

1. MECHANICAL DATA

 Product No. Module Size Dot Size Dot Pitch Number of Dots Duty LCD Display Mode 	HDM3224CL-S 76.8 (W)mm x 103.7 (H)mm x 5.5(D)mm 0.234 (W)mm x 0.068 (H)mm 0.249 (W)mm x 0.083 (H)mm 240 (W) x (320 xRGB (H)) Dots 1/240 Color STN Module
REAR POLARIZER: (8) Viewing Direction (9) Backlight	Color Transmissive Type (PCF) 6 O'clock LED
(10) Controller(11) DC/DC Converter(12) Weight	Excluded Excluded 66.7 g(approx.)

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2. ABSOLUTE MAXIMUM RATINGS

(1) ELECTRICAL ABSOLUTE RATINGS

VSS≠0V

ITEM	SYMBOL	MIN	МАХ	UNIT	COMMENT
Power Supply for Logic	VDD-VSS	0.3	7.0	v	
Power Supply for LCD Drive	VEE-VSS	0	30.0	v	
Input Voltage	N	-0.3	VDD+0.3	v	
Static Electricity	-	_	-	-	Note 1

(2) ENVIRONMENTAL ABSOLUTE MAXIMUM RATINGS

ITEM	NORMAL TEMP.						
	OPE	RATING	STORAGE				
	MIN.	MAX.	MIN.	MAX.			
Ambient Temperature	0	50	-20	70			
Humidity (Without Condensation)	Note 2,4		Not	e 3,4			

Note 1 LCM should be grounded during handling LCM.

Note 2 To ≦ 50°C : 85%RH max

Ta > 50°C : Absolute humidity must be lower than the humidity of 85%RH at 50°C

Note 3 Ta at -20° C will be < 48 hrs, at 70°C will be < 120 hrs

Note 4 Background will color change slightly depending on ambient temperature. That phenomenon is reversible.

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3–1. ELECTRICAL CHARACTERISTICS

LCD

ITI	EM	SYMBOL	CONDIT	ION	MIN.	TYP.	MAX.	UNIT
Logic Circuit	· · · · · · · · · · · · · · · · · · ·	VDD-VSS	7	9510	3.0	3.3	3.6	
Power Suppl	Power Supply		Ta≕	256	4.5	5.0	5.5	V
	_	ИН	H leve	əl	0.8VDD	-	VDD	v
Input Voltag	e	ML.	L leve	ł	0	_	0.2VDD	v
				0 ° C	24.6	24.9	25.2	
Recommende		VEE-VSS (Vop)	Duty=1/240 Bios=1/14	25 C	23.2	23.5	23.8	v
				50°C	22.3	22.6	22.9	
	$VDD-VSS = 3.3V$ $VDD-VSS = 23.5V$ $VEE-VSS = 23.5V$ $Ta = 25^{\circ}C$		23.5V	-	0.45	0.7	mA	
Power Supply Current		IEE	PATTERN:		-	2.9	4.3	mA
Fower Supp	y current	IDD	VDD-VSS = VEE-VSS = Ta=	23.5V		0.85	1.3	mA
		IEE			+	2.9	4.3	mA
LCM	Surface		VDDVSS=3.3V VEE-VSS=23.5V	PATTERN: Dots All On White Color)	ł	46.3		cd/m²
LGM	Luminance		14-200	PATTERN: (Dots All Off)	_	1.4	_	cd/mੈ

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3-2.ELECTRICAL CHARACTERISTICS OF BACKLIGHT

Used LED Rating

Temp.=25°C

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT	REMARK
Peak forward current	I P		_	120	mA	
Maximum reverse voltage	VR	_	-	5	v	_
Applied forward current	١F		55	83	mA	at Vr = 7.0 V
Applied forward voltage	Vr	_	7.2		v	at IF = 55 mA
LED power consumption	PF	-	0.4	-	w	
LED life time	LL	-	10000		hrs	at ir = 60 mA (*1)
AVG. X of 1931 C.I.E.	×	0.31	0.33	0.35	_	
AVG. Y of 1931 C.I.E.	Y	0.31	0.33	0.35	-	<u> </u>

(*1) LED life time is defined as follows : The final brightness is at 50% of original brightness.

