## 288/300 OUTPUT TFT-LCD SOURCE DRIVER

## DESCRIPTION

The $\mu$ PD16780 is a source driver for TFT-LCDs. The $\mu$ PD16780 corresponds only to LCD of Stripe array color filter. The $\mu$ PD16780 is constitute a shift register which generates the sampling time, and a sample-and-hold circuit which samples the analog voltage. There are two sample-and-hold circuits which perform sampling holding alternately.
The application with high free degree is possible from driver operation system to LCD-TV because a high picture quality is realized.

## FEATURES

- 5.0 V Drive (Dynamic range 4.6 VP-P, VDD2 = 5.0 V)
- 288/300 Output channel
- $\mathrm{f}_{\mathrm{max}}=20 \mathrm{MHz}\left(\mathrm{V}_{\mathrm{DD} 1}=3.0 \mathrm{~V}\right)$
- Corresponds only to LCD of Stripe array color filter
- Two on-chip sample-and-hold circuits
- Small output deviation between pins (deviation between chip pins: $\pm 20 \mathrm{mV}$ MAX.)
- Switch between right and left shift using the R,/L pin


## ORDERING INFORMATION

| Part Number | Package |
| :---: | :---: |
| $\mu$ PD16780N-xxx | TCP (TAB package) |

Remark The TCP's external shape is custom-order item. Users are requested to consult wiht a NEC sales representative.

The information in this document is subject to change without notice. Before using this document, please
Not all devices/types available in every country. Please check with local NEC representative for availability and additional information.

## 1. BLOCK DIAGRAM



Remark /xxx indicates active low signal.

## 2. SAMPLE-AND HOLD CIRCUIT AND OUTPUT CIRCUIT



## 3. PIN CONFIGURATION ( $\mu$ PD16780N-xxx)



Remark This figure does not specify the TCP package.

## 4. PIN FUNCTIONS

| Pin Symbol | Pin Name | Description |
| :---: | :---: | :---: |
| $\mathrm{C}_{1}, \mathrm{C}_{2}, \mathrm{C}_{3}$ | Video signal input | These pins are input video signals R,G, and B. |
| $\mathrm{S}_{1}-\mathrm{S}_{300}$ | Video signal input | These pins are output video signals, which have been sampled and hold. <br> $C_{1}: S_{3 n-2}(n=1,2, \cdots \ldots \ldots . .96 / 100)$ <br> $C_{2}: S_{3 n-1}$ <br> $\mathrm{C}_{3}$ : $\mathrm{S}_{3 \mathrm{n}}$ |
| STHR, STHL | Cascade I/O | These pins are inputs/outputs for the start pulse for sample and hold timing. <br> High level of STHR/STHL is read at rising edge of CLK and start sampling video signal. STHR serves as the input pin and STHL serves as output pin for the right shift. For left shift, STHL serves as the input pins and STHR serves as the output pin. |
| R,/L | Shift direction switching input | The shift directions of the shift registers are as follows. $\begin{aligned} & R, / L=H: S T H R \text { input, } S_{1} \rightarrow S_{300}, \text { STHL output. } \\ & R, / L=L: S T H L \text { input, } S_{300} \rightarrow S_{1} \text {, STHR output. } \end{aligned}$ |
| Osel | Selection of Number of outputs switching input | Selects number of outputs. <br> Osel = L: 288 output mode <br> Osel = H: 300 output mode <br> Output pins S145 through S156 are invalid in 288 output mode. <br> The signal which is with $S_{157}$ to $S_{168}(R, / L=H)$ or $S_{133}$ to $S_{144}(R, / L=L)$ is output identically. |
| CLK | Shift clock input | The start pulse is read at rising edge of CLK. The sampling pulse SHPn is generated at rising edge of CLK. <br> $\mu$ PD16780 corresponds only to LCD of Stripe array color filter and only simultaneous sampling. For details, refer to 6. TIMING CHART. |
| CX | Hold capacitance control input | Two Sample \& hold circuits are switched. CX = H S\&H1: Sampling, S\&H2: Output CX=L S\&H1: Output, S\&H2: Sampling |
| TEST | Test pin | Fix this pin to the L level. |
| VDD1 | Logic power supply | $3.3 \mathrm{~V} \pm 0.3 \mathrm{~V}$, or $5.0 \mathrm{~V} \pm 0.5 \mathrm{~V}$ |
| VDD2 | Driver power supply | $5.0 \mathrm{~V} \pm 0.5 \mathrm{~V}$ |
| Vss1 | Logic ground | Grounding |
| V ss 2 | Driver ground | Grounding |
| V SS 3 | Sample \& hold ground | It is ground of Sample \& hold capacitance. Supply this terminal with the stable GND. |

