International TOR Rectifier

ADVANCED ANALOG HYBRID-HIGH RELIABILITY DC/DC CONVERTERS

Description

The ATR28XXD Series of DC/DC converters feature high power density and an extended temperature range for use in military and industrial applications. Designed to MIL-STD-704D input requirements, these devices have nominal 28VDC inputs with ±12V and ±15V dual outputs to satisfy a wide range of requirements. The circuit design incorporates a pulse width modulated single forward topology operating in the feed-forward mode at a nominal switching frequency of 550KHz. Input to output isolation is achieved through the use of transformers in the forward and feedback circuits.

The advanced feedback design provides fast loop response for superior line and load transient characteristics and offers greater reliability and radiation tolerance than devices incorporating optical feedback circuits.

Three standard temperature grades are offered with screening options. Refer to Part Number section. They can be provided in a standard plug-in package for PC mounting or in a flanged package for more severe environments.

These converters are manufactured in a facility certified to MIL-PRF-38534. All processes used to manufacture these converters have been qualified to enable Advanced Analog to deliver compliant devices.

Four screening grades are available to satisfy a wide range of requirements. The CH grade converters are fully compliant to MIL-PRF-38534 for class H. The HB grade converters are processed to full class H screening but do not have class H element evaluation as required by MIL-PRF-38534. Both grades are fully tested and operate over the full military temperature range without derating of output power. The ES version is a full temperature device without the full class H or element evaluation. The non-suffix device is a low cost

ATR28XXD SERIES

28V Input, Dual Output



Features

- 16 to 40 VDC Input Range (28 VDC Nominal)
- ±12V and ±15V Outputs Available
- Indefinite Short Circuit and Overload Protection
- 35 W/in³ Power Density
- 30 Watt Output Power
- Fast Loop Response for Superior Transient Characteristics
- Operating Temperature Range from -55°C to +125°C
- Popular Industry Standard Pin-Out
- Resistance Seam Welded Case for Superior Long Term Hermeticity
- Ceramic Feed-thru Pins
- External Synchronization
- High Efficiency
- Shutdown from External Signal
- Military Screening

limited temperature range option. Variations in electrical, mechanical and screening can be accommodated.

Extensive computer simulation using complex modeling enables rapid design modification to be provided. Contact Advanced Analog with specific requirements.

Specifications

International **IOR** Rectifier

 $T_{CASE} = -55$ °C to +85°C, $V_{IN} = +28V \pm 5$ % unless otherwise specified

ABSOLUTE MAXIMUM RATINGS

Input Voltage -0.5V to 50VDC

Power Output Internally limited, 36W typical Soldering 300°C for 10 seconds

Temperature Range¹ Recommended Operating -55°C to +85°C Maximum Operating -55°C to +115°C -65°C to +135°C

Storage

Condition $-55^{\circ}\text{C} \le \text{TC} \le +85^{\circ}\text{C}, \ V_{\text{IN}} = 28 \ V_{\text{DC}}$ ±5%, CL=0, unless otherwise ATR2812D ATR2815D PARAMETER specified Min Min Max Units Тур Max Тур STATIC CHARACTERISTICS OUTPUT $V_{IN} = 16 \text{ to } 40 \text{ V}_{DC}$ $I_{OUT} = 0 \text{ to Full Load}$ ±11.76 Voltage Current ⁵ ±12.00 ±12.24 ±14.70 ±15.00 ±15.30 V_{DC} 0.0 0.0 A_{DC} mV p-p ±1.25 ±1.0 Full Load, 20KHz to 2MHz 85 Ripple T_{CASE} = 25°C, Full Load V_{DC} Accuracy ±11.88 ±12.00 ±12.12 ±14.85 ±15.00 ±15.15 Power¹ REGULATION 30 30 $V_{IN} = 16 \text{ to } 40 \text{ V}_{DC}$ 75 m۷ $I_{OUT} = 0$ to Full Load $V_{IN} = 16, 28, \text{ and } 40 \text{ V}_{DC}$ Load 120 150 mV CROSS REGULATION⁶ ±5 % +5 INPUT Voltage Range 16.0 28.0 40.0 16.0 28.0 40.0 ${\rm NDC}_{\rm DC}$ Current No Load, pin 2 = open 75 75 mA_{DC} Inhibited, pin 2 tied to pin 10 18 18 Ripple Current Full Load mA p-p Full Load T_c = +25°C EFFICIENCY 82 82 100 100 ISOLATION Input to output @500 V_{DC} $M\Omega$ CAPACITIVE LOAD No effect on performance 100 100 $T_c = +25^{\circ}C$ (total for both outputs) Load Fault Power Dissipation Short Circuit W 9 Overload, T_c = +25°C W I_{out} = Full Load Switching Frequency 500 600 500 600 KHz SYNC Frequency Range 500 700 500 700 KHz DYNAMIC CHARACTERISTICS Step Load Changes 50% Load to 100% Load ±100 ±100 mVpk Transient No Load to 50% Load ±250 ±250 mVpk Recovery² 50% Load to 100% Load 25 μs No Load to 50% Load 500 500 μs 50% Load to No Load ms Step Line Changes Input step 16 to 40 V_{DC} ±180 ±180 mVpk Input step 40 to 16 V_{DC} Transient -600 -600 mVpk Input step 16 to 40 V_{DC} Recovery 5 5 ms Input step 40 to 16 V ms TURN-ON $V_{IN} = 16$ to 40 V_{DC} $I_{OUT} = 0$ and Full Load 0 600 0 600 mVpk Overshoot ms Load Fault Recovery V_m = 16 to 40 V_m 14 14 ms