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4.OPTICAL CHARACTERISTICS 4-1 Optical Char. of Normal Temp. Mode

AT Vop

TI	ЕM	C	Cr(Cont	rast F	Ratio)			θ(Viewing	Angle)	Ø(Viewing	Angle)
			orc		25°C 50°C		rC	25	5°C	25	°C
MODE		MIN.	TYP.		TYP.	MIN.	TYP.	MIN.	TYP.	MIN.	TYP.
z	м	23	28	25	30	6	8	_	98	-	±48
No				NOTE 6				· .	NO	TÉ 5	

note:

Z: TRANSMISSION (PCF) M: 6 O'CLOCK COLOR STN MODULE

AT φ=0' θ=0'

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	NOTE
		0°C	580	730	880		
Response Time (rise)	Tr	25°C	235	285	340	ms	NOTE 2
		50°C	95	120	145		
		010	250	310	370		
Response Time (fall)	Tf	25°C	60	75	90	ms	NOTE 2
		50°C	45	60	75		

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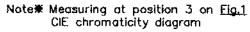
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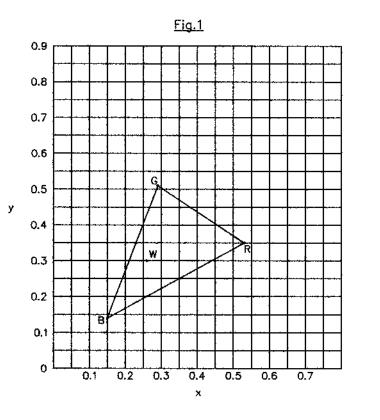
4-2 Color of CIE Coordinate

Ta = 25°C

ITEM	**** /{******	SYMBOL	CONDITION	VALUE	BRIGHTNESS (cd/m²)	NOTE					
	Red	×		0.53	9.7						
		У		0.35	9.7						
	Green	x	¢=0°, 9=0°	0.29	26.9	Note₩					
Color of CIE	oreen	У		0.51							
Coordinate	Bue	×		0.15	10.1						
	Blue	Blue	Biue	Dive	Dive	Dive	У		0.14	10.1	
		×		0.26	35.2						
	White	У		0.30							