Cautions 1. To prevent latch-up-breakdown, the power should be turned on in order VDD1, Logic input VDD2, video signal input. It should be turned off in the opposite order. This relationship should be followed during transition periods as well.
2. The sampling of the video signal of this IC is only the simultaneous 3 output sampling of $\mathbf{C}_{1}, \mathbf{C}_{2}$, $\mathrm{C}_{3}$. Incidentally, it is designing abound of the input of the video signal in 10 MHz MAX. If a video signal with a higher frequency is input, the data may not be correctly displayed.
3. Insert a capacitor of $0.1 \mu \mathrm{~F}$ between $\mathrm{V}_{\mathrm{dD} 1}$ and $\mathrm{V}_{\mathrm{ss} 1}$, and $\mathrm{V}_{\mathrm{dD} 2}$ and $\mathrm{V}_{\mathrm{ss} 2}$. Unless the power supply is reinforced, the supply voltage may fluctuate, making the sampling voltage abnormal.
4. If noise is superimposed on the start pulse pin, the data may not be displayed. For this reason, be sure to input CX signal during the vertical blanking period.
5. If the start pulse width is extended by half the clock or longer, the sampling start timing SHP1 does not change from normal timing; therefore, the sampling operation is performed normally.

## 5. FUNCTION DESCRIPTION

### 5.1 Switching of Sample \& Hold Circuits

Two sample-and-hold circuits are switched.

| CX | Output | Sample \& hold operation |
| :---: | :--- | :--- |
| L | Sample \& Hold Circuit 1 (S\&H1) | Sample \& Hold Circuit 2 (S\&H2) |
| H | Sample \& Hold Circuit 2 (S\&H2) | Sample \& Hold Circuit 1 (S\&H1) |

### 5.2 Sample \& Hold and Output

Relation between video signals $\mathrm{C}_{1}, \mathrm{C}_{2}$ and $\mathrm{C}_{3}$ and output pins and two sample \& hold circuits.

