



HLB125HE

NPN EPITAXIAL PLANAR TRANSISTOR

Description

The HLB125HE is designed for lighting applications and low switch-mode power supplies. And it is high voltage capability and high switching speeds.

Features

- High Speed Switching
- Low Saturation Voltage
- High Reliability

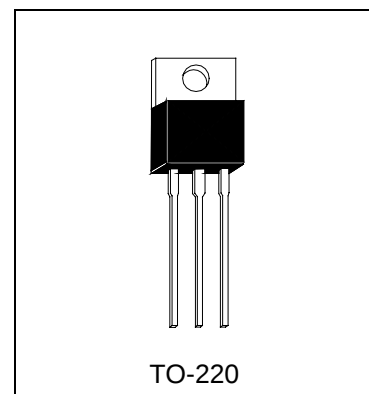
Absolute Maximum Ratings ($T_A=25^{\circ}\text{C}$)

- Maximum Temperatures
Storage Temperature -50 ~ +150 °C
Junction Temperature 150 °C Maximum
- Maximum Power Dissipation
Total Power Dissipation ($T_C=25^{\circ}\text{C}$) 75 W
- Maximum Voltages and Currents ($T_A=25^{\circ}\text{C}$)
 V_{CEX} Collector to Emitter Voltage 700 V
 V_{CEO} Collector to Emitter Voltage 400 V
 V_{EBO} Emitter to Base Voltage 9 V
 I_C Collector Current (Continuous) 4 A
 I_B Base Current (Continuous) 2 A

Electrical Characteristics ($T_A=25^{\circ}\text{C}$)

Symbol	Min.	Typ.	Max.	Unit	Test Conditions
BV_{CEX}	700	-	-	V	$I_C=1\text{mA}$, $V_{BE(off)}=1.5\text{V}$
BV_{CEO}	400	-	-	V	$I_C=10\text{mA}$
I_{EBO}	-	-	1	mA	$V_{EB}=9\text{V}$
I_{CEX}	-	-	1	mA	$V_{CE}=700\text{V}$, $V_{BE(off)}=1.5\text{V}$
$*V_{CE(sat)1}$	-	-	500	mV	$I_C=1\text{A}$, $I_B=200\text{mA}$
$*V_{CE(sat)2}$	-	-	0.6	V	$I_C=2\text{A}$, $I_B=500\text{mA}$
$*V_{CE(sat)3}$	-	-	1	V	$I_C=4\text{A}$, $I_B=1\text{A}$
$*V_{BE(sat)}$	-	-	1.2	V	$I_C=1\text{A}$, $I_B=200\text{mA}$
$*V_{BE(sat)}$	-	-	1.6	V	$I_C=2\text{A}$, $I_B=500\text{mA}$
$*h_{FE}$	15	-	25		$I_C=2\text{A}$, $V_{CE}=5\text{V}$

