



NEC Electronics Inc.

**APPLICATION NOTE 53**  
**μPD421000/μPD421001/μPD421002**  
**1-MEGABIT DYNAMIC RAMS**

T-46-23-03

**Description**

NEC's μPD421000, μPD421001, and μPD421002 are 1-megabit dynamic RAMs (DRAMs) manufactured with the CMOS 1-μm fine-pattern process and configured as 1,048,576 x 1 bit. As shown in table 1, this family of DRAMs has been developed in a variety of speeds and packages. The package pin layouts appear in figure 1.

**Configurations**

The μPD421000, μPD421001, and μPD421002 (figures 2, 3, and 4) consist of memory cell arrays, input and output buffers, clock generators, refresh address counters, and row and column decoders.

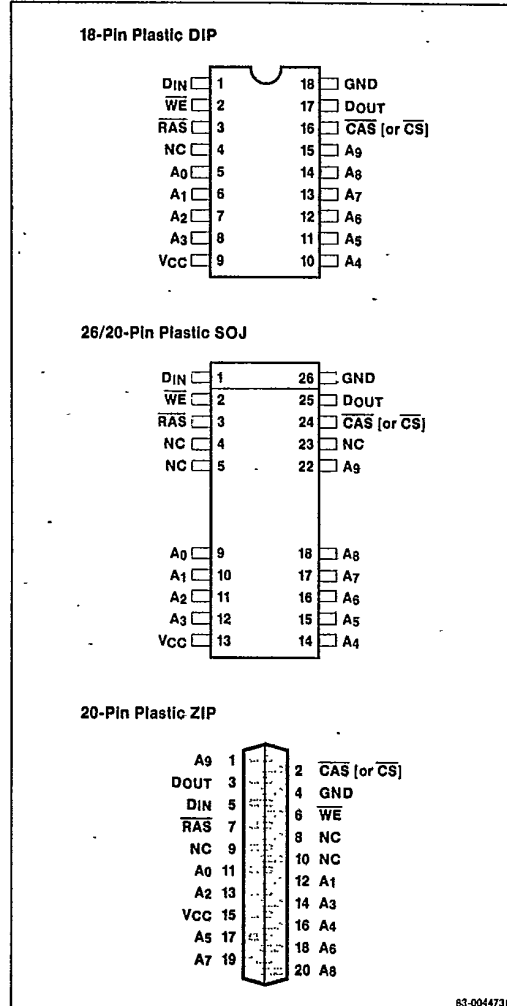
The basic layout of the chips is shown in figure 5. As can be seen from the diagram, the whole memory cell array is divided into 16 smaller 64-kilobit arrays that are accessed separately.

**Memory Cell Structure**

Dynamic RAMs generally feature one-transistor memory cells, which require only about one-fourth of the area used by four-transistor and six-transistor (flip-flop) memory cells in static RAMs. Although a one-transistor cell provides a big advantage in reducing chip size, data must be rewritten (refreshed) at regular intervals for proper data storage on the memory cell capacitor. A cross-sectional view of the trench-type, one-transistor memory cell used in the μPD421000-series DRAMs is shown in figure 6.

This trench design uses three-dimensional rather than planar capacitors, thereby achieving a larger capacitance in a smaller surface area than in conventional circuits. The capacitance of this type of cell is determined by total trench area, the dielectric constant, and the thickness of the insulating film. To reduce soft errors caused by α-particles, an effective capacitance in excess of 50 femtofarads (fF) is used in the μPD421000, μPD421001, and μPD421002.

Figure 1. Pin Layouts



**μPD421000-SERIES DRAMs**

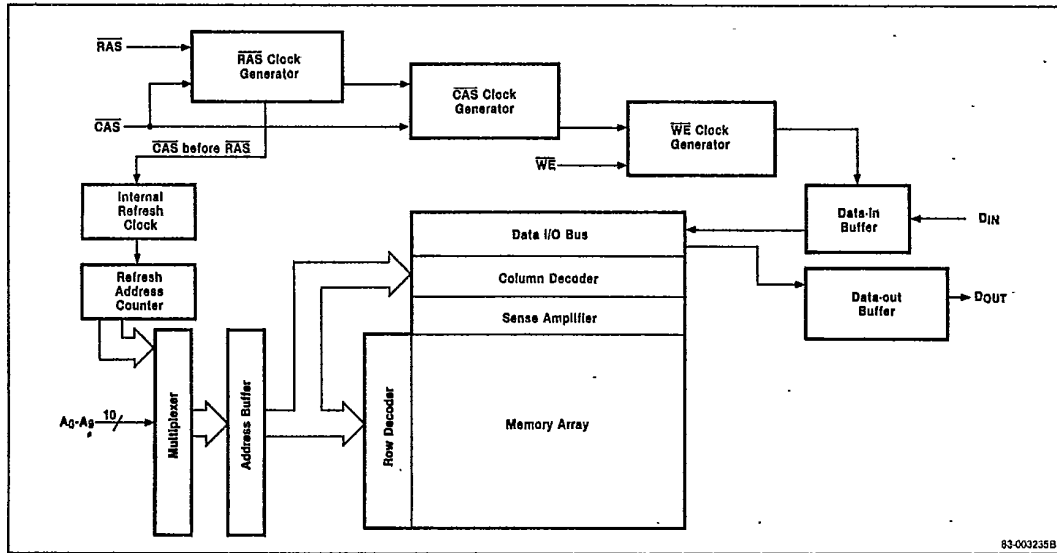


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**Table 1. 1,048,576 x 1-Bit DRAM Family**

Device	RAS Access Time (max)	R/W Cycle Time (min)	Operating Current (max)	Standby Current (max)	High-Speed Mode	Packages
μPD421000-80	80 ns	160 ns	70 mA	1 mA	Fast Page	C = 18-pin plastic DIP V = 20-pin plastic ZIP LA = 26/20-pin plastic SOJ
-10	100 ns	190 ns	60 mA	1 mA		
-12	120 ns	220 ns	50 mA	1 mA		
μPD421001-80	80 ns	160 ns	70 mA	1 mA	Nibble	
-10	100 ns	190 ns	60 mA	1 mA		
-12	120 ns	220 ns	50 mA	1 mA		
μPD421002-80	80 ns	160 ns	70 mA	1 mA	Static Column	
-10	100 ns	190 ns	60 mA	1 mA		
-12	120 ns	220 ns	50 mA	1 mA		

**Figure 2. μPD421000 Block Diagram**





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Figure 3. μPD421001 Block Diagram

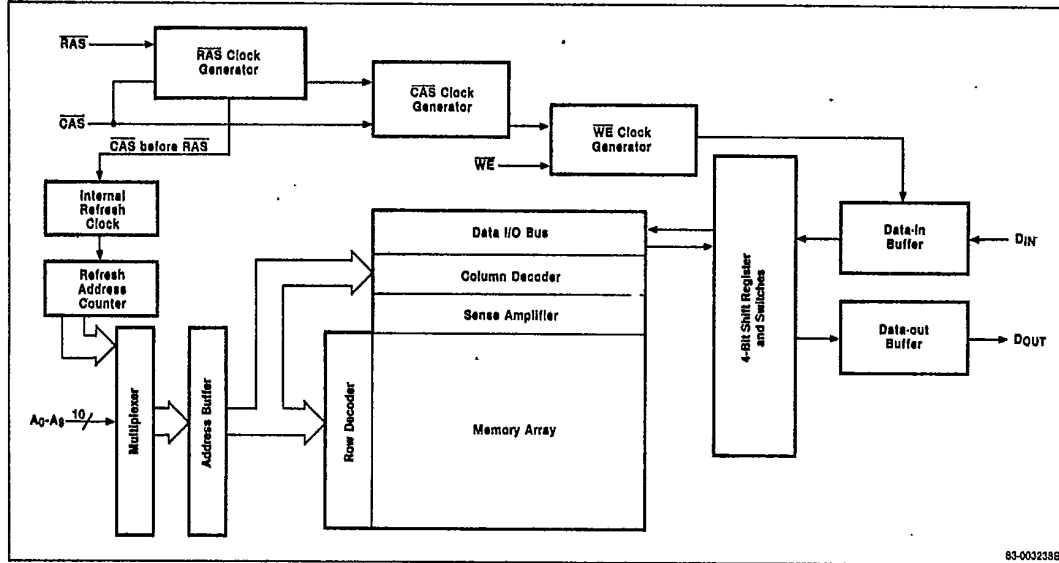
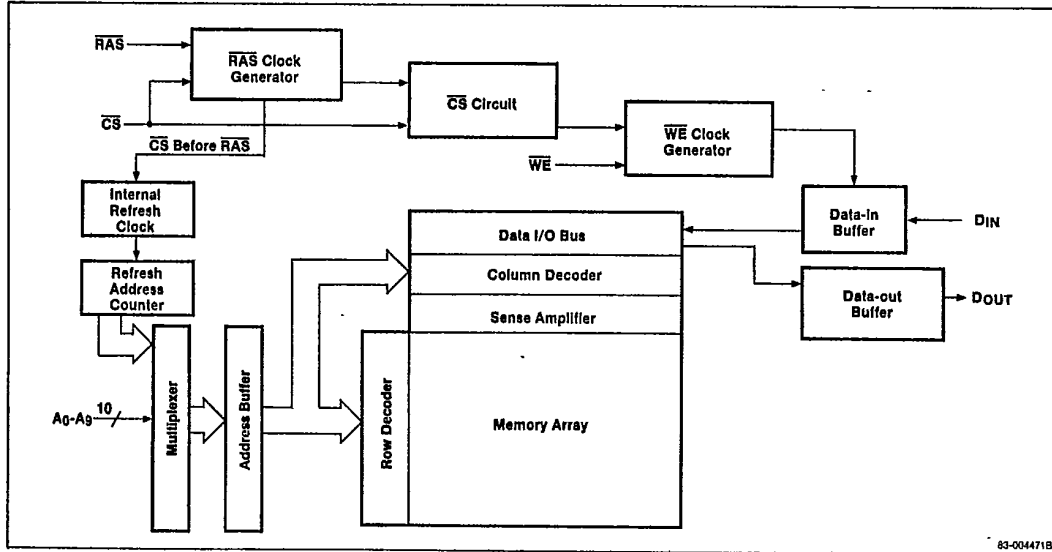


Figure 4. μPD421002 Block Diagram



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Figure 5. Chip Layout of μPD421000-Series DRAMs