Notes to Specifications

- 1. Above +85°C case temperature, derate output power linearly to 0 at +115°C case.
- 2. Recovery time is measured from the initiation of the input transient to where V_{OLT} has returned to within ±1% of V_{OLT} at 50% load.
- 3. Turn-on delay time measurement is for either an application of power at the input or a signal at the inhibit pin.
- 4. Load current split equally between +V_{OUT} and -V_{OUT}.
 5. Up to 90% of Full Power is available from either output provided. The total power output does not exceed 30 watts.
- 6. 3W load on output under test, 3W to 27W on other output.
- 7. Sync. Input signal: $V_{\rm IL}$ = -0.5V Min, $V_{\rm IN}$ = 2.5V Min, 10% to 90% duty cycle, 0.8V Max 11.5V Max

International IOR Rectifier

Specifications

 $T_{CASE} = -55^{\circ}C$ to +125°C, $V_{IN} = +28V \pm 5\%$ unless otherwise specified

ABSOLUTE MAXIMUM RATINGS
Input Voltage --0.5V to 50VDC

Power Output Internally limited, 36W typical

Soldering 300°C for 10 seconds

Temperature Range¹ Recommended Operating -55°C to +125°C -55°C to +135°C Maximum Operating

-65°C to +135°C Storage

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DADAMETED	Condition $ -55^{\circ}C \leq TC \leq +125^{\circ}C, \ V_{\text{IN}} = 28 $ $V_{\text{DC}} \pm 5\%, \ CL=0, \ unless \ otherwise $	ATR2812D/ES		ATR2815D/ES				
PARAMETER	specified	Min	Тур	Max	Min	Тур	Max	Units
STATIC CHARACTERISTICS OUTPUT Voltage Current ⁵ Ripple Accuracy Power ¹	V_{IN} = 16 to 40 V_{DC} I_{OUT} = 0 to Full Load Full Load, 20KHz to 2MHz T_{CASE} = 25°C, Full Load	±11.76 0.0 ±11.88 30	±12.00 40 ±12.00	±12.24 ±1.25 85 ±12.12	±14.70 0.0 ±14.85 30	±15.00 40 ±15.00	±15.30 ±1.0 85 ±15.15	$\begin{array}{c} V_{DC} \\ A_{DC} \\ mV \ p-p \\ V_{DC} \\ W \end{array}$
REGULATION Line Load	$V_{IN} = 16 \text{ to } 40 \text{ V}_{DC}$ $I_{OUT} = 0 \text{ to Full Load}$			75 120			75 150	mV mV
CROSS REGULATION ⁶	V _{IN} = 16, 28, and 40 V _{DC}			±5			±5	%
INPUT Voltage Range Current	No Load, pin 2 = open Inhibited, pin 2 tied to pin 10	16.0	28.0	40.0 75 18	16.0	28.0	40.0 75 18	V _{DC} mA _{DC} mA _{DC}
Ripple Current	Full Load		25	50		25	50	mA p-p
EFFICIENCY	Full Load T _c = +25°C	80	82		79	82		%
ISOLATION	Input to output @500 V _{DC}	100			100			ΜΩ
CAPACITIVE LOAD	No effect on performance T _c = +25°C (total for both outputs)			100			100	μF
Load Fault Power Dissipation	Short Circuit Overload, T _c = +25°C			9 14			9 14	W W
Switching Frequency	I _{out} = Full Load	500		600	500		600	KHz
SYNC Frequency Range ⁷		500		700	500		700	KHz
DYNAMIC CHARACTERISTICS Step Load Changes								
Output Transient	50% Load to 100% Load No Load to 50% Load		±100 ±250			±100 ±250		mVpk mVpk
Recovery ²	50% Load to 100% Load No Load to 50% Load 50% Load to No Load		25 500 3			25 500 3		μs μs ms
Step Line Changes Output Transient Recovery ²	Input step 16 to 40 $_{\rm VDC}$ Input step 40 to 16 $_{\rm VDC}$ Input step 16 to 40 $_{\rm VDC}$ Input step 40 to 16 $_{\rm VDC}$		±180 -600 5 5			±180 -600 5 5		mVpk mVpk ms ms
TURN-ON Overshoot Delay ³	$V_{IN} = 16 \text{ to } 40 \text{ V}_{DC}$ $I_{OUT} = 0 \text{ to Full Load}$		0 14	600 25		0 14	600 25	mVpk ms
Load Fault Recovery	$V_{IN} = 16 \text{ to } 40 \text{ V}_{DC}$		14	25		14	25	ms

