## MONOLITHIC 6 channel H-BRIDGE DRIVER

## DESCRIPTION

$\mu$ PD16857 is monolithic 6 channel H-bridge driver employing power MOS FETs in the output stages. The MOS FETs in the output stage lower the saturation voltage and power consumption as compared with conventional drivers using bipolar transistors.

In addition, a low-voltage malfunction prevention circuit is also provided that prevents the IC from malfunctioning when the supply voltage drops. A 30-pin plastic shrink SOP package is adopted to help create compact and slim application sets.

In the output stage H bridge circuits, two low-ON resistance H -bridge circuits for driving actuators, and another three channels for driving sled motors and tilt control, and another channel for driving loading motor are provided, making the product ideal for applications in DVD-ROM/DVD-RAM.

## FEATURES

- Six H-bridge outputs employing power MOS FETs.
- High speed PWM drive corresponding: Operating input frequency 120 kHz (MAX.)
- Low voltage malfunction prevention circuit: Operating control block voltage under 2.5 V (TYP.)
- Loading into 38 -pin shrink SOP (300 mil).

ABSOLUTE MAXIMUM RATINGS ( $\mathrm{T}_{\mathrm{A}}=25^{\circ} \mathrm{C}$ )

| Parameter | Symbol | Condition | Rating | Unit |
| :--- | :---: | :---: | :---: | :---: |
| Control block supply voltage | $\mathrm{V}_{\mathrm{DD}}$ |  | -0.5 to +6.0 | V |
| Output block supply voltage | $\mathrm{V}_{\mathrm{M}}$ |  | -0.5 to +13.5 | V |
| Input voltage | $\mathrm{V}_{\text {IN }}$ |  | -0.5 to $\mathrm{VDD}_{\mathrm{DD}}+0.5$ | V |
| Output current | $\mathrm{ID}($ (pulse $)$ | $\mathrm{PW} \leq 5 \mathrm{~ms}$, Duty $\leq 20 \%$ | $\pm 1.0$ | $\mathrm{~A} / \mathrm{ch}$ |
| Power consumption ${ }^{\text {Note }}$ | $\mathrm{P}_{\mathrm{T}}$ |  | 1.0 | W |
| Peak junction temperature | $\mathrm{T}_{\text {CH(MAX) }}$ |  | 150 | ${ }^{\circ} \mathrm{C}$ |
| Storage temperature range | $\mathrm{T}_{\text {stg }}$ |  | -55 to +150 | ${ }^{\circ} \mathrm{C}$ |

Note When mounted on a glass epoxy board ( $10 \mathrm{~cm} \times 10 \mathrm{~cm} \times 1 \mathrm{~mm}, 15 \%$ copper foil)

## RECOMMENDED OPERATING CONDITIONS

| Parameter | Symbol | Condition | MIN. | TYP. | MAX. | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Control block supply voltage | Vod ${ }^{\text {Note }}$ |  | 3.0 | 3.3 | 3.6 | V |
| Output block supply voltage | $\mathrm{V}_{\mathrm{M}}$ |  | 10.8 | 12 | 13.2 | V |
| Output current (pulse) | l (pulse) | PW < 5 ms , Duty < 10 \% | -0.6 |  | 0.6 | A |
| Operating frequency | fin |  |  |  | 120 | kHz |
| Operating temperature range | $\mathrm{T}_{\mathrm{A}}$ |  | 0 |  | 75 | ${ }^{\circ} \mathrm{C}$ |
| Peak junction temperature | TCH(MAX) |  |  |  | 125 | ${ }^{\circ} \mathrm{C}$ |

Note The low-voltage malfunction prevention circuit (UVLO) operates when Vod is 2.1 V TYP.

## CHARACTERISTICS

$\mathrm{T}_{\mathrm{A}}=25^{\circ} \mathrm{C}$ and the other parameters are within their recommended operating ranges as described above unless otherwise specified.

The parameters other than changes in delay time are when the current is ON.