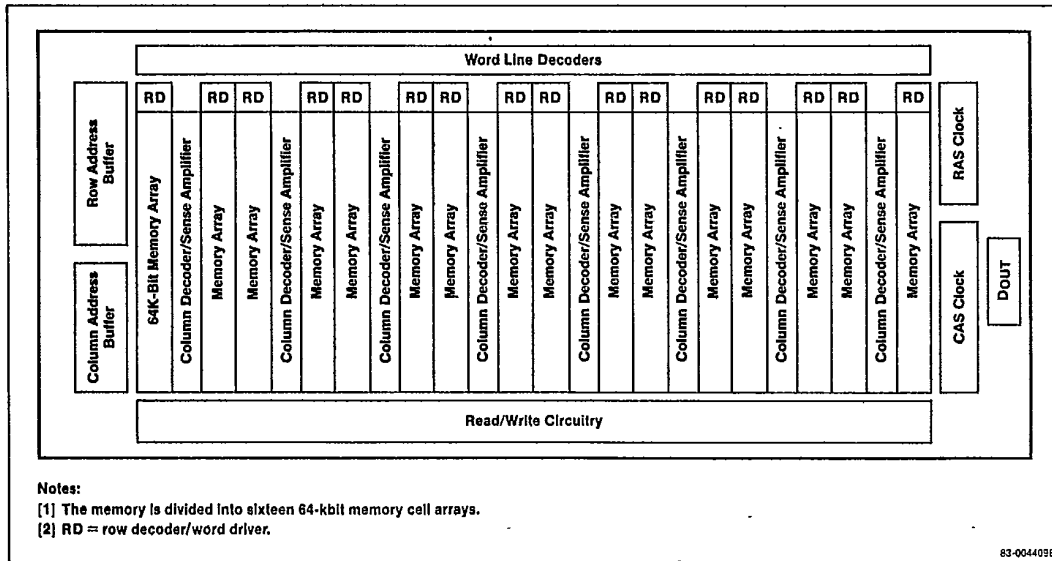
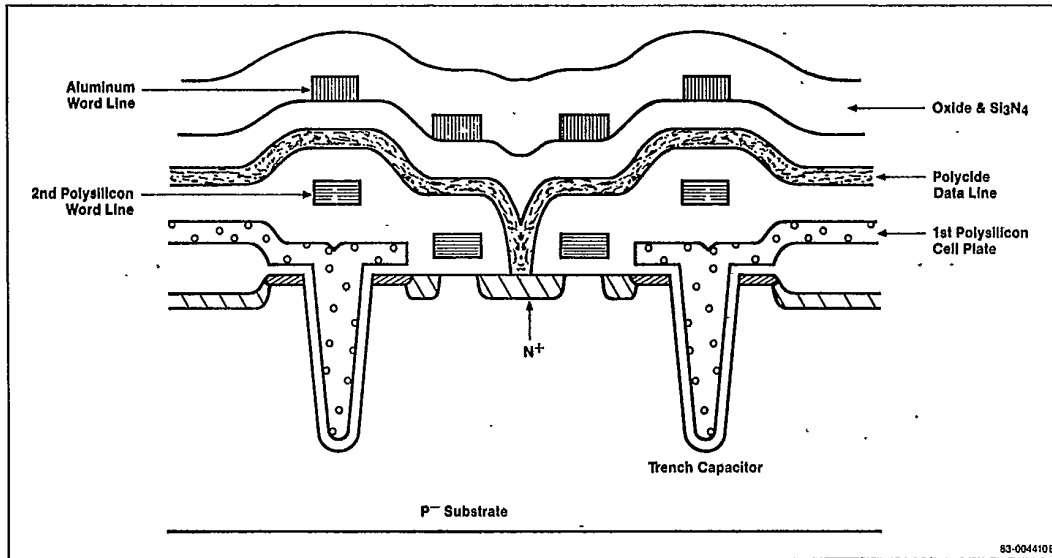


Figure 6. Cross Section of 1-Transistor Memory Cell





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Read/Write Operation

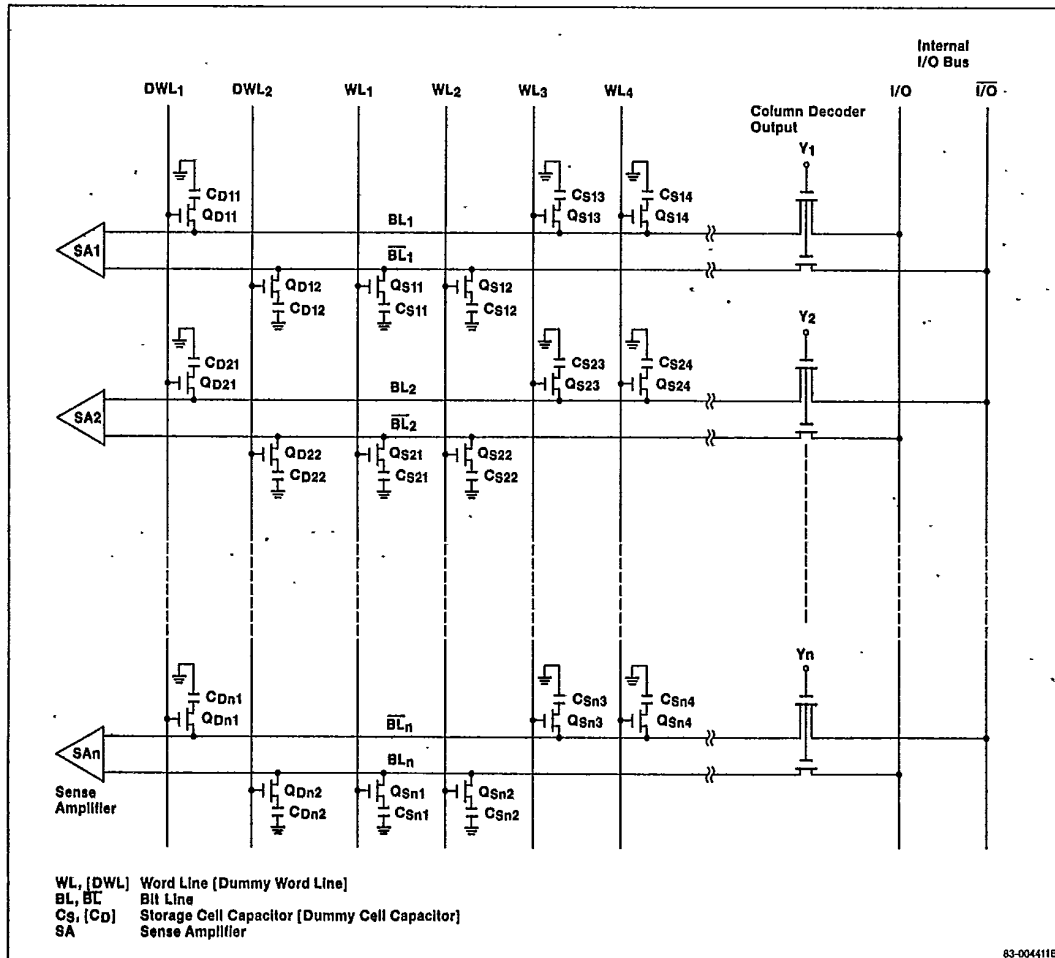
In dynamic RAMs, changes in bit line potential caused by the minute charging and discharging of memory cells are amplified by a sense amplifier to be read as either 1 or 0. Memory cell and sense amplifier equivalent circuits are shown in figure 7.

To read the data from storage cell  $C_{S11}$ , the row address selects word line  $WL_1$ , and data from memory cells  $C_{S11}, C_{S21}, \dots, C_{Sn1}$  connected to  $WL_1$  is passed to bit lines  $BL_1, BL_2, \dots, BL_n$ . These data signals are passed to the sense amplifiers, where they first are compared with data from dummy cells  $C_{D11}, C_{D21}, \dots, C_{Dn1}$ , connected simultaneously with the

memory cells, and then amplified. At the same time, the original data is rewritten to memory cells  $C_{S11}, C_{S21}, \dots, C_{Sn1}$ . Switch  $Y_1$  is then selected by the column address, and the  $C_{S11}$  data on the  $BL_1$  line is passed via the I/O bus and a data amplifier to external circuits.

Write and read operations are identical, up to amplification and rewriting of memory cell data selected by a row address. After being passed to the bit line selected by the column address, write data is written into a target memory cell (such as  $C_{S11}$ ). Since the number of memory cells selected by one row address in the devices is 2048, 2048 memory cells are refreshed simultaneously in each memory or refresh cycle.

Figure 7. Memory Cell and Sense Amplifier Equivalent Circuits



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**Pin Functions**

**RAS and CAS [or CS].** The μPD421000-series DRAMs include two chip activator inputs:  $\overline{\text{RAS}}$  and  $\overline{\text{CAS}}$  (or  $\overline{\text{CS}}$ ), row address strobe and column address strobe (or chip select). In addition to reading row addresses  $A_0$  through  $A_9$ , selecting the relevant word line, and activating the sense amplifiers for read and write operation, the  $\overline{\text{RAS}}$  input also refreshes the 2048 bits selected by row addresses  $A_0$  through  $A_9$ . The  $\overline{\text{CAS}}$  input latches in column addresses (on the μPD421000 and the μPD421001) and connects the chip's internal I/O bus to the sense amplifiers activated by the  $\overline{\text{RAS}}$  clock, thereby executing data input or output operations.

**$A_0$  through  $A_9$ .** Selection of an individual cell from the 1,048,576-word x 1-bit memory cell array requires a 20-bit address input. The three devices all feature an address multiplexing method in which an address is divided into two parts, the lower 10 bits (row address) and the upper 10 bits (column address).

The row address is latched into memory at the falling edge of the  $\overline{\text{RAS}}$  clock. After an internal timing delay, the column address input circuits become active. Flow-through latches (voltage-level activated, not edge-triggered) for column addresses are enabled on the μPD421000 or μPD421001, and the column addresses immediately begin propagating through the latches to the column decoders. A column address is held in the latches by the falling edge of  $\overline{\text{CAS}}$ . For read cycles on the μPD421002, the column address input circuitry is not controlled by  $\overline{\text{CS}}$ , and column addresses must be held valid until data is read out.

Setup times ( $t_{ASR}$  and  $t_{ASC}$ ) and hold times ( $t_{RAH}$  and  $t_{CAH}$ ) for address inputs are defined in relationship to the falling edges of  $\overline{\text{RAS}}$  and  $\overline{\text{CAS}}$  ( $\overline{\text{CS}}$  or  $\overline{\text{WE}}$  for write cycles on the μPD421002). In actual operation, a row address is specified before the  $\overline{\text{RAS}}$  input is activated; once the address bus switches to column addresses,  $\overline{\text{CAS}}$  (or  $\overline{\text{CS}}$ ) is activated.

**$\overline{\text{WE}}$  [Write Enable].** Read and write cycles are executed by activating the  $\overline{\text{RAS}}$  and  $\overline{\text{CAS}}$  (or  $\overline{\text{CS}}$ ) inputs and controlling  $\overline{\text{WE}}$ . An early write cycle is executed if  $\overline{\text{WE}}$  is activated before the falling edge of  $\overline{\text{CAS}}$  (or  $\overline{\text{CS}}$ ) during a write cycle, and a late write (read-modify-write) cycle is executed if the  $\overline{\text{WE}}$  input is activated later.

**Read and Write Cycles**

Read cycles are executed by activating  $\overline{\text{RAS}}$  and  $\overline{\text{CAS}}$  (or  $\overline{\text{CS}}$ ) with the  $\overline{\text{WE}}$  input at a high level (inactive). The  $\overline{\text{RAS}}$  access time of  $t_{RAC}$  is valid if the delay from  $\overline{\text{RAS}}$  to  $\overline{\text{CAS}}$  (or  $\overline{\text{CS}}$ ) is less than  $t_{RCD}$  (max), and the delay from  $\overline{\text{RAS}}$  to the column address is less than  $t_{RAD}$  (max). The  $\overline{\text{CAS}}$  (or  $\overline{\text{CS}}$ ) access time of  $t_{CAC}$  is valid if the delay from  $\overline{\text{RAS}}$  to  $\overline{\text{CAS}}$  (or  $\overline{\text{CS}}$ ) is greater than  $t_{RCD}$  (max), and the delay from the column address to  $\overline{\text{CAS}}$  (or  $\overline{\text{CS}}$ ) is greater than  $t_{ASC}$  (max). The address access time of  $t_{AA}$  is valid if the delay from  $\overline{\text{RAS}}$  to the column address is greater than  $t_{RAD}$  (max), and the delay from the column address to  $\overline{\text{CAS}}$  (or  $\overline{\text{CS}}$ ) is less than  $t_{ASC}$  (max). Output data is held valid until  $\overline{\text{CAS}}$  (or  $\overline{\text{CS}}$ ) becomes inactive again (figure 8).

Write cycles are executed by activating the  $\overline{\text{RAS}}$ ,  $\overline{\text{CAS}}$  (or  $\overline{\text{CS}}$ ), and  $\overline{\text{WE}}$  inputs. Write data is latched by the falling edge of  $\overline{\text{CAS}}$  (or  $\overline{\text{CS}}$ ) or  $\overline{\text{WE}}$ , whichever occurs later.

A  $\overline{\text{WE}}$  input applied before the  $\overline{\text{CAS}}$  (or  $\overline{\text{CS}}$ ) input initiates an early write cycle, whereby write data is latched by the falling edge of  $\overline{\text{CAS}}$  (or  $\overline{\text{CS}}$ ).

Conversely, a  $\overline{\text{WE}}$  input applied after the  $\overline{\text{CAS}}$  (or  $\overline{\text{CS}}$ ) input initiates a late write cycle (read-modify-write cycle), whereby write data is latched into the chip by the falling edge of  $\overline{\text{WE}}$ . The status of  $D_{OUT}$  is not guaranteed in this case, but depends on the timing of  $\overline{\text{WE}}$  with respect to  $\overline{\text{RAS}}$  and  $\overline{\text{CAS}}$  (or  $\overline{\text{CS}}$ ). If  $\overline{\text{WE}}$  is activated at least  $t_{CWD}$  after the  $\overline{\text{CAS}}$  (or  $\overline{\text{CS}}$ ) input, and at least  $t_{RWD}$  after the  $\overline{\text{RAS}}$  input, write operation is enabled in the same memory cycle during which the read data is valid.