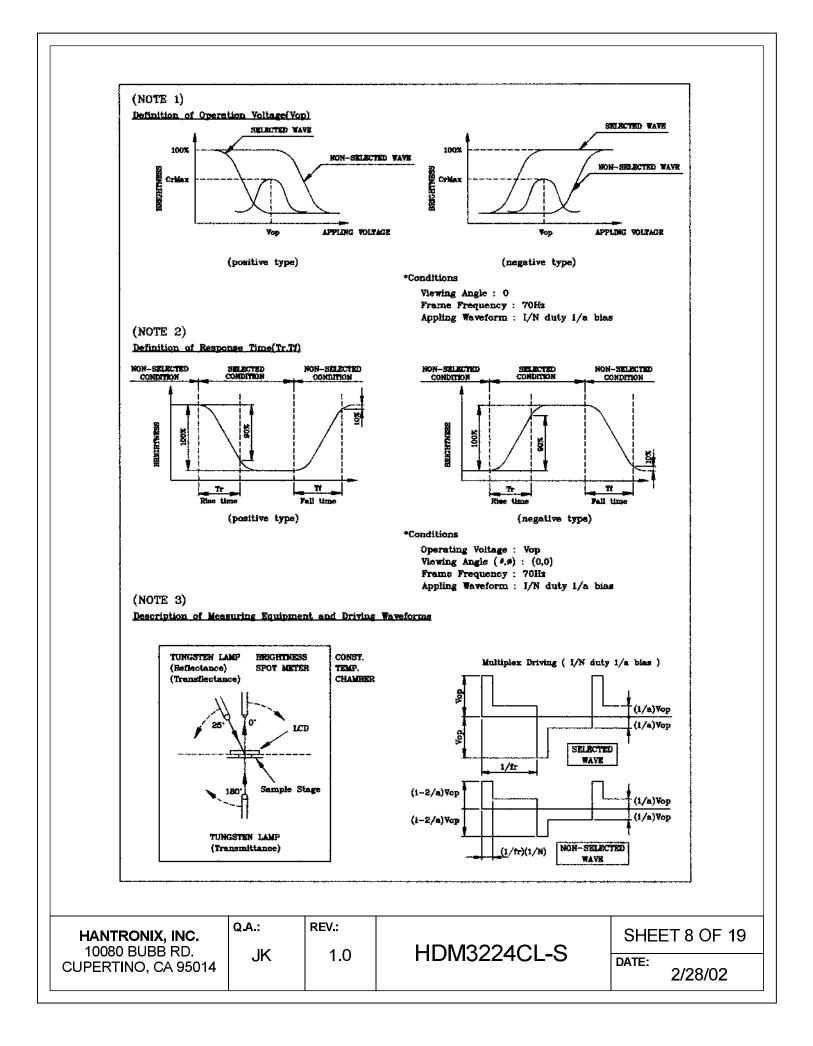


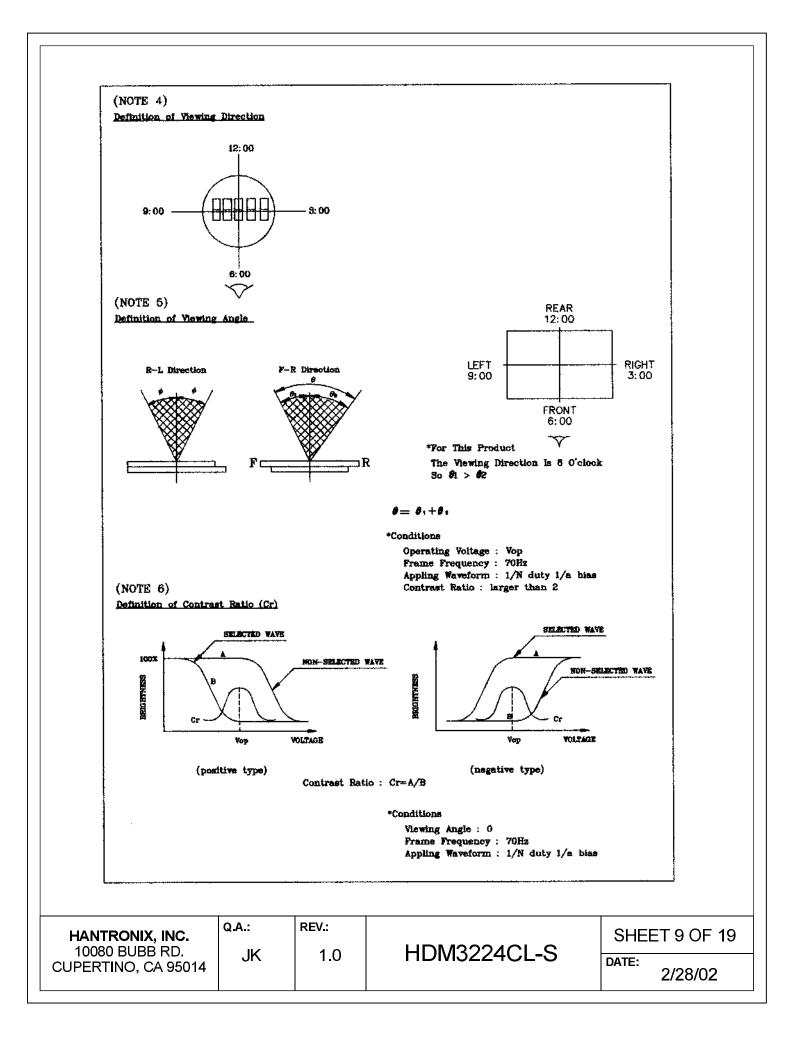
Tolerance : ±0.05

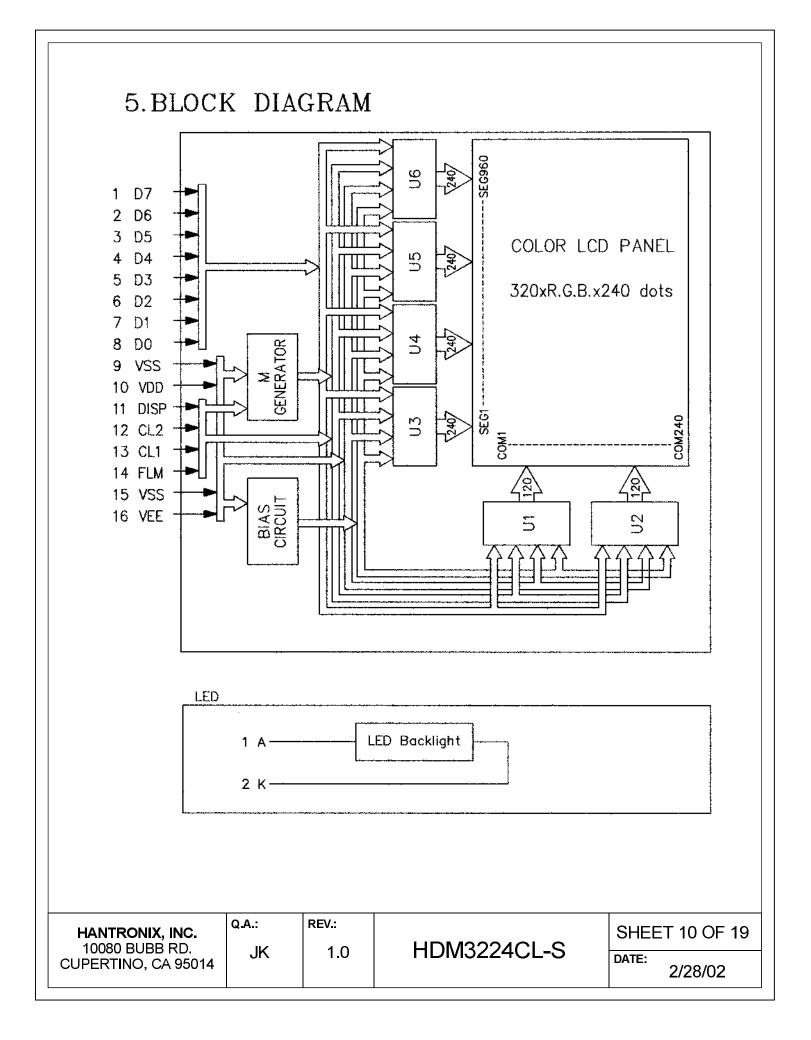


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6. INTERNAL PIN CONNECTION

LCD

Pin No.	Symbol	Level	Function
1	D7	н∕L	Display Data
2	D6	н∕⊾	Display Data
3	D5	н∕⊾	Display Data
4	D4	H∕L	Display Data
5	D3	H/L	Display Data
6	D2	Η/L	Display Data
7	D1	H/L	Display Data
8	DO	н∕∟	Display Data
9	VSS	-	GND
10	VDD		Power Supply for Logic
11	DISP	H/L	Display Control Signal, H :Display on L :Display off
12	CL2	H/L	Data input clock
13	CL.1	H/L	Input data latch signal
14	FLM	H/L	Scan start-up signal
15	vss	H/L	Power Supply (OV,GND)
16	VEE		Power Supply for LCD

