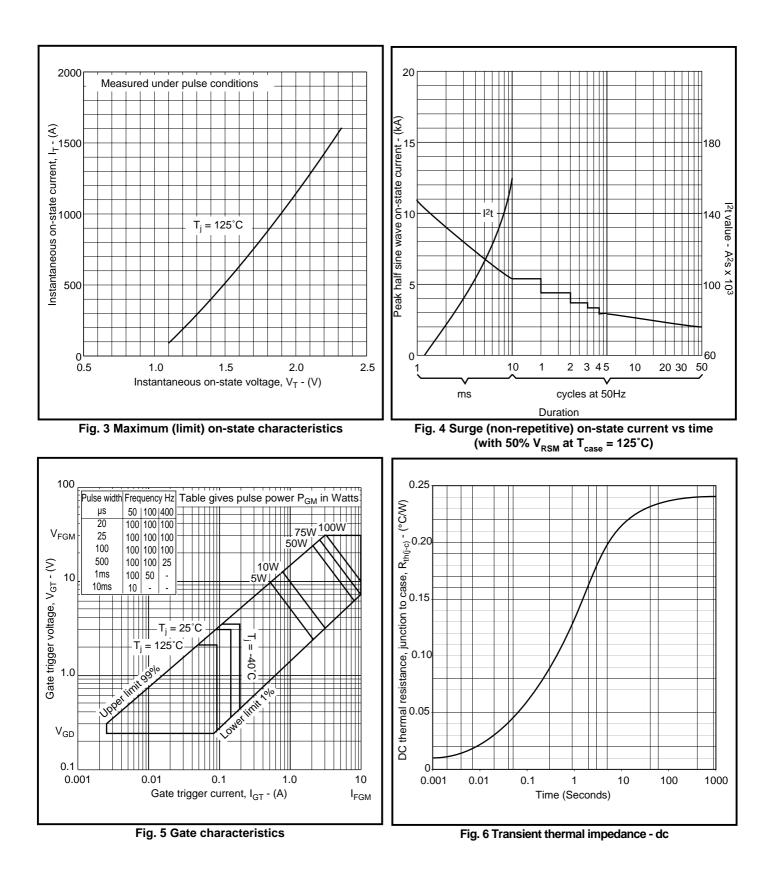
Symbol	Parameter	Test Conditions	Min.	Max.	Units
I _{RRM} /I _{DRM}	Peak reverse and off-state current	At $V_{\text{RRM}}/V_{\text{DRM}}$, $T_{\text{j}} = 125^{\circ}\text{C}$	-	300	mA
dV/dt	Linear rate of rise of off-state voltage	To 67% V _{DRM} , T _j = 125°C	-	1000	V/µs
dl/dt	Rate of rise of on-state current	From 67% V _{DRM} to 500A, gate source 10V, 5 Ω	-	150	A/µs
		t _r = 0.5μs, T _j = 125°C			
V _{T(TO)}	Threshold voltage	At $T_{vj} = 125^{\circ}C$	-	0.98	V
r _T	On-state slope resistance	At T _{vj} = 125°C	-	0.75	mΩ

Note : The data given in this datasheet with regard to forward voltage drop is for calculation of the power dissipation in the semiconductor elements only. Forward voltage drops measured at the power terminals of the module will be in excess of these figures due to the impedance of the busbar from the terminal to the semiconductor.