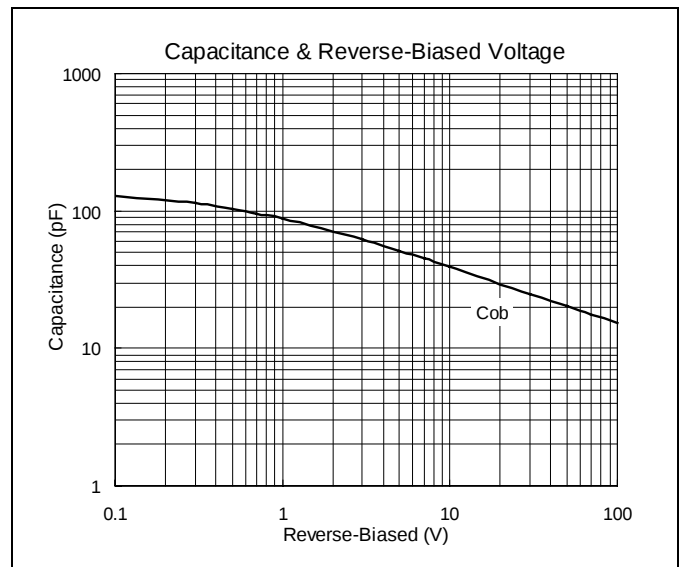
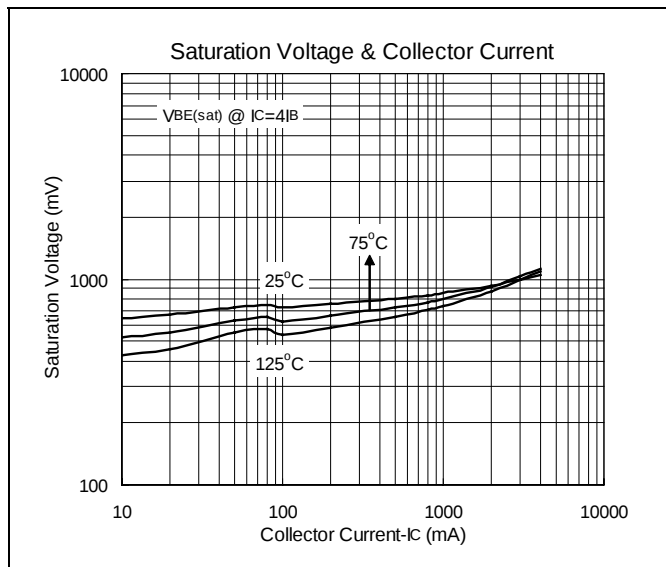
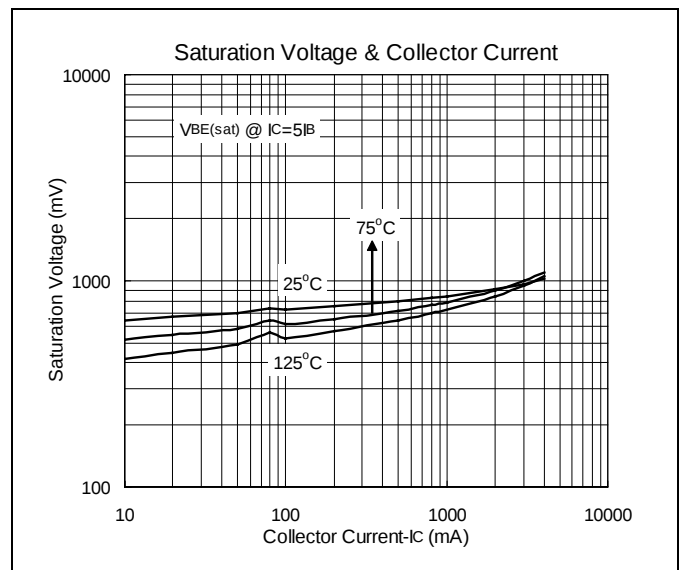
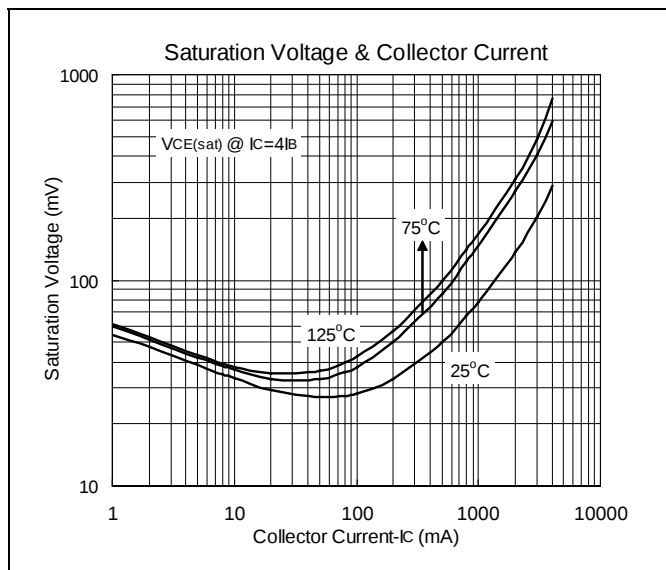