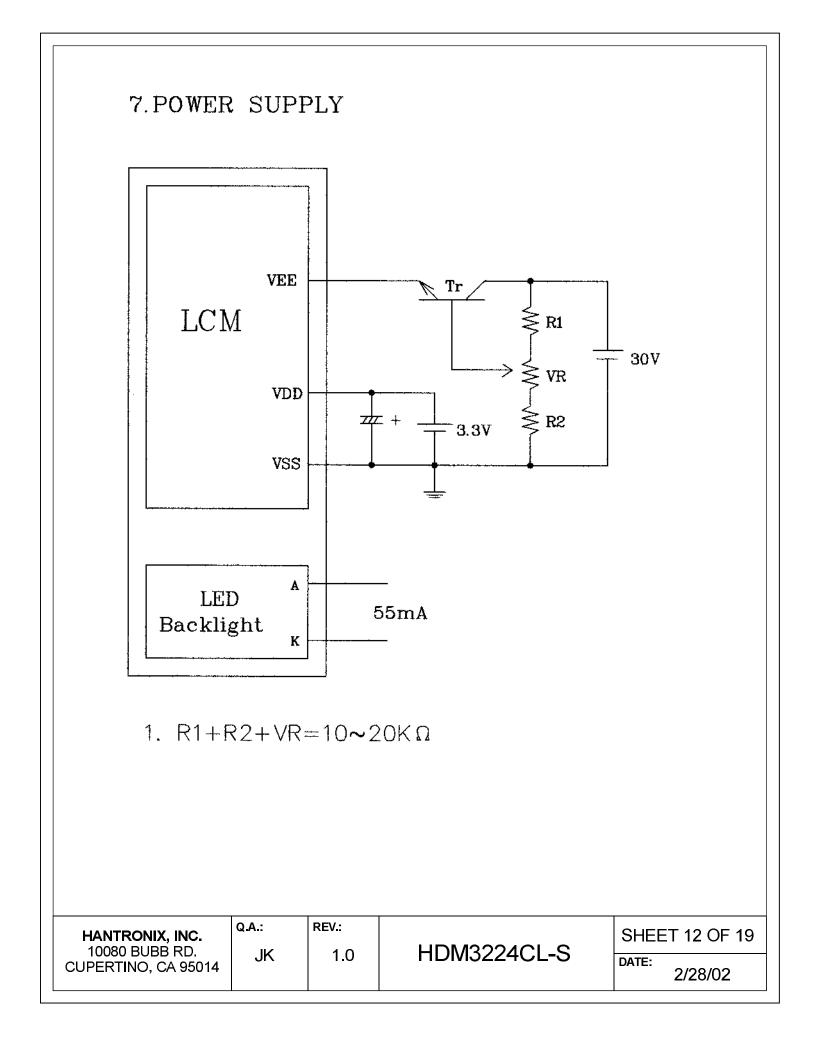
LED

Pin No.	Symbol	Levei	Function
1	Α	-	Power Supply Voltage for LED B/L
2	ĸ	_	GND

LCD INTERFACE CONNECTOR FH12-16S-0.5SV (HIROSE)/Suitable FFC :pitch 0.5mm ,width 8.5mm

LED CONNECTOR : BHSR -02VS-1 (JST)/Suitable Connector :SM02B-BHSS-1-TB (JST)