Notes to Specifications

- 1. Above +125°C case temperature, derate output power linearly to 0 at +135°C case.
- 2. Recovery time is measured from the initiation of the input transient to where V_{OUT} has returned to within $\pm 1\%$ of V_{OUT} at 50% load.
- 3. Turn-on delay time measurement is for either an application of power at the input or a signal at the inhibit pin.
- 4. Load current split equally between +V_{OUT} and -V_{OUT}.
 5. Up to 90% of Full Power is available from either output provided. The total power output does not exceed 30 watts.
- 6. 3W load on output under test, 3W to 27W on other output.
- 7. Sync. Input signal: V_{IL} = -0.5V Min, V_{IN} = 2.5V Min, 10% to 90% duty cycle 0.8V Max, 11.5V Max

Specifications

International IOR Rectifier

 $T_{CASE} = -55^{\circ}C$ to +125°C, $V_{IN} = +28V \pm 5\%$ unless otherwise specified

ABSOLUTE MAXIMUM RATINGS

Input Voltage -0.5V to 50VDC

Power Output Internally limited, 36W typical Soldering 300°C for 10 seconds

Temperature Range¹ Recommended Operating -55°C to +125°C -55°C to +135°C Maximum Operating -65°C to +135°C Storage

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PARAMETER	$ \begin{array}{c} Condition \\ -55^{\circ}C \leq TC \leq +125^{\circ}C, \ V_{\text{IN}} = 28 \ V_{\text{DC}} \\ \pm 5\%, \ CL=0, \ unless \ otherwise \\ specified \end{array} $				TR2815D/F	R2815D/HB		
STATIC CHARACTERISTICS OUTPUT Voltage Current ⁵ Ripple Accuracy Power ¹	$V_{_{IN}}$ = 16 to 40 $V_{_{DC}}$ $I_{_{OUT}}$ = 0 to Full Load Full Load, 20KHz to 2MHz $T_{_{CASE}}$ = 25°C, Full Load	±11.76 0.0 ±11.88 30	±12.00 40 ±12.00	±12.24 ±1.25 85 ±12.12	±14.70 0.0 ±14.85 30	±15.00 40 ±15.00	±15.30 ±1.0 85 ±15.15	V _{DC} A _{DC} mV p-p V _{DC} W
REGULATION	V 40 to 40 V			75			75	
Line⁴ Load⁴	$V_{IN} = 16 \text{ to } 40 \text{ V}_{DC}$ $I_{OUT} = 0 \text{ to Full Load}$			75 120			75 150	mV mV
CROSS REGULATION ⁶	$V_{IN} = 16, 28, \text{ and } 40 \text{ V}_{DC}$			+5			±5	%
INPUT	v _{IN} = 10, 20, and 40 v _{DC}	<u> </u>		ΞĐ			CI	70
Voltage Range Current	No Load, pin 2 = open Inhibited, pin 2 tied to pin 10	16.0	28.0	40.0 75 18	16.0	28.0 18	40.0 75 18	V_{DC} mA_{DC} mA_{DC}
Ripple Current	Full Load		25	50		25	50	mA p-p
EFFICIENCY	Full Load T _c = +25°C	80	82		79	82		%