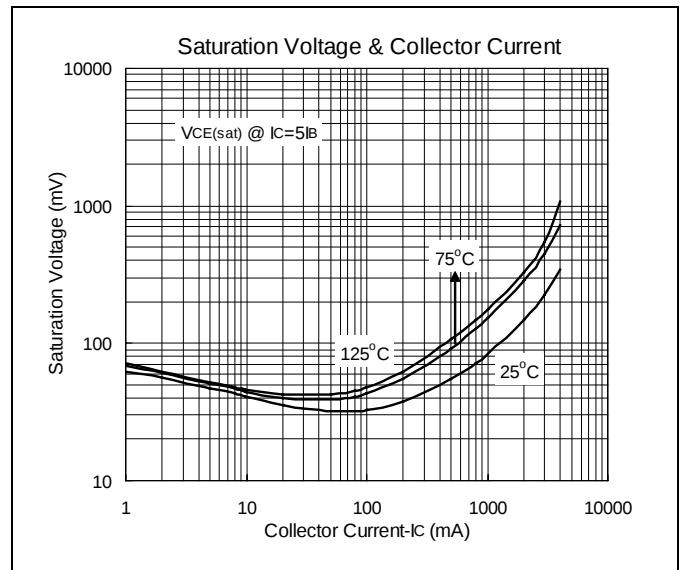
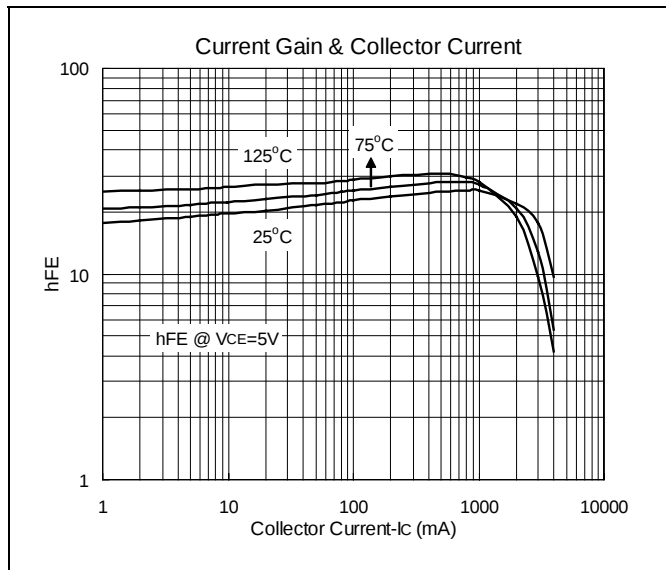
*Pulse Test: Pulse Width $\leq 380\mu\text{s}$, Duty Cycle $\leq 2\%$