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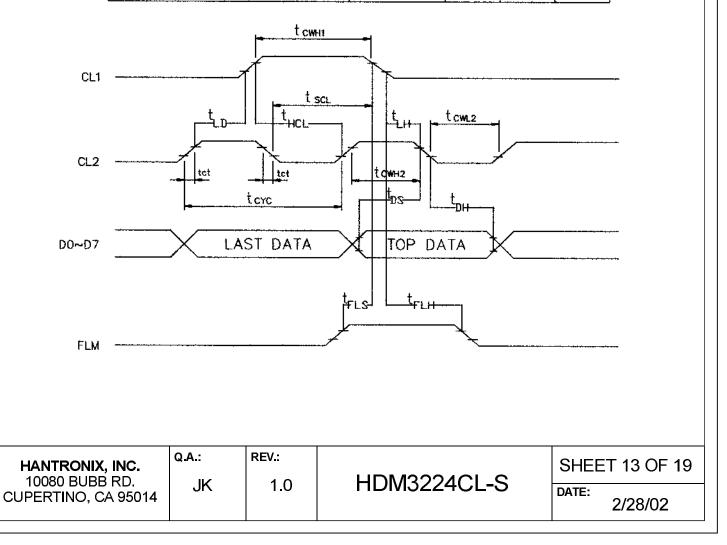