### 5.2.1 300 output

| CX |  | $\mathrm{S}_{1}\left(\mathrm{~S}_{300}\right)$ | $\mathrm{S}_{2}\left(\mathrm{~S}_{299}\right)$ | $\mathrm{S}_{3}\left(\mathrm{~S}_{298}\right)$ | $\mathrm{S}_{4}\left(\mathrm{~S}_{297}\right)$ | $\ldots$ | $\mathrm{S}_{299}\left(\mathrm{~S}_{2}\right)$ | $\mathrm{S}_{300}\left(\mathrm{~S}_{1}\right)$ |
| :---: | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| L | Sampling | $\mathrm{C}_{1-2}\left(\mathrm{C}_{3-2}\right)$ | $\mathrm{C}_{2-2}\left(\mathrm{C}_{2-2}\right)$ | $\mathrm{C}_{3-2}\left(\mathrm{C}_{1-2}\right)$ | $\mathrm{C}_{1-2}\left(\mathrm{C}_{3-2}\right)$ | $\ldots$ | $\mathrm{C}_{2-2}\left(\mathrm{C}_{2-2}\right)$ | $\mathrm{C}_{3-2}\left(\mathrm{C}_{1-2}\right)$ |
|  | Output | $\mathrm{C}_{1-1}\left(\mathrm{C}_{3-1}\right)$ | $\mathrm{C}_{2-1}\left(\mathrm{C}_{2-1}\right)$ | $\mathrm{C}_{3-1}\left(\mathrm{C}_{1-1}\right)$ | $\mathrm{C}_{1-1}\left(\mathrm{C}_{3-1}\right)$ | $\ldots$ | $\mathrm{C}_{2-1}\left(\mathrm{C}_{2-1}\right)$ | $\mathrm{C}_{3-1}\left(\mathrm{C}_{1-1}\right)$ |
| H | Sampling | $\mathrm{C}_{1-1}\left(\mathrm{C}_{3-1}\right)$ | $\mathrm{C}_{2-1}\left(\mathrm{C}_{2-1}\right)$ | $\mathrm{C}_{3-1}\left(\mathrm{C}_{1-1}\right)$ | $\mathrm{C}_{1-1}\left(\mathrm{C}_{3-1}\right)$ | $\ldots$ | $\mathrm{C}_{2-1}\left(\mathrm{C}_{2-1}\right)$ | $\mathrm{C}_{3-1}\left(\mathrm{C}_{1-1}\right)$ |
|  | Output | $\mathrm{C}_{1-2}\left(\mathrm{C}_{3-2}\right)$ | $\mathrm{C}_{2-2}\left(\mathrm{C}_{2-2}\right)$ | $\mathrm{C}_{3-2}\left(\mathrm{C}_{1-2}\right)$ | $\mathrm{C}_{1-2}\left(\mathrm{C}_{3-2}\right)$ | $\ldots$ | $\mathrm{C}_{2-2}\left(\mathrm{C}_{2-2}\right)$ | $\mathrm{C}_{3-2}\left(\mathrm{C}_{1-2}\right)$ |

Remark $C_{m-n}=m$ : Video input, $n$ : Sample \& Hold

### 5.2.2 288 output

| CX |  | $\mathrm{S}_{1}\left(\mathrm{~S}_{288}\right)$ | $\mathrm{S}_{2}\left(\mathrm{~S}_{287}\right)$ | $\mathrm{S}_{3}\left(\mathrm{~S}_{286}\right)$ | $\mathrm{S}_{4}\left(\mathrm{~S}_{285}\right)$ | $\ldots$ | $\mathrm{S}_{287}\left(\mathrm{~S}_{2}\right)$ | $\mathrm{S}_{288}\left(\mathrm{~S}_{1}\right)$ |
| :---: | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| L | Sampling | $\mathrm{C}_{1-2}\left(\mathrm{C}_{3-2}\right)$ | $\mathrm{C}_{2-2}\left(\mathrm{C}_{2-2}\right)$ | $\mathrm{C}_{3-2}\left(\mathrm{C}_{1-2}\right)$ | $\mathrm{C}_{1-2}\left(\mathrm{C}_{3-2}\right)$ | $\ldots$ | $\mathrm{C}_{2-2}\left(\mathrm{C}_{2-2}\right)$ | $\mathrm{C}_{3-2}\left(\mathrm{C}_{1-2}\right)$ |
|  | Output | $\mathrm{C}_{1-1}\left(\mathrm{C}_{3-1}\right)$ | $\mathrm{C}_{2-1}\left(\mathrm{C}_{2-1}\right)$ | $\mathrm{C}_{3-1}\left(\mathrm{C}_{1-1}\right)$ | $\mathrm{C}_{1-1}\left(\mathrm{C}_{3-1}\right)$ | $\ldots$ | $\mathrm{C}_{2-1}\left(\mathrm{C}_{2-1}\right)$ | $\mathrm{C}_{3-1}\left(\mathrm{C}_{1-1}\right)$ |
| H | Sampling | $\mathrm{C}_{1-1}\left(\mathrm{C}_{3-1}\right)$ | $\mathrm{C}_{2-1}\left(\mathrm{C}_{2-1}\right)$ | $\mathrm{C}_{3-1}\left(\mathrm{C}_{1-1}\right)$ | $\mathrm{C}_{1-1}\left(\mathrm{C}_{3-1}\right)$ | $\ldots$ | $\mathrm{C}_{2-1}\left(\mathrm{C}_{2-1}\right)$ | $\mathrm{C}_{3-1}\left(\mathrm{C}_{1-1}\right)$ |
|  | Output | $\mathrm{C}_{1-2}\left(\mathrm{C}_{3-2}\right)$ | $\mathrm{C}_{2-2}\left(\mathrm{C}_{2-2}\right)$ | $\mathrm{C}_{3-2}\left(\mathrm{C}_{1-2}\right)$ | $\mathrm{C}_{1-2}\left(\mathrm{C}_{3-2}\right)$ | $\ldots$ | $\mathrm{C}_{2-2}\left(\mathrm{C}_{2-2}\right)$ | $\mathrm{C}_{3-2}\left(\mathrm{C}_{1-2}\right)$ |