ISOLATION	Input to output @500 V _{DC}	100			100			MΩ
CAPACITIVE LOAD	No effect on performance $T_c = +25$ °C (total for both outputs)			100			100	μF
Load Fault Power Dissipation	Short Circuit Overload, T _c = +25°C			9 14			9 14	W W
Switching Frequency	I _{out} = Full Load	500		600	500		600	KHz
SYNC Frequency Range ⁷		500		700	500		700	KHz
DYNAMIC CHARACTERISTICS Step Load Changes Output ⁴	50% Load to 100% Load		±100	±450		±100	±450	mVpk
Transient	No Load to 50% Load		±250	±760		±250	±750	mVpk
Recovery ²	50% Load to 100% Load No Load to 50% Load 50% Load to No Load		25 500 3	70 1500 5		25 500 3	70 1500 5	μs μs ms
Step Line Changes Output Transient Recovery ²	Input step 16 to 40 _{VDC} Input step 40 to 16 V _{DC} Input step 16 to 40 V _{DC} Input step 40 to 16 V _{DC}		±180 -600 5 5	1200 -1500 10 10		±180 -600 5 5	1500 -1500 10 10	mVpk mVpk ms ms
TURN-ON Overshoot Delay ³ Load Fault Recovery	$V_{IN} = 16 \text{ to } 40 \text{ V}_{DC}$ $I_{OLIT} = 0 \text{ to Full Load}$ $V_{IN} = 16 \text{ to } 40 \text{ V}_{DC}$		0 14 14	600 25 25		0 14 14	600 25 25	mVpk ms ms
	I IN THE TOTAL DC							

Notes to Specifications

- 1. Above +125°C case temperature, derate output power linearly to 0 at +135°C case.
- 2. Recovery time is measured from the initiation of the input transient to where V_{OUT} has returned to within $\pm 1\%$ of V_{OUT} at 50% load.
- 3. Turn-on delay time measurement is for either an application of power at the input or a signal at the inhibit pin.
- Load current split equally between +V_{OUT} and -V_{OUT}.
 Up to 90% of Full Power is available from either output provided. The total power output does not exceed 30 watts.
 3W load on output under test, 3W to 27W on other output.
- 7. Sync. Input signal: V $_{\rm IL}$ = -0.5V Min, V $_{\rm IN}$ = 2.5V Min, 10% to 90% duty cycle 0.8V Max, $$ 11.5V Max 0.8V Max,

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Specifications

 T_{CASE} = -55°C to +125°C, V_{IN} = +28V ± 5% unless otherwise specified

-0.5V to 50VDC

ABSOLUTE MAXIMUM RATINGS Input Voltage Power Output In Internally limited, 36W typical Soldering 300°C for 10 seconds

Temperature Range¹ Recommended Operating -55°C to +125°C Maximum Operating -55°C to +135°C -65°C to +135°C Storage