**Refresh Cycles**

The process of rewriting data held in a memory cell, refreshing, is performed by a sense amplifier in the μPD421000-series DRAMs. The three devices are capable of executing the same  $\overline{\text{RAS}}$ -only and  $\overline{\text{CAS}}$  (or  $\overline{\text{CS}}$ )-before- $\overline{\text{RAS}}$  refresh cycles as are executed in other conventional, general-purpose DRAMs. All 512 rows of memory cells must be refreshed within any 8-ms period.

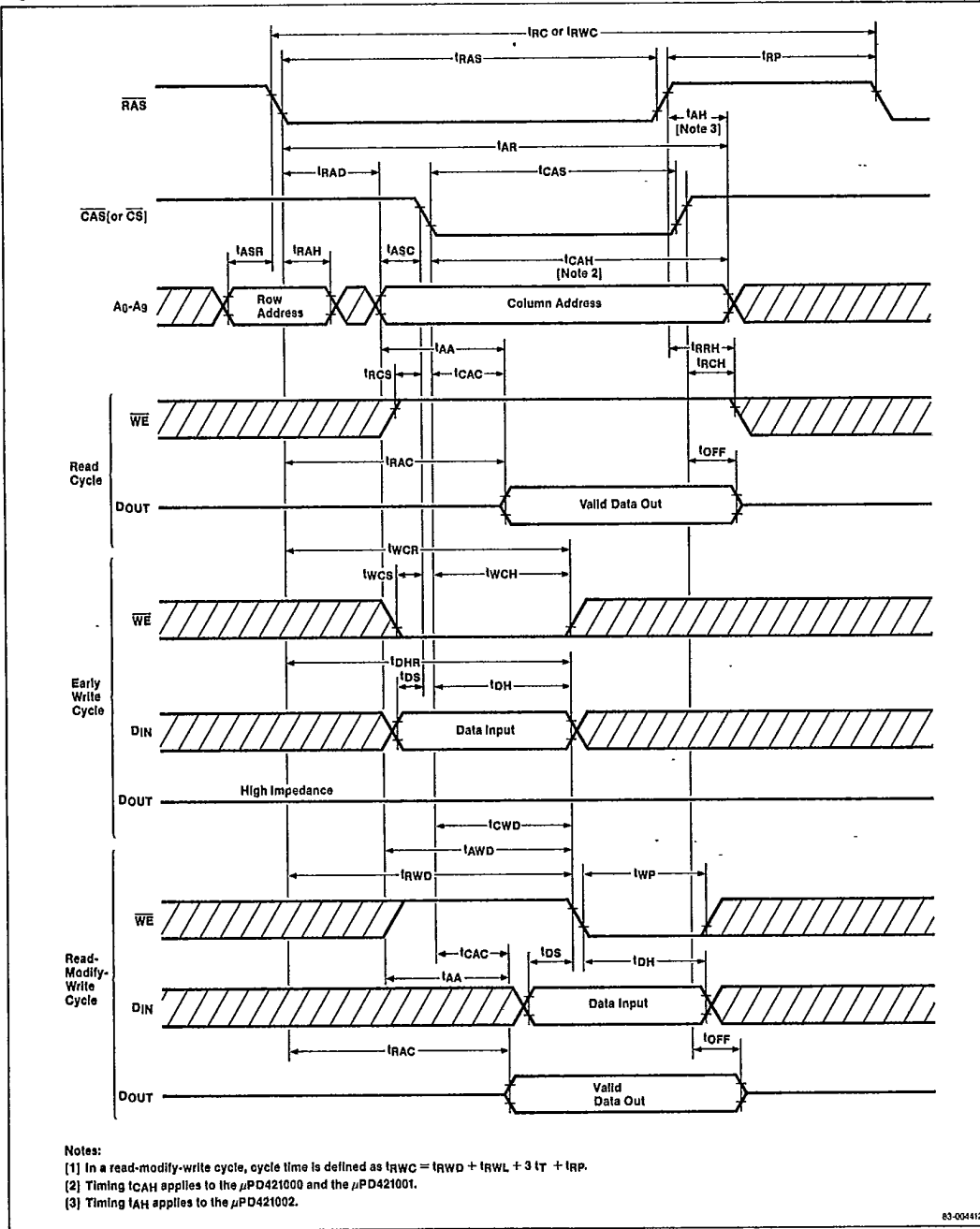
Since in image memory applications, row addresses  $A_0$  through  $A_9$  are read or written sequentially within 8 ms, the accessing itself initiates refreshing and no additional refresh cycles are required.



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Figure 8. Access Timing



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**RAS-Only Refresh Cycle.**  $\overline{\text{RAS}}$ -only refreshing is executed simply by leaving the  $\overline{\text{CAS}}$  (or  $\overline{\text{CS}}$ ) input inactive (high level) during a  $\overline{\text{RAS}}$  clock cycle. This cycle uses the 512 lower addresses specified by row addresses  $A_0$  through  $A_8$  to ensure that all memory cell bits are refreshed. Hence, 2048 bits of memory are refreshed in a single cycle (figure 9).

Even in systems without an address output from the microprocessor, no additional external address counter or refresh address selector is required.  $\overline{\text{CAS}}$  (or  $\overline{\text{CS}}$ )-before- $\overline{\text{RAS}}$  refreshing allows refreshing to be accomplished with a minimum of peripheral circuits (figure 11).

**CAS [or CS]-Before-RAS Refresh Cycle.** This type of refreshing is executed using the addresses generated by the chip's internal address counter when  $\overline{\text{CAS}}$  (or  $\overline{\text{CS}}$ ) is activated (low level) in advance of the  $\overline{\text{RAS}}$  input (figure 10).

**High-Speed Access Cycles**

In addition to being capable of standard access, the  $\mu\text{PD421000}$  is equipped with fast-page access, the  $\mu\text{PD421001}$  with nibble access, and the  $\mu\text{PD421002}$  with static-column access (table 2).

Figure 9.  $\overline{\text{RAS}}$ -Only Refresh Cycle

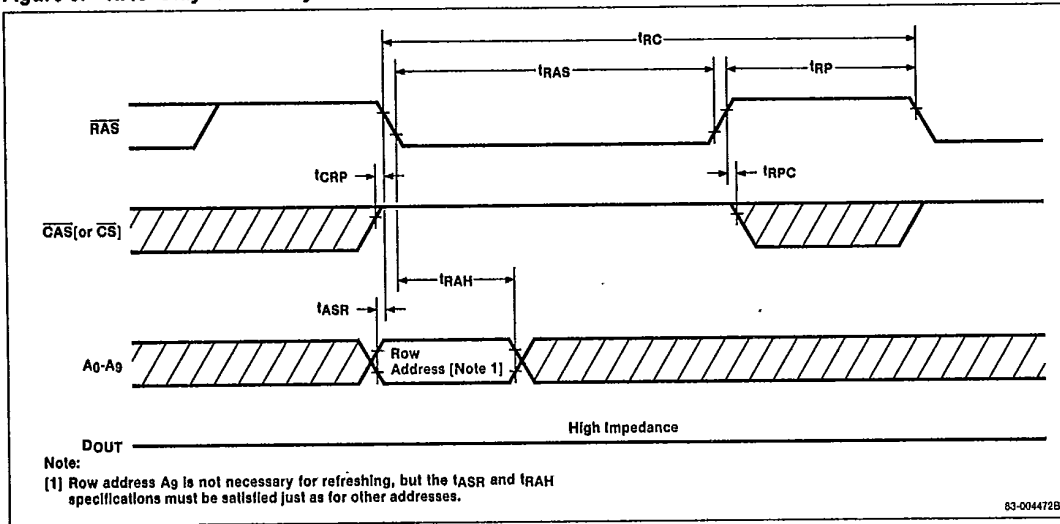
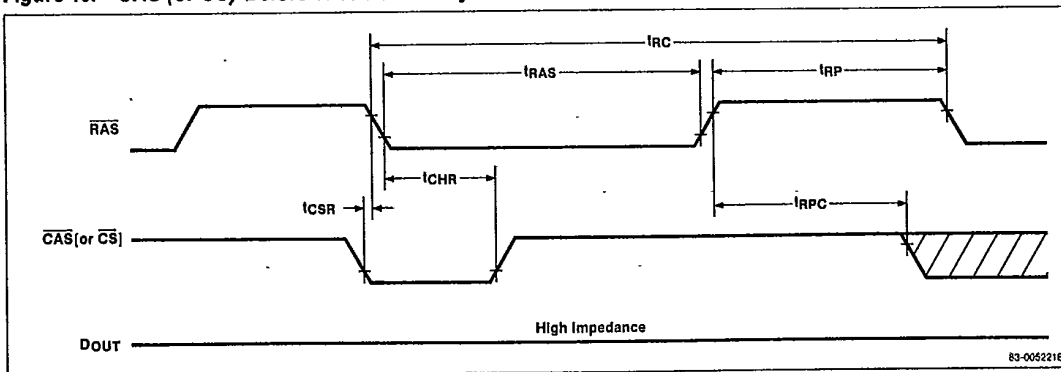


Figure 10.  $\overline{\text{CAS}}$  (or  $\overline{\text{CS}}$ )-Before- $\overline{\text{RAS}}$  Refresh Cycle







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Figure 11. Address Multiplexing

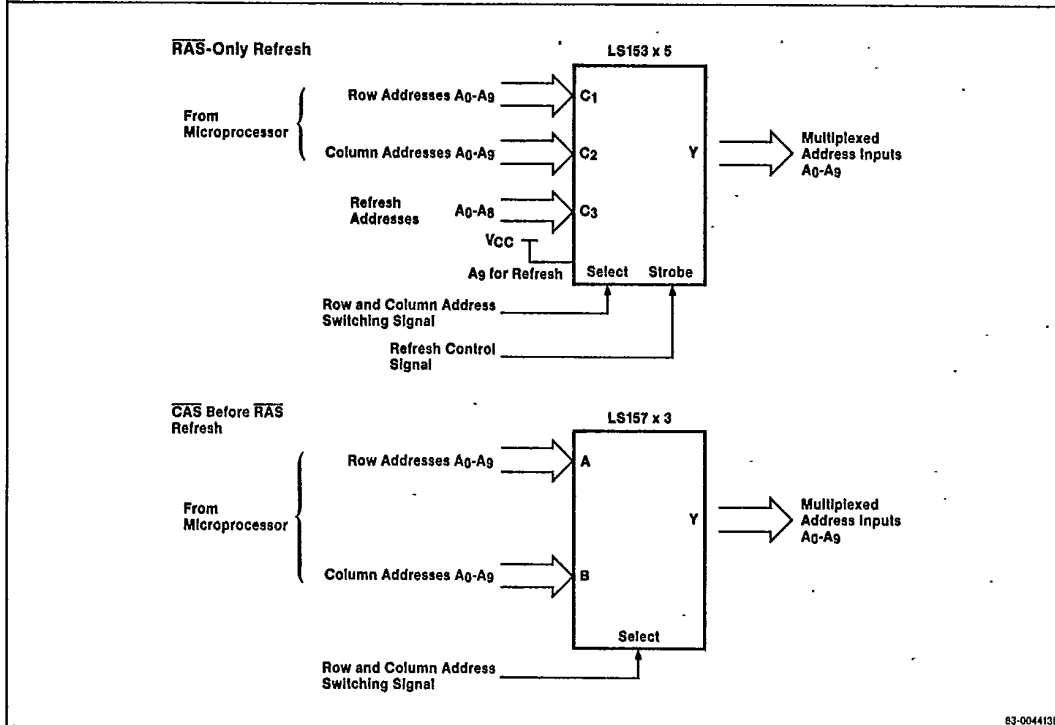


Table 2. Major Characteristics of Fast-Page, Nibble, and Static-Column Modes

Device	Access Time (max)	Cycle Time (min)	Internal Address Usage	High-Speed Access
μPD421000-80	45 ns	50 ns	Row: Page selection	Random access on one page selected by A <sub>0</sub> through A <sub>9</sub>
-10	50 ns	60 ns	Column: Individual cell access on one page	
-12	60 ns	70 ns		
μPD421001-80	20 ns	40 ns	Row, Column: A <sub>9</sub> inputs set starting location for nibble-mode access	Serial access (4 bits maximum)
-10	25 ns	45 ns		
-12	30 ns	55 ns		
μPD421002-80	45 ns	50 ns	Row: Row selection	Random access on one row selected by A <sub>0</sub> through A <sub>9</sub>
-10	50 ns	60 ns	Column: Individual cell access on one row	
-12	60 ns	70 ns		