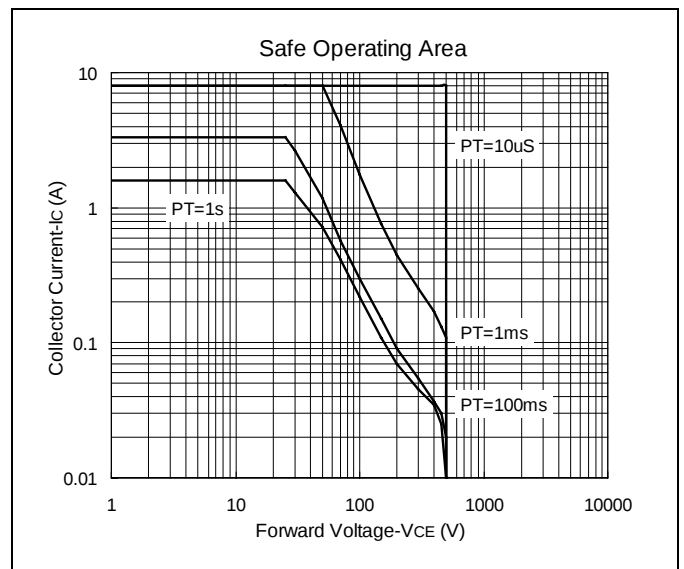
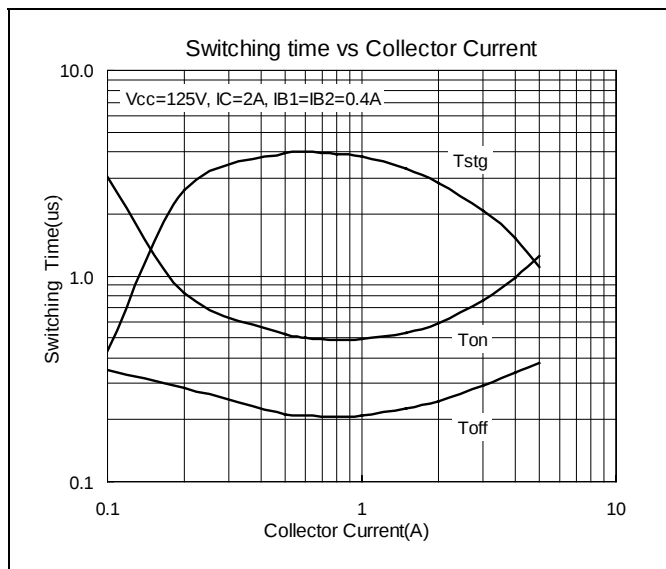