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DADAMETER	Condition $ -55^{\circ}\text{C} \leq \text{TC} \leq +125^{\circ}\text{C}, \ V_{\text{IN}} = 28 \ V_{\text{DC}} \\ \pm 5\%, \ \text{CL=0}, \ \text{unless otherwise} $	ATR2812D/CH		ATR2815D/CH				
PARAMETER	specified	Min	Тур	Max	Min	Тур	Max	Units
STATIC CHARACTERISTICS								
OUTPUT	$V_{IN} = 16 \text{ to } 40 \text{ V}_{DC}$							
Voltage	I _{out} = 0 to Full Load	±11.76	±12.00	±12.24	±14.70	±15.00	±15.30	V _{DC}
Current ⁵		0.0		±1.25	0.0		±1.0	A _{DC}
Ripple	Full Load, 20KHz to 2MHz		40	85		40	85	mV p-p
Accuracy	T _{CASE} = 25°C, Full Load	±11.88	±12.00	±12.12	±14.85	±15.00	±15.15	V _{DC}
Power ¹		30			30			W
REGULATION								
Line ⁴	$V_{IN} = 16 \text{ to } 40 \text{ V}_{DC}$			75			75	mV
Load ⁴	I _{out} = 0 to Full Load			120			150	mV
CROSS REGULATION ⁶	V _{IN} = 16, 28, and 40 V _{DC}			±5			±5	%
INPUT								
Voltage Range		16.0	28.0	40.0	16.0	28.0	40.0	V _{DC}
Current	No Load, pin 2 = open			75		18	75	mA _{DC}
B	Inhibited, pin 2 tied to pin 10			18			18	mA _{DC}
Ripple Current	Full Load		25	50		25	50	mA p-p
EFFICIENCY	Full Load T _c = +25°C	80	82		79	82		%
ISOLATION	Input to output @500 V _{DC}	100			100			MΩ
CAPACITIVE LOAD	No effect on performance $T_c = +25^{\circ}C$ (total for both outputs)			100			100	μF
Load Fault Power Dissipation	Short Circuit			9			9	W
·	Overload, T _c = +25°C			14			14	W
Switching Frequency	I _{our} = Full Load	500		600	500		600	KHz
SYNC Frequency Range ⁷	180	500		700	500		700	KHz
DYNAMIC CHARACTERISTICS								
Step Load Changes								
Output⁴	50% Load to 100% Load		±100	±450		±100	±450	mVpk
Transient	No Load to 50% Load		±250	±760		±250	±750	mVpk
Recovery ²	50% Load to 100% Load		25	70		25	70	
Recovery	No Load to 50% Load		500	1500		25 500	1500	μs us
	50% Load to No Load		3	5		3	5	μs ms
Step Line Changes			Ŭ			Ŭ		1110
Output	Input step 16 to 40 _{VDC}		±180	1200		+180	1500	mVpk
Transient	Input step 40 to 16 V _{DC}		-600	-1500	ĺ	-600	-1500	mVpk
Recovery ²	Input step 16 to 40 V _{pc}		5	10		5	10	ms
,	Input step 40 to 16 V _{DC}		5	10		5	10	ms
TURN-ON								
Overshoot	$V_{IN} = 16 \text{ to } 40 V_{DC}$		0	600		0	600	mVpk
Delay ³	I _{out} = 0 to Full Load		14	25		14	25	ms
Load Fault Recovery	$V_{IN} = 16 \text{ to } 40 \text{ V}_{DC}$		14	25		14	25	ms

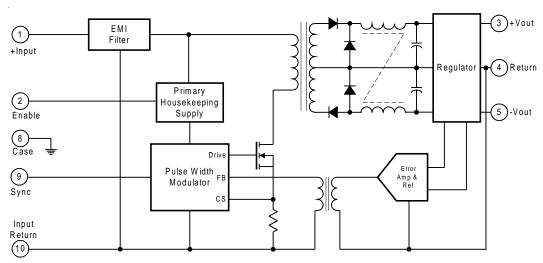
Notes to Specifications

- 1. Above +125°C case temperature, derate output power linearly to 0 at +135°C case.
- 2. Recovery time is measured from the initiation of the input transient to where V_{OUT} has returned to within $\pm 1\%$ of V_{OUT} at 50% load. 3. Turn-on delay time measurement is for either an application of power at the input or a signal at the inhibit pin.

- 4. Load current split equally between +V_{OUT} and -V_{OUT}.
 5. Up to 90% of Full Power is available from either output provided. The total power output does not exceed 30 watts.
- 6. 3W load on output under test, 3W to 27W on other output.
- 7. Sync. Input signal: V $_{\rm IL}$ = -0.5V Min, V $_{\rm IN}$ = 2.5V Min, 10% to 90% duty cycle 0.8V Max, 11.5V Max

ATR28XXD Block Diagram

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Application Information

Inhibit Function

Connecting the inhibit input (Pin 2) to input common (Pin 10) will cause the converter to shut down. It is recommended that the inhibit pin be driven by an open collector device capable of sinking at least 400µA of current. The open circuit voltage of the inhibit input is 11.5 ±1 VDC.

EMI Filter

An EMI filter (AFC461), available as an option, will reduce the input ripple current to levels below the limits imposed by MIL-STD-461B CEO3.