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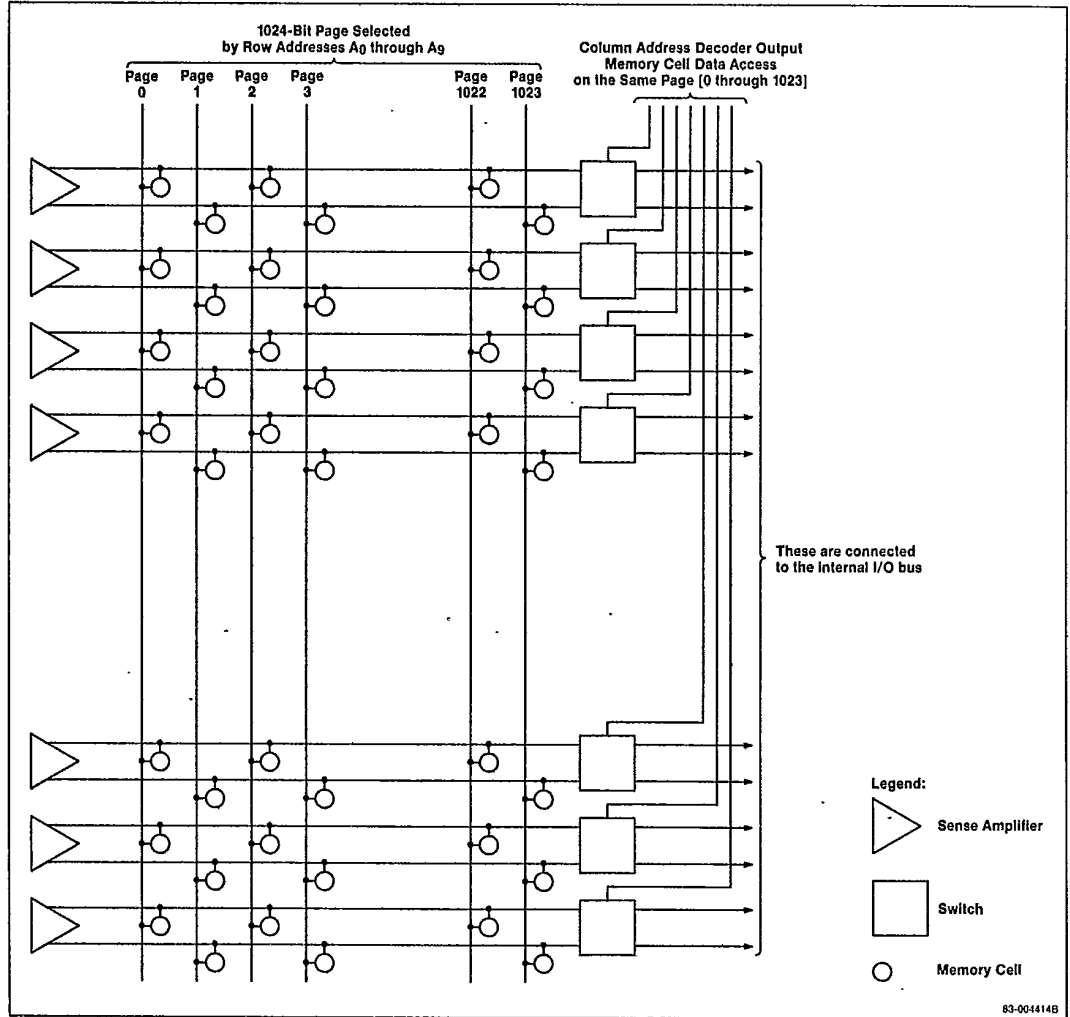
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**Fast-Page Mode.** Fast-page mode makes it possible to randomly access data in the same row address (figures 12 and 13). The 1024 bits of memory are obtained from the combinations of column address inputs A<sub>0</sub> through A<sub>9</sub> within one row address in the μPD421000. Up to

1998 continuous accesses can be executed on the 80-ns version before the maximum interval for t<sub>RASP</sub> (100 μs) is reached.

The t<sub>PC</sub> cycle time for random fast-page read or write cycles is equivalent to t<sub>CAS</sub> + t<sub>CP</sub> + 2t<sub>T</sub>.

**Figure 12. Memory Cell/Sense Amplifier Block of the μPD421000**

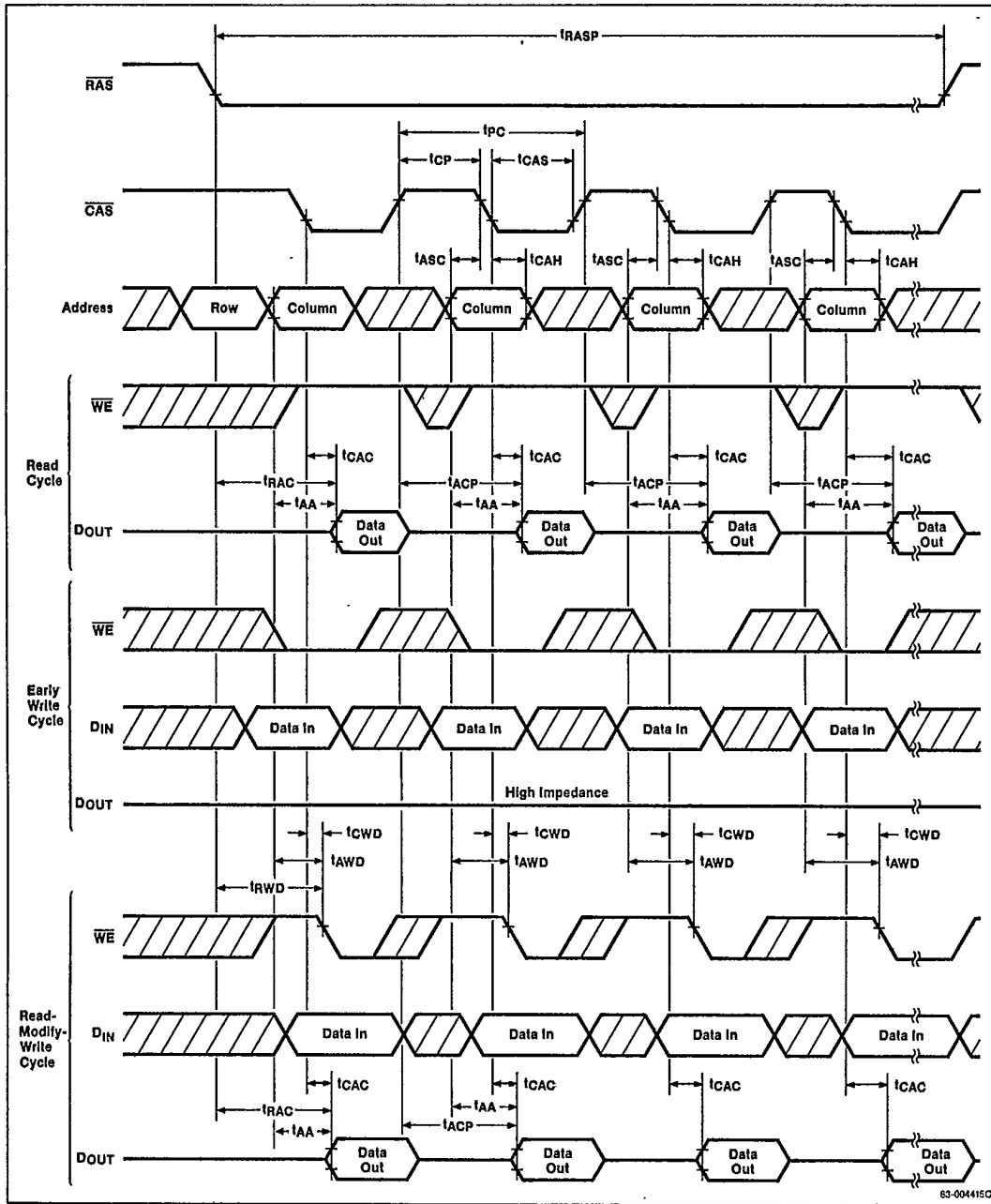




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Figure 13. Fast-Page Timing



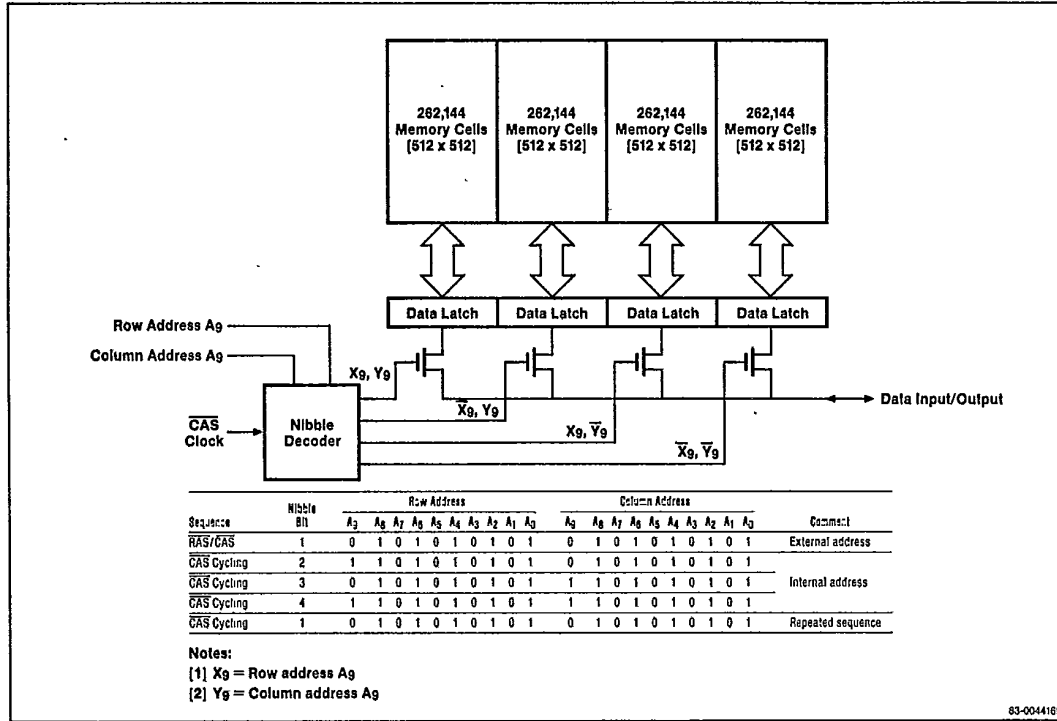
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**Nibble Mode.** In nibble-mode cycles, the first data location is specified by row and column addresses A<sub>0</sub> through A<sub>9</sub> during a read or write cycle (table 2 and figures 14 and 15). When the μPD421001 internally

sequences the two highest-order addresses (A<sub>9</sub>) during the next CAS clock cycle, read and write cycles can be executed in less time than in fast-page operation.