| Parameter | Symbol | Condition | MIN. | TYP. | MAX. | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Vm pin current (OFF state) | Im | $\mathrm{V}_{\mathrm{M}}=13.2 \mathrm{~V}$ |  |  | 50 | $\mu \mathrm{A}$ |
| Vod pin current | IdD | $\mathrm{V}_{\mathrm{DD}}=3.6 \mathrm{~V}$ |  |  | 200 | $\mu \mathrm{A}$ |
| High level input current | І1н | $\mathrm{V}_{\mathrm{IN}}=\mathrm{V}_{\mathrm{DD}}$ |  |  | 0.15 | mA |
| Low level input current | ILL | VIN $=0$, IN and SEL pins | -2.0 |  |  | $\mu \mathrm{A}$ |
| High level input voltage | $\mathrm{V}_{\mathrm{H}}$ | $\mathrm{V}_{\mathrm{dD}}=3.3 \mathrm{~V}, \mathrm{~V}_{\mathrm{M}}=12 \mathrm{~V}$ | 0.7 Vdd |  | Vod | V |
| Low level input voltage | VIL | IN and SEL pins | -0.3 |  | 0.3 V DD | V |
| H-bridge ON resistance (ch1, 3, 5, 6) | Rona | $\begin{aligned} & \mathrm{V}_{\mathrm{DD}}=3.3 \mathrm{~V}, \mathrm{~V}_{\mathrm{M}}=12 \mathrm{~V} \\ & \text { upper + lower } \end{aligned}$ |  | 2.5 | 3.5 | $\Omega$ |
| H-bridge ON resistance (ch2, 4) | Ronb |  |  | 1.5 | 2.0 | $\Omega$ |
| H -bridge switching current without load (ch1, 3, 5, 6) Note | Isa(AVE) | $\mathrm{V}_{\mathrm{DD}}=3.3 \mathrm{~V}, \mathrm{~V}_{\mathrm{M}}=12 \mathrm{~V}$ <br> 100 kHz switching |  |  | 3.0 | mA |
| H -bridge switching current without load (ch2, 4) Note | Isb(AVE) |  |  |  | 4.5 | mA |

Note Average value of the current consumed internally by an H -bridge circuit when the circuit is switched without load.

## CHARACTERISTICS

$\mathrm{T}_{\mathrm{A}}=25^{\circ} \mathrm{C}$ and the other parameters are within their recommended operating ranges as described above unless otherwise specified.

The parameters other than changes in delay time are when the current is ON.


## PIN CONNECTION



| Pin No. | Pin name | Pin function | Pin No. | Pin name | Pin function |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | VDD | Control block supply voltage pin (3.3 V input) | 20 | SEL | Output enable pin |
| 2 | $\mathrm{IN}_{1 \text { A }}$ | ch1 input pin | 21 | $1 \mathrm{~N}_{6 \text { A }}$ | ch6 input pin |
| 3 | $\mathrm{IN}_{18}$ | ch1 input pin | 22 | $\mathrm{INGB}^{\text {g }}$ | ch6 input pin |
| 4 | $1 \mathrm{~N}_{2} \mathrm{~A}$ | ch2 input pin | 23 | 6B | ch6 output pin |
| 5 | $1 \mathrm{~N}_{2 \mathrm{~B}}$ | ch2 input pin | 24 | GND | Ground pin |
| 6 | 1A | ch1 output pin | 25 | 5B | ch5 output pin |
| 7 | GND | Ground pin | 26 | Vm | Output block supply voltage pin (12 V input) |
| 8 | 1B | ch1 output pin | 27 | 4A | ch4 output pin |
| 9 | VM | Output block supply voltage pin (12 V input) | 28 | GND | Ground pin |
| 10 | 2A | ch2 output pin | 29 | 4B | ch4 output pin |
| 11 | GND | Ground pin | 30 | Vm | Output block supply voltage pin (12 V input) |
| 12 | 2B | ch2 output pin | 31 | 3A | ch3 output pin |
| 13 | VM | Output block supply voltage pin (12 V input) | 32 | GND | Ground pin |
| 14 | 5A | ch5 output pin | 33 | 3B | ch3 output pin |
| 15 | GND | Ground pin | 34 | Vm | Output block supply voltage pin (12 V input) |
| 16 | 6A | ch6 output pin | 35 | $\mathrm{IN}_{4}$ | ch4 input pin |
| 17 | Vmld | Output block supply voltage pin (12 V input) | 36 | $1 \mathrm{~N}_{4 \mathrm{~B}}$ | ch4 input pin |
| 18 | $\mathrm{IN}_{5} \mathrm{~A}$ | ch5 input pin | 37 | $1 \mathrm{~N}_{3 \mathrm{~A}}$ | ch3 input pin |
| 19 | $1 \mathrm{~N}_{5 A}$ | ch5 input pin | 38 | $\mathrm{IN}_{3 \mathrm{~B}}$ | ch3 input pin |

## BLOCK DIAGRAM



Remark Plural terminal ( $\mathrm{V}_{\mathrm{M}}, \mathrm{V}_{\mathrm{ML}} \mathrm{D}, \mathrm{GND}$ ) is not only 1 terminal and connect all terminals.

## FUNCTION TABLE



| INPUT |  |  | OUTPUT |  |
| :---: | :---: | :---: | :---: | :---: |
| IN1A - IN6A | IN1A - IN6A | SEL | 1A - 6A | 1B - 6B |
| L | L | H | L | L |
| L | H | H | L | H |
| H | L | H | H | L |
| H | H | H | H | H |
| X | X | L | Z | Z |

X: Don't care Z: High impedance

## TYPICAL CHARACTERISTICS





ttLHa, ttLHb, ttLHc, vs. TA characteristics





## ABOUT SWITCHING OPERATION

When output $A$ is switched as shown in the figure on the right, a dead time (time during which both Pch and Nch are off) elapses to prevent through current. Therefore, the waveform of output A (rise time, fall time, and delay time) changes depending on whether output $B$ is fixed to the high or low level.