Device Synchronization

Whenever multiple DC/DC converters are utilized in a single system, significant low frequency noise may be generated due to slight difference in the switching frequencies of the converters (beat frequency noise). Because of the low frequency nature of this noise (typically less than 10KHz), it is difficult to filter out and may interfere with proper operation of sensitive systems (communications, radar or telemetry). The Advanced Analog ATR28xx converters provide a synchronizing input permitting synchronization of multiple converters to the frequency of the users system clock, thereby minimizing this type of noise.

Thermal Management

Assuming that there is no forced air flow, the package temperature rise above ambient (ΔT) may be calculated using the following expression:

$$\Delta T = 80 \text{ A}^{-0.7} \text{ P}_{d}^{0.85} \text{ (°C)}$$
 (1)

where A = the effective surface area in square inhes(including heat sink if used), P_d = power dissipation in watts.

The total surface area of the ATR standard package is 7.34 square inches. If a worse case full load efficiency of 78% is assumed, then the case temperature rise can be calculated as follows:

$$P_d = P_{OUT} \left[\frac{1}{Eff} - 1 \right] = 30 \left[\frac{1}{78} - 1 \right] = 8.5W$$

and
$$\Delta T = 80 (7.34)^{-0.7} (8.5)^{0.85} = 122^{\circ}C$$

Hence, if $T_{AMBIENT}$ = +25°C, the DC/DC converter case temperature will be approximately 147°C if no heat sink or air flow is provided.

To calculate the heat sink area required to maintain a specific case temperature rise, equation (1) may be manipulated as follows:

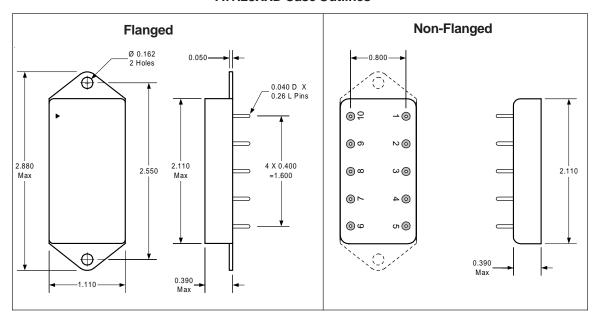
$$A_{HEATSINK} = \left[\frac{\Delta T}{80 P_d^{0.85}} \right]^{-1.43} - A_{PKG}$$

As an example, if it is desired to limit the case temperature rise to a maximum of 50°C above ambient, the required effective heat sink area is:

$$A_{HEATSINK} = \left[\frac{50}{80(8.5)^{0.85}} \right]^{-1.43} - 7.34 = 19.1 in^2$$

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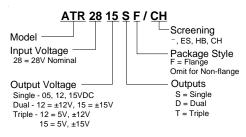
ATR28XXD Case Outlines



Pin Designation

Pin No.	Designation		
1	Positive Input		
2	Inhibit Input		
3	Positive Output		
4	Output Return		
5	Negative Output		
6	N/C		
7	N/C		
8	Case		
9	Sync.		
10	Input Return		

Part Numbering



Available Screening Levels and Process Variations for ATR28XXD Series

Requirement	MIL-STD-883 Method	No Suffix	ES Suffix	HB Suffix	CH Suffix
Temperature Range		-20 to +85°C	-55°C to +125°C	-55°C to +125°C	-55°C to +125°C
Element Evaluation					MIL-PRF-38534
Internal Visual	2017	*	Yes	Yes	Yes
Temperature Cycle	1010		Cond B	Cond C	Cond C
Constant Acceleration	2001		500g	Cond A	Cond A
Burn-in	1015	48hrs @ 85°C	48hrs @ 125°C	160hrs @ 125°C	160hrs @ 125°C
Final Electrical (Group A)	MIL-PRF- 38534	25°C	25°C	-55, +25, +125°C	-55, +25, +125°C
Seal, Fine & Gross	1014	*	Cond A, C	Cond A, C	Cond A, C
External Visual	2009	*	Yes	Yes	Yes

^{*} Per Commercial Standards

Available Standard Military Drawing (SMD) Cross Reference

Standardized Military Drawing Pin	Vendor CAGE Code	Vendor Similar Pin
5962-9462701	52467	ATR2812D
5962-9462801	52467	ATR2815D



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