**Figure 14. Nibble-Mode Block Diagram and Example of Access Sequence**

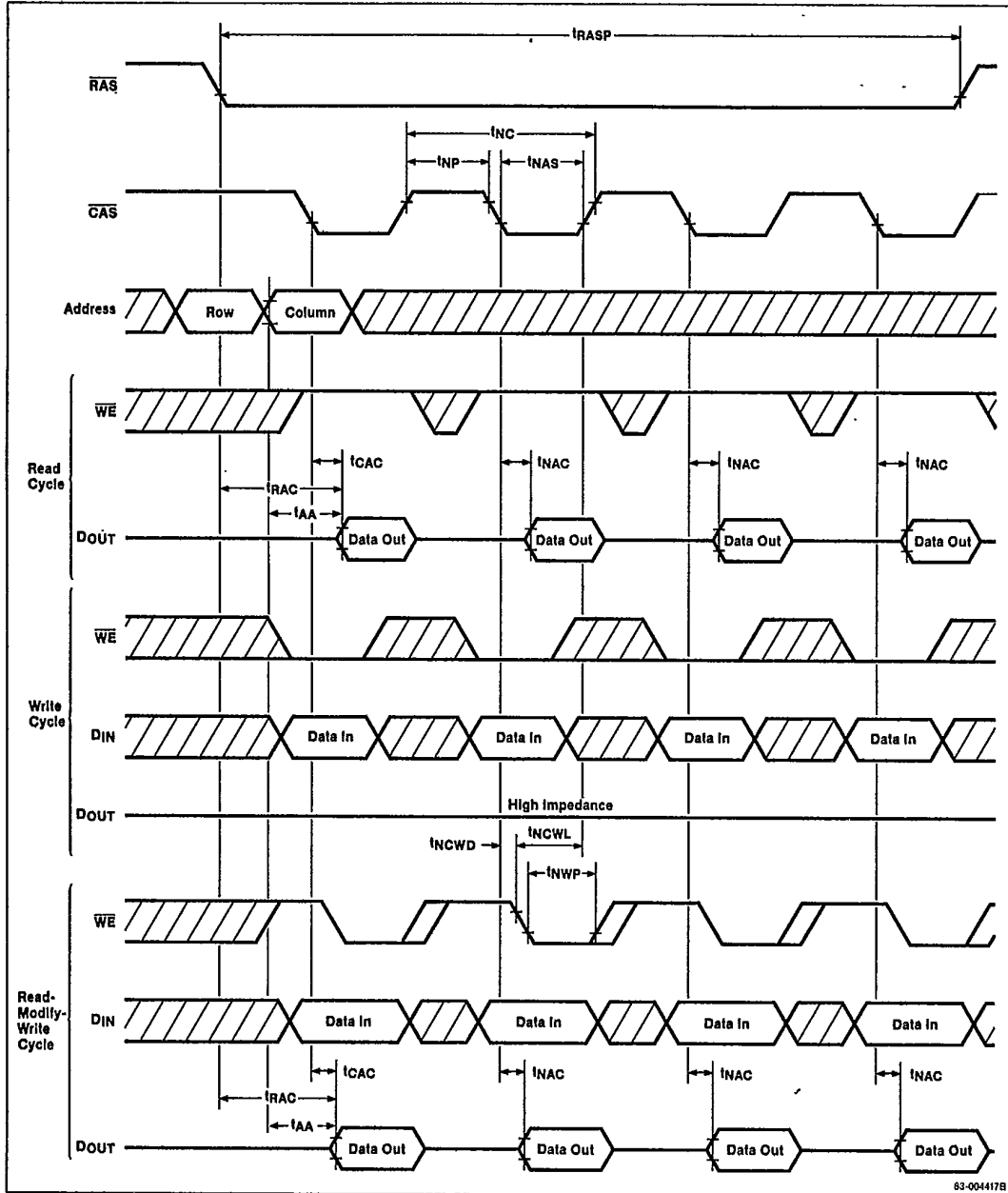




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Figure 15. Nibble-Mode Timing



83-00447B

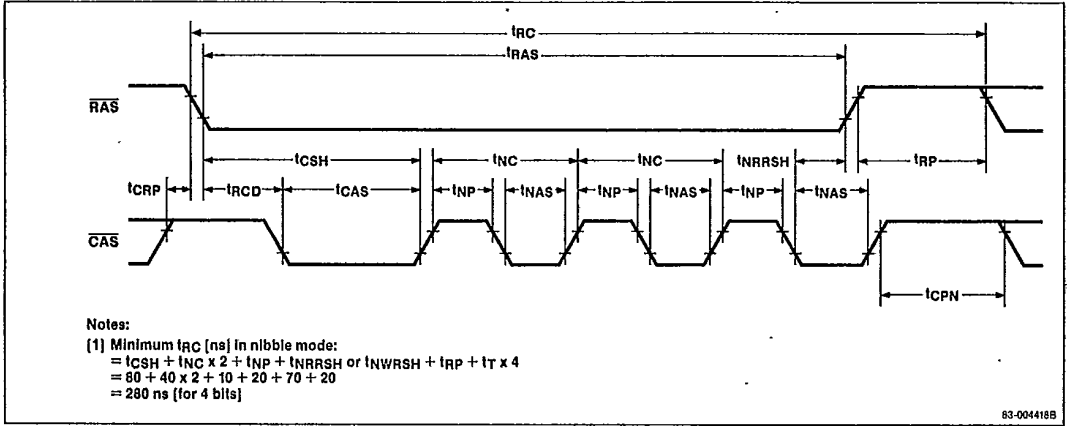
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For the 80-ns version, the average cycle time per bit in nibble mode is 70 ns, when 4 bits are accessed during a long  $t_{RAS}$  cycle (figure 16). By using multiple μPD421001 devices, high-speed cache and frame buffer applications are possible (figure 17).

**Figure 16. Average Data Rate in Nibble Access**

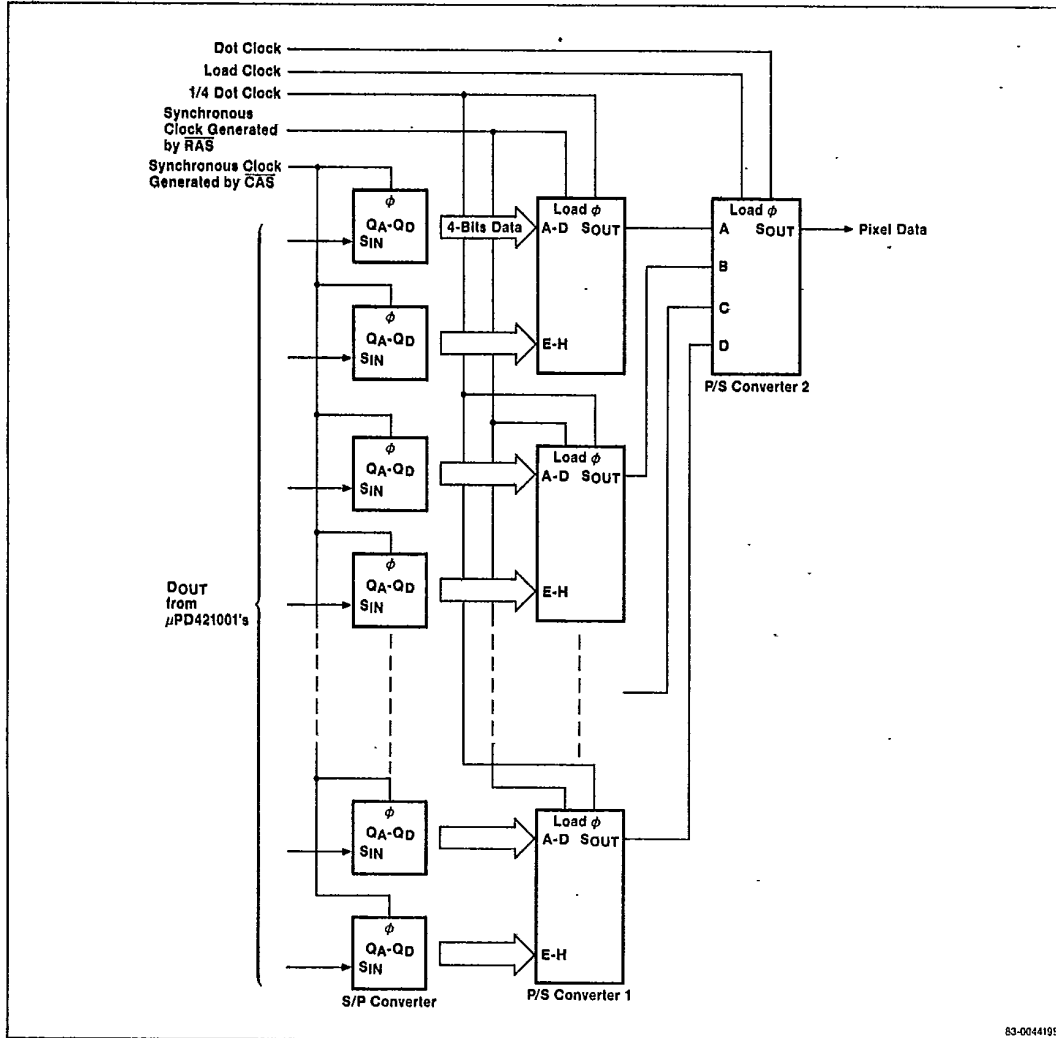




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Figure 17. High-Speed Data Access Using Nibble Mode



83-0044199

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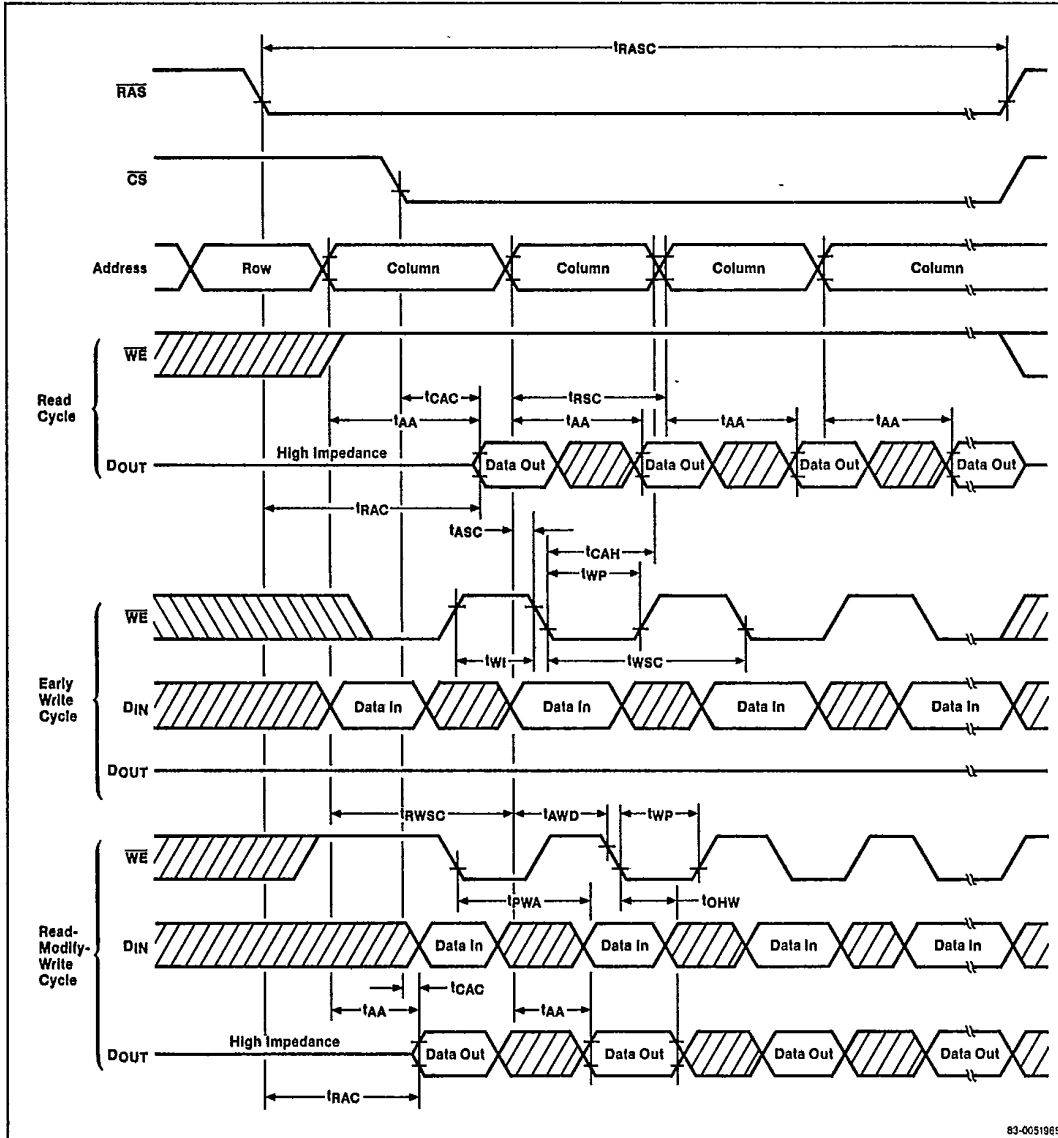
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**Static-Column Mode.** Row and column addresses are functionally equivalent in static-column and fast-page access. The available number of continuous accesses on one row, and the cycle timing, are also similar to fast-page operation.