Remark $C_{m-n}=m$ : Video input, $n$ : Sample \& Hold

## 6. TIMING CHART (Right shift, 300 output)



## 7. ELECTRICAL SPECIFICATIONS

$$
\text { Absolute Maximum Ratings }\left(\mathrm{T}_{\mathrm{A}}=+25^{\circ} \mathrm{C}, \mathrm{~V}_{\mathrm{ss} 1}=\mathrm{V}_{\mathrm{ss} 2}=0 \mathrm{~V}\right)
$$

| Parameter | Symbol | Rating | Unit |
| :---: | :---: | :---: | :---: |
| Logic Part Supply Voltage | VDD1 | -0.3 to +7.0 | V |
| Driver Part Supply Voltage | VDD2 | -0.3 to +7.0 | V |
| Input Voltage | V I | -0.3 to $\mathrm{V}_{\text {DD1/2 }}+0.3$ | V |
| Output Voltage | Vo | -0.3 to $\mathrm{VDD} 1 / 2^{+0.3}$ | V |
| Operating Ambient Temperature | $\mathrm{T}_{\mathrm{A}}$ | -30 to +85 | ${ }^{\circ} \mathrm{C}$ |
| Storage Temperature | $\mathrm{T}_{\text {stg }}$ | -55 to +125 | ${ }^{\circ} \mathrm{C}$ |

Caution If the absolute maximum rating of even one of the above parameters is exceeded even momentarily, the quality of the product may be degraded. Absolute maximum ratings, therefore, specify the values exceeding which the product may be physically damaged. Be sure to use the product within the range of the absolute maximum ratings.
$\star$ Recommended Operating Range ( $\mathrm{T}_{\mathrm{A}}=\mathbf{- 3 0}$ to $+85^{\circ} \mathrm{C}, \mathrm{V}_{\mathrm{DD} 2} \geq \mathrm{V}_{\mathrm{DD} 1}, \mathrm{~V}_{\mathrm{ss} 1}=\mathrm{V}_{\mathrm{ss} 2}=\mathbf{0} \mathrm{V}$ )

| Parameter | Symbol | Conditions | MIN. | TYP. | MAX. | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Logic Part Supply Voltage | $V_{\text {DD1 }}$ |  | 3.0 |  | 5.5 | V |
| Driver Part Supply Voltage | VdD2 |  | 4.5 | 5.0 | 5.5 | V |
| Video Input Voltage | Vvı |  | Vss2 + 0.2 |  | VDD2 - 0.2 | V |
| Driver Part Output Voltage | Vo2 |  | V ss2 +0.2 |  | VDD2 - 0.2 | V |
| Maximum Clock Frequency | $\mathrm{f}_{\text {max }}$ | CLK | 20 |  |  | MHz |
| Output Load Capacitance | CL | 1 output |  |  | 50 | pF |