The output voltage waveforms of $A$ in response to an input waveform where output B is fixed to the low level (1) or high level (2) are shown below.

(1) Output B: Fixed to low level

Output A: Switching operation (Operations of Pch switch and Nch switch are shown.)


Output A goes into high-impedance state and is in an undefined status during the dead time period. But, because output $B$ is pulled down by the load, a low level is output to $A$.

## (2) Output B: Fixed to high level

Output A: Switching operation (Operations of Pch switch and Nch switch are shown.)


Output A goes into high-impedance state and is in an undefined status during the dead time period. But, because output $B$ is pulled up by the load, a high level is output to $A$.

The switching characteristics shown on the preceding pages are specified as follow ("output at one side" means output B for H-bridge output A, or output A for output B).

## [Rise time]

Rise time when the output at one side is fixed to the low level (specified on current ON).

## [Fall time]

Fall time when the output at one side is fixed to the high level (specified on current ON).

## [Rising delay time]

Rising delay time when the output at one side is fixed to the low level (specified on current ON).

## [Falling delay time]

Falling delay time when the output at one side is fixed to the high level (specified on current ON).

## [Change in rising delay time]

Change (difference) in the rising delay time between when the output at one side is fixed to the low level and when the output at the other side is fixed to the high level.

## [Change in falling delay time]

Change (difference) in the falling delay time between when the output at one side is fixed to the low level and when the output at the other side is fixed to the high level.

## [Rising delay time differential]

Difference in rising delay time between output A and output B.

## [Falling delay time differential]

Difference in falling delay time between output A and output B.

## Caution Because this LSI switches a high current at high speeds, surge may осcur due to the Vм and GND wiring and inductance and degrade the performance of the LSI. <br> On the PWB, keep the pattern width of the Vm and GND lines as wide and short as possible, and insert the bypass capacitors between $\mathrm{V}_{\mathrm{m}}$ and GND at location as close to the LSI as possible. Connect a low inductance magnetic capacitor ( 4700 pF or more) and an electrolytic capacitor of $10 \mu \mathrm{~F}$ or so, depending on the load current, in parallel.

## PACKAGE DIMENSION

## 38-PIN PLASTIC SSOP (300 mil)



## NOTE

Each lead centerline is located within 0.10 mm of its true position (T.P.) at maximum material condition.
detail of lead end


| ITEM | MILLIMETERS |
| :---: | :--- |
| A | $12.7 \pm 0.3$ |
| B | 0.65 MAX. |
| C | 0.65 (T.P.) |
| D | $0.37_{-0.1}^{+0.05}$ |
| E | $0.125 \pm 0.075$ |
| F | $1.675 \pm 0.125$ |
| G | 1.55 |
| $H$ | $7.7 \pm 0.2$ |
| I | $5.6 \pm 0.2$ |
| J | $1.05 \pm 0.2$ |
| K | $0.2_{-0.05}^{+0.1}$ |
| L | $0.6 \pm 0.2$ |
| M | 0.10 |
| N | 0.10 |
| P | $3_{-3^{\circ}}{ }^{\circ}$ |

P38GS-65-BGG

## RECOMMENDED SOLDERING CONDITIONS

Solder this product under the following recommended conditions.
For details of the recommended soldering conditions, refer to information document Semiconductor Device Mounting Technology Manual (C10535E).

For soldering methods and conditions other than those recommended, consult NEC.

| Soldering Method | Soldering Conditions | Recommended <br> Condition symbol |
| :--- | :--- | :--- |
| Infrared reflow | Package peak temperature: $235^{\circ} \mathrm{C}$; Time: 30 secs. max. $\left(210^{\circ} \mathrm{C}\right.$ min.); <br> Number of times: 3 times max.; Number of day: none; <br> Flux: Rosin-based flux with little chlorine content (chlorine: $0.2 \mathrm{Wt} \mathrm{\%}$ max.) <br> is recommended | IR35-00-3 |
| VPS | Package peak temperature: $215^{\circ} \mathrm{C} ;$ Time: 40 secs. max. $\left(200^{\circ} \mathrm{C} \mathrm{min);}\right.$. <br> Number of times: 3 times max.; Number of day: none; <br> Flux: Rosin-based flux with litle chlorine content (chlorine: $0.2 \mathrm{Wt} \%$ max.) <br> is recommended. | VP15-00-3 |
| Wave soldering | Package peak temperature: $260^{\circ} \mathrm{C}$; Time: 10 secs. max.; <br> Number of times: once; Flux: Rosin-based flux with little chlorine content <br> (chlorine: $0.2 \mathrm{Wt} \%$ max.) is recommended. | WS60-00-1 |

## Caution Do not use two or more soldering methods in combination.

NEC $\mu$ PD16857
[MEMO]
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