In a static-column device, there are no setup or hold timing requirements for read addresses;  $\overline{CS}$  may be held low continuously in the ON-state. To allow this feature, the column addresses must be maintained as valid inputs for the duration of each cycle. There are few other restrictions on timing (figure 18).

Figure 18. Static-Column Timing



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**Precautions**

Precautions when using the μPD421000, μPD421001, μPD421002, and other DRAMs should be carefully observed in the areas listed below:

- Power-on and initialization
- Supply voltage fluctuations caused by peak currents
- Relationships between address/data inputs and drivers
- $\overline{\text{RAS}}$  and  $\overline{\text{CAS}}$  (or  $\overline{\text{CS}}$ ) generation

**Power-On and Initialization.** Dynamic RAMs operate by the charging and discharging of gate and internal circuit capacitances. Therefore, dummy  $\overline{\text{RAS}}$  clock cycles must be executed to charge internal potentials to the prescribed levels when power is applied. Dummy  $\overline{\text{RAS}}$  cycles are also necessary when there has been no accessing (reading, writing, or refreshing) for periods longer than the refresh interval (figure 19).

To control transistor threshold voltages and decrease internal stray capacitance, DRAMs are usually equipped with a substrate voltage generator circuit to supply the chip's interior with negative voltage. Approximately 100 μs is required to generate an adequate negative voltage level after power is applied and  $V_{CC} \geq 4.5$  V.

When the power is switched on, a peak current dependent on the levels of  $\overline{\text{RAS}}$ ,  $\overline{\text{CAS}}$  (or  $\overline{\text{CS}}$ ), and  $\overline{\text{WE}}$  is reached during the rising of  $V_{CC}$ . This peak current—maximum when  $\overline{\text{RAS}}$  and  $\overline{\text{CAS}}$  (or  $\overline{\text{CS}}$ ) are active and  $\overline{\text{WE}}$  is inactive—can be minimized by using clock input pullups on  $\overline{\text{RAS}}$  and  $\overline{\text{CAS}}$  (or  $\overline{\text{CS}}$ ) so that their rise times correspond to the rise time of the power supply.

**Supply Voltage Fluctuations.** Since 1 and 0 logic (storage) operations are executed by the charging and discharging of capacitances, including the memory cells, the peak current generated is dependent on charge and discharge timing.

This peak current is concentrated just after  $\overline{\text{RAS}}$  and  $\overline{\text{CAS}}$  (or  $\overline{\text{CS}}$ ) transition intervals (figure 20) with a peak value of about 120 mA. Since this current is a source of noise (voltage drop) in the memory system supply voltage, decoupling by multilayer ceramic capacitors with excellent frequency response is necessary. If the average of the 120-mA peak current pulse lasts about 100 ns, the capacitance required to keep the drop in the

supply voltage line at about 0.1 V will be calculated as follows:

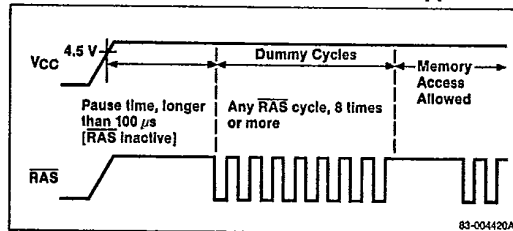
$$C = \frac{120 \text{ (mA)} \times 100 \text{ (ns)}}{0.1 \text{ (V)}}$$

$$= 120 \times 10^3 \text{ pF}$$

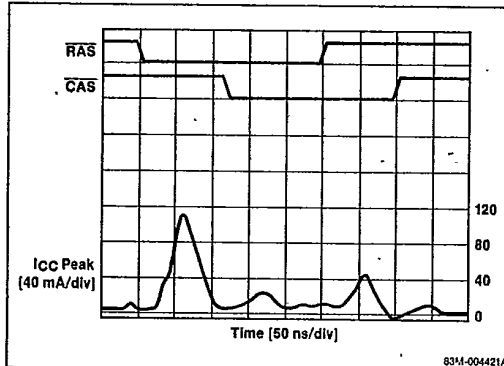
$$= 0.12 \text{ } \mu\text{F}$$

Therefore, when designing the memory board, keep the power and ground leads as short as possible for low inductance. Decoupling capacitors of about 0.2 μF must be inserted between the power supply lines for each memory device. With careful board layout, the use of fewer but larger capacitors is possible. Capacitors used in one of every two memory device locations, with a value of perhaps 0.33 μF, can provide satisfactory decoupling in many cases.

**Figure 19. Dummy Cycles after Power Is Applied**



**Figure 20. Operating Current Waveform**



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**Address/Data Inputs and Drivers.** Probably the most important consideration in DRAM timing is the relationship between address/data inputs and the external drivers. In address-multiplexed DRAMs such as the μPD421000, μPD421001, and μPD421002 (where row and column addresses are supplied as two sets of inputs), addresses supplied externally have to be switched by a multiplexer.

The sequence of this timing must be designed very carefully. A timing sequence starts with the setting of row addresses. Next,  $\overline{RAS}$  falls. After the specified hold time for row addresses is met, the addresses are switched to set up column address input. Once  $\overline{CAS}$  (or  $\overline{CS}$ ) falls, the specified hold time for column addresses must be satisfied.

When  $\overline{CAS}$  (or  $\overline{CS}$ ) is activated within the time specified for  $t_{RCD}$  (max), the setup time for column addresses is more difficult to guarantee than when  $t_{RCD}$  is longer than  $t_{RCD}$  (max), because one external address driver has to drive more than one address pin in an array of DRAMs. The address multiplexer's delay time is increased by load capacitances larger than the typical value.

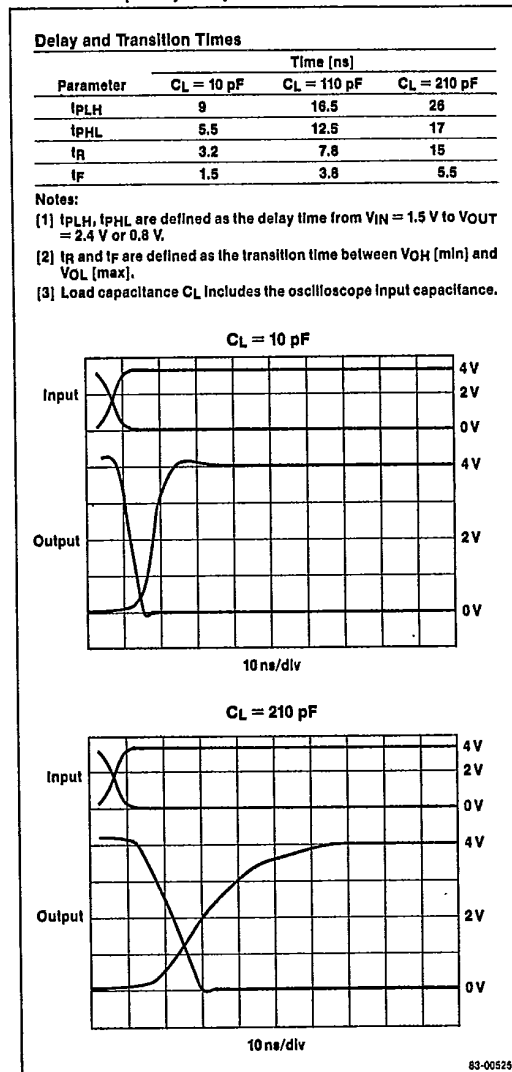
For illustration, measurements of output delay times for certain drive load capacitances are shown in figure 21.

In the design of high-density memory boards having a large number of memory devices, partitioning of drivers becomes necessary because of wiring and through-hole capacitances. Special care must be taken to ensure that the setup and hold times for addresses conform with the specifications. Otherwise, invalid or undefined addresses may be latched into the chip, and data may be destroyed even if nothing is written.

**$\overline{RAS}$  and  $\overline{CAS}$  [or  $\overline{CS}$ ] Generation.** In addition to reading the address inputs,  $\overline{RAS}$  and  $\overline{CAS}$  (or  $\overline{CS}$ ) also generate the basic timing for all DRAM circuit operations. The internal timing generators are connected in daisy-chain fashion, and are completely controlled by the basic  $\overline{RAS}$  and  $\overline{CAS}$  (or  $\overline{CS}$ ) inputs. Because of this control, the memory system design must prevent noise glitches from being generated in the  $\overline{RAS}$  and  $\overline{CAS}$  (or  $\overline{CS}$ ) inputs.

$\overline{RAS}$  and  $\overline{CAS}$  (or  $\overline{CS}$ ) timing is specified in terms of minimum values. High- or low-level pulses that do not satisfy these minimum values can result in incorrect output data (because there is insufficient time for sense amplifier operation), and can also lead to destruction of write data. Therefore, the prevention of noise glitches must be carefully considered in logic and circuit design.

**Figure 21. Effect of Load Capacitance on TTL (7404) Output**





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### V40™ MICROPROCESSOR APPLICATION

#### Features

The μPD70208 (also known as V40) is a high-performance 8-bit CMOS microprocessor featuring 16-bit architecture in the CPU, and including a number of other peripheral devices within the same chip. The CPU is equipped with a powerful set of instructions that cover bit processing and multiple-length, packed-BCD operations, high-speed multiplications and divisions, and variable-length bit and field manipulations.

This device combines high-speed processing with flexibility in a variety of applications. The on-chip peripherals include a clock generator with a timer/counter and programmable wait control, refresh control, serial control, interrupt control, and DMA control units. In addition to allowing more compact micro-computer systems, the V40 has a simplified system design.

When connected to the μPD421000-series DRAMs, the V40 does not require an external refresh timer or other peripherals, which means a big reduction in the number of external devices required.

#### Memory Mapping

In the V40, memories of up to 1 megaword can be accessed using address information (A<sub>19</sub> through A<sub>0</sub>) output from the 20-bit address bus (figure 22).

The first 1024 bytes, 0 through 3FFH, are allocated to interrupt vectors (although areas that cannot be used by the system can be used elsewhere). Addresses FFFF0H through FFFFBH are used for starting and resetting purposes; FFFFCB through FFFFFH are reserved for future use and cannot be used here. The remaining address space, 400H through FFEFH, is not allocated and may be used as desired.

As shown in figure 23, with a data bus width of 8 bits in the V40, CPU connections to the memory require only that the 20-bit address output from the CPU be accepted in the 1-megabyte address space. Byte data is accessed in one bus cycle, and word data is accessed in two bus cycles.

V40 is a trademark of NEC Corporation.

Because of this simple connection requirement, it is only necessary to allocate the system control ROM to addresses of at least FFFF0H and disable the ROM-area RAM (since 1 megabyte is already taken up by eight 1-megabit DRAMs). The method used may involve either deselecting the ROM-area RAM by a decoder, or executing bank switching to use the entire area as RAM area. The example included for this application shows the former method because it is simpler.

Figure 22. V40 Memory Mapping

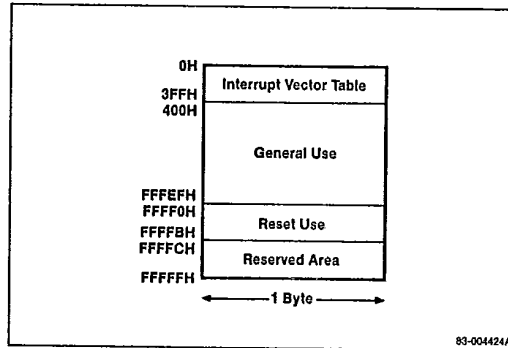
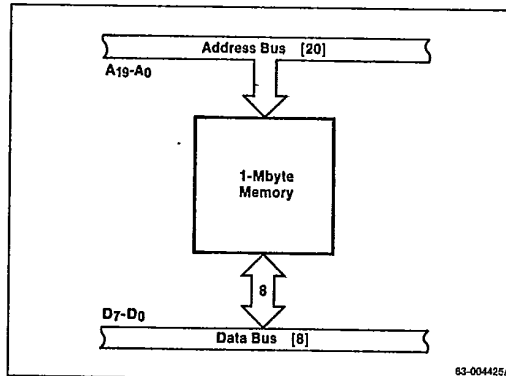


Figure 23. V40 Memory Interface



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**Hardware Configuration**

Since refresh addresses and the timing control outputs can be supported by programming on-chip circuits, the generation of  $\overline{RAS}$  and  $\overline{CAS}$  (or  $\overline{CS}$ ) timing is the only major DRAM support not provided directly by the V40 (figure 24).