$\star$ Electrical Characteristics $\left(\mathrm{T}_{\mathrm{A}}=-30\right.$ to $+85^{\circ} \mathrm{C}, \mathrm{V}_{\mathrm{DD} 1}=3.0 \mathrm{~V}$ to $5.5 \mathrm{~V}, \mathrm{~V}_{\mathrm{DD} 2}=5.0 \mathrm{~V} \pm 0.5 \mathrm{~V}, \mathrm{~V}_{\mathrm{DD} 2} \geq \mathrm{VDD}_{\mathrm{D}}$,

$$
\left.V_{s s 1}=V_{s s 2}=0 \mathrm{~V}\right)
$$

| Parameter | Symbol | Conditions | MIN. | TYP. | MAX. | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Low-Level Driver Part Output Voltage | VvoL | $S_{1}$ to $S_{300}$ |  |  | $V_{\mathrm{ss} 2}+0.2$ | V |
| High-Level Driver Part Output Voltage | Vvor |  | VDD2 - 0.2 |  |  | V |
| High-Level Input Voltage | VIH | CLK, STHR (L), R,/L, Osel, CX | 0.7 V DD1 |  | VDD1 | V |
| Low-Level Input Voltage | VIL |  | Vss1 |  | 0.3 VDD1 | V |
| Input Leak Current | IIL | All Inputs | -1.0 |  | +1.0 | $\mu \mathrm{A}$ |
| High-Level Output Voltage | V LOH | STHR (STHL), Іон $=-1.0 \mathrm{~mA}$ | 0.85 VDD1 |  |  | V |
| Low-Level Output Voltage | V LOH | STHR (STHL), loL $=+1.0 \mathrm{~mA}$ |  |  | $0.15 \mathrm{VDD1}$ | V |
| Reference Voltage | Vref1 | $\begin{aligned} & \mathrm{V}_{\mathrm{DD} 2}=5.0 \mathrm{~V}, \mathrm{~V}_{\mathrm{VI}}=0.5 \mathrm{~V}, \\ & \mathrm{~T}_{\mathrm{A}}=25^{\circ} \mathrm{C} \end{aligned}$ |  | 0.5 |  | V |
|  | $V_{\text {ReF2 }}$ | $\begin{aligned} & \mathrm{V}_{\mathrm{DD} 2}=5.0 \mathrm{~V}, \mathrm{~V}_{\mathrm{V} 1}=2.5 \mathrm{~V}, \\ & \mathrm{~T}_{\mathrm{A}}=25^{\circ} \mathrm{C} \end{aligned}$ |  | 2.5 |  | V |
|  | $V_{\text {ReF3 }}$ | $\begin{aligned} & \mathrm{V}_{\mathrm{DD} 2}=5.0 \mathrm{~V}, \mathrm{~V}_{\mathrm{V} 1}=4.5 \mathrm{~V}, \\ & \mathrm{~T}_{\mathrm{A}}=25^{\circ} \mathrm{C} \end{aligned}$ |  | 4.5 |  | V |
| Output Voltage Deviation | $\Delta \mathrm{V}$ vo1 | $\begin{aligned} & \mathrm{V}_{\mathrm{DD} 2}=5.0 \mathrm{~V}, \mathrm{~V}_{\mathrm{VI}}=0.5 \mathrm{~V}, \\ & \mathrm{~T}_{\mathrm{A}}=25^{\circ} \mathrm{C} \end{aligned}$ |  |  | $\pm 20$ | mV |
|  | $\Delta \mathrm{V}$ vo2 | $\begin{aligned} & \mathrm{V}_{\mathrm{DD} 2}=5.0 \mathrm{~V}, \mathrm{~V}_{\mathrm{VI}}=2.5 \mathrm{~V}, \\ & \mathrm{~T}_{\mathrm{A}}=25^{\circ} \mathrm{C} \end{aligned}$ |  |  | $\pm 20$ | mV |
|  | $\Delta \mathrm{V}$ vo3 | $\begin{aligned} & \mathrm{V}_{\mathrm{DD} 2}=5.0 \mathrm{~V}, \mathrm{~V}_{\mathrm{VI}}=4.5 \mathrm{~V}, \\ & \mathrm{~T}_{\mathrm{A}}=25^{\circ} \mathrm{C} \end{aligned}$ |  |  | $\pm 20$ | mV |
| Logic Dynamic Current Consumption | lod1 | $\mathrm{V}_{\mathrm{DD} 1}=5.0 \mathrm{~V}$ with no load ${ }^{\text {Note }}$ |  | 1.0 | 3.5 | mA |
| Driver Dynamic Current Consumption | IdD2 | $\mathrm{V}_{\mathrm{DD} 2}=5.0 \mathrm{~V}$ with no load ${ }^{\text {Note }}$ |  | 5.6 | 8.5 | mA |