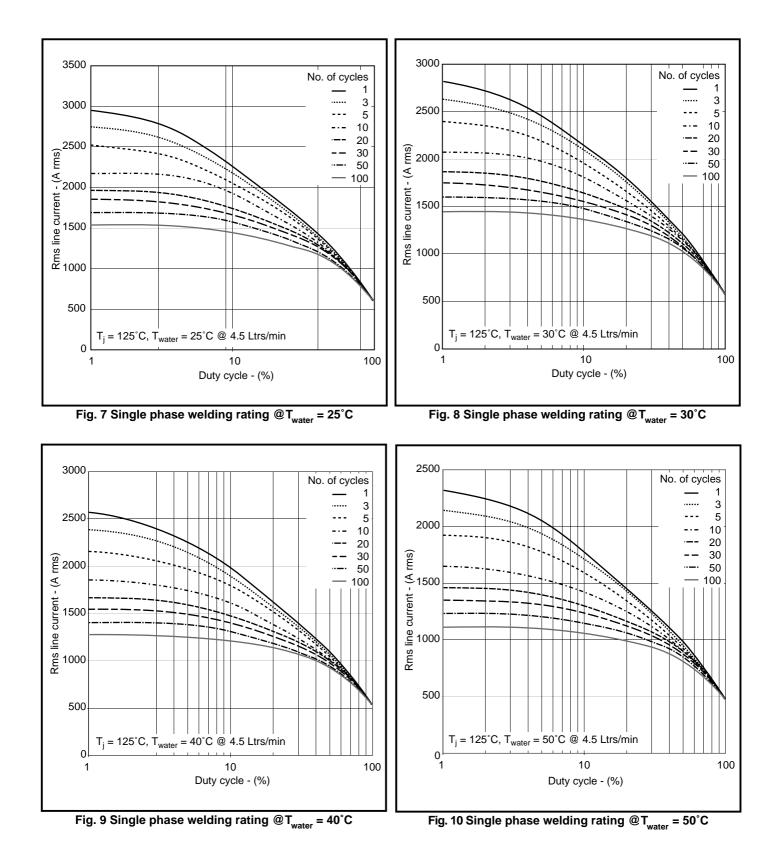
GATE TRIGGER CHARACTERISTICS AND RATINGS

Symbol	Parameter	Test Conditions	Max.	Units
V _{GT}	Gate trigger voltage	$V_{\text{DRM}} = 5V, T_{\text{case}} = 25^{\circ}\text{C}$	3	V
I _{GT}	Gate trigger current	$V_{\text{DRM}} = 5V, T_{\text{case}} = 25^{\circ}\text{C}$	150	mA
V _{GD}	Gate non-trigger voltage	At $V_{\text{DRM}} T_{\text{case}} = 125^{\circ}\text{C}$	0.25	V
V _{FGM}	Peak forward gate voltage	Anode positive with respect to cathode	30	V
V _{FGN}	Peak forward gate voltage	Anode negative with respect to cathode	0.25	V
V _{RGM}	Peak reverse gate voltage	-	5	V
I _{FGM}	Peak forward gate current	Anode positive with respect to cathode	10	A
Р _{дм}	Peak gate power	See table fig. 5	100	W
P _{G(AV)}	Mean gate power	-	5	W