TO-220



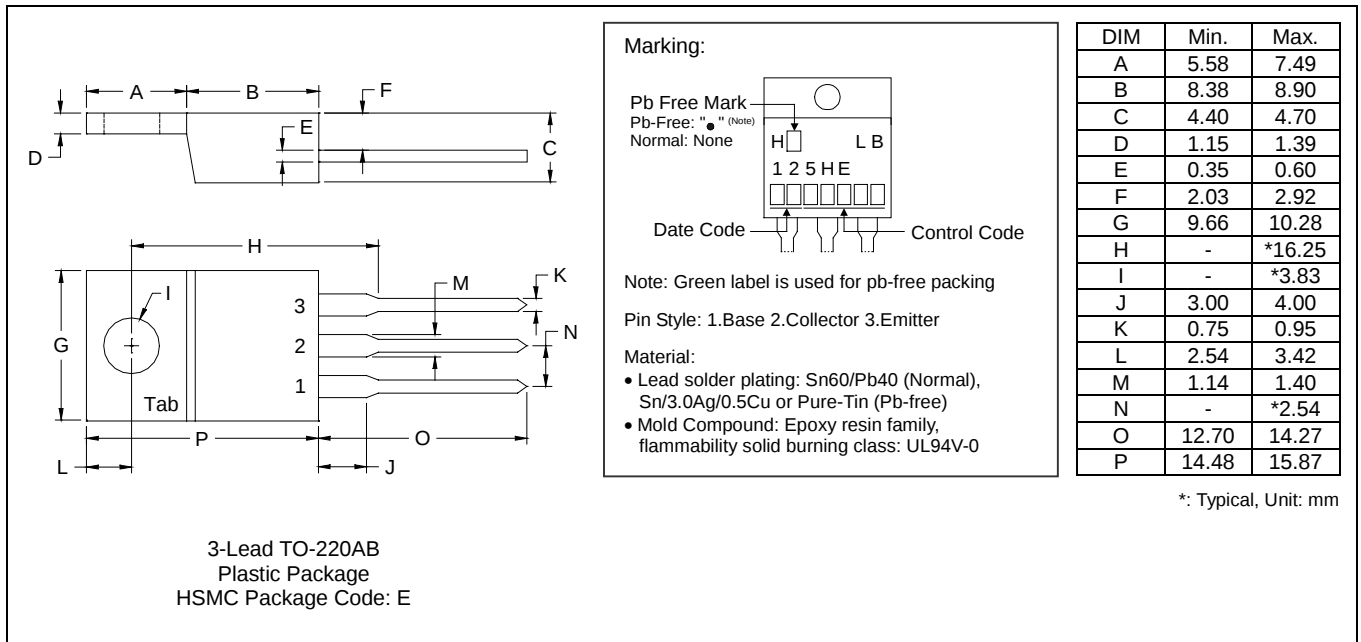
Characteristics Curve







TO-220AB Dimension



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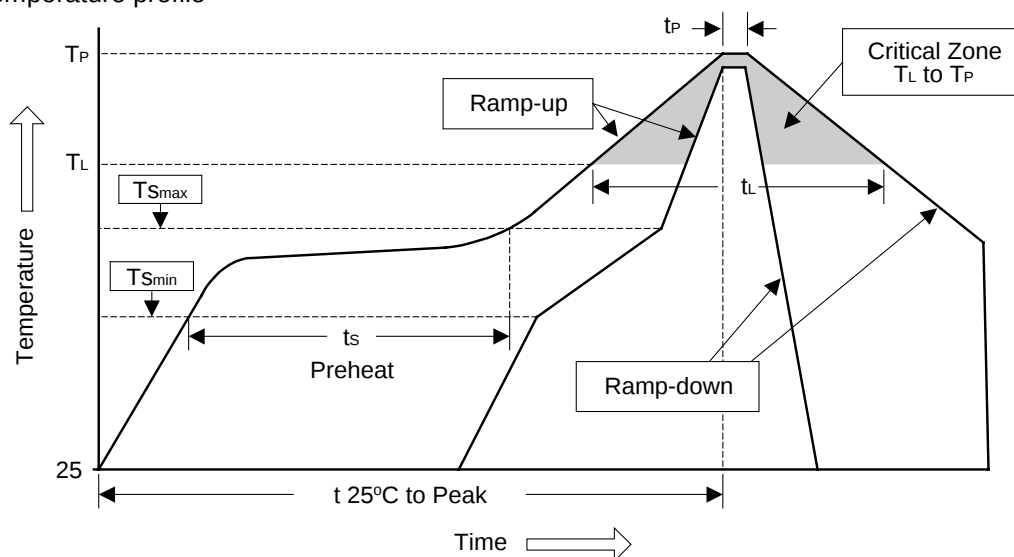
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Soldering Methods for HSMC's Products

1. Storage environment: Temperature=10°C~35°C Humidity=65%±15%
2. Reflow soldering of surface-mount devices

Figure 1: Temperature profile



Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly
Average ramp-up rate (T_L to T_P)	<3°C/sec	<3°C/sec
Preheat		
- Temperature Min (T_{Smin})	100°C	150°C
- Temperature Max (T_{Smax})	150°C	200°C
- Time (min to max) (t_s)	60~120 sec	60~180 sec
T_{Smax} to T_L		
- Ramp-up Rate	<3°C/sec	<3°C/sec
Time maintained above:		
- Temperature (T_L)	183°C	217°C
- Time (t_L)	60~150 sec	60~150 sec
Peak Temperature (T_P)	240°C +0/-5°C	260°C +0/-5°C
Time within 5°C of actual Peak Temperature (t_P)	10~30 sec	20~40 sec
Ramp-down Rate	<6°C/sec	<6°C/sec
Time 25°C to Peak Temperature	<6 minutes	<8 minutes

3. Flow (wave) soldering (solder dipping)

Products	Peak temperature	Dipping time
Pb devices.	245°C ±5°C	5sec ±1sec
Pb-Free devices.	260°C +0/-5°C	5sec ±1sec