Note $\mathrm{fcLk}=15 \mathrm{MHz}, \mathrm{fcx}=17 \mathrm{kHz}$.
$\star$ Switching Characteristics $\left(\mathrm{T}_{\mathrm{A}}=-30\right.$ to $+85^{\circ} \mathrm{C}, \mathrm{V}_{\mathrm{DD} 1}=3.0 \mathrm{~V}$ to $5.5 \mathrm{~V}, \mathrm{~V}_{\mathrm{DD} 2}=5.0 \mathrm{~V} \pm 0.5 \mathrm{~V}, \mathrm{~V}_{\mathrm{DD} 2} \geq \mathrm{V}_{\mathrm{DD} 1}$,

$$
\left.\mathrm{V}_{\mathrm{ss} 1}=\mathrm{V}_{\mathrm{ss} 2}=0 \mathrm{~V}\right)
$$

| Parameter | Symbol | Condition | MIN. | TYP. | MAX. | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Start Pulse Delay Time | tPHL1 | $\begin{aligned} & \mathrm{CL}=20 \mathrm{pF} \\ & \mathrm{CLK} \rightarrow \mathrm{STHL}(\mathrm{STHR}) \end{aligned}$ | 7 |  | 43 | ns |
|  | tPLH1 |  | 7 |  | 43 | ns |
| Driver Output Delay Time | tPLH2 | $\left\{\begin{array}{l} V_{D D 2}=5.0 \mathrm{~V} \\ R_{L}=2 \mathrm{k} \Omega \\ C_{L}=25 \mathrm{pF} \times 2 \end{array}\right.$ |  |  | 8 | $\mu \mathrm{s}$ |
|  | tPLH3 |  |  |  | 16 | $\mu \mathrm{s}$ |
|  | tPHL2 |  |  |  | 8 | $\mu \mathrm{s}$ |
|  | tPHL3 |  |  |  | 16 | $\mu \mathrm{s}$ |
| Input Capacitance | $\mathrm{Cl}_{11}$ | STHR(STHL), $\mathrm{T}_{\text {A }}=25^{\circ} \mathrm{C}$ |  | 10 | 20 | pF |
|  | $\mathrm{Cl}_{12}$ | $\mathrm{C}_{1}, \mathrm{C}_{2}, \mathrm{C}_{3}, \mathrm{~T}_{\mathrm{A}}=25^{\circ} \mathrm{C}$ |  | 40 | 60 | pF |
|  | $\mathrm{Cl}_{13}$ | STHR(STHL), $\mathrm{C}_{1}, \mathrm{C}_{2}, \mathrm{C}_{3}$ <br> excluded input, $\mathrm{T}_{\mathrm{A}}=25^{\circ} \mathrm{C}$ |  | 7 | 15 | pF |



| Parameter | Symbol | Condition | MIN. | TYP. | MAX. | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Clock Pulse Width | PWCLK |  | 50 |  |  | ns |
| Clock Pulse High Period | PWCLK(H) |  | 15 |  |  | ns |
| Clock Pulse Low Period | PWCLK(L) |  | 15 |  |  | ns |
| Start Pulse Setup Time | tsetup |  | 7 |  |  | ns |
| Start Pulse Setup Time | thold |  | 7 |  |  | ns |
| Start Pulse - CX Time | tsth-cx |  | 50 |  |  | ns |
| CX Setup Time | tcxsetup |  | 1.0 |  |  | $\mu \mathrm{s}$ |
| CX Hold Time | tcxhold |  | 50 |  |  | ns |
| CLK Stop Period ${ }^{\text {Note }}$ | tcLKstop |  | Refer to 8. SWITHING CHARACTERISTICS WAVEFORM. |  |  |  |

Note This shows the period where it is possible for CLK stop.