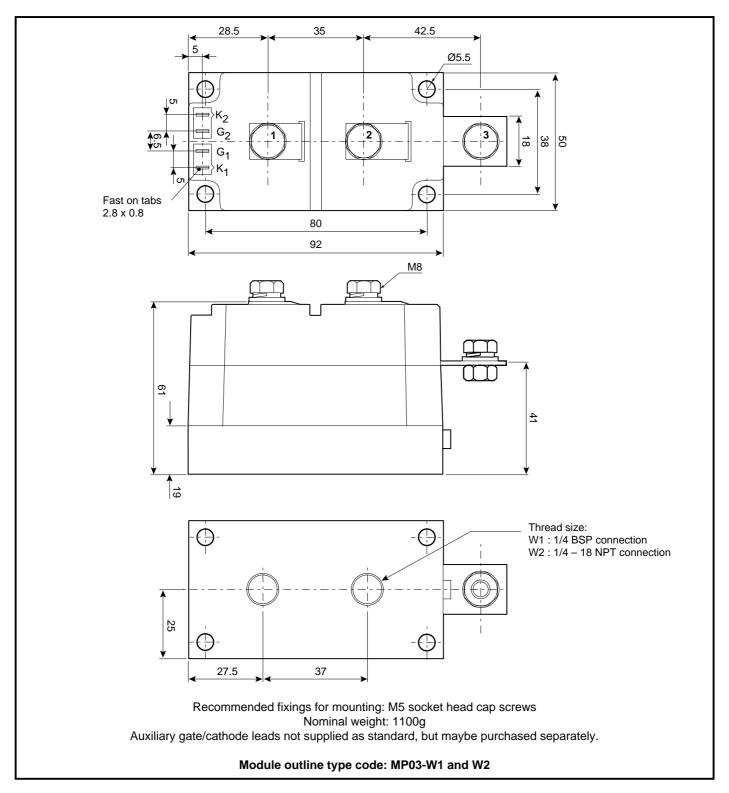






PACKAGE DETAILS

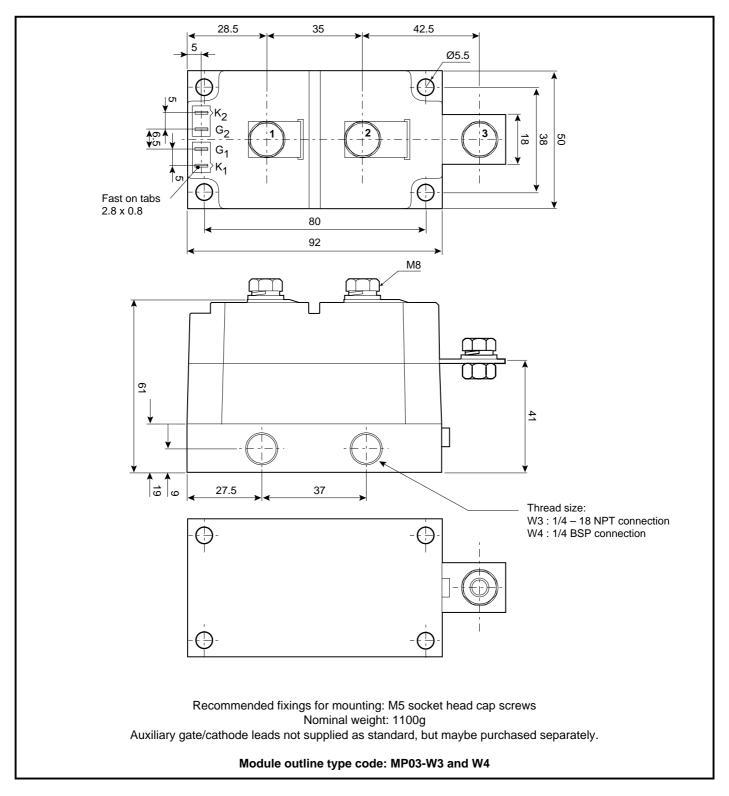
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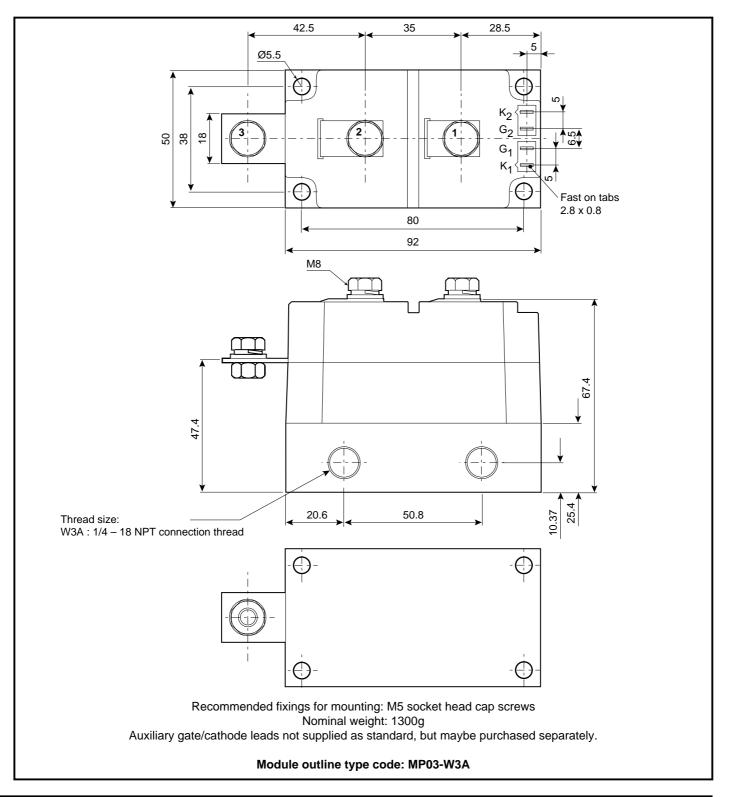
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POWER ASSEMBLY CAPABILITY

The Power Assembly group provides support for those customers requiring more than the basic semiconductor switch. Using CAD design tools the group has developed a flexible range of heatsink / clamping systems in line with advances in device types and the voltage and current capability of Dynex semiconductors.

An extensive range of air and liquid cooled assemblies is available covering the range of circuit designs in general use today.

HEATSINKS

The Power Assembly group has a proprietary range of extruded aluminium heatsinks. These were designed to optimise the performance of Dynex semiconductors. Data with respect to air natural, forced air and liquid cooling (with flow rates) is available on request.

For further information on device clamps, heatsinks and assemblies, please contact your nearest sales representative or customer service office.



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Advance Information: The product design is complete and final characterisation for volume production is well in hand.

No Annotation: The product parameters are fixed and the product is available to datasheet specification.

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