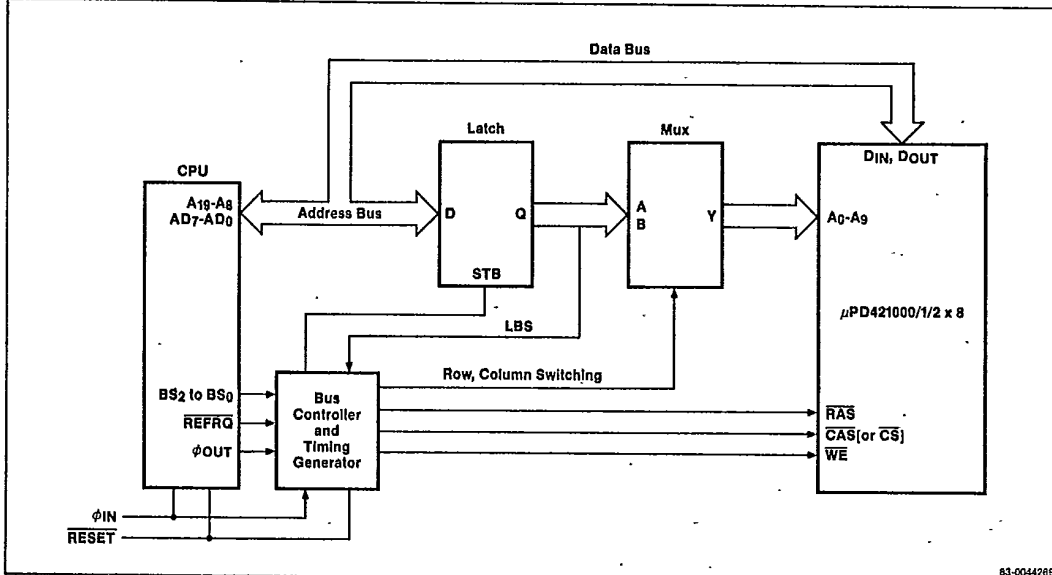
**Memory Access Timing Generation**

Although V40 memory access timing can be generated from either the bus status or  $\overline{MWR}/\overline{MRD}$ , the μPD71088 system bus controller is used in this application example to enable connections to slightly slower-speed memories. The  $\overline{RAS}$  and  $\overline{CAS}$  (or  $\overline{CS}$ ) signals are thus generated by decoding the bus status.

The  $\overline{RAS}$  and  $\overline{CAS}$  (or  $\overline{CS}$ ) generator is shown in figure 25, and the operation timing in figure 26. To generate the control timing with this system controller, bus status signal  $BS_2$  is sampled by the CPU clock output ( $\phi_{OUT}$ ) at the rising edge of the  $T_1$  cycle, and  $\overline{RAS}$  is generated from FF2 at the falling edge of  $\phi_{OUT}$  at the end of  $T_1$ . The multiplex control signal (MPX) used in address switching during memory cycles is generated by  $\overline{RAS}$ . After  $\overline{RAS}$  is generated, it is delayed by the rising edge of the external 16-MHz clock to create MPX, which is then passed to the data selector input.

As can be seen from figure 26, memory access time is equal to  $2/f(\phi_{OUT}) - (t_{SDK} + TTL \text{ delay time})$ . Even if an external clock of 16 MHz is used, a -12 device is sufficient ( $\overline{RAS}$  access time in the -12 device is 120 ns).

Figure 24. Hardware Configuration for the Use of 1M DRAMs

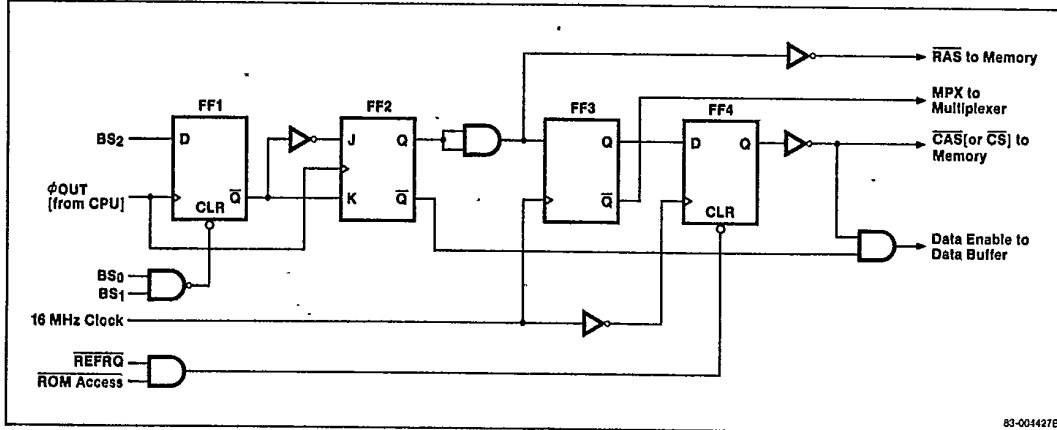




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Figure 25.  $\overline{\text{RAS}}$  and  $\overline{\text{CAS}}$  (or  $\overline{\text{CS}}$ ) Timing Generator

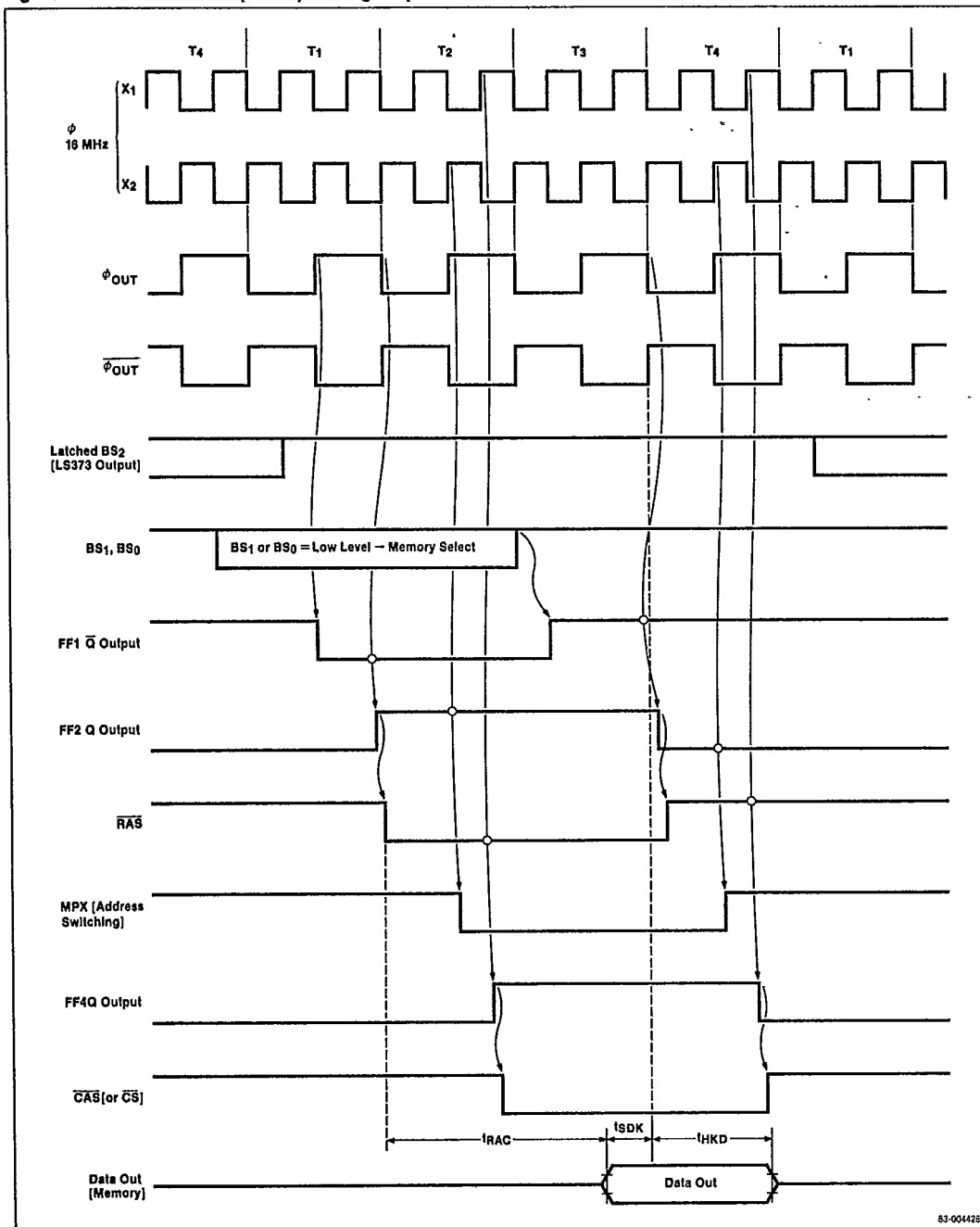


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Figure 26.  $\overline{RAS}$  and  $\overline{CAS}$  (or  $\overline{CS}$ ) Timing Sequence



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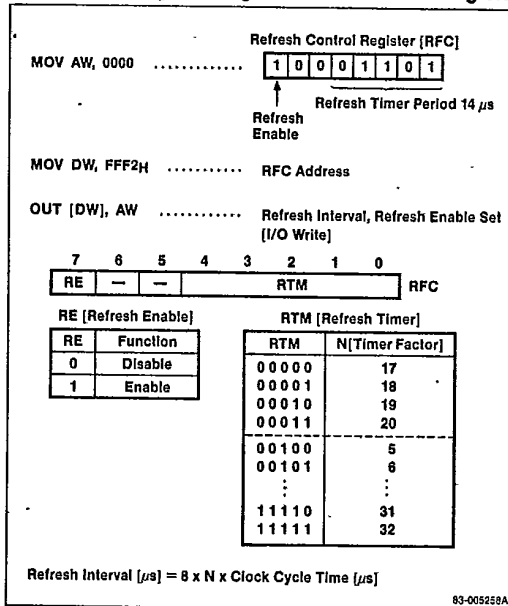
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Refresh Timing Generation

Refreshing for the μPD421000, μPD421001, and μPD421002 is executed by selecting 512 lines in 8 ms. In the V40, memory refreshing can be handled easily by outputting the  $\overline{\text{REFRQ}}$  control signal and the A<sub>0</sub> through A<sub>3</sub> refresh addresses. These signals are controlled by programming the refresh control register (RFC), allocated to I/O address FFF2H (figure 27).

Figure 27. Programming of Refresh Control Register



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This function generates the  $\overline{\text{REFRQ}}$  control signal in accordance with the programmed interval. In this application example,  $\overline{\text{REFRQ}}$  is used to disable generation of the CAS (or CS) clock during refresh cycles, thereby initiating RAS-only refreshing. Figures 28 and 29 show how to generate memory addresses and how to control data input and output by using control signals generated by the RAS and CAS (or CS) timing generator. Figure 30 shows the timing for V40-generated refresh addresses.

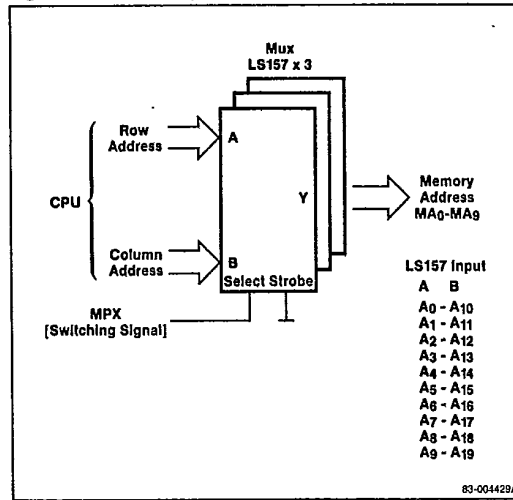
The programmed values for the control register appear in figure 27 (also refer to the  $\mu\text{PD70208}/\mu\text{PD70216}$  User's Manual).