## 9. RECOMMENDED MOUNTING CONDITIONS

The following conditions must be met for mounting conditions of the $\mu$ PD16780.
For more details, refer to the Semiconductor Device Mounting Technology Manual(C10535E).
Please consult with our sales offices in case other mounting process is used, or in case the mounting is done under different conditions.
$\mu$ PD16780N-xxx : TCP(TAB Package)

| Mounting Condition | Mounting Method | Condition |
| :--- | :--- | :--- |
| Thermocompression | Soldering | Heating tool 300 to $350^{\circ} \mathrm{C}$, heating for 2 to $3 \mathrm{sec} ;$ pressure 100 g (per <br> solder) |
|  | ACF | Temporary bonding 70 to $100^{\circ} \mathrm{C}$; pressure 3 to $8 \mathrm{~kg} / \mathrm{cm2}$; time 3 to 5 <br> (Adhesive Conductive <br> sec. Real bonding 165 to $180^{\circ} \mathrm{C}$ pressure 25 to $45 \mathrm{~kg} / \mathrm{cm} 2$ time 30 to <br> Film) |
|  |  |  |

Caution To find out the detailed conditions for mounting the ACF part, please contact the ACF manufacturing company. Be sure to avoid using two or more mounting methods at a time.
[MEMO]
[MEMO]

## (1) PRECAUTION AGAINST ESD FOR SEMICONDUCTORS

Note:
Strong electric field, when exposed to a MOS device, can cause destruction of the gate oxide and ultimately degrade the device operation. Steps must be taken to stop generation of static electricity as much as possible, and quickly dissipate it once, when it has occurred. Environmental control must be adequate. When it is dry, humidifier should be used. It is recommended to avoid using insulators that easily build static electricity. Semiconductor devices must be stored and transported in an anti-static container, static shielding bag or conductive material. All test and measurement tools including work bench and floor should be grounded. The operator should be grounded using wrist strap. Semiconductor devices must not be touched with bare hands. Similar precautions need to be taken for PW boards with semiconductor devices on it.
(2) HANDLING OF UNUSED INPUT PINS FOR CMOS

Note:
No connection for CMOS device inputs can be cause of malfunction. If no connection is provided to the input pins, it is possible that an internal input level may be generated due to noise, etc., hence causing malfunction. CMOS devices behave differently than Bipolar or NMOS devices. Input levels of CMOS devices must be fixed high or low by using a pull-up or pull-down circuitry. Each unused pin should be connected to VDD or GND with a resistor, if it is considered to have a possibility of being an output pin. All handling related to the unused pins must be judged device by device and related specifications governing the devices.

## (3) STATUS BEFORE INITIALIZATION OF MOS DEVICES

Note:
Power-on does not necessarily define initial status of MOS device. Production process of MOS does not define the initial operation status of the device. Immediately after the power source is turned ON, the devices with reset function have not yet been initialized. Hence, power-on does not guarantee out-pin levels, I/O settings or contents of registers. Device is not initialized until the reset signal is received. Reset operation must be executed immediately after power-on for devices having reset function.

## Reference Documents

NEC Semiconductor Device Reliability/Quality Control System(C10983E)
Quality Grades to NEC’s Semiconductor Devices(C11531E)

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"Standard", "Special", and "Specific". The Specific quality grade applies only to devices developed based on a customer designated "quality assurance program" for a specific application. The recommended applications of a device depend on its quality grade, as indicated below. Customers must check the quality grade of each device before using it in a particular application.

Standard: Computers, office equipment, communications equipment, test and measurement equipment, audio and visual equipment, home electronic appliances, machine tools, personal electronic equipment and industrial robots
Special: Transportation equipment (automobiles, trains, ships, etc.), traffic control systems, anti-disaster systems, anti-crime systems, safety equipment and medical equipment (not specifically designed for life support)
Specific: Aircraft, aerospace equipment, submersible repeaters, nuclear reactor control systems, life support systems or medical equipment for life support, etc.
The quality grade of NEC devices is "Standard" unless otherwise specified in NEC's Data Sheets or Data Books. If customers intend to use NEC devices for applications other than those specified for Standard quality grade, they should contact an NEC sales representative in advance.