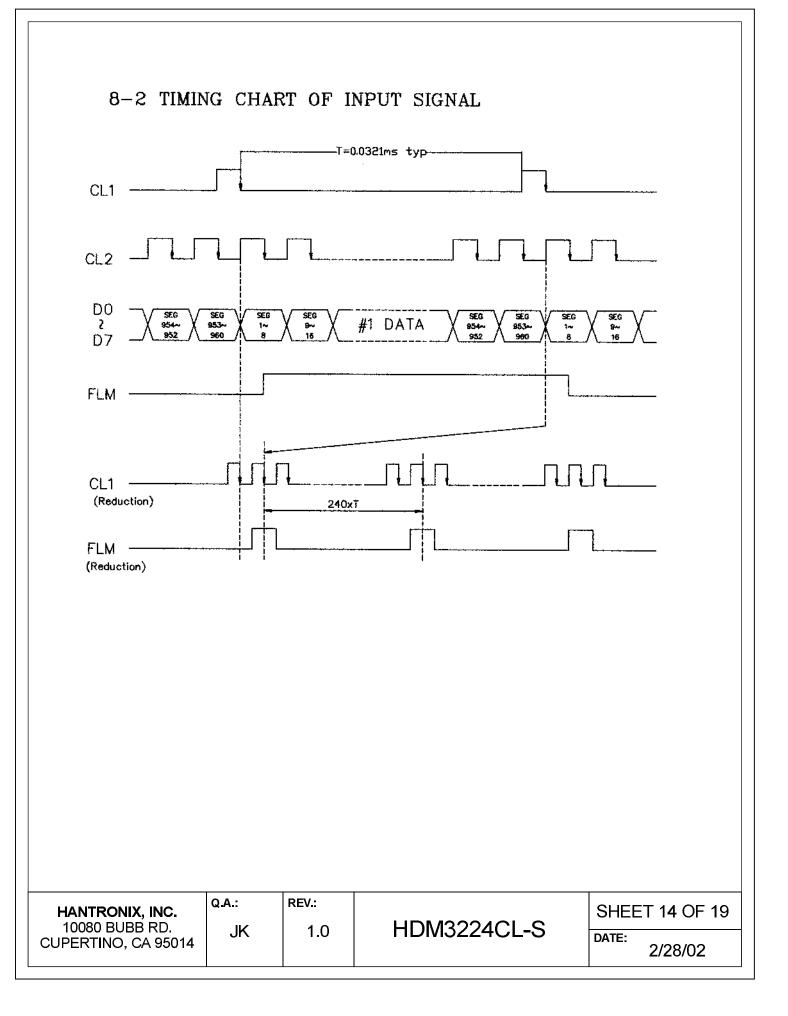
8. TIMING CHARACTERISTICS

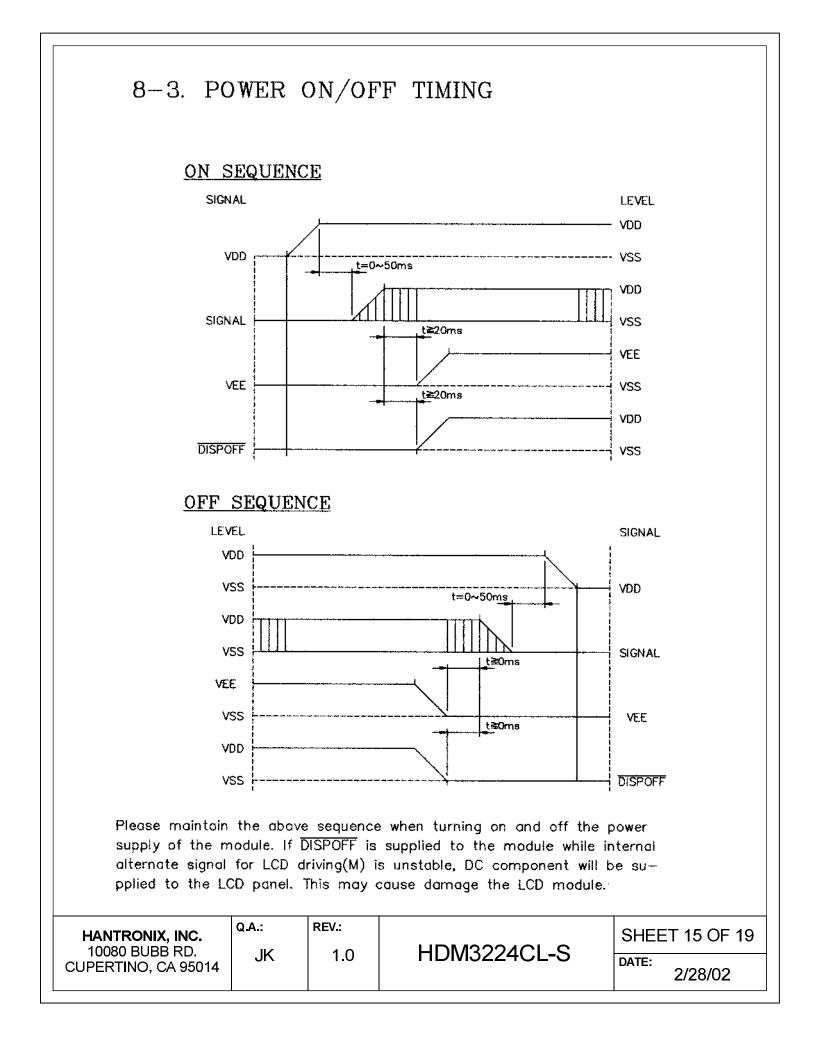
8-1 INTERFACE TIMING

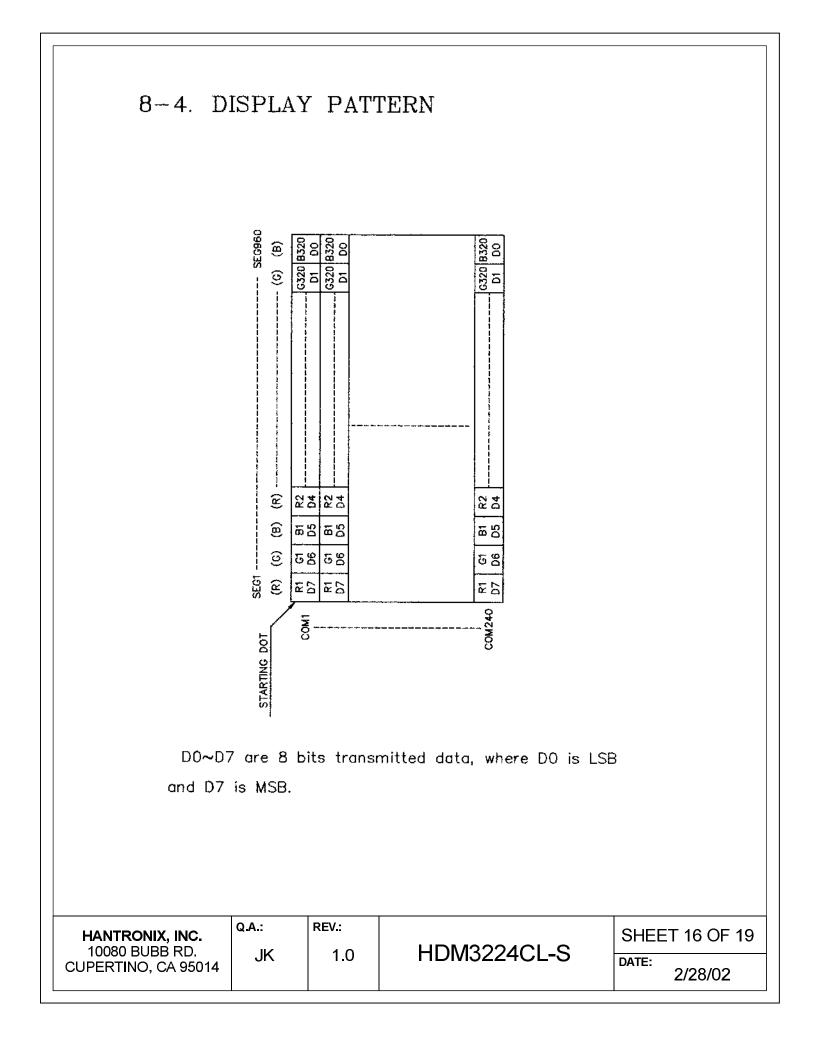
VDD=3.3V ± 10%

Parameter	SYMBOL	MIN.	MAX.	UNIT
CLOCK CYCLE TIME	tere	66	-	ns
CL2 HIGH LEVEL WIDTH	tcw+2	23	-	ns
CL2 LOW LEVEL WIDTH	tcwL2	23	_	ns
CL1 HIGH LEVEL WIDTH	tcwn	30	-	ns
CL2 SETUP TIME	tsa.	30		ns
CL2 HOLD TIME	tha	30	-	ns
CL2 - CL1 RISE TIME	tio	10		ns
CL1 - CL2 FALL TIME	t	30		ns
CLOCK RISE / FALL TIME	tot	5	_	ns
DATA SETUP TIME	təs	10		ns
DATA HOLD TIME	təн	25	_	ns
FLM SETUP TIME	tris	30	_	ns
DATA HOLD TIME	tғы	50		กร









9. RELIABILITY TEST

NO	ITEM		CONDITION	STANDARD	NOTE
1	High Temp. Storage	70°C	120HR	Appearance without defect	
2	Low Temp. Storage	-20°C	120HR	Appearance without defect	
3	High Temp. High Humi. Storage	40℃ 90%RH	120HR	Appearance without defect	
4	Thermal Shock		30min→25℃,5min 30min→25℃,5min)	Appearance without defect	5 cycles

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NOTICE:

SAFETY

1.If the LCD panel breaks, be careful not to get the liquid crystal to touch your skin.

2.If the liquid crystol touches your skin or clothes, please wash it off immediately by using soap and water.

HANDLING

1. Avoid static electricity which can damage the CMOS LSI.

2.Do not remove the panel or frame from the module.

3. The polarizing plate of the display is very fragile. So, please handle it very carefully.

4.Do not wipe the polarizing plate with a dry cloth, as it may easily scratch the surface of plate.

5.Do not use ketonics solvent & Aromatic solvent, use with a soft cloth soaked with a cleaning naphtha solvent.

STORAGE

1.Store the panel or module in a dark place where the temperature is 25°C±5°C and the humidity is below 65% RH.

2.Do not place the module near organics solvents or corrosive gases. 3.Do not crush, shake, or jolt the module.

TERMS OF WARRANT

1.Acceptance inspection period

The period is within one month after the arrival of contracted commodity at the buyer's factory site.

2.Applicable warrant period

The period is within twelve months since the date of shipping out under normal using and storage conditions.

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