Authorization for the  $\mu\text{PD70208}/\mu\text{PD70216}$  refresh control unit to use the memory bus can be set either to top priority or lowest priority, depending on the hold status of the refresh request. Top priority is set if seven refresh requests are being held, and refreshing is executed consecutively until the number of requests is reduced to three.

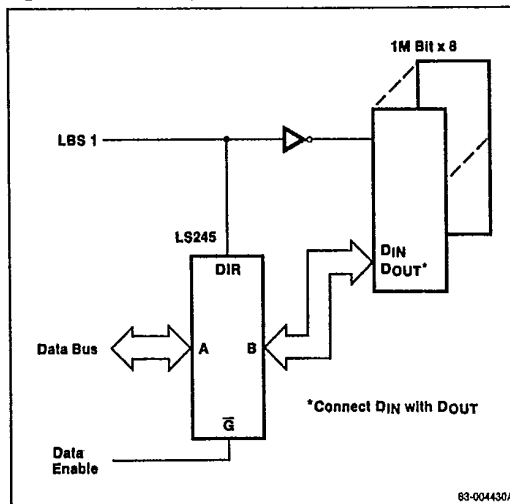
Although a wait interval of maximum duration (three clocks) is inserted by the built-in wait control unit, if a reset input is applied after power is applied, no wait interval need be inserted in actual applications. Therefore, the wait control register has to be reset when the V40 is used at 8 MHz.

Wait control registers WCY2 (FFF6H), WCY1 (FFF5H), and WMB (FFF4H) write program data at these I/O addresses using an I/O write instruction (figure 31).

**Figure 28. Memory Access Generation**



**Figure 29. Data Input and Output Control**



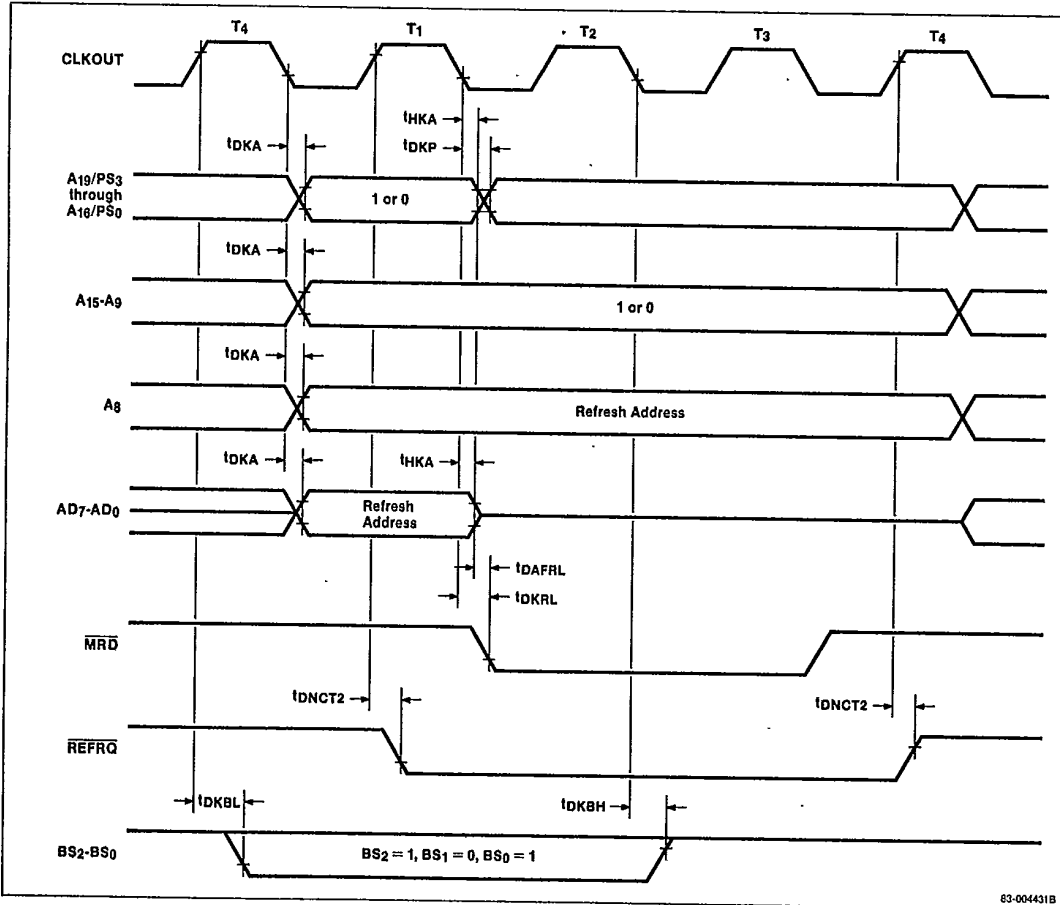




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Figure 30. Refresh Timing Cycle



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**Dummy Cycles**

As explained previously, dummy cycles are required to charge certain internal voltage potentials to proper operating levels in the DRAM's internal circuits after power has been applied.

In the following application example, these dummy cycles are implemented by executing eight write (or read) cycles, from 0000H to 00007H, in the memory .

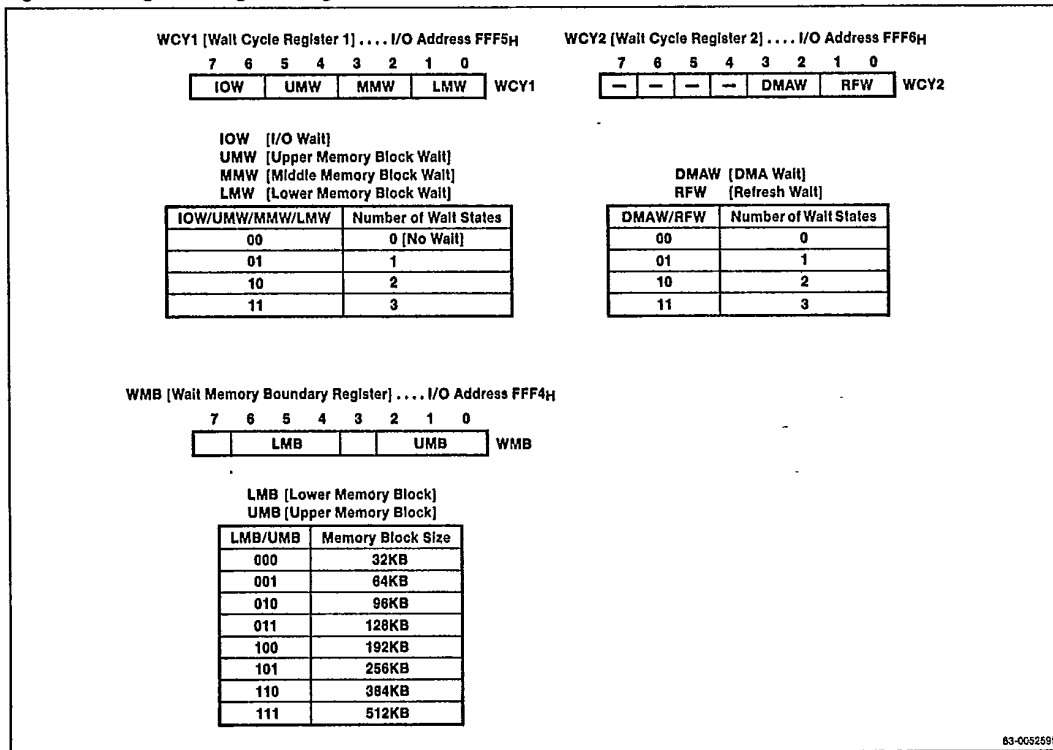
```

LOOP:  MOV    AL,0000H
        MOV    (BL),0000H
        INC    AL
        CMP    AL,00007H
        JNZ    LOOP
    
```

**Composite Schematic**

Figure 32 shows the complete schematic. The V40 and 1M CMOS DRAMs are included, as well as circuits to control timing and refreshing.

**Figure 31. Register Programming**

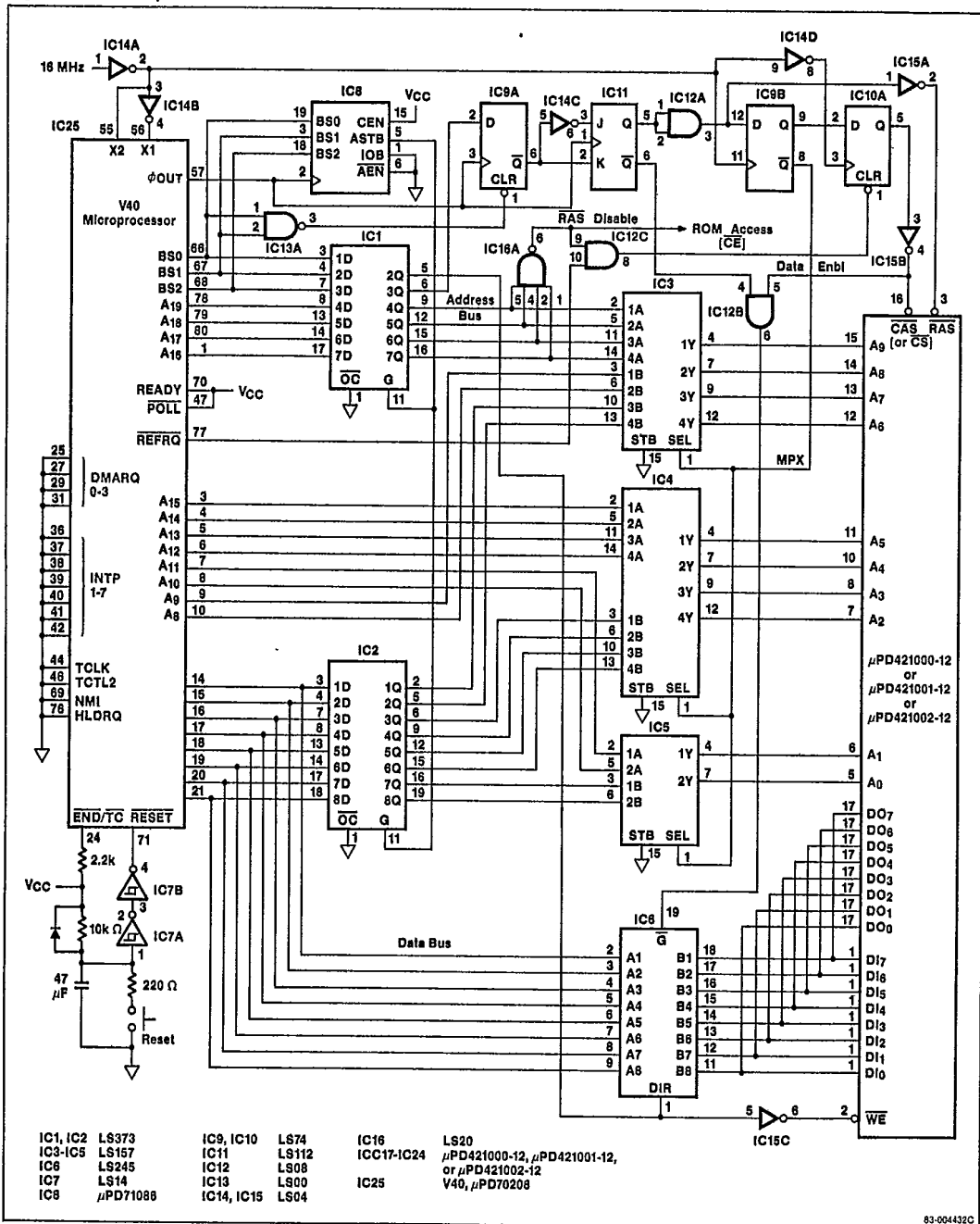




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Figure 32. Composite Schematic



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